



# Jaguar

## SPARE PARTS CATALOGUE

FOR 3½ LITRE MODELS

(SALOON AND COUPÉ)

AND

JAGUAR '100'

FROM 1938 TO 1947

### ENGINE NUMBERS

1938/9/40	-	-	-	-	-	-	-	-	M.1 ONWARDS (less 1 to 25—see note overleaf)
1946	-	-	-	-	-	-	-	-	1 to 25 and S.26 ONWARDS (see note overleaf)

### CHASSIS NUMBERS

1938/9 (Saloon only)	-	-	-	-	-	-	-	-	30001 ONWARDS
1938/9 (Coupé)	-	-	-	-	-	-	-	-	36001 ONWARDS
1938/9 (Jaguar '100')	-	-	-	-	-	-	-	-	39001 ONWARDS
1940	-	-	-	-	-	-	-	-	90001 ONWARDS
1946	-	-	-	-	-	-	-	-	610001 ONWARDS

## JAGUAR CARS LIMITED, COVENTRY, ENGLAND

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Code : Bentley's 2nd

### DIRECTORS:

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## INTERPRETATION OF CATALOGUE

Attention is drawn to the lay-out of this catalogue. It will be observed that the heading of each assembly has been printed in BLOCK LETTERS, whilst the spares relevant to each assembly are printed in small type and "OFFSET" TO THE RIGHT. This method has been adopted to enable rapid location of any particular item in the script. The fact that certain items (printed in small type) are not "offset" indicates that they do not form part of any assembly and must, therefore, be ordered as individual items.

## ILLUSTRATIONS

To aid identification of spares, "exploded" illustrations are incorporated in this catalogue. For example, if a Front Engine Mounting is required, the index shows that the details for this item are printed on page 1 and that it is illustrated on Plate A. Turning to page 1, the necessary information for the ordering of the part is given, whilst the column headed "Plate No." indicates that reference to item number 31 on Plate A will give a photographic view of the component required.

## SPECIAL NOTE

Where it is indicated that an item is or is not fitted to "Engine Nos. 1 to 25" it should be noted that the engines referred to are those numbered as follows :—

M.1413	M.1414	M.1418	M.1419
M.1433	M.1449	M.1452	M.1459
M.1460	M.1464	M.1467	M.1468
M.1470	M.1471	M.1472	M.1473
M.1474	M.1475	M.1476	M.1479
M.1480	M.1482	M.1483	M.1484
M.1487			

## ORDERING

Customers are advised to make themselves familiar with the method of ordering spare parts in accordance with the explanatory notes which follow.

## INSTRUCTIONS FOR ORDERING SPARE PARTS

To avoid delay through inaccurate interpretation, it is of great importance that the information detailed in the following paragraphs be strictly adhered to when placing orders.

### CAR TYPE

Always quote the Engine and Chassis numbers except when Stock Orders are placed, in which case the Year and Model must be indicated.

The Engine and Chassis numbers will be found stamped on a brass plate which is fitted to the offside of the scuttle just under the bonnet.

### DETAILS OF PARTS REQUIRED

When ordering, the most complete information should be given to enable us to deal with your requirements expeditiously and to minimise delay in the despatch of the goods. Therefore we strongly recommend that the following procedure be adopted :—

- (1) Identify part with technical description in catalogue.
- (2) On order, quote (a) part number, (b) code number, (c) technical description. **Note:** In no case should the plate number be given.
- (3) If doubt exists as to the part number or description, a dimensioned sketch will assist in the interpretation of the order or, alternatively, the old part should accompany the order as a pattern. When patterns are sent, it is **most important** that they be labelled, indicating the name and address of the sender, together with any reference such as order number, etc. Patterns will not be returned unless instructions to that effect accompany the order. Such parts will be scrapped after retention for a period of ONE WEEK.
- (4) To order in "sets" is misleading. Please, therefore, state the **specific quantity required**.

### SPECIAL ATTENTION

In view of the difference of opinion which appears to exist when describing, say, a Wing as "right" or "left," customers are requested to use the expressions "NEARSIDE" or "OFFSIDE" (abbreviated N.S. or O.S.), the "offside" being the driver's side (right-hand drive car). This applies particularly to such items as Wings, Doors, Door Handles, Door Glasses, etc.

When ordering body parts, the precise colour (as stated in the Registration Book) should be clearly indicated.

## **DESPATCH INSTRUCTIONS**

The full address of the destination to which the goods are to be sent, together with that of the customer, should be clearly defined.

Whilst every effort will be made to observe customers' wishes as to the mode of transport, it is the normal custom to utilise the quickest possible method, whether it be post, passenger train or road transport, this being dependent upon the size and weight of the package and the destination.

## **PRICES**

Current retail prices are subject to alteration without notice and are for delivery at works. Postage, carriage and packing will be charged extra.

## **PAYMENT**

Where no ledger account exists, and to facilitate immediate despatch, all goods will be sent C.O.D. (Inland Cash on Delivery Service) in accordance with the Post Office and Railway Companies' Regulations, or PRO FORMA INVOICES will be issued if specially requested.

Alternatively, the order should be accompanied by the necessary remittance.

When orders are cabled, please arrange for a full settlement to be made by telegraphic transfer.

## **DAMAGE BY FIRE OR ACCIDENT**

Whilst every precaution is taken, we do not accept liability for damage which may be caused by fire to any motor car or part thereof entrusted to us for any purpose whatsoever. Nor is liability accepted for accidental damage.

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# JAGUAR CARS LIMITED

## AMENDMENT LIST No. I

### 3 1/2 LITRE CATALOGUE

(PUBLICATION J.3)

Amendments are printed in the order in which they are to appear in the above Publication, and the Amendment List is compiled in two sections: (1) Alterations and Deletions, and (2) Additions.

Alterations and Deletions should be made in ink, and Additions cut out and pasted in their respective positions on the pages indicated.

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
<b>Page 1</b>					
50157	C.314 C.314/1	Delete Part No. and alter Code No. to :—			
<b>In CYLINDER BLOCK Group</b>					
43117 FW.105/T.2 FW.105/E FN.107/L	C.413	Add remark :—" Superseded by C.413/1" Alter Part No. to :—			
	C.1146	Delete item Alter remark to read :—" Fitted from Eng. No. S.26 to S.3353"			
S.4328	C.798	Alter quantity to 6 Add remark :—" Fitted from Eng. No. M.1 to M.1600"			
<b>Page 2</b>					
38233 FB.105/7D	C.390	<b>In Group 42668—C.407</b> Add Plate No. A.36 Delete Plate No.			
FN.106/L.2 FN.106/Q		<b>In CYLINDER HEAD Group</b> Alter Part No. to read :—			
<b>Page 3</b>					
C.1891		<b>In VALVES Group</b> Alter remark to read :—" Fitted from Eng. No. S.2126 to S.3485"			
44372 44373 43117	C.433 C.434 C.413	Delete Part No. and alter Code No. to C433/1 Delete Part No. and alter Code No. to C.434/1 Add remark :—" Superseded by C.413/1"			
47757 48809 50027 50041	C.517 C.519	<b>In PUSH ROD Group</b> Alter remark to read :—" Fitted from Eng. No. M.1101 to M.1448" Alter remark to read :—" Fitted from Eng. No. M.1449 to M.1600 and S.26 to S.3485"			
<b>Page 4</b>					
48560 43575 43536	C.507 C.424 C.423 C.1791	<b>In Group 48611—C.508</b> Add remark :—" Superseded by { C.2543 C.2542" Delete remarks Delete item			
<b>Page 5</b>					
45918 45919	C.461 C.462 C.461/1	<b>In CRANKSHAFT (continued) Group</b> Delete item Alter quantity to 1 Delete item			
50159	C.462/1 C.543 C.543/1	Alter quantity to 1 and delete remarks Alter remark to read :—" Fitted from Eng. No. S.26 to S.45 and S.58 to S.1200" Alter remark to read :—" Fitted to Eng. No. S.1201 and subs.			

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
<b>Page 5 (continued)</b>					
45918	C.461	<b>In Group 50159—C.543</b> Delete item			
45919	C.462	Alter quantity to 1			
	C.461/1	Delete item			
	C.462/1	Alter quantity to 1 and delete remarks			
<b>Page 6</b>					
	C.445/1	Alter remark to read :—" Fitted from Eng. No. S.601 to S.1200 "			
	C.445/2	Alter remark to read :—" Fitted to Eng. No. S.1201 and subs."			
<b>Page 7</b>					
27211	C.385	<b>In Group C.1049</b> Alter Code No. to :—			
	C.358				
<b>Page 8</b>					
41140	C.398	<b>In first DISTRIBUTOR DRIVE Group</b> Alter description to :— Peg for Distributor Shaft			
41140	C.398	<b>In second DISTRIBUTOR DRIVE Group</b> Alter description to :— Peg for Distributor Shaft			
<b>Page 9</b>					
FN.106/L.2		<b>In MANIFOLDS Group</b> Alter Part No. to :—			
FN.106/Q					
FN.106/L.1		Alter Part No. to :—			
FN.106/K					
	C.1953	<b>In Group C.527/1</b> Alter Code No. to :—			
	C.1952	In remarks column add :— " Supplied to Special Order Only "			
<b>Page 10</b>					
40942	C.397	<b>In Group C.1446</b> Delete item			
<b>Page 11</b>					
	C.375	<b>In WATER PUMP Group</b> Delete item			
45966	C.472	} Delete item			
46208	C.1187				
R.103/SW	C.529	Alter remark to :—" Superseded by C.2578 "			
50109		<b>In Group 50109—C.529</b>			
45966	C.472	} Delete item			
50110	C.530				
R.103/SW					
<b>Page 12</b>					
449	C.813	Delete Group Heading			
200		<b>In CARBURETTER Group</b> Alter Part No. to :—			
468					
1480/A		Alter remark to :—" Fitted from Eng. No. M.1 to M.1600 and S.26 and subs."			
3073/A		<b>In Group 1480/A</b> Alter remark to :—" Fitted to Eng. No. S.26 and subs."			
	C.1809	Delete Group			

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
<b>Page 13</b>					
FW.106/T.2 FW.106/E		<b>In Group 46294</b> Alter Part No. to :—			
FW.106/T.2 FW.106/E		<b>In Group 48778</b> Alter Part No. to :—			
<b>Page 14</b>					
FW.106/T.2 FW.106/E		<b>In Group C.1089</b> Alter Part No. to :—			
41672	C.499	<b>In IGNITION Group</b> Alter description to :— Plug, Sparking (Champion L.10)			
<b>Page 15</b>					
	C.941/1	Alter remark to :—" Superseded by C.941/3 "			
50185	C.700 C.700/1	<b>In Group C.941/1</b> Delete Part No. and alter Code No. to :—			
FS.107/8D 36997 36998	C.584 C.585	Alter quantity to 6 Alter quantity to 2 Delete item			
<b>Page 16</b>					
	C.1689 C.2136	<b>In Group C.1966</b> Alter Part No. to :—			
<b>Page 21</b>					
	C.831	<b>In Group 45527—C.889</b> Add remark :—" Fitted from Eng. No. 1 to 25 and S.26 and subs."			
37700	C.855 C.2513	<b>In Group 38393—C.864</b> Delete Part No. and alter Code No. to :—			
	C.832	<b>In Group 48756—C.915</b> Add remark :—" Fitted from Eng. No. 1 to 25 and S.26 and subs."			
<b>Page 22</b>					
	C.1104	<b>In Group 44464—C.643</b> Delete item			
<b>Page 28</b>					
766/A	C.291	<b>In REAR BRAKE BALANCE LEVER Group</b> Alter remark to :—" Fitted from Chassis No. 610001 to 610250 " Alter remark to :—" Fitted to Chassis No. 610251 and subs."			
<b>Page 33</b>					
GB.3 GB.38		Delete " O.S. " from Expander Unit Group Heading <b>In EXPANDER UNIT ASSEMBLY Group</b> Alter Part No. to :—			
<b>Page 34</b>					
J.104/10-5S J.104/15S	C.962 C.963	<b>In second BRAKE PULL RODS Group</b> Add remark :—" Fitted from Chassis No. 610001 to 612768 "			
FN.105/L	C.1221				
J.104/10-5S	C.962 C.1221 C.962	Add remark :—" Fitted from Chassis No. 610001 to 612768 " Alter remark to :—" Fitted from Chassis No. 610001 to 610057 and 611559 to 612768 "			

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
					<b>Page 35</b>
		<b>In Group 50164—C.698</b>			
	C.797	Delete item			
					<b>Page 38</b>
	C.1964	Alter remark to :—" Fitted from Chassis No. 611714 to 612301 "			
					<b>Page 39</b>
1168		Alter remark to :—" Fitted from Chassis No. 30072 to 310003 (Saloon), 36015 to 36238 (Drop Head Coupé), 90001 to 90068 and 610001 to 612262 "			
32759/A	C.1960	Alter Part No. to :—32759/B Alter remark to read :—" Fitted from Chassis No. 611528 to 612262 " Add New Page 39A			
					<b>Page 42</b>
		<b>In FRONT SPRING Group</b>			
50128	C.697	Alter Part No. to :—			
50126					
31732	C.576	Alter Part and Code Nos. to :—			
29215	C.567				
		<b>In REAR ROAD SPRING Group</b>			
	C.1957	Alter remark to :—" Fitted from Chassis No. 611352 to 612348 "			
	C.1957	(FOR EXPORT ONLY)—Delete item			
					<b>Page 43</b>
		<b>In REAR ROAD SPRING Group</b>			
1334/ML		Alter remark to read :—" Fitted from Chassis No. 30001 to 30121 (Saloon), 36001 to 36024 (Drop Head Coupé), 30393 to 31003 (Saloon), 36076 to 36238 (Drop Head Coupé), 90001 to 90068 and 610001 to 611351 "			
					<b>Page 44</b>
		<b>SHOCK ABSORBERS " PISTON " TYPE (LUVAX)</b>			
		To Group Heading add :—" For Home Models Only "			
					<b>Page 49</b>
		<b>In Group C.1558</b>			
FN.104/L.1		Delete Part No. and add Code No. C.2009/2			
					<b>Page 50</b>
		<b>In RADIATOR Group</b>			
193		Delete Part No. and add Code No. C.2144			
					<b>Page 51</b>
BD.1423		To Group Heading add :—" (SALOON ONLY) "			
BD.1424		Alter Part No. to BD.1985, and add " (SALOON ONLY) " to Group Heading			
		To Group Heading " CENTRE PILLAR " add :—" (SALOON ONLY) "			
		Delete " SCUTTLE " Group			
					<b>Page 52</b>
		<b>First " FLOORBOARDS " Group</b>			
		To Group Heading add :—" SALOON ONLY) " and alter remark to :—" Fitted from Chassis No. 90001 to 90068 and 610001 to 610558 "			

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
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Page 52 (continued)

In first "FLOORBOARD (SALOON ONLY)" Group

FS.404/10H	} Alter to	BD.1493/4
FS.404/6H		BD.1493/2
FS.404/8H		BD.1493/3
FS.504/4H		BD.1494/1
FS.504/10H		BD.1494/6
FS.404/6H		BD.1493/2
FS.404/10H		BD.1493/4
FS.404/12H		BD.1493/5
FS.404/14H		BD.1493/6
FS.404/12H		BD.1493/5
FS.404/10H	BD.1493/4	

Second "FLOORBOARDS" Group  
To Group Heading add:—" (SALOON ONLY) "

In Second "FLOORBOARDS (SALOON ONLY)" Group

FS.404/6H	} Alter to	BD.1493/2
FS.404/14H		BD.1493/6
FS.504/10H		BD.1494/6
FS.404/10H		BD.1493/4
FS.404/12H		BD.1493/5
FS.404/14H		BD.1493/6

In Third "FLOORBOARDS" Group

FS.404/14H	} Alter to	BD.1493/6
FS.404/6H		BD.1493/2
BD.1257	} Add remark:—" Fitted from Chassis No. 611501 to 612761 "	
BD.1258		
FS.504/10H	} Alter to	BD.1494/6
FS.404/10H		BD.1493/4
FS.404/12H		BD.1493/5
FS.404/14H		BD.1493/6
		Add New Page 52A

Page 53

In Group BD.1056

FS.404/6H	Alter to BD.1493/2
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In Group BD.1054

FS.404/5H	Alter to BD.1493/1
BD.1327	Alter Group Heading remark to:—" Fitted from Chassis No. 611501 to 612030 "

In Group BD.1327

FS.404/5H	Alter to BD.1493/1
FS.404/6H	Alter to BD.1493/2
BD.1057	Alter Group Heading remark to:—" Fitted from Chassis No. 610559 to 612030 "
BD.1044	Alter Part No. to BD.1700
BD.1045	Alter Part No. to BD.1701
BD.1048	To description add:—" (SALOON ONLY) "
BD.1049	To description add:—" (SALOON ONLY) "

Page 54

TLP/D.530	Alter Part No. to BD.1814/3 and add " TLP/D.530 " to description
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Page 55

In BONNET Group

BD.104	} Alter remarks to:—" Fitted from Chassis No. 90001 to 90068, 610001 and subs. (Saloon), and 617001 and subs. (Drop Head Coupé) "	
BD.104/A		
BD.104/A.1		
BD.104/B		
BD.104/B.1		
BD.679/2		
BD.150		
BD.151		
1376		
FS.504/6H		Alter to BD.1494/3
BD.542/6	Alter to BD.524/6	
FS.504/5H	Alter to BD.1494/2	
1375	Alter to 1375/2	

In Group BD.769

1704	Alter Part No. to 2240 and description to read:—" Rod, Pull "
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Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
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**In Group BD.627**

BD.1207 Alter description to :—" Rubber, Outer, (9' 6" long) "

3078/2 Alter description to :—" Rubber, Sorbo, Inner, (9' 8" long) "

AS.503/2L.1 } Alter to { C.2014/1  
AS.402/3H } { C.2012/1  
AS.102/4D } { C.2011/1  
AW.102/T } { C.2017/1  
FW.204/T } { C.2018/1  
AS.503/3L.1 } { C.2014/2

2192 Alter Part No. to BD.1123

**In Group BD.1123**

2192/A Alter Part No. to 2192 and description to read :—" Frame only, complete "

2192/B Delete item

2192/C Alter Part No. to BD.1122

1687 Alter Part No. to BD.1207 and description to read :—  
**Rubber, Outer (9' 6" long)**

3078 Alter Part No. to 3078/2 and description to read :—  
**Rubber, Sorbo, Inner (9' 8" long)**

AS.503/2L.1 Delete Part No. and add Code No. C.2014/1

AS.503/3L.1 Delete Part No. and add Code No. C.2014/2

**Page 57**

**In Group 2333/2334**

BD.617 Alter Part No. to BD.670

BD.612 } Add remark :—" When ordering, please state whether Cloth or Leather covering is required "

BD.613 }

**In Group 2346/2347**

BD.617 Alter Part No. to BD.670

BD.558 } Add remark :—" When ordering, please state whether Cloth or Leather covering is required "

BD.559 }

**Page 58**

**In DOOR HINGES (SALOON ONLY) Group**

FS.504/6H Alter to BD.1494/3

FS.504/5H } Alter to { BD.1494/2

FS.504/8H } { BD.1494/5

FS.504/4H } { BD.1494/1

**In DOOR LOCKS (SALOON ONLY) Group**

AS.602/4H Delete Part No. and add Co. No. C.2015/1

**Page 59**

**DOOR HANDLES Group**

To Group Heading add :—" (SALOON ONLY) "

BD.6 Delete remarks

BD.7 Delete remarks

BD.8 Delete remarks

BD.9 Delete remarks

BD.10 Delete remarks

**In Group BD.580/581**

M.306/5R Alter Part No. to BD.1500/2

**Page 60**

**In DOOR GLASS AND FITTINGS (DROP HEAD COUPÉ) Group**

2161 Alter Part No. to BD.1609

BD.786 To Group Heading add :—" (SALOON ONLY) "

**Page 61**

BD.65 Alter Part No. to BD.65/1 and alter remark to Group Heading to :—" Fitted from Chassis No. 90001 to 90068, 610001 and subs (Saloon) and 617001 and subs. (Drop Head Coupé) "

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
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**Page 61 (continued)**

		<b>In Group BD.65/1</b>
BD.21		Alter Part No. to BD.21/22
FB.504/6H		Alter Part No. to FB.504/8H
FS.504/12H		Alter Part No. to BD.1494/7 and reduce No. per Unit to 4
BD.57		Add remark :—" Fitted from Chassis No. 90001 to 90068 and 610001 to 611601 "
AS.602/6H		Alter to C.2015/2
AS.602/8H		Alter to C.2015/3

**Page 62**

		<b>In Group BD.65/TL.1 and TL.2</b>
AS.603/4H	} Alter to	C.2010/1
M.304/4R		BD.1499/1
AS.503/3H		C.2014/3
AS.502/8H		C.2013/1
		<b>In SPARE WHEEL COVER Group</b>
BD.74/S		Alter remark to :—" Fitted to Chassis No. 610019 and subs. (Saloon) and 617001 and subs (Drop Head Coupé) "
BD.1352	}	Alter remark to :—" Fitted to Chassis No. 611738 and subs (Saloon) and 617001 and subs. (Drop Head Coupé) "
BD.1353		
FS.504/12H		Alter to BD.1494/8
BD.839	}	Alter remark to :—" Fitted to Chassis No. 610019 and subs. (Saloon) and 617001 and subs. (Drop Head Coupé) "
BD.46/2		
		Add New Page 62A

**Page 63**

**CAR HEATER AND AIR CONDITIONING UNIT**

Alter remark to Group Heading to :—" Fitted to Chassis No. 610001 and subs. (Saloon) and 617001 and subs. (Drop Head Coupé) "

**In Group BD.584**

BD.661/1		Alter Part No. to BD.661
BD.233		Alter remark to :—" Fitted to Chassis No. 610026 and subs. (Saloon) and 617001 and subs. (Drop Head Coupé) "
BD.237		Alter No. per Unit to 1
BD.233		Alter remarks to :—" Fitted to Chassis No. 610445 and subs. (Saloon) and 617001 and subs. (Drop Head Coupé) "
C.821	}	Alter remark to :—" Fitted to Chassis No. 610107 and subs. (Saloon) and 617001 and subs. (Drop Head Coupé) "
C.1505		
C.1506		
C.1504		
M.302/3R		Alter to BD.1504/1

**Page 64**

**In CARPETS, FELT AND GAUNTLETS Group**

BD.1268/9		Alter remarks to :—" Fitted from Chassis No. 610559 to 612030 "
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**Page 65**

**FRONT SEATS Group**

To Group Heading add :—" (SALOON ONLY) " and alter remark to :—" Fitted from Chassis No. 90001 to 90068 and 610001 to 612761 "

**Second REAR SEAT Group**

To Group Heading add :—" (SALOON ONLY) "

**In REAR SEAT (SALOON ONLY) Group**

BD.775	}	Add remark :—" When ordering, please state whether Cloth or Leather covering is required "
BD.776		



Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
Page 15 (continued)					
		Add			
	C.941/3	<b>CLUTCH UNIT (BORG &amp; BECK No. BB.10/11B)</b>	1		Supersedes C.941/1 Clutch Unit comprises: — Cover Plate Assembly, Release Bearing and Cup Assembly, Clutch Plate Assembly
BB.45616		Cover		1	
BB.45764		Plate, Pressure		1	
BB.40150		Spring, Pressure (Green)		12	
BB.45577		Spring, Anti-Rattle		3	
BB.46829		Plate, Driven, Assembly		1	
BB.46663		Linings and Rivets		1	
		For all other Spares see Group C.941/1			
Page 16					
		In Group C.1966			
		Add			
	C.1973	Spring, Return		1	
		In Group C.811			
		Add			
302		Rod, Link, for Accelerator Control		1	
306/A		Ball-Joint		2	
Page 20					
		In Group 41355—C.876			
		Add			
	C.930	Washer (Fibre) for Breather Plug		1	
Page 21					
		In Group 45527—C.889			
		Add			
49114		Pinion, Constant		1	Fitted from Eng. No. M.1501 to M.1600 less 1 to 25
		In Group 48756—C.915			
		Add			
49115		Wheel, Constant		1	Fitted from Eng. No. M.1501 to M.1600 less 1 to 25
Page 34					
		In second BRAKE PULL RODS Group			
		Add			
	C.2511	Fork-End on Pull Rods		5	Fitted to Chassis No. 612769 and subs.
	C.2510	Fork, Universal		1	
		Nut, locking Forks on Rods		6	
FN.105/L	C.2512	Pin, Control (with Spring) through Fork Ends and Universal Fork		6	
L.102/5U		Pin, Split, through Control Pins		6	
J.104/10.5S		Pin, Joint, securing Rods to Swinging Lever		2	
J.104/15S		Pin, Joint, securing Sliding Fork		1	Fitted to Chassis No. 612769 and subs.
	C.1221	Pin, Split, through Joint Pins		3	
	C.2511	Fork-End, on Operating Rods		4	
	C.2512	Pin, Control (with Spring) through Fork-Ends		4	
L.102/5U		Pin, Split, securing Control Pins		4	
Page 35					
		In Group 50164—C.698			
		Add			
	C.1792	Washer, on Locking Rod		1	
Page 42					
		In Group 1335			
		Add			
	C.2590	Bush in Eye-End of Springs		2	
	C.2116	<b>REAR ROAD SPRING</b>		2	Fitted to Chassis No. 612349 and subs.
	C.2116/ML	Leaf, Main		2	
		For all other Spares see Group C.1957			
Page 43					
		In REAR ROAD SPRING Group			
		Add			
	C.1957/ML	Leaf, Main		2	Fitted from Chassis No. 611352 to 612348

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
<b>Page 44</b>					
<b>Add</b>					
<b>SHOCK ABSORBERS (ARMSTRONG)</b>					
					Fitted to Chassis No. 610001 and subs. for <b>EXPORT MODELS ONLY</b>
	C.2050	Absorber, Shock, N.S., Front		1	
	C.2049	Absorber, Shock, O.S., Front		1	
	C.2053	Plate Assembly for Front Shock Absorbers		2	
FN.109/L		Nut, securing Plate Assembly to Frame		4	
1226	C.729	Washer, Shakeproof, under Nuts		4	
FN.106/L		Nut, securing Front Shock Absorbers to Plate Assembly		8	
1220	C.726	Washer, Shakeproof, under Nuts		8	
3287/L		Link for Front Shock Absorbers		2	
838/1		Jaw on Front Axle, anchoring Shock Absorber Link		2	
FN.109/L		Nut, securing Jaw in Front Axle		2	
1226	C.729	Washer, Shakeproof, under Nuts		2	
855/A		Bolt, securing Link to Jaw		2	
FN.409/L		Nut, Slotted, securing Bolt		2	
L.104/10U		Pin, Split, through Slotted Nut		2	
	C.2052	Absorber, Shock, N.S., Rear		1	
	C.2051	Absorber, Shock, O.S., Rear		1	
	C.2054	Plate Assembly for Rear Shock Absorber		2	
FN.109/L		Nut, securing Plate Assembly to Rear Axle		4	
1226	C.729	Washer, Shakeproof, under Nuts		4	
FN.106/L		Nut, securing Rear Shock Absorbers to Plate Assemblies		8	
1220	C.726	Washer, Shakeproof, under Nuts		8	
3288/L		Link for Rear Shock Absorbers		2	
<b>Page 46</b>					
<b>Add</b>					
		<b>OVER-RIDER ASSEMBLY FOR BUMPERS</b>		4	<b>FOR EXPORT PURPOSES ONLY</b>
	C.2132	Over-Rider only		4	
	C.2133	Strap, clamping Over-Rider to Bumper		4	
	C.2128	Bolt, securing Strap to Over-Rider		8	
	C.2129	Washer, Shakeproof, on Bolts		8	
1220	C.727			8	
<b>Page 48</b>					
<b>Add</b>					
		<b>EXHAUST SYSTEM COMPLETE</b>			Fitted to Export Models only
	C.2126	Pipe and Silencer Assembly, N.S. (comprising C.1872, C.1877, C.1879, C.1880, C.1876, C.2124 and C.48/C)		1	
	C.2127	Pipe and Silencer Assembly, O.S. (comprising C.1872, C.1877, C.1879, C.1875, C.2125 and C.48/C)		1	
	C.2124	Pipe, Tail, N.S.		1	
	C.2125	Pipe, Tail, O.S.		1	
		For all other Spares see Group C.1887/1888			
<b>Page 50</b>					
<b>Add</b>					
		<b>FRONT NUMBER PLATE ASSEMBLY</b>		1	<b>FOR EXPORT TO U.S.A. ONLY</b>
	C.2622/3	Carrier for Number Plate		1	
	C.2622	Bracket, supporting Number Plate Carrier		1	
	C.2623	Screw, Set, securing Carrier to Bracket		2	
FS.506/8H		Bolt, securing Bracket to Bumper		1	
907/A		Nut on Bolt and Setscrews		3	
FN.106/L	C.726	Washer, Shakeproof, under Nuts		3	
<b>Page 51</b>					
<b>Add</b>					
BD.1989		<b>BODY SHELL, COMPLETE (UNPAINTED) (DROP HEAD COUPÉ ONLY)</b>		1	Fitted to Chassis No. 617001 and subs.
		<b>BODY ROCKERS (DROP HEAD COUPÉ ONLY)</b>			Fitted to Chassis No. 617001 and subs.
2149		Rocker, Body (Bottom Sill), N.S.		1	
2150		Rocker, Body (Bottom Sill), O.S.		1	
BD.1602		Piece, Make-up		2	

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
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**Page 66**

BD.834		Add :—" (SALOON ONLY) " to description			
BD.1014		Add :—" (SALOON ONLY) " to description			
BD.1013		Add :—" (SALOON ONLY) " to description			
		<b>In Group BD.1013</b>			
BD.539/4		Alter to read BD.539/1			
BD.476	}	Alter remark to :—" Fitted from Chassis No. 90001 to 90068, 610001 and subs. (Saloon) and 617001 and subs. (Drop Head Coupé)			
BD.477					
		<b>In Group BD.476/477</b>			
M.304/4L.1		Alter Part No. to BD.1497/1			
M.102/3L.1		Alter Part No. to M.102/3K			
		Add New Page 66A			

**Page 67**

		<b>CAPPINGS Group</b>			
		Add :—" (SALOON ONLY) " to Group Heading			
		<b>In CAPPINGS (SALOON ONLY) Group</b>			
M.304/8R		Alter Part No. to BD.1499/3			
M.206/3R		Alter Part No. to BD.1502/1			
		<b>GARNISH RAILS Group</b>			
		To Group Heading add :—" (SALOON ONLY) "			
		<b>In GARNISH RAILS (SALOON ONLY) Group</b>			
M.206/3R		Alter Part No. to BD.1502/1			
		<b>SLIDING ROOF FILLETS Group</b>			
		To Group Heading add :—" (SALOON ONLY) "			
		<b>In SLIDING ROOF FILLETS (SALOON ONLY) Group</b>			
M.304/8R		Alter Part No. to BD.1499/3			

**Page 68**

		<b>In SCUTTLE CASINGS Group</b>			
		Add the following note in remarks column :—" When ordering BD.1264 or BD.1265 please state whether Cloth or Leather covering is required "			
		<b>In BODY MOULDINGS Group</b>			
BD.143		Delete item			

**Page 69**

		<b>BODY MOULDINGS Group</b>			
		Add the following remark to Group Heading :—" Fitted from Chassis No. 36001 to 36238 "			
		<b>HOOD (DROP HEAD COUPÉ ONLY)</b>			
		Delete Group			

**Page 70**

		<b>HOOD (DROP HEAD COUPÉ ONLY)</b>			
		Delete Group			
		Add New Pages 70A and 70B			

**Page 71**

		<b>Group 238186—C.1075</b>			
		In remarks column add :—" Fitted from Chassis No. 30001 to 31003, 36001 to 36238, 90001 to 90068, 610001 to 612719 and 617001 to 617020 "			
		<b>In Group 270401—C.1082</b>			
255659		Alter No. per Unit to 2			
270004		Alter No. per Unit to 4			
402029		Add remark :—" Fitted from Chassis No. 30001 to 31003, 36001 to 36238, 90001 to 90068, 610001 to 612719 and 617001 to 617020 "			

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
<b>Page 72</b>					
<b>Group 40093/B</b>					
To Group Heading add :—“(COMPLETE WITH MICRO-ADJUSTMENT CONTROL 414950)”					
Alter remark to read :—“Fitted from Eng. No. S.1502 to S.2621”					
<b>Group 37046/A</b>					
Alter remark to :—“Fitted from Chassis No. 90001 to 90068, 610001 to 612719 (Saloon) and 617001 to 617020 (Drop Head Coupé)”					
770017		Add remark :—“Fitted from Chassis No. 30001 to 31003, 36001 to 36238, 90001 to 90068, 610001 to 612719 and 617001 to 617020”			
385175	BD.877	Add remark :—“Fitted from Chassis No. 30001 to 31003, 36001 to 36238, 90001 to 90068, 610001 to 612719 and 617001 to 617020”			
<b>Page 73</b>					
30045/D	BD.913	Alter remark to :—“Fitted from Chassis No. 90001 to 90068, 610001 to 612719 and 617001 to 617020”			
<b>Page 75</b>					
<b>In Group 55009/A</b>					
	BD.340	To description add :—“(Superseded by BD.356)”			
	BD.341	To description add :—“(Superseded by BD.356)”			
<b>Page 76</b>					
539941		Alter remark to :—“Fitted from Chassis No. 90001 to 90068, 610001 and subs. and 617001 to 617020”			
<b>In ELECTRIC HORNS Group</b>					
690798	C.1066	Add remark :—“Fitted from Chassis No. 30001 to 31003, 36001 to 36238, 90001 to 90068, 610001 to 612719 and 617001 to 617020”			
690799	C.1066				
<b>Page 77</b>					
32759/A	C.1960	Alter remark to :—“Used only with Wheel 1168 (see page 39) from Chassis No. 611528 to 612262”			
<b>Page 79</b>					
970442/R		Alter remark to :—“Fitted from Chassis No. 610708 to 612719 and 617001 to 617020”			
990481/B		To description add :—“(SALOON ONLY)” and alter remark to :—“Fitted from Chassis No. 90001 to 90068 and 610001 to 612719”			
970443		Add remark :—“Fitted from Chassis No. 30001 to 31003, 36001 to 36238, 90001 to 90068, 610001 to 612719 and 617001 to 617020”			
<b>Page 82</b>					
<b>In SETSCREWS List</b>					
FS.104/8D		Alter Part No. of POINTED END Setscrew to BD.1492/2			
<b>Page 83</b>					
<b>In SETSCREWS List</b>					
FS.404/5H	} Alter Part No. to	{	BD.1493/1		
FS.404/6H			BD.1493/2		
FS.404/8H			BD.1493/3		
FS.404/10H			BD.1493/4		
FS.404/12H			BD.1493/5		
FS.404/14H			BD.1493/6		
FS.504/4H			Alter Part No. of POINTED END Setscrew to BD.1494/1		
FS.504/5H	} Alter Part No. to	{	BD.1494/2		
FS.504/6H			BD.1494/3		
FS.504/7H			BD.1494/8		
FS.504/8H	} Alter Part No. of POINTED	{	BD.1494/5		
FS.504/10H			END Setscrew to	BD.1494/6	

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
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Page 83 (continued)

FS.504/12H	}	Alter Part No. to	{	BD.1494/7			
FS.604/8H				C.2016/1			
AS.102/4D				} Alter Part No. of	C.2011/1		
AS.402/3D					CHROME PLATED	C.2012/1	
AS.502/8H					Setscrews to	C.2013/1	
AS.503/2L.1		Alter Part No. of BRASS Setscrew to					
		AS.503/2K					
AS.503/2L.1		Alter Part No. of CHROME PLATED BRASS					
		Setscrew to C.2014/1					
AS.503/3H		Alter Part No. of CHROME PLATED Setscrew					
		to C.2014/3					
AS.503/3L.1	}	Alter Part No. to	{	C.2014/2			
AS.602/4H				C.2015/1			
AS.602/6H				C.2015/2			
AS.602/7H				BD.1491/2			
AS.602/8H				C.2015/3			
AS.602/9H				BD.1491/3			
AS.603/4H				C.2010/1			

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In NUTS List

FN.104/L		Alter Part No. of CHROME PLATED Nut to			
		C.2009/1			
FN.104/L.1	}	Alter Part No. to	{	C.2009/2	
FN.106/L.1				FN.106/K	

In WASHERS List

FW.105/T.2	}	Alter Part No. to	{	FW.105/E	
FW.106/T.2				FW.106/E	
FW.107/T.1				FW.107/C	

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In WOODSCREWS List

M.102/3L.1	}	Alter Part No. to	{	M.102/3K	
M.103/4L.1				BD.1497/1	
M.204/3R	}	Alter Part No. of BLACK	{	BD.1501/1	
M.206/3R				JAPAN Woodscrew to	BD.1502/1
M.206/4R		Alter Part No. to		BD.1502/2	
M.208/4R	}	Alter Part No. of BLACK	{	BD.1503/2	
M.208/6R				JAPAN Woodscrew to	BD.1503/3
M.208/8R	}	Alter Part No. to	{	BD.1503/4	
M.208/10R				BD.1503/5	
M.304/4R		Alter Part No. of CHROME PLATED Wood-			
		screw to BD.1499/1			
M.304/6R	}	Alter Part No. to	{	BD.1499/2	
M.304/8R				BD.1499/3	
M.306/4R				BD.1500/1	
M.306/5R				BD.1500/2	
M.306/8R				BD.1500/4	

Page 86

In RIVETS Group

R.303/7W		Alter Part No. to	BD.1496/1
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Page 89

WATER PUMP

Alter note to read :—" (See page 11) "

Page 90

ASS.1		Alter Part No. to :—ASS.5
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Page 104

In Group 504397/504398

504354		Alter Part No. to :—504384
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Page 105

521276		Alter description to "Stop, Tail and Reverse Lamp (Lucas 312/A) "
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In Group 521276

521360		Alter Part No. to :—521260
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Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
<b>Page 52</b>					
<b>In "FLOORBOARDS" fitted to Chassis No. 611501 and subs.</b>					
<b>Add</b>					
BD.1714		Floorboard, N.S., Rear		1	} Fitted to Chassis No. 612762 and subs.
BD.1715		Floorboard, O.S., Rear		1	
<b>FLOORBOARDS (DROP HEAD COUPÉ ONLY)</b>					
BD.1340		Floorboard, N.S., Front		1	} Fitted from Chassis No. 617001 to 617039
BD.1341		Floorboard, O.S., Front		1	
BD.1493/2		Screw, Set, Pointed End		4	} Fitted to Chassis No. 617040 and subs.
BD.1493/6		Screw, Set, Pointed End		4	
BD.542/3		Washer, Special		8	}
1214	C.724	Washer, Shakeproof		8	
BD.1574		Floorboard Assembly, N.S., Rear		1	}
BD.1575		Floorboard Assembly, O.S., Rear		1	
BD.1716		Floorboard Assembly, N.S., Rear		1	}
BD.1717		Floorboard Assembly, O.S., Rear		1	
BD.1494/6		Screw, Set, Pointed End		6	}
BD.1493/4		Screw, Set, Pointed End		4	
BD.1493/5		Screw, Set, Pointed End		10	}
BD.1493/6		Screw, Set, Pointed End		6	
FW.104/T		Washer, Plain		14	}
FW.205/T		Washer, Plain		6	
1861		Washer, Special		6	}
1214	C.724	Washer, Shakeproof		26	
FN.104/L		Nut		6	}
BD.1711		Plate, fixing Floorboards		14	
<b>Page 53</b>					
<b>Add</b>					
BD.1346		<b>COVER ASSEMBLY FOR CLUTCH AND GEARBOX (COMBINED)</b>		1	Fitted from Chassis No. 612031 to 612226
BD.1656		<b>COVER ASSEMBLY FOR CLUTCH AND GEARBOX (COMBINED)</b>		1	Fitted to Chassis No. 612227 and subs. (Saloon) and 617001 and subs. (Drop Head Coupé)
BD.1493/2		Screw, Set, Pointed End		19	}
BD.542/3		Washer, Special		19	
1214	C.724	Washer, Shakeproof		19	
BD.1517		<b>PROPELLOR SHAFT TUNNEL</b>		1	Fitted to Chassis No. 612031 and subs. (Saloon) and 617001 and subs. (Drop Head Coupé)
AS.402/4H		Screw, Set		2	}
AW.102/T		Washer, Plain		4	
AN.102/L		Nut		2	
1210/A	C.723	Washer, Shakeproof		2	
BD.1525		<b>FRONT WING ASSEMBLY, N.S. (DROP HEAD COUPÉ ONLY)</b>		1	} Fitted to Chassis No. 617001 and subs.
BD.1526		<b>FRONT WING ASSEMBLY, O.S. (DROP HEAD COUPÉ ONLY)</b>		1	
For Spares see Group BD.1048/1049					
<b>Page 55</b>					
<b>In Group BD.769</b>					
<b>Add</b>					
1704		Link, operating Ventilator		1	
<b>Page 57</b>					
<b>In Group 2333/2334</b>					
<b>Add</b>					
BD.618		Lug for Check Strap		2	
<b>In Group 2346/2347</b>					
<b>Add</b>					
BD.618		Lug for Check Strap		2	
<b>Page 59</b>					
<b>In DOOR HANDLES (SALOON ONLY)</b>					
<b>Add</b>					
BD.1837		Barrel for Private Lock on Door Handle (Billfix Series) (WB/H.387)		1	Fitted from Chassis No. 30001 to 31003
BD.1833		Barrel for Private Lock on Door Handle (MRN Series) (W.B./H.397/A)		1	} Fitted to Chassis No. 90001 to 90068 and 610001 and subs.
BD.1834		Barrel for Private Lock on Door Handle (FNR Series) (WB/H.397/B)		1	
NOTE :—When ordering, please state number of original lock					

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
<b>Page 59 (continued)</b>					
<b>Add</b>					
<b>DOOR HANDLES (DROP HEAD COUPÉ ONLY)</b>					
BD.6		Handle (Inside) (12270/C)		2	
BD.1121		Handle (Outside) for N.S. Door (L.14084/K)		1	
BD.1120		Handle (Outside) for O.S. Door (R.14084/K)		1	
N.D.		Key, locking Doors (please state number when ordering)		2	
BD.1837		Barrel for Private Lock on Door Handles (Billfix Series) (WB/H.387)		2	Fitted from Chassis No. 36001 to 36238
BD.1833		Barrel for Private Lock on Door Handles (MRN Series) (WB/H.397/A)		2	Fitted to Chassis No. 617001 and subs.
BD.1834		Barrel for Private Lock on Door Handles (FNR Series) (WB/H.397/B)		2	
BD.552		Handle, operating Window Regulators		2	
NOTE :—When ordering, please state number of original lock					
<b>Page 61</b>					
<b>In Group 2429</b>					
<b>Add</b>					
BD.1838		Barrel for Private Lock on Luggage Compartment Lid (Billfix Series) (WB/H.9230)		1	NOTE :—When ordering please state number of original Lock
<b>In Group BD.65/1</b>					
<b>Add</b>					
BD.1839		Barrel for Private Lock on Luggage Compartment Lid (MRN Series) (WB/L 3416)		1	NOTE :—When ordering please state number of original Lock
BD.1840		Barrel for Private Lock on Luggage Compartment Lid (FNR Series) (WB/L 3416/B)		1	
BD.1443		Nut (Knurled) Locking Lid in "open" position		1	Fitted to Chassis No. 611602 and subs. (Saloon) and 617001 and subs. (Drop Head Coupé)
FB.504/8H		Bolt securing Hinges to Body		4	
FN.104/L		Nut on Bolts		4	
1214	C.724	Washer, Shakeproof, under Nuts		4	
<b>Page 63</b>					
<b>Add</b>					
BD.1793		Bracket, Stiffening, on underside of Floating Dash		1	
<b>Page 64</b>					
<b>In CARPETS, FELT AND GAUNTLETS Group</b>					
<b>Add</b>					
BD.1269/1518		Carpet for Gearbox Cover (comprising BD.1269 and BD.1518)		1	Fitted from Chassis No. 612031 to 612226
BD.1269/1687		Carpet for Gearbox Cover (comprising BD.1269 and BD.1687)		1	Fitted to Chassis No. 612227 and subs.
<b>CARPETS, FELT AND GAUNTLETS (DROP HEAD COUPÉ ONLY)</b>					
BD.1695		Carpet for Rear Seat Valance		1	
BD.1696		Carpet for N.S. Rear Floor		1	
BD.1697		Carpet for O.S. Rear Floor		1	
BD.889		Carpet for Propellor Shaft Tunnel		1	
BD.1266/7		Carpet for Front Floor and Clutch Housing (comprising BD.1266 and BD.1267)		1	
BD.1269/1687		Carpet for Gearbox Cover (comprising BD.1269 and BD.1687)		1	Fitted to Chassis No. 617001 and subs.
BD.902		Felt under Carpet on N.S. Rear Floor		1	
BD.903		Felt under Carpet on O.S. Rear Floor		1	
BD.1291		Felt under Carpet on N.S. Front Floor		1	
BD.1292		Felt under Carpet on O.S. Front Floor		1	
BD.1279		Felt under Carpet for Clutch Housing		1	
BD.1281		Felt under Carpet for Gearbox Cover		1	
BD.1693		Hide for Wheel Arch		2	
BD.1694		Dunlopillo for Wheel Arch		2	
BD.896		Gauntlet around Handbrake Lever		1	
BD.897		Gauntlet around Clutch and Brake Pedals		2	
BD.1519		Gauntlet around Change-Speed Lever		1	
BD.637		Fastener securing Carpets to Floor		14	
BD.638		Bush (in floor) for Fasteners		6	
BD.1286		Fastener ("Durable Dot") securing Front Carpets to Toeboard		6	

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
<b>Page 65</b>					
<b>In FRONT SEATS (SALOON ONLY) Group</b>					
<b>Add</b>					
BD.1378		Seat, N.S., Front (Frame only; complete with Adjustable Base Assembly)		1	} SUPPLIED ONLY WHEN CLOTH TRIM IS REQUIRED
BD.1379		Seat, O.S., Front (Frame only, complete with Adjustable Base Assembly)		1	
BD.1826		Handle (Chrome Plated) adjusting seat for height (complete with Screw and Washer)		2	
BD.1827		Screw, securing Handle		2	
BD.1828		Washer between Handle and Seat		2	

<b>Page 66</b>					
<b>Add</b>					
BD.1745		<b>INTERIOR MIRROR (COMPLETE WITH FIXING BRACKET) (LUCAS 62029/A, MODEL 542/1/52) (DROP HEAD COUPÉ ONLY)</b>		1	
BD.1745/1		Glass only (Lucas 580397)		1	
BD.1745/2		Bracket Assembly (Lucas 620702)		1	
BD.539/1		Screw, Self-Tapping, securing Mirror		2	

<b>Page 67</b>					
<b>Add</b>					
<b>CAPPINGS (DROP HEAD COUPÉ ONLY)</b>					
BD.1587		Capping Assembly (Facia), N.S., Door		1	
BD.1588		Capping Assembly (Facia), O.S., Door		1	
BD.1589		Capping, Pull, N.S., Door		1	
BD.1590		Capping, Pull, O.S., Door		1	
1758		Clip on Capping Assemblies		4	
M.206/3R		Screw, Wood, securing Clips		8	
BD.539/3		Screw, Self-Tapping, for Door Cappings		8	
BD.543/3		Washer, Cup, on Setscrews		8	
BD.1584		Capping for N.S. Cantrail		1	
BD.1585		Capping for O.S. Cantrail		1	
BD.1586		Capping for Canopy Rail		1	
BD.1593		Capping for N.S. Head Pillar		1	
BD.1594		Capping for O.S. Head Pillar		1	
BD.1582		Capping for N.S. Screen Pillar		1	
BD.1583		Capping for O.S. Screen Pillar		1	
BD.539/1		Screw, Self-Tapping, securing Cappings		18	
BD.539/3		Screw, Self-Tapping, securing Cappings		4	
BD.539/4		Screw, Self-Tapping, securing Cappings		2	

<b>Add</b>					
<b>GARNISH RAILS (DROP HEAD COUPÉ ONLY)</b>					
BD.1570		Rail, Garnish, for N.S. Door		1	
BD.1571		Rail, Garnish, for O.S. Door		1	
1758		Clip, fixing Garnish Rails to Doors		4	
BD.1502/1		Screw, Wood, securing Clips		8	
BD.1591		Rail, Garnish, for N.S. Rear Quarter		1	
BD.1592		Rail, Garnish, for O.S. Rear Quarter		1	
BD.1623		Piece, Distance, for N.S. Quarter Garnish Rail		1	
BD.1624		Piece, Distance, for O.S. Quarter Garnish Rail		1	
1758		Clip, fixing Garnish Rails to Rear Quarters		2	
BD.1502/1		Screw, Wood, securing Clips		4	

<b>Page 68</b>					
<b>In SCUTTLE CASINGS Group</b>					
<b>Add</b>					
BD.1646		Casing, Side, N.S. of Scuttle		1	} Fitted to Chassis No. 617001 and subs.
BD.1647		Casing, Side, O.S. of Scuttle		1	
<b>In BODY MOULDINGS Group</b>					
<b>Add</b>					
BD.143/1		Moulding for Centre Pillar, N.S.		1	
BD.143/2		Moulding for Centre Pillar, O.S.		1	

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
<b>Page 69</b>					
<b>Add</b>					
<b>BODY MOULDINGS (DROP HEAD COUPE ONLY)</b>			Fitted to Chassis No. 617001 and subs.		
BD.133		Moulding for N.S. Scuttle		1	
BD.134		Moulding for O.S. Scuttle		1	
BD.536/1		Stud for Moulding		4	
1744		Washer, Cup, on Studs		4	
BD.541/2		Washer, Plain, on Studs		4	
AN.102/L		Nut on Studs		4	
BD.1665/1		Moulding for N.S. Door		1	
BD.1666/1		Moulding for O.S. Door		1	
BD.125		Bolt, Special, for Door Mouldings		12	
FW.204/T		Washer, Plain, on Bolts		12	
FN.104/L		Nut on Bolts		12	
	C.724	Washer, Shakeproof, under Nuts		12	
BD.1663		Moulding for N.S. Rear Quarter		1	
BD.1664		Moulding for O.S. Rear Quarter		1	
BD.536/1		Stud for Rear Quarter Moulding		8	
BD.541/1		Washer for Stud		8	
1744		Washer, Cup, for Studs		8	
1210/A	C.723	Washer, Shakeproof, under Nuts		8	
<b>Page 71</b>					
<b>Add</b>					
22429/A	C.2527	<b>DYNAMO (LUCAS C.45 Z.V. TYPE G.86)</b>	1		Fitted to Chassis No. 612720 and subs. (Saloon) and 617021 and subs. (Drop Head Coupé)
238061		Brush (Set)		3	
238062		Spring (Set) holding Brushes to Commutator		3	
238806		Armature		1	
238820		Coil, Field		1 set	
189308		Bearing for Commutator and Driving Ends		2	
238743		Plug, Dynamo Terminal		1	
238742		Plug, Field Terminal		1	
	C.2579	Pulley		1	
45012/A	C.2528	<b>IGNITION COIL (LUCAS B.12 TYPE L)</b>	1		Fitted to Chassis No. 612720 and subs. (Saloon) and 617021 and subs. (Drop Head Coupé)
414965		Cover (Rubber) for Coil Lead		1	
<b>Page 72</b>					
<b>In Group 40093/B</b>					
<b>Add</b>					
414950		Control, Micro-Adjustment		1	
40149/D	C.2529	<b>DISTRIBUTOR (LUCAS DVXH. 6A TYPE GC.42) (COMPLETE WITH MICRO-ADJUSTMENT AND VACUUM CONTROLS)</b>	1		Fitted to Eng. No. S.2643 and subs.
409660		Lever Assembly		1	
407283		Cover Assembly		1	
404435		Brush in centre of Cover (with Spring)		1	
407030		Rotor		1	
407044		Condenser		1	
407050		Contact (Set)		1	
400904/S		Unit, Vacuum		1	
408999		Cam		1	
416012/S		Spring, Auto Advance		2	
415729		Weight, Auto Advance		2	
408992		Shaft and Action Plate		1	
189272		Bearing, Ball		1	
410590		Bush		1	
	C.2149	Pipe, Suction		1	
	C.2504	Clip for Pipe		1	
37076/B	C.2530	<b>CONTROL BOX (LUCAS RF.95/2 TYPE L.4)</b>	1		Fitted to Chassis No. 612720 and subs. (Saloon) and 617021 and subs. (Drop Head Coupé)
334956		Cover Assembly		1	
334906		Clip for Cover		1	
334977		Resistance Assembly		1	
33091/B		Regulator (LRT.9/2)		1	
188216		Fuse, 25 amp.		2	
37082/A	C.2532	<b>CONNECTOR BLOCK</b>	1		Fitted to Chassis No. 612720 and subs and 617021 and subs.
AS.304/4H		Screw, Set, securing Connector Block		2	
AN.104/L		Nut on Setscrew		2	
	C.721	Washer, Spring, under Nuts		2	

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
<b>Page 72 (continued)</b>					
37100/A	C.2531	<b>FUSE BOX (COMPLETE WITH COVER SCREW BUT LESS COVER)</b>		1	Fitted to Chassis No. 612720 and subs. and 617021 and subs.
FA.35		Fuse, 35 amp.		1	
188216		Fuse, 25 amp.		3	
	C.2514	Cover for Fuse Box		1	
	C.2501/4	Washer		1	
<b>Page 73 Add</b>					
30100/A	BD.1811	<b>INSTRUMENT PANEL (LUCAS GC.948)</b>		1	Fitted to Chassis No. 612720 and subs. and 617021 and subs.
36071/A		Connector (Lucas BM.4 Type L.54)		1	
		All other details as Group 30045/D—BD.913			
<b>Page 74 Add</b>					
12136/C	BD.862	<b>INTERIOR LIGHT (DROP HEAD COUPÉ ONLY)</b>		1	Fitted to Chassis No. 617001 and subs.
314613		Switch (Lucas PS.7)		1	
251		Bulb		1	
<b>Page 75 In Group 55009/A Add</b>					
	BD.356	Bracket, Mounting (supersedes BD.340 and BD.341)		2	
<b>Page 76 Add</b>					
54018/B	BD.1804	<b>TRAFFICATOR COMPLETE (LUCAS SF.34/N) (DROP HEAD COUPÉ ONLY)</b>		2	Fitted to Chassis No. 617021 and subs.
539678		Arm		2	
256		Bulb		2	
538314	BD.1805	Plate, Back		2	
100034	BD.1806	Screw		2	
188333	BD.1807	Washer		2	
<b>In ELECTRIC HORNS Group Add</b>					
69011/D	C.2559	Horn Low Note (Lucas WT.614)		1	} Fitted to Chassis No. 612720 and subs. and 617021 and subs.
69012/D	C.2559/1	Horn, High Note (Lucas WT.614)		1	
33110/A	C.2554	<b>RELAY BOX (LUCAS SB.40, TYPE L)</b>		1	Fitted to Chassis No. 612720 and subs. and 617021 and subs.
AS.302/3H		Screw, Set, securing Relay Box		2	
AN.102/L		Nut, on Setscrews		2	
	C.723	Washer, Shakeproof, under Nuts		2	
<b>Page 77 Add</b>					
32759/D	C.2098	<b>STEERING COLUMN CONTROL (LUCAS GC/20A/47)</b>		1	Fitted from Chassis No. 612263 to 612719 and 617001 to 617020
		For Spares see Group 32759/A—C.1960			
32759/F	C.2533	<b>STEERING COLUMN CONTROL (LUCAS GC/20A/47)</b>		1	Fitted to Chassis No. 612720 and subs. and 617021 and subs.
324292		Tube, Stator (45-705" long)		1	
324393		Cover, Top, Assembly		1	
323157		Plate, Stator, and Sleeve Assembly		1	
<b>Page 79 Add</b>					
992940		<b>MAIN CABLE HARNESS (BODY) (DROP HEAD COUPÉ ONLY)</b>		1	Fitted from Chassis No. 617001 to 617020
993221	C.2551	<b>MAIN CABLE HARNESS (BODY) (SALOON ONLY)</b>		1	Fitted to Chassis No. 612720 and subs.
993081	C.2550	<b>MAIN CABLE HARNESS (BODY) (DROP HEAD COUPÉ ONLY)</b>		1	Fitted to Chassis No. 617021 and subs.
975060	C.2552	<b>MAIN CABLE HARNESS (CHASSIS)</b>		1	Fitted to Chassis No. 612720 and subs. and 617021 and subs.
993241	C.2553	<b>INSTRUMENT PANEL HARNESS</b>		1	Fitted to Chassis No. 612720 and subs. and 617021 and subs.
859033	C.2557	<b>PETROL PUMP HARNESS</b>		1	Fitted to Chassis No. 612720 and subs. and 617021 and subs.

# ENGINE

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
45635		<b>CYLINDER BLOCK</b>	A.1	1	Fitted from Eng. No. M.1 to M.1100
48243	C.1126	<b>CYLINDER BLOCK</b>	A.1	1	Fitted from Eng. No. M.1101 to M.1600 and S.26 to S.106
50157	C.314	<b>CYLINDER BLOCK</b>	A.1	1	Fitted to Eng. No. S.107 and subs.
43815	C.343	Plug, Core, in Block, adjacent to end of Camshaft	A.2	1	
46172	C.317	Plug, Core (N.S. Cylinder)		2	
27378	C.315	Plug, Core, (O.S. and rear end of Block)	A.3	See Remarks	2 required from Eng. No. M.1 to M.1600 and S.26 to S.106 4 required for Eng. No. S.107 and subs.
43117	C.413	Cover, Valve Tappet	A.4	1	
43119	C.414	Washer for Cover	A.5	1	
OD.106/8H		Dowel	A.6	2	
FT.105/23H		Stud		3	
36056	C.319	Block, Sealing (Front)	A.7	1	
39536	C.320	Block, Sealing (Rear)	A.8	1	
36234	C.321	Piece, Filling (Front)	A.9	2	
39537	C.322	Piece, Filling (Rear)	A.10	2	
FS.305/8H		Screw, Set, securing Sealing Blocks	A.11	4	
39538	C.554	Screw, Set, $\frac{5}{16}$ " x $2\frac{1}{4}$ " long	A.12	2	
47175	C.328	Plate, Cover, Oil Gallery (Front)	A.13	1	
44596	C.329	Plate, Cover, Oil Gallery (Rear)	A.14	1	
36931	C.330	Washer for Front Cover Plate	A.15	1	
44597	C.331	Washer for Rear Cover Plate	A.16	1	
FB.105/12F		Bolt, securing Cover Plates	A.17	7	
FW.105/T.2		Washer (Copper) on Bolts	A.18	7	
FW.105/T		Washer (Steel) on Bolts	A.19	7	
45746	C.443	Adaptor for Rev. Counter Cable	A.20	1	
45747	C.444	Washer for Adaptor	A.21	1	
41666		Cup, Oil, for Adaptor	A.22	1	Fitted from Eng. No. M.1 to M.1600
39539	C.400	Cup, Oil, for Adaptor	A.22	1	Fitted to Eng. No. S.26 and subs.
FS.105/9D	C.332	Cover, Oil Retaining	A.23	1	
FG.105/X		Screw, Set, securing Oil Retaining Cover		5	
45736	C.339	Washer, Spring, on Setscrews		5	
45737	C.340	Stud, securing Cylinder Head	A.24	6	
FN.107/L		Stud, securing Cylinder Head	A.25	8	
34600	C.341	Nut for Cylinder Head Studs	A.26	7	
	C.789	Nut, Dome, for Cylinder Head Studs	A.27	7	
39123	C.391	Washer on Studs	A.28	14	
	C.779	Stud, Bearing		14	
L.104/10U		Nut, Slotted, on Bearing Studs		14	
S.4328	C.1146	Pin, Split, securing Nuts		14	
		Restrictor, Oil, for Tappets		1	Fitted to Eng. No. S.26 and subs.
		Liner, Cylinder		1	Used only when reconditioning Cylinder Block
	C.798	Plug, Water Drain		1	
50161	C.350	<b>FRONT ENGINE PLATE</b>	A.29	1	
36149	C.936	Washer for Engine Plate	A.30	1	
33647	C.374	Stud, securing Engine Plate		3	
FN.105/L		Nut for Stud		3	
FS.105/5D		Screw, Set, for Engine Plate		2	
FS.105/6D		Screw, Set, for Engine Plate		1	
FG.105/X		Washer, Spring		6	
43881	C.428	<b>FRONT ENGINE MOUNTING</b>	A.31	2	
FN.105/L		Nut for Mounting		4	
FG.105/X		Washer, Spring, for Nuts		4	
45768	C.348	<b>REAR ENGINE PLATE</b>	A.32	1	
36419	C.349	Washer for Engine Plate	A.33	1	
FS.105/6D		Screw, Set		10	
FG.105/X		Washer, Spring		10	
46296	C.483	Bracket for attachment of Engine Damper	A.34	1	

# ENGINE

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
46244	C.478	<b>REAR ENGINE MOUNTING</b>		1	
FB.106/10D FG.106/X FN.106/L		<b>Bolt</b> , securing Engine Mounting		4	
		<b>Washer</b> , Spring, on Bolt		4	
		<b>Nut</b> , for Mounting		4	
42668	C.407	<b>ENGINE DAMPER (STABILIZER)</b>	A.35	1	
38233	C.390 C.792	<b>Screw</b> , Set, securing Damper		1	
		<b>Washer</b> for Screw		1	Also used as Packing Plate for Damper (if required)
FB.105/7D FG.105/X		<b>Bolt</b> , securing Damper to Chassis	A.36	2	
		<b>Washer</b> , Spring, on Bolts		2	
45792	C.451	<b>OIL SUMP</b> (Supersedes by 45792/1—C.451/1)		1	Fitted from Eng. No. M.1 to M.1600
45792/1	C.451/1	<b>OIL SUMP</b> (Supersedes 45792—C.451)	A.37	1	Fitted to Eng. No. S.26 and subs.
37310	C.385 C.799 C.785	<b>Washer</b> for Sump	A.38	1	
		<b>Plug</b> , Drain	A.39	1	
		<b>Washer</b> for Drain Plug	A.40	1	
FS.105/4D FG.105/X FS.105/7D FG.105/X		<b>Screw</b> , Set		6	
		<b>Washer</b> , Spring		6	
		<b>Screw</b> , Set, securing Sump to Cylinder Block	A.41	22	
		<b>Washer</b> , Spring, for Setscrew	A.42	22	
	C.709	<b>Dipstick</b> , complete	A.43	1	
45672	C.1125	<b>CYLINDER HEAD</b>	A.44	1	Fitted from Eng. No. M.1 to M.1100.
48428	C.335	<b>CYLINDER HEAD</b>	A.44	1	Fitted from Eng. No. M.1101 to M.1600 and S.26 and subs.
48635		<b>CYLINDER HEAD</b>	A.44	1	Fitted from Eng. No. M.1 to M.1100
49654	C.336	<b>CYLINDER HEAD</b>	A.44	1	Fitted from Eng. No. M.1101 to M.1600 and S.26 and subs. NOTE: 48635 AND 49654 ARE FOR USE WITH LOW COMPRESSION ENGINES ONLY
46102	C.1546 C.337	<b>Plate</b> , Compression Gasket, Corrujoint	A.45 A.46	1 See remarks	Fitted to Eng. No. S.26 and subs. 1 required for Eng. No. M.1 to M.1600 2 required for Eng. No. S.26 and subs.
42874	C.338	<b>Guide</b> , Valve	A.47	12	
43815	C.343	<b>Plug</b> , Core, Gallery, Port	A.48	2	
46172	C.317	<b>Plug</b> , Core, N.S.		1	
26435	C.354	<b>Plug</b> , Core	A.49	6	
FT.106/17H		<b>Stud</b> for Carburetter attachment	A.50	4	Fitted from Eng. No. M.1 to M.1600
FT.106/20H		<b>Stud</b> for Carburetter attachment	A.50	4	Fitted to Eng. No. S.26 and subs.
FG.106/X		<b>Washer</b> , Spring, on Stud		4	
FN.106/L.2		<b>Nut</b> on Stud		4	
46363	C.347	<b>Piece</b> , Distance, between Carburetter and Cylinder Head	A.51	2	
46349	C.346	<b>Washer</b> , Jointings, for Carburetter	A.52	4	
46053	C.342	<b>Tube</b> , Venturi	A.53	1	
ASS.206		<b>JOINTS (GASKETS) FOR COMPLETE ENGINE OVERHAUL</b>		1 Set	Used from Eng. No. M.1 to M.1600
ASS.209		<b>JOINTS (GASKETS) FOR COMPLETE ENGINE OVERHAUL</b>		1 Set	Used for Eng. No. S.26 and subs.

# ENGINE

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
ASS.306		<b>JOINTS (GASKETS) FOR DECARBONISING ENGINE</b>		1 Set	Used from Eng. No. M.1 to M.1600
ASS.309		<b>JOINTS (GASKETS) FOR DECARBONISING ENGINE</b>		1 Set	Used for Eng. No. S.26 and subs.
<b>VALVES</b>					
46256	C.479	Valve, Inlet	A.54	6	
46257	C.480	Valve, Exhaust	A.55	6	
42972		Spring, Valve, Inner	A.56	12	} Fitted from Eng. No. M.1 to M.1448
46273		Spring, Valve, Outer	A.57	12	
50128	C.534	Spring, Valve, Inner	A.56	12	} Fitted from Eng. No. M.1449 to M.1600 and S.26 to S.2125
50028	C.518	Spring, Valve, Outer	A.57	12	
	C.1890	Spring, Valve, Inner	A.56	12	} Fitted to Eng. No. S.2126 and subs.
	C.1891	Spring, Valve, Outer	A.57	12	
44365	C.431	Collar, Valve, Spring	A.58	12	
44364	C.430	Cone, Split	A.59	12	
46274		Spring, for Rockers		12	Fitted from Eng. No. M.1 to M.1100
44374	C.435	<b>VALVE TAPPET</b>		12	
44372	C.433	<b>VALVE TAPPET GUIDE—FRONT AND REAR</b>		2	
44373	C.434	<b>VALVE TAPPET GUIDE—CENTRE</b>		1	
43819	C.425	Screw, Set, for Front and Rear Guides		4	
43820	C.426	Screw, Set, for Centre Guide		2	
FG.106/X		Washer, Spring		6	
43117	C.413	<b>VALVE TAPPET COVER</b>	A.4	1	
43119	C.414	Washer, for Cover	A.5	1	
FB.105/8D		Bolt securing Cover		18	
FB.105/9D		Bolt securing Cover		2	
FG.105/X		Washer, Spring, for Bolts		20	
OD.105/6H		Dowel		2	
44687		Adaptor, for Breather Pipe		1	Fitted from Eng. No. M.1 to M.1600
	C.441	Adaptor, for Breather Pipe		1	Fitted to Eng. No. S.26 and subs.
43218	C.417	Washer for Adaptor		1	
47238	C.497	Stud		3	
FN.104/L		Nut on Stud		3	
FG.104/X		Washer, Spring, under Nut		3	
46580	C.494	Pipe, Breather		1	
FB.104/10D		Bolt, securing Breather Pipe		1	
FN.104/L		Nut on Bolt		1	
FG.104/X		Washer, Spring, under Nut		1	
47239	C.498	Baffle, Oil, for Breather Pipe		1	
44777		<b>PUSH ROD</b>	A.60	12	Fitted from Eng. No. M.1 to M.1100
	C.562	<b>PUSH ROD</b>	A.60	12	Fitted from Eng. No. M.1101 to M.1600 and S.26 and subs.
47757	5077	Spring for Push Rod	A.61	12	} Fitted from Eng. No. M.1 to M.1448
48809		Collar for Spring	A.62	12	
50027	C.517	Spring for Push Rod	A.61	12	} Fitted from Eng. No. M.1449 to M.1600 and S.26 and subs.
50041	C.519	Collar for Spring	A.62	12	

# ENGINE

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
42976		<b>ROCKER SHAFT</b>		1	Fitted from Eng. No. M.1 to M.1100
42880	C.409	Screw, locking Rear Bracket to Shaft		1	
46138		Rocker No. 1		1	
46139		Rocker No. 2		1	
43579	C.561	Ball-Pin (Adjustable) in Rockers		12	
36090	C.379	Nut, Lock, for Ball-Pin		12	
44370	C.432	Bush in Rockers		24	
41673	C.401	Wick, Jumbo, in Rockers		12	
45789	C.450	Spring, Location		5	
42876	C.408	Spring at ends of Rocker Shaft		2	
42882	C.410	Washer at ends of Rocker Shaft		2	
FS.106/4D		Screw, Set, at end of Rocker Shaft		1	
42883		Union		1	
42875		Screw for Union		1	
43574		Bracket (Post) Rear (Fixed)		1	
43575		Bracket (Post) (Loose)		5	
FT.105/25H		Stud, securing Posts		6	
FN.106/L		Nut on Studs		6	
FG.106/X		Washer, Spring, under Nuts		6	
45897	C.456	Cover, Rocker		1	
45898	C.457	Washer for Cover		1	
43536	C.423	Stud, securing Cover		3	
43080	C.412	Nut, Dome, on Studs		3	
	C.725	Washer, Shakeproof, under Nuts		3	
43260	C.418	Cap, Oil Filler (complete with Washer)		1	
48611	C.508	<b>ROCKER SHAFT</b>	A.63	1	Fitted from Eng. No. M.1101 to M.1600 and S.26 and subs.
42880	C.409	Screw, locking Rear Bracket to Shaft		1	
44376	C.437	Rocker No. 1	A.64	6	
44377	C.438	Rocker No. 2	A.65	6	
43579	C.561	Ball-Pin (Adjustable) in Rockers	A.66	12	
36090	C.379	Nut, Lock, for Ball-Pin	A.67	12	
44370	C.432	Bush in Rockers	A.68	24	
41673	C.401	Wick, Jumbo, in Rockers	A.69	12	
45789	C.450	Spring, Location	A.70	5	
42876	C.408	Spring at ends of Rocker Shaft	A.71	2	
42882	C.410	Washer at ends of Rocker Shaft	A.72	2	
FS.106/4D		Screw, Set, at ends of Rocker Shaft	A.73	2	
48560	C.507	Bracket (Post) Rear (Fixed)	A.74	1	
43575	C.424	Bracket (Post) (Loose)	A.75	5	
FT.106/25H		Stud, securing Posts		6	
FN.106/L		Nut on Studs		6	
FG.106/X		Washer, Spring, under Nuts		6	
45897	C.456	Cover, Rocker	A.76	1	
45898	C.457	Washer for Cover	A.77	1	
43536	C.423	Stud, securing Cover		3	2 only required for Eng. No. S.3026 and subs.
	C.1791	Stud, securing Cover		1	Fitted to Eng. No. S.3026 and subs.
43080	C.412	Nut, Dome, on Studs		3	
	C.725	Washer, Shakeproof, under Nuts		3	
43260	C.418	Cap, Oil Filler (complete with Washer)	A.78	1	Fitted from Eng. No. M.1101 to M.1600 (less 1 to 25)
	C.1022	Cap, Oil Filler (complete with Washer)	A.78	1	Fitted from Eng. No. 1 to 25 and S. 26 and subs.
	C.419	Washer for Oil Filler Cap	A.79	1	
45729	C.940	<b>CRANKSHAFT</b>		1	Fitted from Eng. No. M.1 to M.1600 and S.46 to S.59
28110	C.362	Starter-Jaw		1	
27105	C.1117	Washer, Tab, anchoring Starter-Jaw		1	
27670	C.360	Shim, Packing, for Jaw		As reqd.	
	C.1714	Shim, Packing, for Jaw		As reqd.	Fitted from Eng. No. S.46 to S.57
43843	C.1123	Pulley, Fan		1	
	C.757	Key (Woodruff No. 90)		2	
27101	C.355	Deflector, Oil		1	
35961	C.378	Wheel, Chain		1	
30288	C.365	Chain, Timing		1	
27110	C.356	Shim for Crankshaft Chain Wheel		As reqd.	
27138	C.357	Shim for Crankshaft Chain Wheel		As reqd.	
	C.1900	Shim for Crankshaft Chain Wheel		As reqd.	Fitted from Eng. No. S.46 to S.57

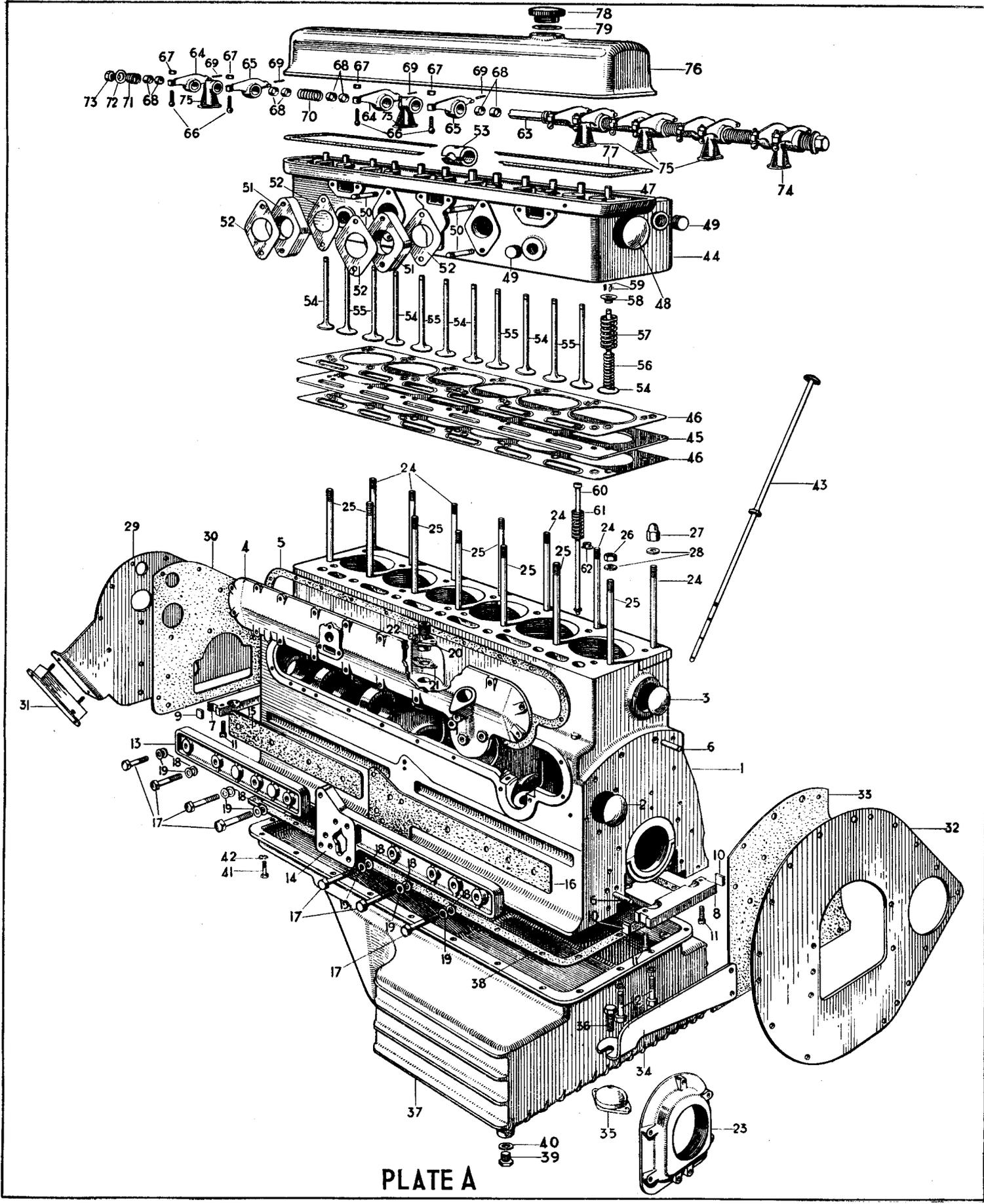


PLATE A

# ENGINE

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
<b>CRANKSHAFT (continued)</b>					
45915	C.459	Bearing, Main, Front (Std.)		1 pair	Fitted from Eng. No. M.1 to M.1600
45916	C.1129	Bearing, Main, Intermediate (Std.)		4 pairs	
45914	C.1128	Bearing, Main, Centre (Std.)		1 pair	
45913	C.458	Bearing, Main, Rear (Std.)		1 pair	
	C.1115	Bearing, Main, Front (Std.)		1 pair	Fitted from Eng. No. S.46 to S. 57
	C.1116	Bearing, Main, Intermediate (Std.)		4 pairs	
	C.1113	Bearing, Main, Centre (Std.)		1 pair	
	C.1114	Bearing, Main, Rear (Std.)		1 pair	
45924	C.465	Cap, Bearing, Front		1	<b>NOT SERVICED</b>
45925	C.466	Cap, Bearing, Intermediate		4	
45923	C.464	Cap, Bearing, Centre		1	
45922	C.463	Cap, Bearing, Rear		1	
45918	C.461	Washer, Thrust, Top (Rear Bearing Housing)		2	To be fitted only when necessary
45919	C.462	Washer, Thrust, Bottom (Rear Bearing Cap)		2	
	C.461/1	Washer, Thrust, Top		As reqd.	
	C.462/1	Washer, Thrust, Bottom		As reqd.	
39123	C.391	Stud, securing Bearing Cap		14	
	C.779	Nut, Slotted, on Stud		14	
L.104/10U		Pin, Split, securing Nut		14	
27773	C.361	Bearing, Roller, on Crankshaft		1	
<b>CRANKSHAFT</b>					
50159	C.543	<b>CRANKSHAFT</b>	B.1	1	Fitted from Eng. No. S.26 to S.45 and S.58 to S.
	C.543/1	<b>CRANKSHAFT</b>	B.1	1	Fitted to Eng. No. S and subs.
28110	C.362	Starter-Jaw	B.2	1	Fitted from Eng. No. S.26 to S.45 and S.58 to S.1200
27105	C.1117	Washer, Tab	B.3	1	
50178	C.545	Ring, Locking Starter-Jaw	B.4	1	Fitted to Eng. No. S.1201 and subs.
27670	C.360	Shim, Packing, for Jaw	B.5	As reqd.	Fitted from Eng. No. S.26 to S.45 and S.58 to S.1200
	C.1714	Shim, Packing, for Jaw	B.5	As reqd.	
	C.1511	Piece, Distance	B.6	1	
	C.1512	Key, securing Distance Piece	B.7	1	
43843	C.1123	Pulley, Fan	B.8	1	Fitted to Eng. No. S.1201 and subs.
50115	C.533	Damper	B.9	1	
	C.1930	Centre for Damper	B.10	1	
50177	C.544	Piece, Distance, on Damper	B.11	2	
50180	C.547	Bolt, securing Damper to Centre	B.12	6	Fitted to Eng. No. S.1201 and subs.
50179	C.546	Bolt, retaining Distance Tubes	B.13	2	
FG.105/X		Washer, Spring, on Bolts		6	
	C.1931	Cone, Split, between Damper Centre and Crankshaft	B.14	1	
	C.757	Key (Woodruff No. 90)	B.15	2	Fitted from Eng. No. S.26 to S.45 and S.58 to S.200
27101	C.355	Deflector, Oil	B.16	1	
35961	C.378	Wheel, Chain	B.17	1	Fitted to Eng. No. S.201 and subs.
30288	C.365	Chain, Timing	B.18	1	
	C.1612	Wheel, Chain (Dual)	B.19	1	Fitted to Eng. No. S.201 and subs.
	C.1614	Chain, Timing (Dual)	B.20	1	
27110	C.356	Shim for Crankshaft Chain Wheel	B.21	As reqd.	Fitted to Eng. No. S.201 and subs.
27138	C.357	Shim for Crankshaft Chain Wheel	B.21	As reqd.	
	C.1900	Shim for Crankshaft Chain Wheel	B.21	As reqd.	Fitted to Eng. No. S.201 and subs.
	C.1115	Bearing, Main, Front (Std.)	B.22	1 pair	
	C.1116	Bearing, Main, Intermediate (Std.)	B.23	4 pairs	Fitted to Eng. No. S.201 and subs.
	C.1113	Bearing, Main, Centre (Std.)	B.24	1 pair	
	C.1114	Bearing, Main, Rear (Std.)	B.25	1 pair	<b>NOT SERVICED</b>
45924	C.465	Cap, Bearing, Front		1	
45925	C.466	Cap, Bearing, Intermediate		4	
45923	C.464	Cap, Bearing, Centre		1	
45922	C.463	Cap, Bearing, Rear		1	To be fitted only when necessary
45918	C.461	Washer, Thrust, for Rear Cap Top	B.26	2	
45919	C.462	Washer, Thrust, for Rear Cap Bottom	B.27	2	
	C.461/1	Washer, Thrust, for Rear Cap Top		As reqd.	
	C.462/1	Washer, Thrust, for Rear Cap Bottom		As reqd.	
39123	C.391	Stud, securing Bearing Cap		14	
	C.779	Nut, Slotted, on Stud		14	
L.104/10U		Pin, Split, securing Nut		14	
27773	C.361	Bearing, Roller, on Crankshaft	B.28	1	

# ENGINE

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
<b>MAIN BEARINGS</b>					
obtainable in the following under-sizes :— — .020" — .030" — .040"					
When ordering please quote Part No. and/or Code No. of Standard Size Bearing and under-size required (e.g., 45915/20 — C.459/20)					
45767	C.445	<b>FLYWHEEL</b>		1	Fitted from Eng. No. M.1 to M.1600 and S.26 to S.600
	C.445/1	<b>FLYWHEEL</b>	B.29	1	Fitted from Eng. No. S.601 to S.0000
48840	C.514	<b>Screw, Set, securing Flywheel to Crankshaft</b>	B.30	4	
36375	C.381	<b>Plate, Locking</b>	B.31	2	
OD.106/4F	C.1782	<b>Dowel</b>	B.32	2	
	C.1782	<b>Dowel on outer face of Flywheel</b>	B.33	2	Fitted from Eng. No. S. 601 to S.0000
	C.445/2	<b>FLYWHEEL</b>	B.29	1	Fitted to Eng. No. S.0000 and subs.
48840	C.514	<b>Screw, Set, securing Flywheel to Crankshaft</b>	B.30	4	
36375	C.381	<b>Plate, Locking</b>	B.31	2	
	C.2029	<b>Dowel</b>	B.32	2	
	C.1782	<b>Dowel on outer face of Flywheel</b>	B.33	2	
46207	C.474	<b>CAMSHAFT</b>	B.34	1	
35960	C.377	<b>Wheel, Chain</b>	B.35	1	} Fitted from Eng. No. M.1 to M.1600 and S.26 to S.200
30288	C.365	<b>Chain, Timing</b>	B.18	1	
	C.1611/1	<b>Wheel, Chain (Dual)</b>	B.36	1	} Fitted to Eng. No. S.201 and subs.
	C.1614	<b>Chain, Timing (Dual)</b>	B.20	1	
32303	C.368	<b>Screw, Set, securing Chain Wheel to Camshaft</b>	B.37	2	
36411	C.382	<b>Plate, Locking</b>	B.38	1	
45382	C.352	<b>Bearing, Front</b>	B.39	1	
45383	C.324	<b>Bearing, Intermediate</b>	B.40	3	
45384	C.325	<b>Bearing, Rear</b>	B.41	1	
27263	C.359	<b>Screw, Set, for Front Bearing</b>	B.42	2	
30047	C.323	<b>Wire, Locking, 16 s.w.g.</b>		As reqd.	
45785		<b>Screw, Grub, for Intermediate Bearing</b>	B.43	3	Fitted from Eng. No. M.1 to M.1600
50123	C.326	<b>Screw, Grub, for Intermediate Bearing</b>	B.43	3	Fitted to Eng. No. S.26 and subs.
FG.105/X		<b>Washer, Spring, for Intermediate Bearing</b>		3	
45385	C.327	<b>Screw, Set, for Rear Bearing</b>		1	
FW.105/T		<b>Washer for Rear Bearing</b>		1	
36033	C.1120	<b>TIMING COVER</b>	B.44	1	Fitted from Eng. No. M.1 to M.1600
50181	C.548	<b>TIMING COVER</b>	B.45	1	Fitted to Eng. No. S.26 and subs.
36143	C.380	<b>Washer for Timing Cover</b>	B.46	1	
32309	C.371	<b>Bolt, supporting Cover</b>	B.47	1	
33085	C.372	<b>Washer (Fibre) on Support Bolt</b>	B.48	1	
FN.105/L		<b>Nut on Support Bolt</b>		1	
FS.105/7D		<b>Screw, Set, securing Cover to Front Engine</b>	B.49	7	
FB.105/8D		<b>Plate</b>		2	
FN.105/L		<b>Bolt</b>		2	
FG.105/X		<b>Nut</b>		2	
		<b>Washer, Spring</b>		9	
<b>TIMING CHAIN TENSIONER</b>					
Fitted from Eng. No. M.1 to M.1600					
33210	C.1118	<b>Plate, Anchor</b>	B.50	1	
42425	C.1122	<b>Tensioner, Spring</b>	B.51	1	
33214	C.1119	<b>Pin, through Anchor Plate and Spring</b>	B.52	1	
FW.105/T		<b>Washer</b>	B.53	4	
L.102/5U		<b>Pin, Split</b>	B.54	2	
R.102.5/4W		<b>Rivet</b>	B.55	2	

# ENGINE

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
<b>TIMING CHAIN TENSIONER</b>					Fitted from Eng. No. S.26 to S.200
50155	C.541	Finger for Chain Tensioner		1	
50152	C.538	Pin, Support, for Finger		1	
50154	C.540	Spring for Tensioner		1	
50153	C.539	Pin, Support, for Tensioner Spring		1	
50148	C.537	Washer, on Support Pins		2	
L.102/5U		Pin, Split, through Support Pins		2	
<b>TIMING CHAIN TENSIONER</b>					Fitted to Eng. No. S.201 and subs.
50155	C.541	Finger for Chain Tensioner	B.56	2	
	C.1616	Pin, Support, for Fingers	B.57	1	
	C.1618	Piece, Distance, between Fingers	B.58	2	
50154	C.540	Spring for Tensioner	B.59	1	
	C.1615	Pin, Support, for Tensioner Spring	B.60	1	
50148	C.537	Washer, on Support Pins	B.61	2	
L.102/5U		Pin, Split, through Support Pin	B.62	2	
<b>CONNECTING ROD (LESS BEARINGS)</b>					6 Fitted from Eng. No. M.1 to M.1600 and S.26 to S.150
45803	C.454				
45911	C.1132	Bearing, Big End (Std. size)		12	
36560	C.383	Bolt		12	
37417	C.386	Washer, Plain		12	
27211	C.358	Nut, Slotted		12	
L.103-5/8U		Pin, Split		12	
45917	C.460	Bush, Small End		6	
<b>CONNECTING ROD (LESS BEARINGS)</b>					6 Fitted to Eng. No. S.151 and subs.
	C.1049		B.63	6	
	C.1144	Bearing, Big End (Std. size)	B.64	12	
	C.1053	Bolt	B.65	12	
37417	C.386	Washer, Plain	B.66	12	
27211	C.385	Nut, Slotted	B.67	12	
L.103-5/8U		Pin, Split	B.68	12	
	C.1051	Tube, Oil	B.69	6	
<b>BIG END BEARINGS</b>					<b>RECONDITIONED CONNECTING RODS OBTAINABLE ON EXCHANGE BASIS</b>
obtainable in the following under-sizes:—					
— .020" — .030" — .040"					
When ordering, please quote Part No. and/or Code No. of Standard Size Bearing and under - size required (e.g., 45911/20 — C.1132/20)					
<b>PISTON (STD. SIZE)</b>					6 Fitted from Eng. No. M.1 to M.1100
45677					
46264	C.481	Ring, Pressure (Std. size)		12	
46266	C.482	Ring, Scraper (Std. size)		6	
45984		Pin, Gudgeon		6	
45985		Circlip		12	
<b>PISTON (STD. SIZE)</b>					6 Fitted from Eng. No. M.1101 to M.1600
48636	C.509		B.70	6	
48640	C.510	Pin, Gudgeon (complete with End Pads)	B.71	6	
46264	C.481	Ring, Pressure (Std. size)	B.72	12	
46266	C.482	Ring, Scraper (Std. size)	B.73	6	
<b>PISTON (STD. SIZE)</b>					6 Fitted to Eng. No. S.26 and subs.
	C.1631		B.70	6	
48640	C.510	Pin, Gudgeon (complete with End Pads)	B.71	6	
	C.1632	Ring, Pressure (Std. size)	B.72	12	
46266	C.482	Ring, Scraper (Std. size)	B.73	6	

# ENGINE

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.						
<b>PISTONS AND RINGS</b>											
obtainable in the following over-sizes :—											
<table style="margin-left: auto; margin-right: auto;"> <tr> <td style="padding: 0 10px;">+ .005"</td> <td style="padding: 0 10px;">+ .010"</td> <td style="padding: 0 10px;">+ .015"</td> </tr> <tr> <td style="padding: 0 10px;">+ .020"</td> <td style="padding: 0 10px;">+ .030"</td> <td style="padding: 0 10px;">+ .040"</td> </tr> </table>						+ .005"	+ .010"	+ .015"	+ .020"	+ .030"	+ .040"
+ .005"	+ .010"	+ .015"									
+ .020"	+ .030"	+ .040"									
When ordering please quote Part No. and/or Code No. of Standard Size Pistons or Rings and over-size required (e.g., 48636/5—C.509/5)											
<b>DISTRIBUTOR DRIVE</b>											
					Fitted from Eng. No. M.1 to M.1100						
43120		Gear, Driven		1							
44410		Collar for Gear		1							
43121		Bush for Gear		1							
42386	C.406	Dog on Distributor		1							
41140	C.398	Peg for Camshaft		1							
43129	C.415	Screw, Locking, for Distributor		1							
FS.105/9D		Screw, Set		1							
FW.105/T		Washer		1							
44399		Shim for Gear, .006"		As reqd.							
44400		Shim for Gear, 1/64"		As reqd.							
FN.105/L		Nut, Lock		1							
FG.105/X		Washer		1							
<b>DISTRIBUTOR DRIVE</b>											
					Fitted from Eng. No. M.1101 to M.1600 and S.26 and subs.						
48239	C.505	Gear, Driven	B.74	1							
48492	C.506	Bush for Gear	B.75	1							
42386	C.406	Dog on Distributor		1							
41140	C.398	Peg for Camshaft		1							
FN.104/L		Nut, Lock		1							
43129	C.415	Screw, Locking, for Distributor		1							
FG.104/X		Washer, Spring		1							
48235	C.501	Adaptor for Gear	B.76	1							
48236	C.502	Shim for Adaptor	B.77	As reqd.							
48237	C.503	Shim for Adaptor	B.77	As reqd.							
48238	C.504	Shim for Adaptor	B.77	As reqd.							
FS.105/5D		Screw, Set	B.78	2							
FS.105/3D		Screw, Set		1							
FG.105/X		Washer, Spring		3							
<b>OIL PUMP AND REV. COUNTER DRIVE SHAFT</b>											
46571	C.493		B.79	1							
<b>OIL PIPES</b>											
46566	C.489	Gear, Spiral	B.80	1							
	C.750	Key (Woodruff No. 20)	B.81	2							
46570	C.492	Bush for Shaft	B.82	1							
46568	C.490	Collar for Shaft	B.83	1							
46569	C.491	Circlip on Shaft	B.84	1							
45746	C.443	Adaptor for Rev. Counter	A.20	1							
45747	C.444	Washer for Adaptor	A.21	1							
41666		Cup, Oil, on Adaptor	A.22	1	Fitted from Eng. No. M.1 to M.1600						
	C.400	Cup, Oil, on Adaptor	A.22	1	Fitted to Eng. No. S.26 and subs						
FT.205/9H		Stud securing Adaptor		2							
FN.105/L		Nut on Studs		2							
FG.105/X		Washer, Spring, under Nuts		2							
<b>OIL PIPES</b>											
41792		Pipe, Oil (Oil Gallery Plate to Cylinder Head)		1	Fitted from Eng. No. M.1 to M.1100						
47345	C.500	Pipe, Oil (Oil Gallery Plate to Cylinder Head)		1	Fitted from Eng. No. M.1101 to M.1600						
47326	C.673	Pipe, Oil (Oil Gallery Plate to Cylinder Head)		1	Fitted to Eng. No. S.26 and subs.						
41669		Pipe, Oil (Cylinder Head to Rocker Shaft)		1	Fitted from Eng. No. M.1 to M.1100						
1423/A		Pipe, Oil, Flexible		1							
1425		Pipe, Oil, from Flexible Pipe to Gauge		1							
46209	C.475	Union for Oil Feed		1							
	C.781	Washer (Fibre)		1							
	C.784	Washer (Fibre)		1							
46222	C.476	Screw		1							

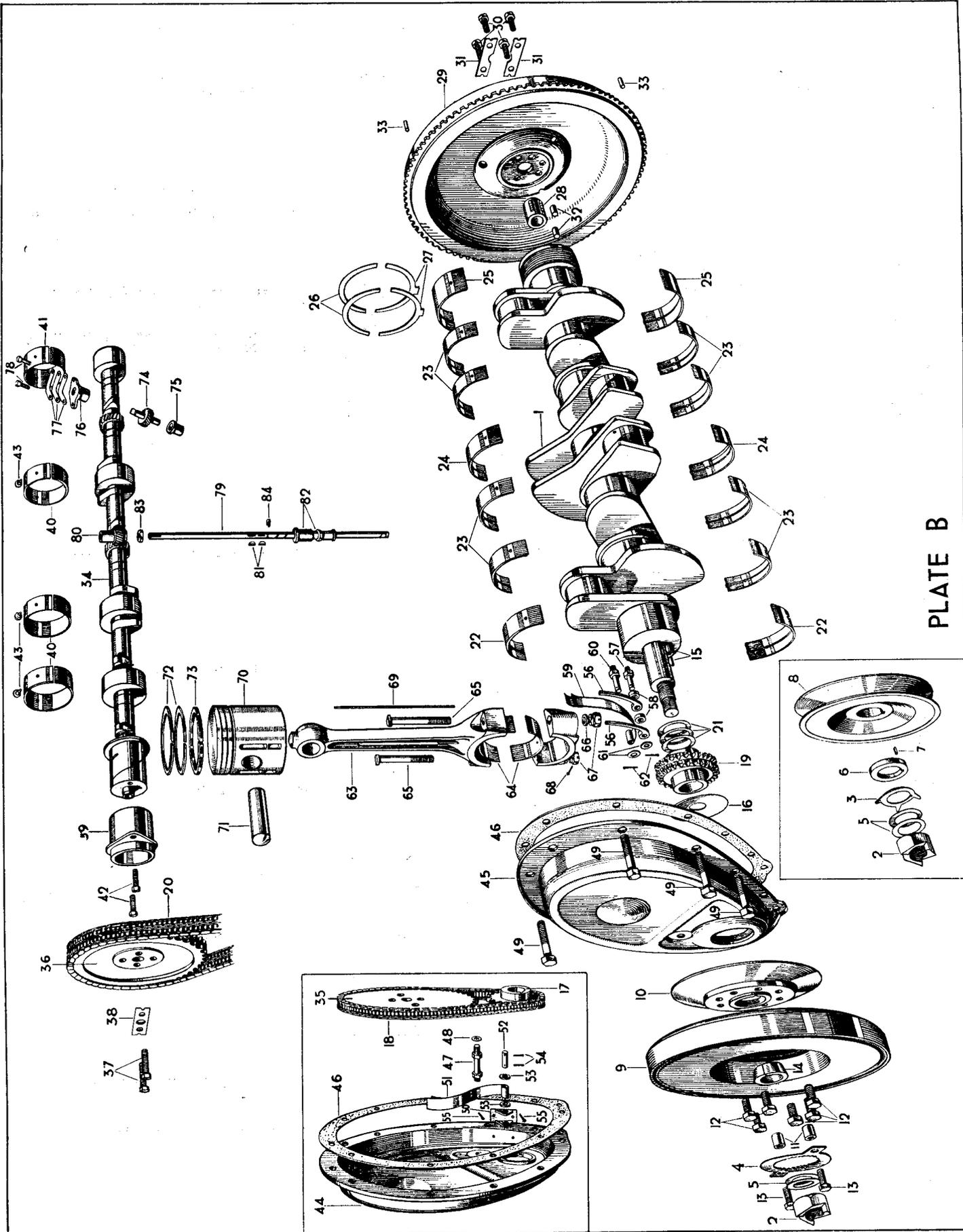
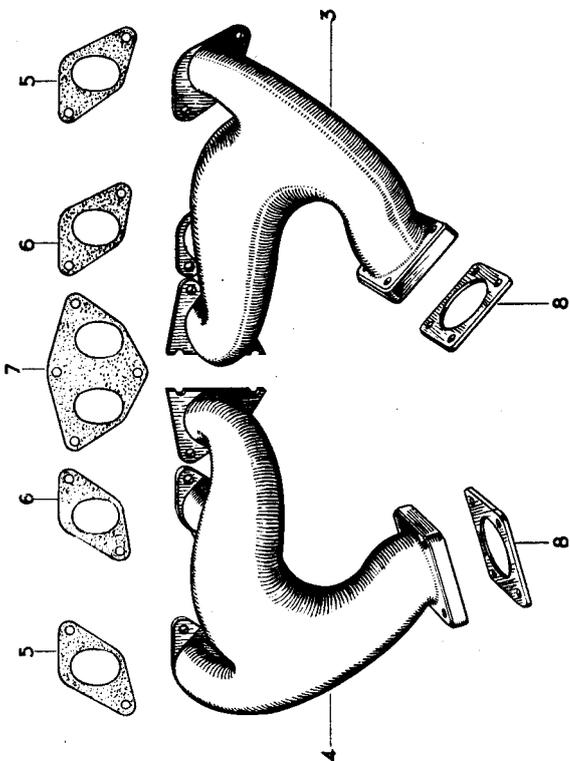
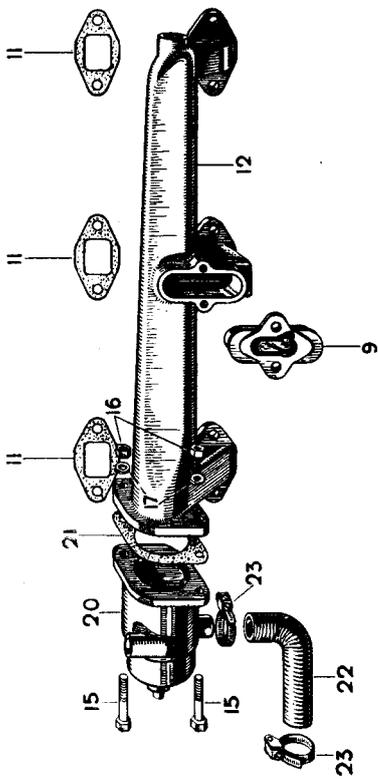
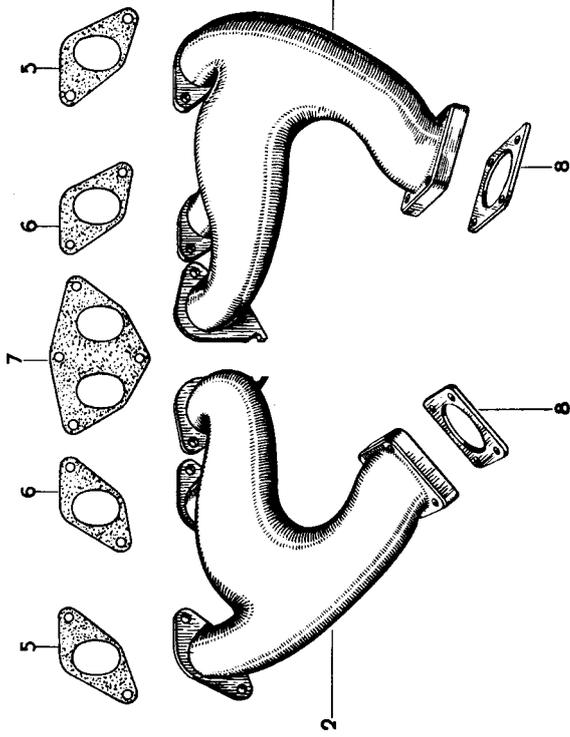
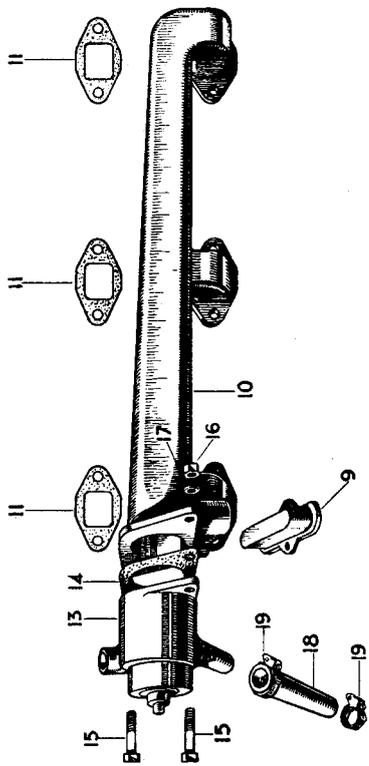


PLATE B

# ENGINE

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
<b>MANIFOLDS</b>					
46382/A	C.484/A	Manifold, Exhaust, Front	C.1	1	} Fitted from Eng. No. M.1 to M.1100
46383/A	C.485/A	Manifold, Exhaust, Rear	C.2	1	
46382	C.484	Manifold, Exhaust, Front	C.3	1	} Fitted from Eng. No. M.1101 to M.1600 and S.26 and subs.
46383	C.485	Manifold, Exhaust, Rear	C.4	1	
46386	C.488	Washer, Exhaust (Nos. 1 and 6)	C.5	2	
46385	C.487	Washer, Exhaust (Nos. 2 and 5)	C.6	2	
46384	C.486	Washer, Exhaust (Centre)	C.7	1	
	C.803	Stud, securing Manifold	See Remarks	11	off, each required from Eng. No. M.1 to M.1100
FN.106/L.2		Nut on Stud	See Remarks	12	off, each required from Eng. No. M.1101 to M.1600 and S.26 and subs.
FG.106/X		Washer, Spring, under Nuts	See Remarks	2	
46638	C.495	Washer for Exhaust Pipe Flange	C.8	2	
FT.106/12H		Stud, Flange fixing		8	
FN.106/L.1		Nut on Stud		8	
FG.106/X		Washer, Spring, under Nut		8	
	C.168	<b>THERMOSTAT SWITCH ON WATER MANIFOLD FOR CHOKE CONTROL (TYPE U.S. 35°)</b>	C.9	1	
46201	C.1140	<b>WATER UPTAKE MANIFOLD</b>	C.10	1	Fitted from Eng. No. M.1 to M.1600
43061	C.411	Washer for Manifold	C.11	3	
	C.1422	Stud		6	
FN.105/L		Nut		6	
FG.105/X		Washer, Spring		6	
50084	C.520	<b>WATER UPTAKE MANIFOLD</b>	C.12	1	Fitted to Eng. No. S.26 and subs.
43061	C.411	Washer for Manifold	C.11	3	
	C.800	Stud		6	
FN.105/L		Nut		6	
FG.105/X		Washer, Spring		6	
46275	C.1139	<b>WATER THERMOSTAT</b>	C.13	1	Fitted from Eng. No. M.1 to M.1600
36999	C.1121	Washer for Thermostat	C.14	1	
FB.105/9D		Bolt	C.15	2	
FN.105/L		Nut	C.16	2	
FG.105/X		Washer, Spring	C.17	2	
46300	C.1124	Connection, Water By-pass	C.18	1	
	C.822	Clip, Pipe	C.19	2	
	C.527/2	<b>WATER THERMOSTAT</b>	C.20	1	Fitted to Eng. No. S.26 and subs.
50145	C.536	Washer for Thermostat	C.21	1	
FB.105/9D		Bolt	C.15	2	
FN.105/L		Nut	C.16	2	
FG.105/X		Washer, Spring	C.17	2	
50101	C.526	Connection, Water By-pass	C.22	1	
	C.822	Clip, Pipe	C.23	2	
C.1139/1		<b>WATER THERMOSTAT (Export Only)</b>		1	Fitted from Eng. No. M.1 to M.1600
C.527/1		<b>WATER THERMOSTAT (Export Only)</b>		1	Fitted to Eng. No. S.26 and subs.
C.1953		Body only (complete with Cork By-pass Plug C.1956)		1	

**Note: C.1139/1 and C.527/1 are for EXPORT PURPOSES for use in HOT COUNTRIES ONLY**



# ENGINE

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
Ass.62		<b>OIL PUMP COMPLETE</b>		1	Fitted from Eng. No. M.1 to M.1600
45781	C.446	Body, Oil Pump	D.1	1	
39430	C.392	Washer for Pump	D.2	1	
FT.105/10H		Stud, securing Pump to Cylinder Block		3	
FN.105/L		Nut on Stud		3	
FG.105/X		Washer, Spring, under Nut		3	
45782	C.447	Spindle, Driving	D.3	1	
45784	C.449	Spindle for Loose Gear	D.4	1	
45783	C.448	Gear, Loose	D.5	1	
40942	C.397	Washer for Cover	D.6	1	
40925	C.393	Cover, Oil Pump	D.7	1	
40941	C.607	Filter, Oil	D.8	1	
FS.104/7D		Screw, Set, securing Filter and Cover to Body	D.9	4	
FG.104/X		Washer, Spring, on Setscrews	D.10	4	
43821	C.427	Abutment, between Pump and Cylinder Block		1	
	C.1446	<b>OIL PUMP COMPLETE</b>		1	Fitted to Eng. No. S.26 and subs.
	C.1439	Body, Oil Pump	D.11	1	
39430	C.392	Washer for Pump	D.12	1	
FT.105/10H		Stud, securing Pump to Cylinder Block		3	
FN.105/L		Nut on Stud		3	
FG.105/X		Washer, Spring, under Nut		3	
	C.1440	Spindle, Driving	D.13	1	
	C.1441	Spindle for Loose Gear	D.14	1	
	C.1442	Gear, Loose	D.15	1	
40942	C.397	Washer for Cover	D.16	1	
	C.1445	Cover, Oil Pump	D.17	1	
	C.1443	Filter, Oil	D.18	1	
FS.104/9D		Screw, Set, securing Filter and Cover to Body	D.19	4	
FG.104/X		Washer, Spring, on Setscrews	D.20	4	
43821	C.427	Abutment, between Body and Cylinder Block		1	
Ass.42		<b>WATER PUMP COMPLETE</b>		1	Fitted from Eng. No. M.1 to M.1600 and S.26 to S.106
45957	C.1133	Body, Water Pump	E.1	1	
45962	C.1134	Washer for Water Pump	E.2	1	
FB.105/9D		Screw, Set, securing Pump		5	
FW.105/T		Washer (Plain), on Setscrews		5	
FG.105/X		Washer, Spring, on Setscrews		5	
37275	C.384	Gland	E.3	1	
45959	C.1135	Spindle for Water Pump	E.4	1	
45961	C.469	Piece, Driving, for Impellor	E.5	1	
41694	C.704/1	Pin (Mills Type GP.3)	E.6	2	
45963	C.1136	Impellor	E.7	1	
38051	C.388	Washer (Felt) Front	E.8	1	
38052	C.389	Washer (Felt) Rear	E.9	1	
30085	C.705	Bearing, Ball (Hoffman S.9)	E.10	1	
30304	C.706	Bearing, Ball (Hoffman S.10)	E.11	1	
45960	C.468	Bush for Spindle		1	
45958	C.467	Pulley, Fan	E.12	1	
	C.375	Nipple, Grease (Tec. H.1)	E.13	1	
43148	C.1138	Belt, Fan Driving	E.14	1	
38048	C.387	Spring, for Pump Spindle	E.15	1	
44130	C.429	Piece, Driving, on Fan Pulley	E.16	1	
	C.703	<b>WATER PUMP COMPLETE</b>		1	Fitted to Eng. No. S.107 and subs.
50097	C.522	Body, Water Pump	E.17	1	
50099	C.524	Washer, between Body and Plate	E.18	1	
FD.105/12D		Bolt, securing Pump		3	
FB.105/17D		Bolt, securing Pump		1	
FB.105/6.5D		Bolt, securing Pump		2	
FW.105/T		Washer (Plain) on Bolts		6	
FG.105/X		Washer, Spring, on Bolts		6	
50098	C.523	Plate for Water Pump	E.19	1	
50103	C.528	Washer for Plate		1	

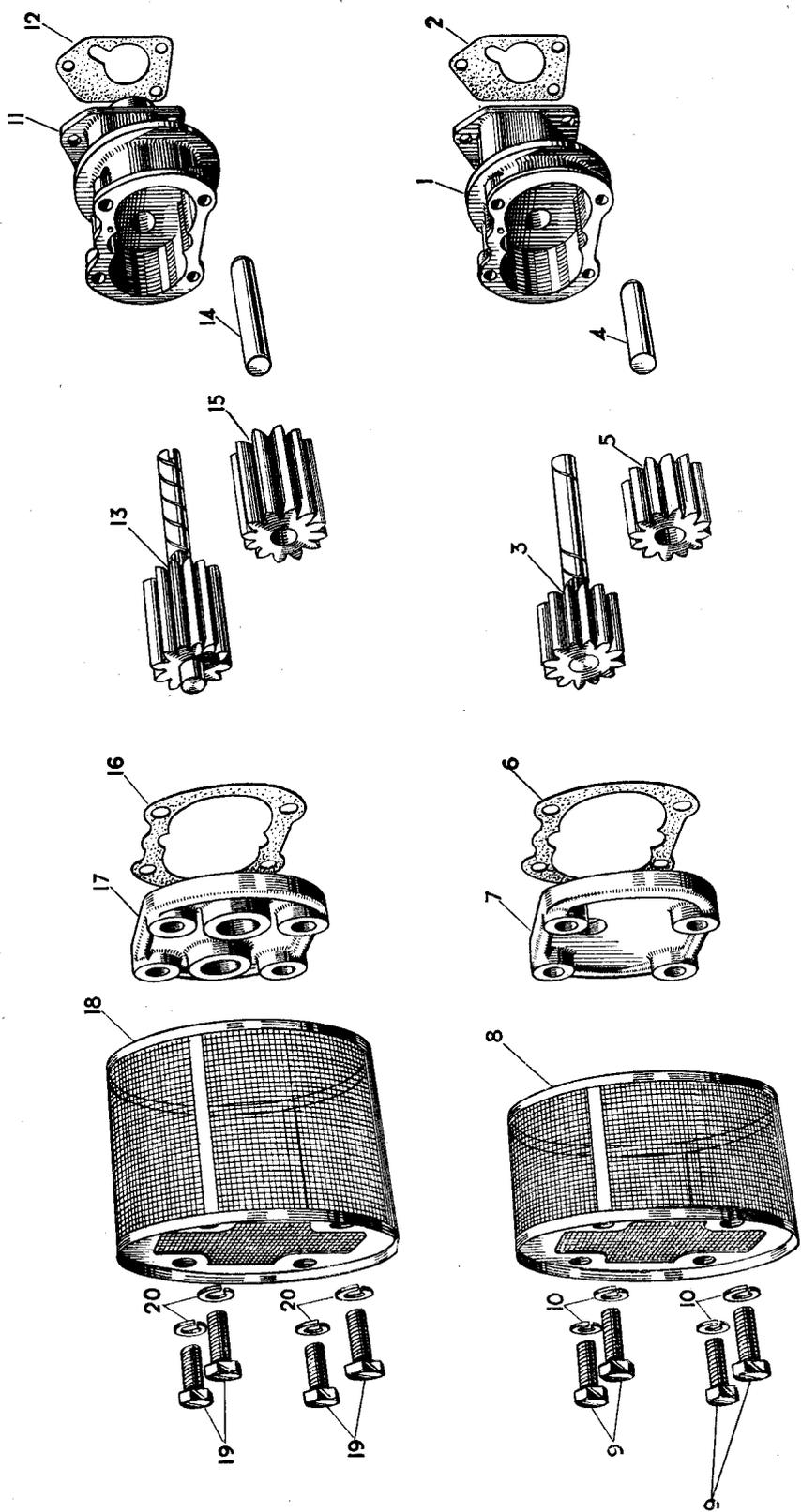


PLATE D

# ENGINE

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
<b>WATER PUMP COMPLETE (C.703) (continued)</b>					
FS.204/5D		Screw, Set, securing Plate to Pump	E.20	5	
1214	C.724	Washer, Shakeproof, under Setscrews	E.21	5	
37275	C.384	Gland	E.22	1	
50100	C.525	Spindle for Water Pump	E.23	1	
45960	C.468	Bush for Spindle	E.24	1	
45961	C.469	Piece, Driving, for Impellor	E.25	1	
41694	C.704/1	Pin (Mills Type GP.3)	E.26	2	
50096	C.521	Impellor	E.27	1	
38051	C.388	Washer (Felt) Front	E.28	1	
38052	C.389	Washer (Felt) Rear	E.29	1	
30085	C.705	Bearing, Ball (Hoffman S.9)	E.30	1	
30304	C.706	Bearing, Ball (Hoffman S.10)	E.31	1	
45958	C.467	Pulley, Fan	E.32	1	
	C.375	Nipple, Grease (Tec. H.1)	E.33	1	
50111	C.531	Belt, Fan Driving	E.34	1	
38048	C.387	Spring, for Pump Spindle	E.35	1	
44130	C.429	Piece, Driving	E.36	1	
	C.1160	<b>FAN ASSEMBLY</b>	E.37	1	Fitted from Eng. No. M.1 to M.1600
45966	C.472	Centre, Fan		1	
46208	C.1137	Blade, Fan		6	
R.103/5W		Rivet		18	
46052	C.473	Piece, Balance, for Fan	E.38	As reqd.	
FS.104/4D		Screw, Set, securing Fan	E.39	4	Not required when C.1644 is fitted.
	C.1644	Piece, Packing, for Fan		As reqd.	
FS.104/6D		Screw, Set, securing Fan	E.39	4	Only required when C.1644 is fitted
FG.104/X		Washer, Spring, on Setscrews		4	
43148	C.1138	Belt, Fan Driving	E.14	1	
	C.529	<b>FAN ASSEMBLY</b>	E.40	1	Fitted to Eng. No. S.26 and subs.
45966	C.472	Centre, Fan		1	
50110	C.530	Blade, Fan		6	
R.103/5W		Rivet, securing Blades to Centre		18	
	C.1753	Piece, Balance, for Fan	E.41	As reqd.	
FS.104/4D		Screw, Set, securing Fan	E.42	4	Not required when C.1644 is fitted
	C.1644	Piece, Packing, for Fan		As reqd.	
FS.104/6D		Screw, Set, securing Fan	E.42	4	Only required when C.1644 is fitted.
FG.104/X		Washer, Spring, on Setscrews		4	
43148	C.1138	Belt, Fan Driving	E.14	1	Fitted from Eng. No. S.26 to S.106
50111	C.531	Belt, Fan Driving	E.34	1	Fitted to Eng. No. S.107 and subs.
<b>DYNAMO MOUNTING</b>					
44649	C.439	Bracket, Mounting, rear of Dynamo		1	
FB.105/8D		Bolt, securing Bracket		1	
FN.105/L		Nut on Bolt		1	
FG.105/X		Washer, Spring, under Nut		1	
44650	C.440	Bracket, Mounting, front of Dynamo		1	
43132	C.416	Piece, Distance		1	
FB.105/15D		Bolt, securing Bracket		1	
FN.105/L		Nut on Bolt		1	
FG.105/X		Washer, Spring, under Nut		1	
45965	C.471	Link, Adjusting Fan Belt		1	
45964	C.470	Piece, Distance, for Adjusting Link		1	
	C.725	Washer, Shakeproof, for Distance Piece		1	
FB.105/10D		Bolt		1	
FG.105/X		Washer, Spring, on Bolt		1	
	C.1455	<b>PETROL PUMP (S.U. ELECTRIC) COMPLETE</b>		2	<b>RECONDITIONED PETROL PUMPS OBTAINABLE ON EXCHANGE BASIS</b>
ASS.1438		Rocker Assembly (complete with Contact Points)		2	

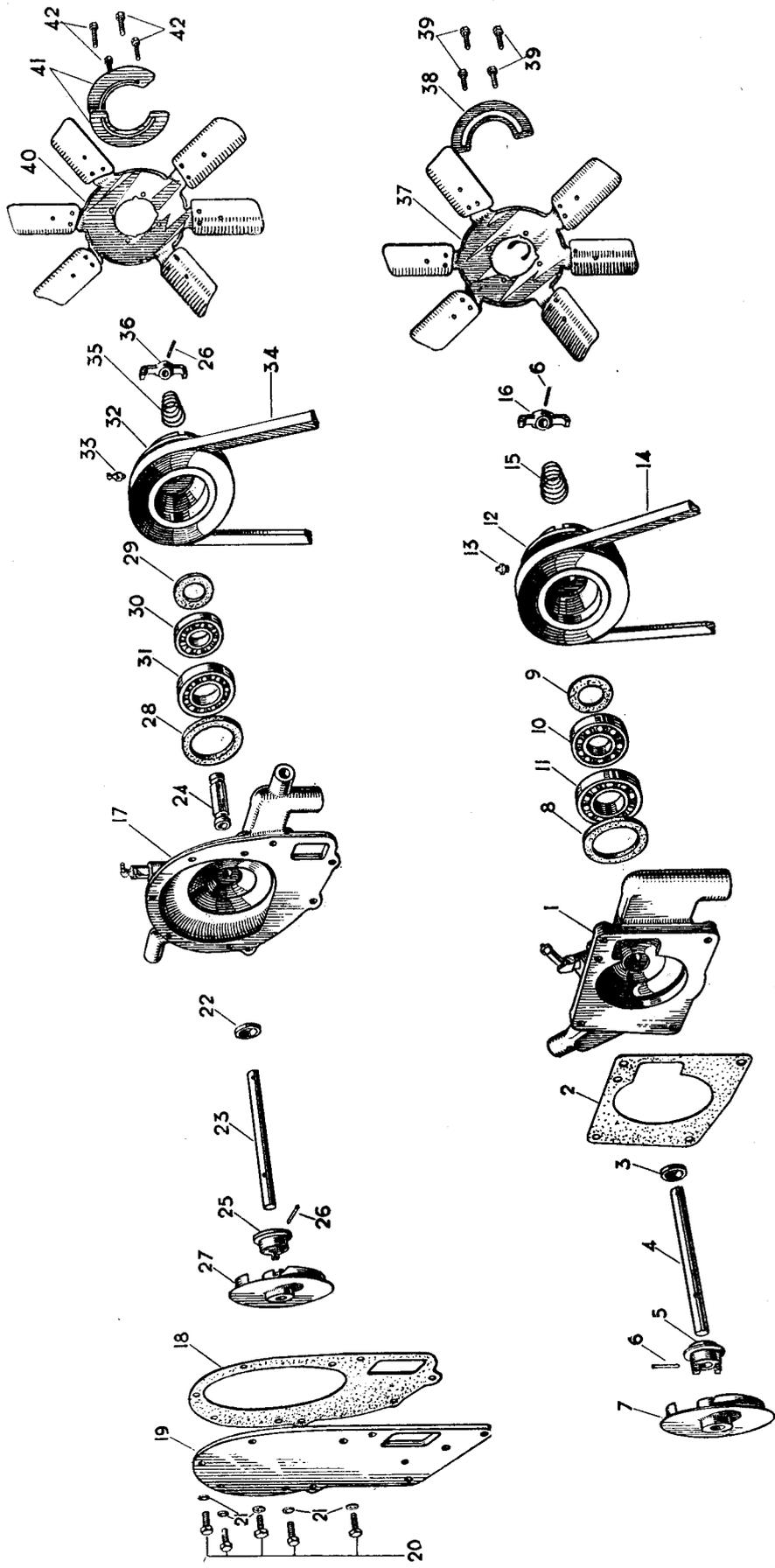


PLATE E

# ENGINE

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
449	C.813	<b>CARBURETTER (S.U.) COMPLETE</b>		2	
N.D.		Needle No. D.Y.		2	
200		Screw, locking Needle		2	
46363	C.347	Piece, Distance, between Cylinder Head and Carburetters		2	
46349	C.346	Washer, Jointing, for Carburetters		4	
3243		Spindle, Throttle, Front		2	
3264		Spindle, Throttle, Rear		2	
3120		Lever, Throttle (Fixed)		1	
4059		Lever, Throttle (Loose)		1	
681		Coupling, Flexible		1	
1923		Coupling for Throttle Control		2	
692		Bolt, securing Couplings		4	
673		Nut on Bolts		4	
3155/7		Jet and Head Unit		2	
113		Screw, Jet Adjusting		2	
117		Ring, Sealing, for Jet (Brass)		2	
118		Ring, Sealing, for Jet (Cork)		2	
120		Washer, Gland, for Jet (Cork)		2	
1123		Float		2	
1121		Needle, operating Float		2	
1879		Seat for Float Needle		2	
139		Filter in Float Chamber		2	
3333		Cap, Oiling		2	
1469/B		Pipe (Starting)		1	
	C.1211	Washer (Fibre) for Starting Pipe		1	
	C.1628	Pipe (Carburetter to Flexible Pipe)		1	
3196		<b>CARBURETTER SOLENOID, COMPLETE</b>		1	
3204/5		Plunger and Valve		1	
3163		Cap, End (Moulded) for Solenoid		1	
869		Knob, Terminal		2	
3133		Washer, Sealing (Cork)		1	
3215		Clip (Wire) retaining Solenoid to Carburetter		2	
3128		<b>CARBURETTER THERMOSTAT JET</b>		1	
1055		Washer (Fibre) for Jet		1	
1480/A		<b>AIR CLEANER AND SILENCER (A.C. SPHINX No. 1527652)</b>		2	Fitted from Eng. No. M.1 to M.1600 and S.26 to S.3000
3073		Pipe, Intake		1	Fitted from Eng. No. M.1 to M.1600
3073/A		Pipe, Intake		1	Fitted from Eng. No. S.26 to S.3000
852		Washer, Joint, between Pipe and Cleaner		2	
1410		Washer, Joint, between Carburetter and Pipe		2	
	C.812	Stud, securing Pipe to Carburetter		4	
FN.105/L		Nut on Studs		4	
	C.725	Washer, Shakeproof, on Studs		4	
FN.104/L		Nut, securing Cleaner to Pipe		4	
	C.724	Washer, Shakeproof, under Nuts		4	
	C.1809	<b>AIR CLEANER AND SILENCER</b>		1	Fitted to Eng. No. S.3001 and subs.
	C.1794	Bracket, Support		1	
	C.1812	Screw, Set		1	
1218	C.725	Washer, Shakeproof		1	
	C.1790	Pipe, Air Cleaner		1	
	C.1788	Washer, Joint, between Pipe and Cleaner		1	
	C.354	Plug, Core		1	
	C.1821	Washer, Rubber		1	
	C.1822	Washer, Cup		1	
1410		Washer, Joint, between Carburetter and Pipe		2	
	C.812	Stud, securing Pipe to Carburetter		4	
FN.105/L		Nut on Studs		4	
	C.725	Washer, Shakeproof, on Studs		4	

# ENGINE

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
46294		<b>OIL CLEANER</b>		1	Fitted from Eng. No. M.1 to M.1100
OF.2152		Element	F.1	1	
44602		Washer for Cleaner	F.2	1	
46294/A		Body, Top only	F.3	1	
46294/Q		Ring, Packing (Rubber) on Top Body	F.4	1	
46294/B		Canister	F.5	1	
46294/C		Body, Relief Valve	F.6	1	
46294/D		Washer (Fibre) under Hexagon	F.7	1	
46294/E		Plunger, Relief Valve	F.8	1	
46294/F		Spring, Relief Valve	F.9	1	
46294/G		Housing for Valve Spring	F.10	1	
46294/H		Nut, Lock, on Housing	F.11	1	
46294/J		Wire (Lead) Sealing, under Locknut and Fixing Bolts	F.12	As reqd.	
46294/K		Valve, Balance, complete	F.13	1	
46294/L		Tube, Perforated	F.14	1	
46294/M		Plate, Dome	F.15	1	
46294/N		Circlip	F.16	1	
46294/O		Spring under Dome Plate	F.17	1	
46294/P		Washer (Felt) under Spring	F.18	1	
FS.106/12.5D		Screw, Set, securing Cleaner to Oil Gallery Plate		1	
FS.106/24D		Screw, Set, securing Cleaner to Oil Gallery Plate		1	
FS.106/21D		Screw, Set, securing Cleaner to Oil Gallery Plate		2	
FW.106/T.2		Washer (Copper) on Setscrews		4	
FW.106/T		Washer (Steel) on Setscrews		4	
48778		<b>OIL CLEANER</b>		1	Fitted from Eng. No. M.1101 to M.1600
OF.807		Element		1	
44602		Washer for Cleaner		1	
46294/A		Body, Top only		1	
46294/Q		Ring, Packing (Rubber) on Top Body		1	
48778/A		Canister		1	
46294/C		Body, Relief Valve		1	
46294/D		Washer (Fibre) under Hexagon		1	
46294/E		Plunger, Relief Valve		1	
46294/F		Spring, Relief Valve		1	
46294/G		Housing for Valve Spring		1	
46294/H		Nut, Lock, on Housing		1	
46294/J		Wire (Lead) Sealing, under Locknut and Fixing Bolts		As reqd.	
46294/K		Valve, Balance, complete		1	
46294/L		Tube, Perforated		1	
46294/M		Plate, Dome		1	
46294/N		Circlip		1	
46294/O		Spring under Dome Plate		1	
46294/P		Washer (Felt) under Spring		1	
FS.106/13.5D		Screw, Set, securing Cleaner to Oil Gallery Plate		2	
FS.106/23D		Screw, Set, securing Cleaner to Oil Gallery Plate		1	
FS.106/21D		Screw, Set, securing Cleaner to Oil Gallery Plate		1	
FW.106/T.2		Washer (Copper) on Setscrews		4	
FW.106/T		Washer (Steel) on Setscrews		4	
C.1089		<b>OIL CLEANER</b>		1	Fitted to Eng. No. S.26 and subs.
FG.2306		Element	F.19	1	
48788	C.1087	Washer for Cleaner	F.20	1	
	C.1088/A	Body, Top only	F.21	1	
	C.1088/W	Ring, Packing (Rubber) on Top Body	F.22	1	
	C.1089/A	Canister	F.23	1	
49451		Valve, Relief, Assembly (comprising items C.1088/C to C.1088/K, inclusive)		1	
	C.1088/C	Body, Relief Valve	F.24	1	
	C.1088/D	Washer (Fibre) under Hexagon	F.25	1	
	C.1088/E	Plunger, Relief Valve	F.26	1	

# ENGINE

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
<b>OIL CLEANER (C.1089) (continued)</b>					
	C.1088/F	Spring, Relief Valve	F.27	1	
	C.1088/G	Housing for Valve Spring	F.28	1	
	C.1088/H	Nut, Lock, on Housing	F.29	1	
	C.1088/J	Washer for Locknut	F.30	2	
	C.1088/K	Nut, Dome	F.31	1	
	C.1088/L	Body, Balance Valve	F.32	1	
	C.1088/M	Plunger, Balance Valve	F.33	1	
	C.1088/N	Spring, Balance Valve	F.34	1	
	C.1088/O	Washer, top of Spring	F.35	1	
	C.1088/P	Circlip for Balance Valve	F.36	1	
	C.1088/Q	Plate at bottom of Top Cover	F.37	1	
	C.1088/R	Circlip, securing Plate in position	F.38	1	
	C.1088/S	Washer (Felt) under Plate	F.39	1	
	C.1089/B	Bolt, through Top Body and Canister	F.40	1	
	C.1088/U	Washer under head of Bolt	F.41	1	
	C.1088/V	Washer (Rubber) on Bolt	F.42	1	
46294/J		Wire (Lead) Sealing, under Fixing Bolts		As reqd.	
FT.106/28H		Stud, securing Cleaner to Oil Gallery Plate		1	
FT.106/25H		Stud, securing Cleaner to Oil Gallery Plate		1	
FT.106/20H		Stud, securing Cleaner to Oil Gallery Plate		2	
FW.106/T		Washer (Steel) on Studs		4	
FW.106/T.2		Washer (Copper) on Studs		4	
FN.106/L		Nut on Studs		4	
<b>IGNITION</b>					
41672	C.499	Plug, Sparking (Champion L.10S)		6	
5520/A		Wire, H.T., No. 1 Plug, 27 $\frac{1}{2}$ " long		1	} Fitted from Eng. No. M.1 to M.1600
5520/B		Wire, H.T., No. 2 Plug, 27" long		1	
5520/C		Wire, H.T., No. 3 Plug, 33 $\frac{1}{2}$ " long		1	
5520/D		Wire, H.T., No. 4 Plug, 30" long		1	
5520/E		Wire, H.T., No. 5 Plug, 40" long		1	
5520/F		Wire, H.T., No. 6 Plug, 43" long		1	
5520/G		Wire, H.T., Coil, 8" long		1	
	C.1007	Wire, H.T., No. 1 Plug, 22 $\frac{1}{2}$ " long		1	} Fitted to Eng. No. S.26 and subs.
	C.1008	Wire, H.T., No. 2 Plug, 26 $\frac{1}{2}$ " long		1	
	C.1009	Wire, H.T., No. 3 Plug, 30" long		1	
	C.1010	Wire, H.T., No. 4 Plug, 35 $\frac{1}{2}$ " long		1	
	C.1011	Wire, H.T., No. 5 Plug, 35 $\frac{1}{2}$ " long		1	
	C.1012	Wire, H.T., No. 6 Plug, 41 $\frac{1}{2}$ " long		1	
	C.1013	Wire, H.T., Coil, 8" long		1	
3090		Clip (large) for H.T. Wire		1	
3091		Clip (small) for H.T. Wire		1	
3204		Grommet		2	
1588		Ring (Rubber)		3	

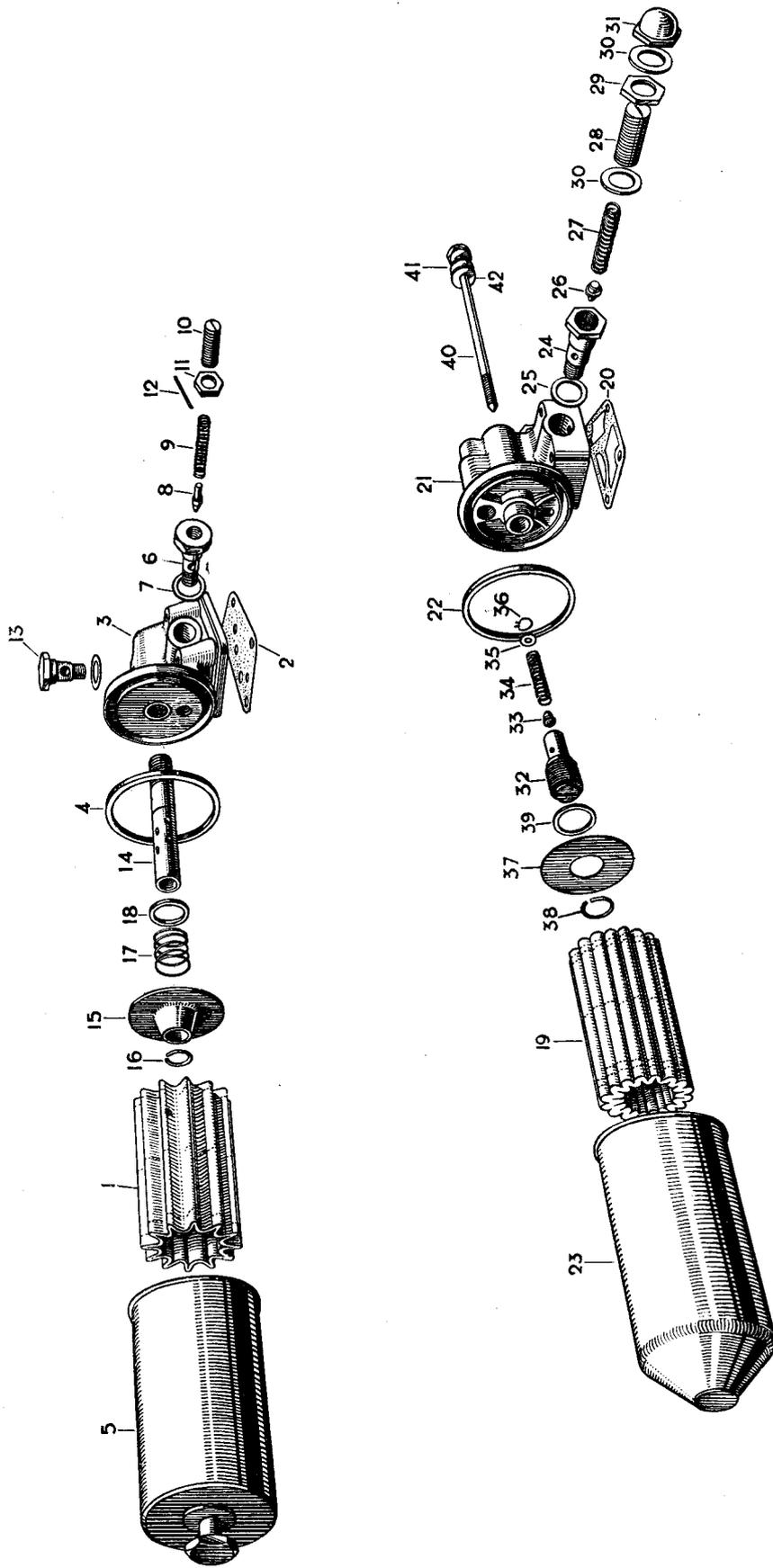


PLATE F

# CLUTCH

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
45896	C.650	<b>CLUTCH UNIT (BORG &amp; BECK No. BB. 590)</b>		1	Fitted from Eng. No. M.1 to M.1600 (less 1 to 25)
	C.941	<b>CLUTCH UNIT (BORG &amp; BECK No. BB. 590)</b>		1	Fitted from Eng. No. 1 to 25 and S.26 to S.600
	C.941/1	<b>CLUTCH UNIT (BORG &amp; BECK No. BB. 590/A)</b>		1	Fitted to Eng. No. S.601 and subs. <b>Clutch Unit comprises :—</b> <b>Cover Plate Assembly</b> <b>Release Bearing and Cup Assembly</b> <b>Clutch Plate Assembly</b>
BB.42851		<b>Cover</b>	G.1	1	Fitted from Eng. No. M.1 to M.1600 and S.26 to S.600
BB.42885		<b>Cover</b>	G.1	1	Fitted to Eng. No. S.601 and subs.
BB.42890		<b>Plate, Pressure</b>	G.2	1	
BB.40200		<b>Spring, Thrust (Cream)</b>	G.3	12	
BB.42802		<b>Lever, Release</b>	G.4	3	
BB.40968		<b>Plate, Release Lever</b>	G.5	1	
BB.40015		<b>Retainer, Release Lever</b>	G.6	3	
BB.42604		<b>Pin, Release Lever</b>	G.7	3	
BB.42605		<b>Eyebolt</b>	G.8	3	
BB.40020		<b>Nut for Eyebolt</b>	G.9	3	
BB.40487		<b>Pin, Split</b>	G.10	3	
BB.40016		<b>Spring, Anti-Rattle</b>	G.11	3	
BB.40893		<b>Bearing, Release, and Cup Assembly</b>	G.12	1	
BB.41628		<b>Retainer, Release Bearing</b>	G.13	2	
BB.41676		<b>Plate, Driven, Assembly</b>	G.14	1	
BB.41510		<b>Linings and Rivets</b>		1	
45776		<b>Housing, Bell, for Clutch</b>	G.15	1	Fitted from Eng. No. M.1 to M.1600 (less 1 to 25)
50185	C.700	<b>Housing, Bell, for Clutch</b>	G.15	1	Fitted to Eng. No. 1 to 25 and S.26 and subs.
37836	C.586	<b>Plate, locking Setscrews</b>		2	
37837	C.587	<b>Plate, locking Setscrews</b>		2	
FS.107/8D		<b>Screw, Set, for Bell Housing</b>		8	
FB.105/20D		<b>Bolt for attachment of Clutch Unit</b>		10	
FN.105/L		<b>Nut on Bolts</b>		10	
FS.106/6.5D		<b>Screw, Set</b>		6	Fitted from Eng. No. M.1 to M.1600 (less 1 to 25) and S.601 and subs.
	C.1778	<b>Bolt, Dowel</b>		6	Fitted from Eng. No. 1 to 25 and S.26 to S.600
FG.106/X		<b>Washer, Spring</b>		6	
46148	C.656	<b>Washer, Tab, anchoring Spring</b>		1	
36911	C.582	<b>Fork, Operating</b>	G.16	1	
27618	C.568	<b>Pin, securing Fork to Shaft</b>	G.17	1	
46144	C.1276	<b>Shaft, Operating</b>	G.18	1	Fitted from Eng. No. M.1 to M.1600 (less 1 to 25)
49891	C.687	<b>Shaft, Operating</b>	G.18	1	Fitted to Eng. No. 1 to 25 and S.26 and subs.
36997	C.584	<b>Bush, in Bell Housing, for Shaft</b>	G.19	1	
36998	C.585	<b>Bush, in Bell Housing, for Shaft</b>		1	
46141	C.652	<b>Lever, Operating</b>	G.20	1	Fitted from Eng. No. M.1 to M.1600 and S.26 to S.2091
27618	C.568	<b>Pin, securing Lever to Shaft</b>	G.21	1	
30047	C.323	<b>Wire, locking Pin in Lever and Fork</b>		As reqd.	
FB.105/16D		<b>Bolt, Locating</b>		1	
46143	C.654	<b>Screw, Set, adjusting Operating Lever</b>	G.22	1	Fitted from Eng. No. M.1 to M.1600 and S.26 to S.2091
FN.207/L		<b>Nut, locking Setscrew in position</b>	G.23	1	
45005	C.648	<b>Spring, Return, for Operating Lever</b>		1	Fitted from Eng. No. M.1 to M.1600 and S.26 to S.2091

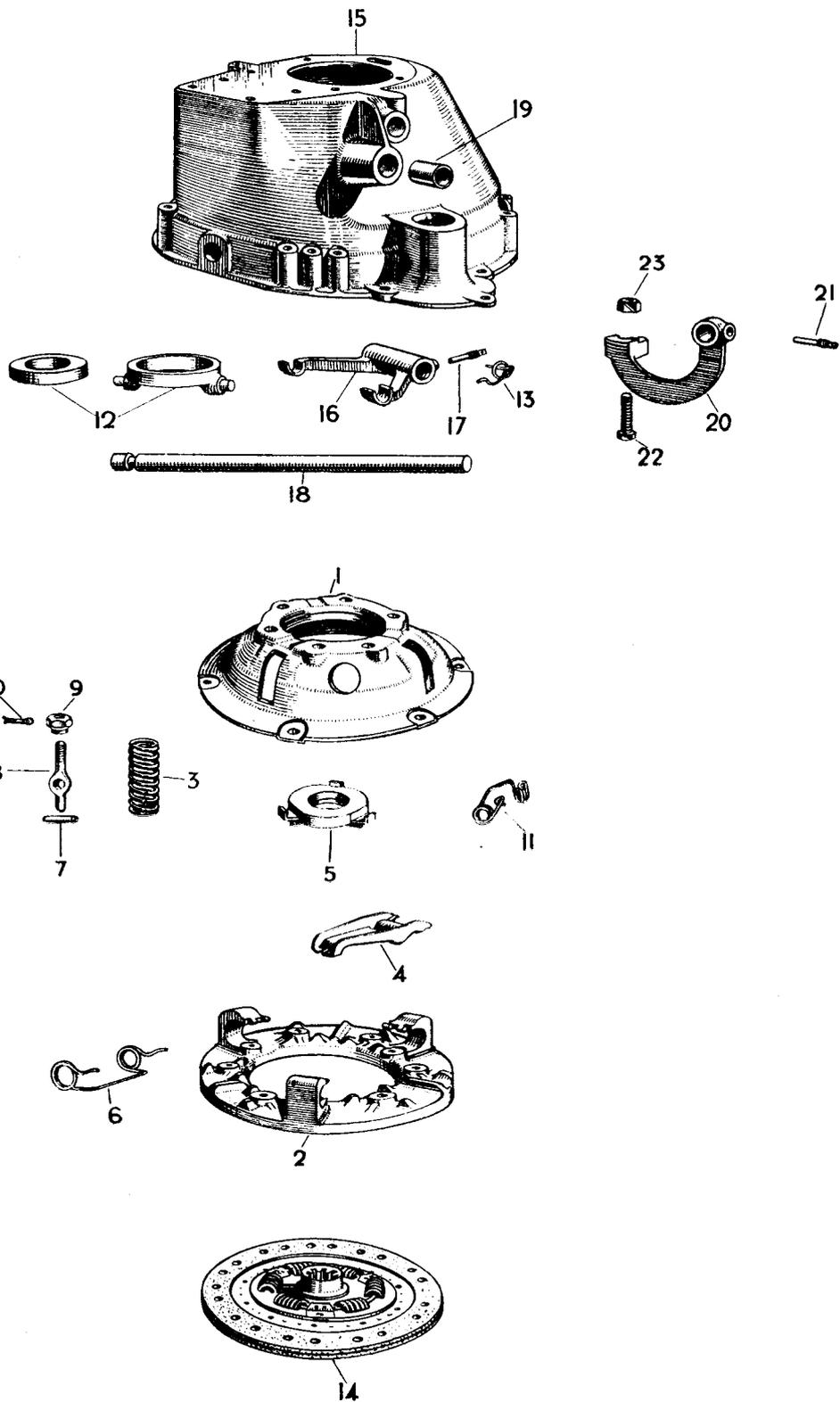


PLATE G

# GEARBOX

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
ASS.1		<b>GEARBOX ASSEMBLY</b>		1	Fitted from Eng. No. M.1 to M.1500
45526		Casing only	H.1	1	
31209	C.842	Plug, Drain	H.2	1	
37712	C.857	Plate, locking Counter and Reverse Shafts	H.3	1	
41528		Screw, Set, securing Locking Plate	H.4	1	
FG.105/X		Washer, Spring, on Setscrew		1	
45620	C.902	Bearing, Roller (Hoffman R.140L)	H.5	1	
41616	C.883	Bearing, Roller (Hoffman RMS.12½L)	H.6	1	
49543	C.920	Washer (Fibre) at front end of Countershaft	H.69	1	
45542	C.896	<b>FRONT END COVER</b>	H.7	1	Fitted from Eng. No. M.1 to M.1500
41153	C.871	Washer for Cover	H.8	1	
46313	C.912	Seal, Oil	H.9	1	
37715	C.928	Screw, Set, securing Cover to Casing	H.10	4	
FG.105/X		Washer, Spring, on Setscrews	H.11	4	
17590	C.837	Wire, locking Setscrews			As reqd.
43954		<b>GEARBOX EXTENSION</b>	H.12	1	Fitted from Eng. No. M.1 to M.1500
37773	C.861	Washer for Extension	H.13	1	
FS.105/10D		Screw, Set, securing Extension to Casing	H.14	7	
FG.105/X		Washer, Spring, on Setscrews	H.15	7	
SP.72/1	C.924	Bearing, Ball (Hoffman MS.12)	H.16	1	
49544	C.921	Washer (Felt) at rear end of Countershaft	H.68	1	
42863	C.886	<b>REAR END COVER</b>	H.17	1	Fitted from Eng. No. M.1 to M.1500
37774	C.862	Washer for Cover	H.18	1	
37722	C.859	Seal, Oil	H.19	1	
37839	C.863	Screw, Set, securing Cover to Extension	H.20	4	
FG.105/X		Washer, Spring, on Setscrews	H.21	4	
FS.305/5H		Screw (Special) securing Cover to Extension	H.22	1	
32641	C.843	Gear, Driven, for Speedometer	H.23	1	
37717	C.858	Bearing for Speedometer Driven Gear	H.24	1	
36765	C.846	Screw, locking Gear in Cover	H.25	1	
FG.105/X		Washer, Spring, on Locking Screw	H.26	1	
		<b>STRIKING GEAR</b>			Fitted from Eng. No. M.1 to M.1500
45640	C.907	Rod, Striking (1st/2nd Gears)	H.27	1	
41356	C.877	Rod, Striking (3rd/Top Gears)	H.28	1	
41358	C.878	Rod, Striking (Reverse)	H.29	1	
45637	C.904	Fork, Change-Speed (1st/2nd)	H.30	1	
41177	C.872	Fork, Change-Speed (3rd/Top)	H.31	1	
46357	C.913	Fork, Change-Speed (Reverse)	H.32	1	
45638	C.905	Selector, Change-Speed (3rd/Top)	H.33	1	
45639	C.906	Selector, Change-Speed (Reverse)	H.34	1	
41478	C.882	Pin, Stop, on 1st/2nd, 3rd/Top Striking Rods	H.35	2	
17590	C.837	Wire, Locking			As reqd.
41182	C.874	Roller for Interlock (1st/2nd Gears Striking Rod)	H.36	1	
	C.923	Balls for Interlock (3rd/Top and Reverse Gear Striking Rods)	H.37	2	
33287	C.844	Screw, Set (Tapered) securing Forks and Selectors	H.38	5	

# GEARBOX

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
41355	C.876	<b>TOP COVER FOR GEARBOX</b>	H.39	1	Fitted from Eng. No. M.1 to M.1500
37771	C.860	Washer for Cover	H.40	1	
FB.105/15D		Bolt, securing Cover	H.41	2	
FB.105/14D		Bolt, securing Cover	H.42	2	
FB.105/12D		Bolt, securing Cover	H.43	6	
FG.105/X		Washer, Spring, on Bolts		10	
OD.105/6H		Dowel	H.44	2	
37080	C.848	Plunger	H.45	3	
36676	C.845	Spring for Plungers	H.46	3	
37097	C.849	Screw, Grub, securing Spring and Plungers (Forward Gears)	H.47	2	
42083	C.884	Screw, Grub, securing Spring and Plunger (Reverse Gear)	H.48	1	
17590	C.837	Wire, locking Grub Screws		As reqd.	
41181	C.873	Plug, in Front End of Cover	H.49	3	
40656	C.929	Washer (Felt) in Rear End of Cover	H.50	3	
41412	C.880	Plate, Cover, for Felt Washers	H.51	1	
FS.104/3D		Screw, Set, securing Cover Plate	H.52	2	
FG.104/X		Washer, Spring, on Setscrews	H.53	2	
27378	C.315	Plug, Core	H.54	1	
	C.931	Dipstick	H.55	1	
30390	C.841	Plug, Breather	H.56	1	
41359	C.879	<b>CHANGE-SPEED LEVER</b>	H.57	1	Fitted from Eng. No. M.1 to M.1500
37681	C.853	Knob for Lever	H.58	1	
WN.205/L		Nut, locking Knob	H.59	1	
37498	C.850	Spring for Lever	H.60	1	
37682	C.854	Retainer for Spring	H.61	1	
41432	C.881	Cap over Spring Retainer	H.62	1	
38541		Bolt, securing Lever in Top Cover	H.63	1	
FN.104/L		Nut on Bolt	H.64	1	
FG.104/X		Washer, Spring, under Nut		1	
38560	C.865	Plate, locking Bolt	H.65	1	
FS.104/3D		Screw, Set, through Cap	H.66	1	
FG.104/X		Washer, Spring, on Setscrew	H.67	1	
42176	C.885	<b>FLANGE ON MAINSHAFT</b>	J.1	1	Fitted from Eng. No. M.1 to M.1500
29446	C.840	Nut, Slotted, securing Flange	J.2	1	
	C.925	Washer under Nut	J.3	1	
L.104/12U		Pin, Split, securing Nut	J.4	1	
45528	C.890	<b>MAINSHAFT</b>	J.5	1	Fitted from Eng. No. M.1 to M.1500
45873	C.910	Gear, Speedometer Driving	J.6	1	
45839	C.909	Piece, Distance, behind Speedometer Driving Gear	J.7	1	
45424	C.888	Piece, Distance, on Mainshaft	J.8	1	
45545	C.898	Sleeve, Synchronising, 2nd Speed	J.9	1	
45559	C.900	Spring in 2nd, 3rd/Top Speeds Synchro Sleeves	J.10	12	
	C.922	Balls in 2nd/3rd/Top Synchro Sleeves	J.11	13	
45561	C.901	Plunger in 2nd Speed Synchro Sleeve	J.12	1	
45543	C.897	Wheel, Gear, 1st Speed	J.13	1	
37636	C.851	Washer on Mainshaft	J.14	1	
45540		Wheel, Gear, 2nd Speed	J.15	1	
45532		Wheel, Gear, 3rd Speed	J.16	1	
37648	C.852	Circlip	J.17	1	
45529	C.891	Sleeve, Synchronising, 3rd/Top	J.18	1	
45530	C.892	Sleeve, Operating	J.19	1	
45527	C.889	<b>CONSTANT PINION SHAFT</b>	J.20	1	Fitted from Eng. No. M.1 to M.1500
40314	C.868	Button, Thrust	J.21	1	
45541	C.895	Bush, Constant Pinion	J.22	1	
45862		Pinion, Constant	J.23	1	
45549	C.899	Thrower, Oil	J.24	1	

# GEARBOX

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
38393	C.864	<b>REVERSE SPINDLE</b>	J.25	1	Fitted from Eng. No. M.1 to M.1500
37700	C.855	Wheel, Reverse	J.26	1	
28750	C.839	Bush for Wheel		1	
37708	C.856	Lever, Operating	J.27	1	
28713	C.838	Pin, Fulcrum, for Lever	J.28	1	
	C.777	Nut, Slotted	J.29	1	
FW.106/T		Washer on Pin	J.30	1	
L.103/8U		Pin, Split, through Fulcrum Pin and Reverse Slipper	J.31	2	
39369	C.866	Slipper, Reverse	J.32	1	
38392		<b>COUNTERSHAFT</b>	J.33	1	Fitted from Eng. No. M.1 to M.1500
45544		Wheel, Gear, 1st Speed (on Counter)	J.34	1	
37645		Bush	J.35	2	
47082		Washer, Thrust, Front	J.36	1	
43457		Washer, Thrust, Rear	J.36	1	
38321		Washer (Felt)	H.68	2	
37646		Washer (Fibre)	H.69	1	
45533		Wheel, Gear, 2nd Speed	J.37	1	
45534		Wheel, Gear, 3rd Speed	J.38	1	
45861		Wheel, Constant	J.39	1	
	C.1023	<b>GEARBOX ASSEMBLY</b>		1	Fitted from Eng. No. M.1501 to M.1600 and S.26 and subs.
48754	C.712	Casing only	H.1	1	
31209	C.842	Plug, Drain	H.2	1	
37712	C.857	Plate, locking Counter and Reverse Shafts	H.3	1	
FS.205/7D		Screw, Set, securing Locking Plate	H.4	1	
FG.105/X		Washer, Spring, on Setscrew		1	
45620	C.902	Bearing, Roller (Hoffman R.140L)	H.5	1	
41616	C.883	Bearing, Roller (Hoffman RMS.12½L)	H.6	1	
49543	C.920	Washer (Fibre) at front end of Countershaft	H.69	1	
45542	C.896	<b>FRONT END COVER</b>	H.7	1	Fitted from Eng. No. M.1501 to M.1600 and S.26 and subs.
41153	C.871	Washer for Cover	H.8	1	
46313	C.912	Seal, Oil	H.9	1	
37715	C.928	Screw, Set, securing Cover to Casing	H.10	4	
FG.105/X		Washer, Spring, on Setscrews	H.11	4	
17590	C.837	Wire, locking Setscrews			As reqd.
48755	C.713	<b>GEARBOX EXTENSION</b>	H.12	1	Fitted from Eng. No. M.1501 to M.1600 and S.26 and subs.
37773	C.861	Washer for Extension	H.13	1	
FS.105/10D		Screw, Set, securing Extension to Casing	H.14	7	
FG.105/X		Washer, Spring, on Setscrews	H.15	7	
SP.72/1	C.924	Bearing, Ball (Hoffman MS.12)	H.16	1	
49544	C.921	Washer (Felt) at rear end of Countershaft	H.68	1	
42863	C.886	<b>REAR END COVER</b>	H.17	1	Fitted from Eng. No. M.1501 to M.1600 and S.26 and subs.
37774	C.862	Washer for Cover	H.18	1	
37722	C.859	Seal, Oil	H.19	1	
37839	C.863	Screw, Set, securing Cover to Extension	H.20	4	
FG.105/X		Washer, Spring, on Setscrews	H.21	4	
FS.305/5H		Screw (Special) securing Cover to Extension	H.22	1	
32641	C.843	Gear, Driven, for Speedometer	H.23	1	
37717	C.858	Bearing for Speedometer Driven Gear	H.24	1	
36765	C.846	Screw, locking Bearing	H.25	1	
FG.105/X		Washer, Spring, on Locking Screw	H.26	1	

# GEARBOX

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
<b>STRIKING GEAR</b>					Fitted from Eng. No. M.1501 to M.1600 and S.26 and subs.
45640	C.907	Rod, Striking (1st/2nd Gears)	H.27	1	
41356	C.877	Rod, Striking (3rd/Top Gears)	H.28	1	
41358	C.878	Rod, Striking (Reverse Gear)	H.29	1	
45637	C.904	Fork, Change-Speed (1st/2nd)	H.30	1	
41177	C.872	Fork, Change-Speed (3rd/Top)	H.31	1	
46357	C.913	Fork, Change-Speed (Reverse)	H.32	1	
45638	C.905	Selector, Change-Speed (3rd/Top)	H.33	1	
45639	C.906	Selector, Change-Speed (Reverse)	H.34	1	
41478	C.882	Pin, Stop, on 1st/2nd, 3rd/Top Gears Striking Rods	H.35	2	
41182	C.874	Roller for Interlock on 1st/2nd Gears Striking Rod	H.36	1	
	C.923	Balls for Interlock on 3rd/Top and Reverse Gears Striking Rods	H.37	2	
33287	C.844	Screw, Set (Tapered) securing Forks and Selectors	H.38	5	
17590	C.837	Wire, Locking			As reqd.
<b>TOP COVER FOR GEARBOX</b>					Fitted from Eng. No. M.1501 to M.1600 and S.26 and subs.
41355	C.876		H.39	1	
37771	C.860	Washer for Cover	H.40	1	
FB.105/15D		Bolt, securing Cover	H.41	2	
FB.105/14D		Bolt, securing Cover	H.42	2	
FB.105/12D		Bolt, securing Cover	H.43	6	
FG.105/X		Washer, Spring, on Bolts		10	
OD.105/6H		Dowel	H.44	2	
37080	C.848	Plunger	H.45	3	
36676	C.845	Spring for Plungers	H.46	3	
37097	C.849	Screw, Grub, securing Springs and Plungers (Forward Gears)	H.47	2	
42083	C.884	Screw, Grub, securing Spring and Plunger (Reverse Gear)	H.48	1	
17590	C.837	Wire, locking Grub Screws			As reqd.
41181	C.873	Plug in Front End of Cover	H.49	3	
40656	C.929	Washer (Felt) in Rear End of Cover	H.50	3	
41412	C.880	Plate, covering Felt Washers	H.51	1	
FS.104/3D		Screw, Set, securing Cover Plate	H.52	2	
FG.104/X		Washer, Spring, on Setscrews	H.53	2	
27378	C.315	Plug, Core	H.54	1	
	C.931	Dipstick	H.55	1	
30390	C.841	Plug, Breather	H.56	1	
<b>CHANGE-SPEED LEVER</b>					Fitted from Eng. No. M.1501 to M.1600 and S.26 and subs.
41359	C.879		H.57	1	
37681	C.853	Knob for Lever	H.58	1	
WN.205/L		Nut, locking Knob	H.59	1	
37498	C.850	Spring	H.60	1	
37682	C.854	Retainer for Spring	H.61	1	
41432	C.881	Cap over Spring Retainer	H.62	1	
FB.204/26D		Bolt, securing Lever in Top Cover	H.63	1	
FN.104/L		Nut on Bolt	H.64	1	
FG.104/X		Washer, Spring, under Nut		1	
38560	C.865	Plate, locking Bolt	H.65	1	
FS.104/3D		Screw, Set, through Cap	H.66	1	
FG.104/X		Washer, Spring, on Setscrew	H.67	1	
<b>FLANGE ON MAINSHAFT</b>					Fitted from Eng. No. M.1501 to M.1600 and S.26 and subs.
42176	C.885		J.1	1	
29446	C.840	Nut, Slotted, securing Flange	J.2	1	
	C.925	Washer under Nut	J.3	1	
L.104/12U		Pin, Split, securing Nut	J.4	1	

# GEARBOX

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
45528	C.890	<b>MAINSHAFT</b>	J.5	1	Fitted from Eng. No. M.1501 to M.1600 and S.26 and subs.
45873	C.910	Gear, Speedometer Driving	J.6	1	
45839	C.909	Piece, Distance, behind Speedometer Driving Gear	J.7	1	
45424	C.888	Piece, Distance, on Mainshaft	J.8	1	
45545	C.898	Sleeve, Synchronising, 2nd Speed	J.9	1	
45559	C.900	Spring, in 2nd, 3rd/Top Synchro Sleeves	J.10	12	
	C.922	Balls, in 2nd, 3rd/Top Synchro Sleeves	J.11	13	
45561	C.901	Plunger, in 2nd Speed Synchro Sleeve	J.12	1	
45543	C.897	Wheel, Gear, 1st Speed	J.13	1	
37636	C.851	Washer on Mainshaft	J.14	1	
49119	C.836	Wheel, Gear, 2nd Speed	J.15	1	
49116	C.833	Wheel, Gear, 3rd Speed	J.16	1	
37648	C.852	Circlip	J.17	1	
45529	C.891	Sleeve, Synchronising, 3rd/Top	J.18	1	
45530	C.892	Sleeve, Operating	J.19	1	
45527	C.889	<b>CONSTANT PINION SHAFT</b>	J.20	1	
40314	C.868	Button, Thrust	J.21	1	
45541	C.895	Bush, Constant Pinion	J.22	1	
	C.831	Pinion, Constant	J.23	1	
45549	C.899	Thrower, Oil	J.24	1	
38393	C.864	<b>REVERSE SPINDLE</b>	J.25	1	Fitted from Eng. No. M.1501 to M.1600 and S.26 and subs.
37700	C.855	Wheel, Reverse	J.26	1	
28750	C.839	Bush for Wheel		1	
37708	C.856	Lever, Operating	J.27	1	
28713	C.838	Pin, Fulcrum, for Lever	J.28	1	
	C.777	Nut, Slotted	J.29	1	
FW.106/T		Washer on Pin	J.30	1	
L.103/8U		Pin, Split, through Fulcrum and Reverse Slipper	J.31	2	
39369	C.866	Slipper, Reverse	J.32	1	
48756	C.915	<b>COUNTERSHAFT</b>	J.40	1	
48951	C.916	Wheel, Gear, 1st Speed (on Counter)	J.41	1	
48952	C.917	Washer, Thrust	J.42	2	
48954	C.919	Ring, Retaining	J.43	4	
48953	C.918	Roller, Needle	J.44	58	
49544	C.921	Washer (Felt)	H.68	1	
49543	C.920	Washer (Fibre)	H.69	1	
49118	C.835	Wheel, Gear, 2nd Speed	J.45	1	
49117	C.834	Wheel, Gear, 3rd Speed	J.46	1	
	C.832	Wheel, Constant	J.47	1	

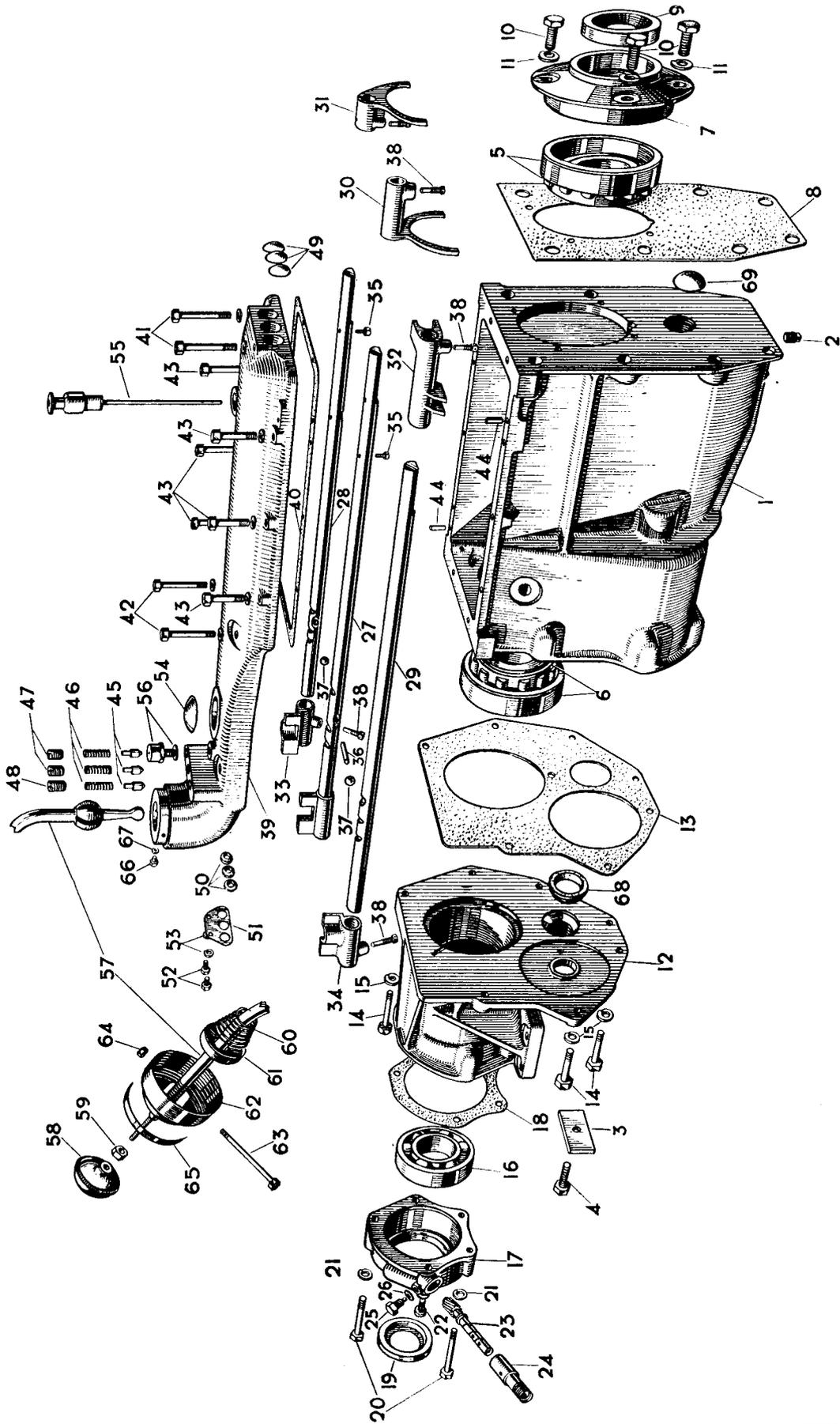


PLATE H

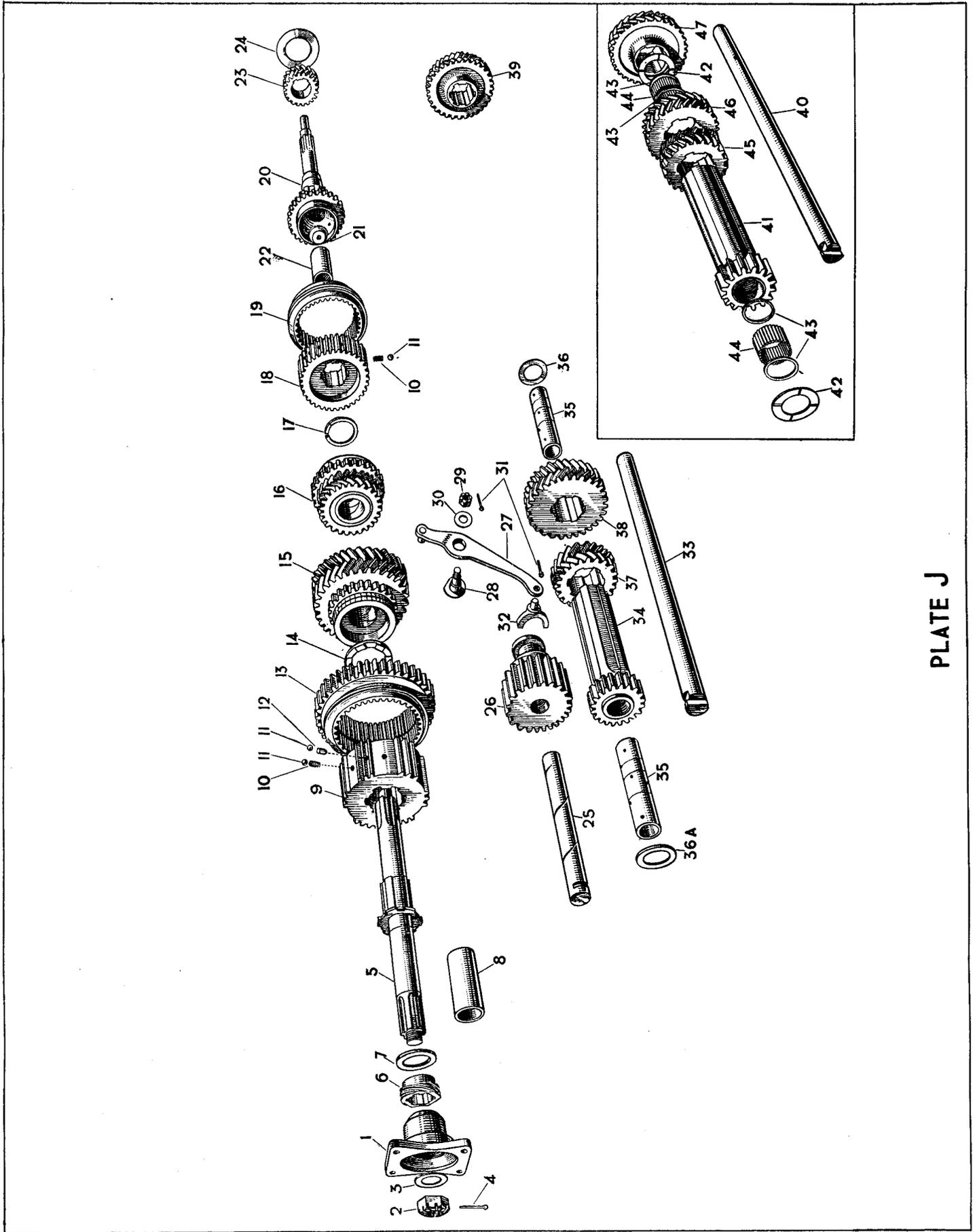


PLATE J



*Jaguar*

**SUPPLEMENT**  
TO  
**SPARE PARTS CATALOGUES**  
FOR  $2\frac{1}{2}/3\frac{1}{2}$  LITRE MODELS  
(Publications J.2 and J.3)  
covering  
**SINGLE HELICAL GEARBOXES**

**GEARBOX SERIAL NUMBERS**

SH. SERIES           -   -   -   -           SH.10 ONWARDS

JH. SERIES           -   -   -   -           JH.10 ONWARDS

**IMPORTANT:** When ordering Spares, ALWAYS QUOTE THE SERIAL NUMBER OF THE GEARBOX. This will be found stamped on a small "shoulder" at the top of the rear left-hand side of the Gearbox Casing, and also on the rim of the Core Plug Aperture in the Top Cover.

**JAGUAR CARS LIMITED, COVENTRY, ENGLAND**

Telephone :  
88681 COVENTRY (10 Lines)

Telegraphic Address :  
"JAGUAR," COVENTRY

Code : Bentley's 2nd

**DIRECTORS:**

WILLIAM LYONS, CHAIRMAN AND MANAGING DIRECTOR.   T. W. DAFFERN, O.B.E., F.C.A., F.S.A.A.  
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Drain Plug ... ..	2	AH	Striking Rods ... ..	2	AH
Extension ... ..	2	AH	Top Cover ... ..	3	AH

## (JH. SERIES)

Description.	Page No.	Plate.	Description.	Page No.	Plate.
<b>GEARBOX</b> ... ..	<b>5-7</b>		Extension Bearing ... ..	5	AH
Breather Plug ... ..	6	AH	Front End Cover ... ..	5	AH
Casing ... ..	5	AH	Mainshaft ... ..	6	BJ
Change-Speed Forks ... ..	5	AH	Mainshaft Bearing ... ..	5	AH
Change-Speed Lever ... ..	6	AH	Mainshaft Flange ... ..	6	BJ
Change-Speed Lever Knob ... ..	6	AH	Mainshaft Gears ... ..	7	BJ
Constant Pinion ... ..	7	BJ	Mainshaft Needle Rollers ... ..	7	BJ
Constant Pinion Oil Thrower ... ..	7	BJ	Mainshaft Operating Sleeve ... ..	7	BJ
Constant Pinion Roller Bearing (Cage) ... ..	7	BJ	Mainshaft Synchro Sleeves ... ..	6-7	BJ
Constant Pinion Shaft ... ..	7	BJ	Rear End Cover ... ..	5	AH
Constant Pinion Shaft Bearing ... ..	5	AH	Reverse Slipper ... ..	7	BJ
Countershaft ... ..	7	BJ	Reverse Spindle ... ..	7	BJ
Countershaft Gears ... ..	7	BJ	Reverse Wheel ... ..	7	BJ
Countershaft Needle Rollers ... ..	7	BJ	Selectors ... ..	5	AH
Countershaft Thrust Washers ... ..	7	BJ	Speedometer Driven Gear ... ..	5	AH
Dipstick ... ..	6	AH	Speedometer Driving Gear ... ..	6	BJ
Drain Plug ... ..	5	AH	Striking Rods ... ..	5	AH
Extension ... ..	5	AH	Top Cover ... ..	6	AH

# SINGLE HELICAL GEARBOX

(SERIAL NO. SH.10 AND SUBS.)

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
	C.1868	<b>GEARBOX ASSEMBLY</b>		1	Serial No. SH.10 to SH.1000
	C.2064	<b>GEARBOX ASSEMBLY</b>		1	Serial No. SH.1001 and subs.
31209	C.1832	Casing only	AH.1	1	Serial No. SH.10 to SH.1000
	C.2071	Casing only	AH.1	1	Serial No. SH.1001 and subs.
	C.842	Plug, Drain	AH.2	1	Serial No. SH.10 to SH.1000
	C.799	Plug, Drain	AH.2A	1	Serial No. SH.1001 and subs.
	C.785	Washer (Fibre) on Drain Plug	AH.2B	1	
	37712	C.857	Plate, locking Counter and Reverse Shafts	AH.3	1
	FS.205/7D		Screw, Set, securing Locking Plate	AH.4	1
	FG.105/X		Washer, Spring, on Setscrew	AH.5	1
		C.1845	Bearing, Ball, for Mainshaft (Hoffman MS.12½K)	AH.6	1
		C.1855	Circlip on Mainshaft Bearing	AH.7	1
		C.1838	Bearing, Ball, for Constant Pinion Shaft (Hoffman 340K)	AH.8	1
	C.1841	Collar between Casing and Circlip	AH.9	1	
49543	C.1840	Circlip, behind Collar	AH.10	1	
	C.920	Washer (Fibre) at front end of Countershaft	AH.11	1	
	C.1833	<b>FRONT END COVER</b>	AH.12	1	
46313	C.1834	Washer, Jointing (Gasket)	AH.13	1	
	C.912	Seal, Oil	AH.14	1	
	C.1835	Screw, Set, securing Cover to Gearbox	AH.15	4	
	FW.105/T		Washer, Plain, on Setscrews	AH.16	4
17590	C.837	Wire, locking Setscrews		As reqd.	
	C.1867	<b>GEARBOX EXTENSION</b>	AH.17	1	Serial No. SH.10 to SH.1000
	C.2073	<b>GEARBOX EXTENSION</b>	AH.17	1	Serial No. SH.1001 and subs.
FS.105/10D	C.1866	Washer, Jointing (Gasket)	AH.18	1	
	FG.105/X		Screw, Set, securing Extension to Gearbox	AH.19	7
			Washer, Spring, on Setscrews	AH.20	7
		C.924	Bearing, Ball (Hoffman MS.12)	AH.21	1
	49544	C.921	Washer (Felt) on rear end of Countershaft	AH.22	1
	C.1865	<b>REAR END COVER</b>	AH.23	1	
37774	C.862	Washer, Jointing (Gasket)	AH.24	1	
	37722	C.859	Seal, Oil	AH.25	1
	37839	C.863	Bolt, securing Cover to Extension	AH.26	4
	FG.105/X		Washer, Spring, on Bolts	AH.27	4
	FS.305/5H		Screw, Set (Special) securing Cover to Extension	AH.28	1
32641	C.843	Gear, Driven, for Speedometer	AH.29	1	
37717	C.858	Bearing for Driven Gear	AH.30	1	
36765	C.846	Screw, locking Bearing in Cover	AH.31	1	
FG.105/X		Washer, Spring, on Locking Screw	AH.32	1	
		<b>STRIKING GEAR</b>			
45640	C.907	Rod, Striking (1st/2nd Gears)	AH.33	1	
41356	C.877	Rod, Striking (3rd/Top Gears)	AH.34	1	
41358	C.878	Rod, Striking (Reverse Gear)	AH.35	1	
45637	C.904	Fork, Change-Speed (1st/2nd Gears)	AH.36	1	
41177	C.872	Fork, Change-Speed (3rd/Top Gears)	AH.37	1	
46357	C.913	Fork, Change-Speed (Reverse)	AH.38	1	
45638	C.905	Selector (3rd/Top)	AH.39	1	
	C.1910	Selector (Reverse)	AH.40	1	
	C.1909	Plunger in Reverse Selector	AH.41	1	
	C.2022	Spring on Plunger	AH.42	1	
L.103/7U		Pin, Split, securing Plunger	AH.43	1	
		C.922	Ball, locking Plunger	AH.44	1
		C.900	Spring under Ball	AH.45	1

# SINGLE HELICAL GEARBOX

## (SERIAL NO. SH.10 AND SUBS.)

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
<b>STRIKING GEAR (continued)</b>					
41478	C.882	Pin, Stop, on 1st/2nd and 3rd/Top Striking Rods	AH.46	2	
41182	C.874	Roller for Interlock (in 1st/2nd Gear Striking Rod)	AH.47	1	
	C.923	Balls for Interlock (in 3rd/Top and Reverse Striking Rods)	AH.48	2	
33287	C.844	Screw, Set (Taper) securing Striking Forks and Selectors	AH.49	5	
17590	C.837	Wire, Locking		As reqd.	
	C.1927	<b>TOP COVER</b>	AH.50	1	
37771	C.860	Washer, Jointing, under Cover	AH.51	1	
FB.105/15D		Bolt, securing Cover	AH.52	2	
FB.105/14D		Bolt, securing Cover	AH.53	2	
FB.105/12D		Bolt, securing Cover	AH.54	6	
FG.105/X		Washer, Spring, on Bolts	AH.55	10	
OD.105/6H		Dowel ( $\frac{1}{8}$ " x $\frac{3}{4}$ ")	AH.56	2	
37080	C.848	Plunger	AH.57	3	
36676	C.845	Spring for Plungers	AH.58	3	
37097	C.849	Screw, Grub, for Plungers (Forward Gears)	AH.59	2	
42083	C.884	Screw, Grub, for Plungers (Reverse Gear)	AH.60	1	
17590	C.837	Wire, locking Grub Screws		As reqd.	
41181	C.873	Plug in front end of Cover	AH.61	3	
40656	C.929	Washer (Felt) in rear end of Cover	AH.62	3	
41412	C.880	Plate, covering Felt Washers	AH.63	1	
FS.104/3D		Screw, Set, securing Cover Plate	AH.64	2	
FG.104/X		Washer, Spring, on Setscrews	AH.65	2	
27378	C.315	Plug, Core	AH.66	1	
	C.931	Dipstick	AH.67	1	
30390	C.841	Plug, Breather	AH.68	1	
	C.930	Washer (Fibre) on Breather Plug	AH.69	1	
	C.927	Screw, Grub, in side of Cover, for insertion of Interlock Balls and Roller		1	
	C.1917	<b>CHANGE-SPEED LEVER</b>	AH.70	1	
	C.1911	Knob	AH.71	1	
	C.1928	Nut, locking Knob	AH.72	1	
	C.1915	Bearing, Flexible, at bottom of Change-Speed Lever	AH.73	1	
	C.1919	Washer at top of Flexible Bearing	AH.74	1	
	C.1904	Washer at bottom of Flexible Bearing	AH.75	1	
	C.1918	Lever, Selector, housing Change-Speed Lever	AH.76	1	
FN.405/L		Nut, Slotted, securing Change-Speed Lever in Selector Lever	AH.77	1	
L.103/8U		Pin, Split, through Slotted Nut	AH.78	1	
	C.1913	Jaw, Pivot, for Selector Lever	AH.79	1	
	C.1907	Bush for Pivot Jaw	AH.80	1	
	C.1894	Washer, Thrust, inside Pivot Jaw	AH.81	2	
	C.1914	Washer, Locking, under Spring Washer	AH.82	1	
	C.1905	Washer, Spring, under Slotted Nut	AH.83	1	
FN.407/L		Nut, Slotted, securing Pivot Jaw	AH.84	1	
L.103/8U		Pin, Split, through Slotted Nut	AH.85	1	
	C.1912	Pin, Pivot, mounting Selector Lever in Pivot Jaw	AH.86	1	
	C.1906	Bush on Pivot Pin	AH.87	1	
	C.1908	Washer, Thrust, at each side of Selector Lever	AH.88	2	
	C.1929	Washer, Spring, between Thrust Washer and Pivot Jaw	AH.89	1	
FN.407/L		Nut, Slotted, securing Pivot Pin	AH.90	1	
L.103/8U		Pin, Split, through Slotted Nut	AH.91	1	
	C.885	<b>FLANGE ON MAINSHAFT</b>	AJ.1	1	
42176					
29446	C.840	Nut, Slotted	AJ.2	1	
	C.925	Washer, Plain, under Slotted Nut	AJ.3	1	
L.104/12U		Pin, Split, through Slotted Nut	AJ.4	1	

# SINGLE HELICAL GEARBOX

(SERIAL NO. SH.10 AND SUBS.)

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
	C.1844	<b>MAINSHAFT</b>	AJ.5	1	
45873	C.910	Gear, Speedometer Driving	AJ.6	1	
45839	C.909	Piece, Distance, behind Speedometer Driving Gear	AJ.7	1	
	C.1854	Sleeve, Distance, on Mainshaft	AJ.8	1	
	C.1853	Sleeve, Synchronising, 2nd Speed	AJ.9	1	
45559	C.900	Spring, in 2nd and 3rd/Top Speeds Synchro. Sleeves	AJ.10	12	
	C.922	Balls in 2nd and 3rd/Top Speeds Synchro. Sleeves	AJ.11	13	
45561	C.901	Plunger in 2nd Speed Synchro. Sleeve	AJ.12	1	
	C.1897	Wheel, Gear, 1st Speed	AJ.13	1	
	C.1852	Wheel, Gear, 2nd Speed	AJ.14	1	
	C.1851	Wheel, Gear, 3rd Speed	AJ.15	1	
	C.1850	Roller, Needle, in 2nd and 3rd Speed Gear Wheels	AJ.16	82	
	C.1849	Plunger, locking 2nd and 3rd Speed Gear Wheels	AJ.17	2	
	C.1324	Spring under Plungers	AJ.18	2	
	C.1847	Washer, Thrust, front and rear of 2nd and 3rd Speed Gear Wheels	AJ.19	2	
	C.1846	Sleeve, Synchronising, 3rd/Top Speeds	AJ.20	1	
45530	C.892	Sleeve, Operating, 3rd/Top Speeds	AJ.21	1	
	C.1837	<b>CONSTANT PINION SHAFT</b>	AJ.22	1	Serial No. SH.10 to SH.1000
	C.1843	Bearing, Roller, inside Shaft	AJ.23	1	
	C.1836	Pinion, Constant	AJ.24	1	
	C.1842	Thrower, Oil	AJ.25	1	
22273		Circlip on Shaft (Seeger 40 mm. Ext.)	AJ.26	1	
	C.2112	<b>CONSTANT PINION SHAFT</b>	AJ.22A	1	Serial No. SH.1001 and subs.
	C.1843	Bearing, Roller, inside Shaft	AJ.23	1	
	C.1836	Pinion, Constant	AJ.24	1	
	C.1842	Thrower, Oil	AJ.25	1	
22273		Circlip on Shaft (Seeger 40 mm. Ext.)	AJ.26	1	
	C.2109	Washer, Packing, between Ball Bearing and Circlip	AJ.26A	1	
	C.2110	Shim, .003" thick, between Packing Washer and Ball Bearing	AJ.26B	As reqd.	
	C.2111	Shim, .005" thick, between Packing Washer and Ball Bearing	AJ.26C	As reqd.	
	C.1892	<b>REVERSE SPINDLE</b>	AJ.27	1	Serial No. SH.10 to SH.1000
	C.2070	<b>REVERSE SPINDLE</b>	AJ.27A	1	Serial No. SH.1001 and subs.
	C.1898	Gear, Reverse	AJ.28	1	Serial No. SH.10 to SH.1000
28750	C.839	Bush in Reverse Gear	AJ.29	1	
	C.2068	Gear, Reverse	AJ.28	1	Serial No. SH.1001 and subs.
	C.2069	Bush in Reverse Gear	AJ.29A	1	
	C.1893	Lever, operating Reverse Gear	AJ.30	1	
	C.1899	Pin, Fulcrum, for Lever	AJ.31	1	
	C.777	Nut, Slotted, securing Fulcrum Pin	AJ.32	1	
FW.106/T L.103/8U		Washer, Plain, under Slotted Nut	AJ.33	1	
		Pin, Split, through Fulcrum Pin and Reverse Slipper	AJ.34	2	
39369	C.866	Slipper, Reverse	AJ.35	1	
	C.1856	<b>COUNTERSHAFT</b>	AJ.36	1	
	C.1857	Gear-Unit (Cluster)	AJ.37	1	
48953	C.918	Roller, Needle, inside Gear-Unit	AJ.38	58	
	C.1864	Ring, retaining Needle Rollers	AJ.39	3	
	C.1858	Washer, Thrust, Inner Front	AJ.40	1	
	C.1859	Washer, Thrust, Outer Front	AJ.41	1	
	C.1861	Washer, Thrust, Inner Rear	AJ.42	1	
	C.1862	Washer, Thrust, Outer Rear	AJ.43	1	

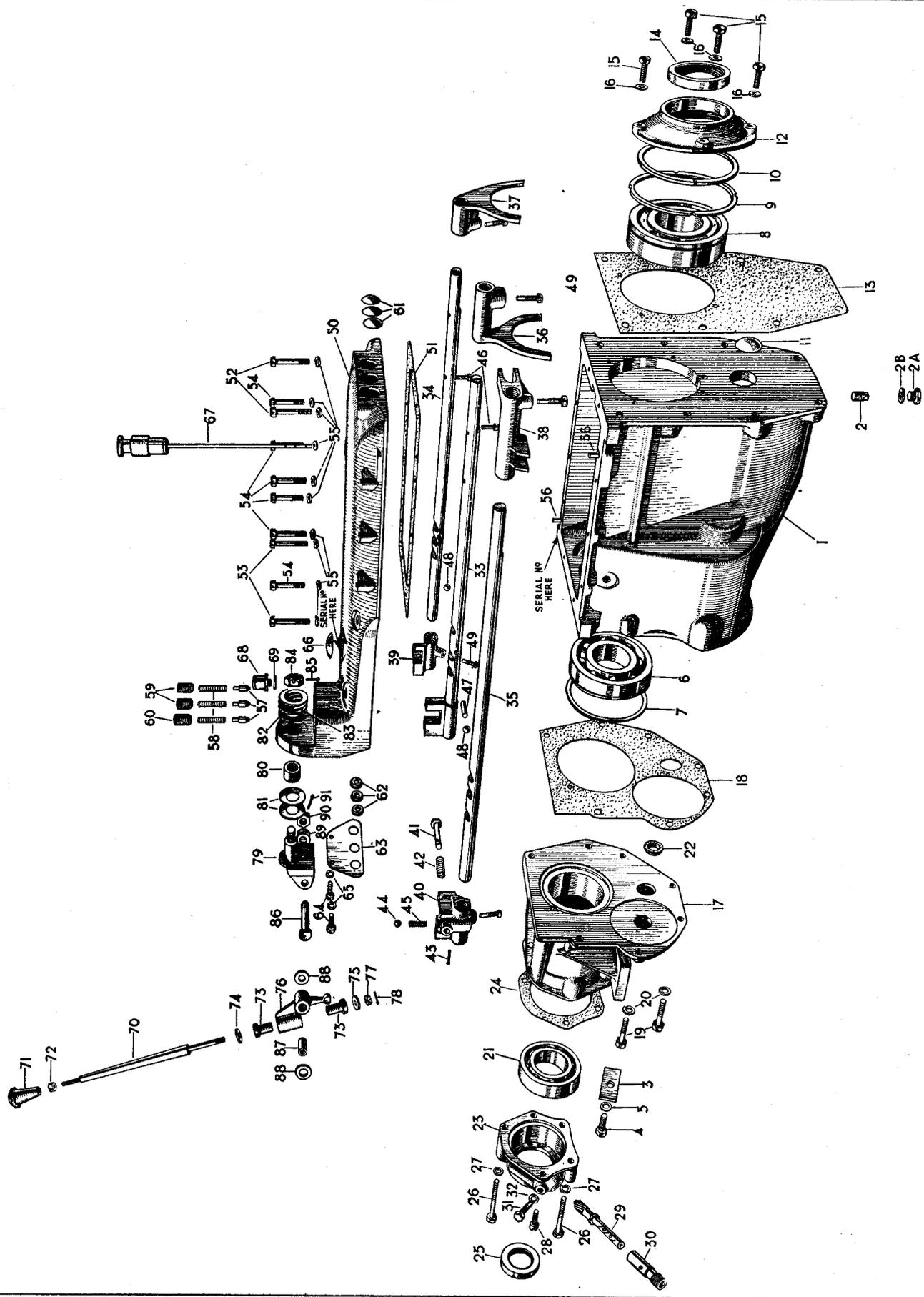


PLATE A.H.

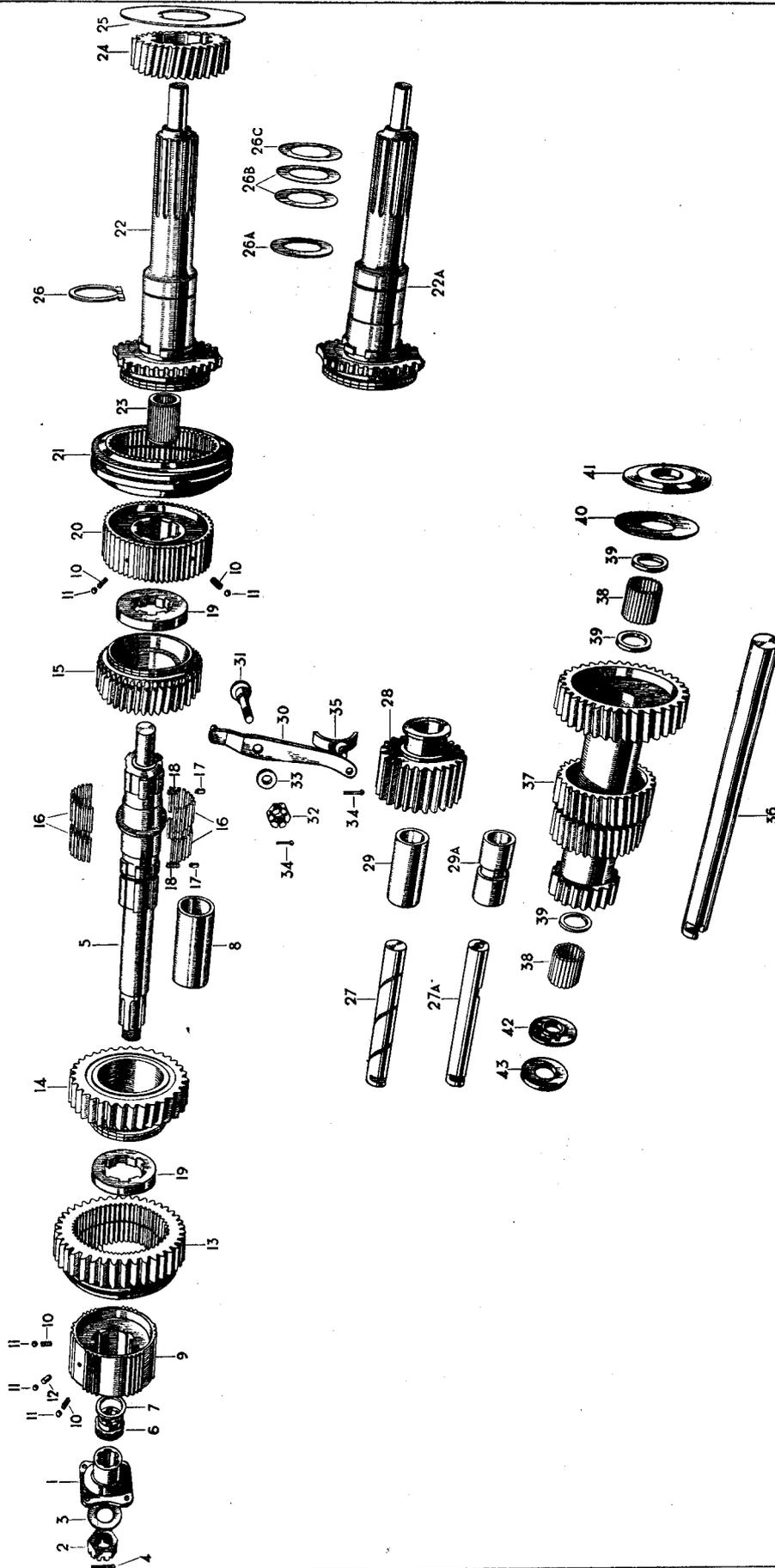


PLATE A.J.

# SINGLE HELICAL GEARBOX

(SERIAL NO. JH.10 AND SUBS.)

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
	C.2036	<b>GEARBOX ASSEMBLY</b>		1	
	C.2071	Casing only	AH.1	1	
	C.799	Plug, Drain	AH.2A	1	
	C.785	Washer (Fibre) on Drain Plug	AH.2B	1	
37712	C.857	Plate, locking Counter and Reverse Shafts	AH.3	1	
FS.205/7D		Screw, Set, securing Locking Plate	AH.4	1	
FG.105/X		Washer, Spring, on Setscrew	AH.5	1	
	C.1845	Bearing, Ball, for Mainshaft (Hoffman MS.12½K)	AH.6	1	
	C.1855	Circlip on Mainshaft	AH.7	1	
	C.1838	Bearing, Ball, for Constant Pinion	AH.8	1	
	C.1841	Collar, between Casing and Circlip	AH.9	1	
	C.1840	Circlip behind Collar	AH.10	1	
49543	C.920	Washer (Fibre) at front end of Countershaft	AH.11	1	
	C.1833	<b>FRONT END COVER</b>	AH.12	1	
	C.1834	Washer (Gasket)	AH.13	1	
46313	C.912	Seal, Oil	AH.14	1	
	C.1835	Screw, Set, securing Cover to Gearbox	AH.15	4	
FW.104/T		Washer, Plain, on Setscrews	AH.16	4	
17590	C.837	Wire, Locking		As reqd.	
	C.2073	<b>GEARBOX EXTENSION</b>	AH.17	1	
	C.1866	Washer (Gasket)	AH.18	1	
FS.105/10D		Screw, Set, securing Extension to Gearbox	AH.19	7	
FG.105/X		Washer, Spring, on Setscrews	AH.20	7	
	C.924	Bearing, Ball (Hoffman MS.12)	AH.21	1	
47544	C.921	Washer (Felt) on rear end of Countershaft	AH.22	1	
	C.1865	<b>REAR END COVER</b>	AH.23	1	
37774	C.862	Washer (Gasket)	AH.24	1	
37722	C.859	Seal, Oil	AH.25	1	
37839	C.863	Bolt, securing Cover to Extension	AH.26	4	
FG.105/X		Washer, Spring, on Bolt	AH.27	4	
FS.305/5H		Screw, Set (Special) securing Cover to Extension	AH.28	1	
32641	C.843	Gear, Driven, for Speedometer	AH.29	1	
37717	C.858	Bearing for Gear	AH.30	1	
36765	C.846	Screw, locking Bearing in Cover	AH.31	1	
FG.105/X		Washer, Spring, on Locking Screw	AH.32	1	
		<b>STRIKING GEAR</b>			
45640	C.907	Rod, Striking (1st/2nd Gears)	AH.33	1	
41356	C.877	Rod, Striking (3rd/Top Gears)	AH.34	1	
41358	C.878	Rod, Striking (Reverse)	AH.35	1	
45637	C.904	Fork, Change-Speed (1st/2nd Gears)	AH.36	1	
41177	C.872	Fork, Change-Speed (3rd/Top Gears)	AH.37	1	
46357	C.913	Fork, Change-Speed (Reverse Gear)	AH.38	1	
45638	C.905	Selector (3rd/Top)	AH.39	1	
	C.1910	Selector (Reverse)	AH.40	1	
	C.1909	Plunger in Reverse Selector	AH.41	1	
	C.2022	Spring on Plunger	AH.42	1	
L.103/7U		Pin, Split, securing Plunger	AH.43	1	
	C.922	Ball, locking Plunger	AH.44	1	
	C.900	Spring under Ball	AH.45	1	
41478	C.882	Pin, Stop, on 1st/2nd and 3rd/Top Gear Striking Rods	AH.46	2	
41182	C.874	Roller for Interlock (in 1st/2nd Gear Striking Rod)	AH.47	1	
	C.923	Balls for Interlock (in 3rd/Top and Reverse Gear Striking Rods)	AH.48	2	
33287	C.844	Screw, Set (Taper) securing Striking Forks and Selectors	AH.49	5	
17590	C.837	Wire, Locking		As reqd.	

# SINGLE HELICAL GEARBOX

(SERIAL NO. JH.10 AND SUBS.)

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
	C.1927	<b>TOP COVER</b>	AH.50	1	
37771	C.860	Washer under Cover	AH.51	1	
FB.105/15D		Bolt securing Cover ( $\frac{5}{16}$ " x $1\frac{7}{8}$ ")	AH.52	2	
FB.105/14D		Bolt securing Cover ( $\frac{5}{16}$ " x $1\frac{3}{4}$ ")	AH.53	2	
FB.105/12D		Bolt securing Cover ( $\frac{5}{16}$ " x $1\frac{1}{2}$ ")	AH.54	6	
FG.105/X		Washer, Spring, on Bolt	AH.55	10	
OD.105/6H		Dowel ( $\frac{5}{16}$ " x $\frac{3}{4}$ ")	AH.56	2	
37080	C.848	Plunger	AH.57	3	
36676	C.845	Spring for Plunger	AH.58	3	
37097	C.849	Screw, Grub, for Plungers (Forward Gears)	AH.59	2	
42083	C.884	Screw, Grub, for Plunger (Reverse Gear)	AH.60	1	
17590	C.837	Wire, Locking		As reqd.	
41181	C.873	Plug in front end of Cover	AH.61	3	
40656	C.929	Washer (Felt) in rear end of Cover	AH.62	3	
41412	C.880	Plate covering Felt Washers	AH.63	1	
FS.104/3D		Screw, Set, securing Cover Plate	AH.64	2	
FG.104/X		Washer, Spring, on Setscrews	AH.65	1	
27378	C.315	Plug, Core	AH.66	1	
	C.931	Dipstick	AH.67	1	
30390	C.841	Plug, Breather	AH.68	1	
	C.930	Washer (Fibre) on Breather Plug	AH.69	1	
	C.927	Screw, Grub, in side of Cover for insertion of Interlock Balls and Roller		1	
	C.1917	<b>CHANGE-SPEED LEVER</b>	AH.70	1	
	C.1911	Knob	AH.71	1	
	C.1928	Nut, locking Knob	AH.72	1	
	C.1915	Bearing, Flexible, at bottom of Lever	AH.73	1	
	C.1919	Washer at top of Flexible Bearing	AH.74	1	
	C.1904	Washer at bottom of Flexible Bearing	AH.75	1	
	C.1918	Lever, Selector, housing Change-Speed Lever	AH.76	1	
FN.405/L		Nut, Slotted, securing Change-Speed Lever in Selector Lever	AH.77	1	
L.103/8U		Pin, Split, through Slotted Nut	AH.78	1	
	C.1913	Jaw, Pivot, for Selector Lever	AH.79	1	
	C.1907	Bush for Pivot Jaw	AH.80	1	
	C.1894	Washer, Thrust, inside Pivot Jaw	AH.81	2	
	C.1914	Washer, Locking, under Spring Washer	AH.82	1	
	C.1905	Washer, Spring, under Slotted Nut	AH.83	1	
FN.407/L		Nut, Slotted securing Pivot Jaw	AH.84	1	
L.103/8U		Pin, Split, through Slotted Nut	AH.85	1	
	C.1912	Pin, Pivot, mounting Selector Lever in Pivot Jaw	AH.86	1	
	C.1906	Bush on Pivot Pin	AH.87	1	
	C.1908	Washer, Thrust, at each side of Selector Lever	AH.88	2	
	C.1929	Washer, Spring, between Thrust Washer and Pivot Jaw	AH.89	1	
FN.407/L		Nut, Slotted, securing Pivot Pin	AH.90	1	
L.103/8U		Pin, Split, through Slotted Nut	AH.91	1	
42176	C.885	<b>FLANGE ON MAINSHAFT</b>	BJ.1	1	
29446	C.840	Nut, Slotted	BJ.2	1	
	C.925	Washer under Nut	BJ.3	1	
L.104/12U		Pin, Split, through Slotted Nut	BJ.4	1	
	C.1844	<b>MAINSHAFT</b>	BJ.5	1	
45873	C.910	Gear, Spedometer Driving	BJ.6	1	
45839	C.909	Piece, Distance, behind Speedometer Gear	BJ.7	1	
	C.1854	Sleeve, Distance, on Mainshaft	BJ.8	1	
	C.1853	Sleeve, Synchronising, 2nd Speed	BJ.9	1	
45559	C.900	Spring, in 2nd and 3rd/Top Speeds Synchro Sleeves	BJ.10	12	
	C.922	Balls in 2nd and 3rd/Top Speeds Synchro Sleeves	BJ.11	13	

# SINGLE HELICAL GEARBOX

(SERIAL NO. JH.10 AND SUBS.)

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
<b>MAINSHAFT (continued)</b>					
45561	C.901	Plunger in 2nd Speed Synchro Sleeve	BJ.12	1	
	C.2040	Wheel, Gear, 1st Speed	BJ.13	1	
	C.2039	Wheel, Gear, 2nd Speed	BJ.14	1	
	C.2038	Wheel, Gear, 3rd Speed	BJ.15	1	
	C.1850	Roller, Needle, in 2nd and 3rd Speed Gear Wheels	BJ.16	82	
	C.1849	Plunger, locking 2nd and 3rd Speed Gear Wheels	BJ.17	2	
	C.1324	Spring under Plungers	BJ.18	2	
	C.1847	Washer, Thrust, front and rear of 2nd and 3rd Speed Gear Wheels	BJ.19	2	
	C.2120	Sleeve, Synchronising 3rd/Top Gears	BJ.20	1	
45530	C.892	Sleeve, operating 3rd/Top Gears	BJ.21	1	
	C.2114	<b>CONSTANT PINION SHAFT</b>	BJ.22	1	
	C.2115	Member, Driving, on Constant Pinion Shaft	BJ.23	1	
	C.1843	Bearing, Roller, inside Shaft	BJ.24	1	
	C.2121	Thrower, Oil	BJ.25	1	
	C.2066	Nut, Locking, on Shaft	BJ.26	1	
	C.2067	Circlip, securing Lock Nut	BJ.27	1	
	C.2070	<b>REVERSE SPINDLE</b>	BJ.28	1	
	C.2044	Gear, Reverse	BJ.29	1	
	C.2069	Bush for Gear	BJ.30	1	
	C.1893	Lever, operating Reverse Gear	BJ.31	1	
	C.1899	Pin, Fulcrum, for Lever	BJ.32	1	
	C.777	Nut, Slotted, securing Fulcrum Pin	BJ.33	1	
FW.106/T L.103/8U		Washer under Slotted Nut	BJ.34	1	
		Pin, Split, through Fulcrum Pin and Reverse Slipper	BJ.35	2	
39369	C.866	Slipper, Reverse	BJ.36	1	
	C.1856	<b>COUNTERSHAFT</b>	BJ.37	1	
	C.2041	Gear, 1st Speed (on Counter)	BJ.38	1	
48953	C.1864	Ring, Retaining, at rear of Needle Rollers	BJ.39	2	
	C.918	Roller, Needle	BJ.40	58	
	C.1861	Washer, Thrust, Inner, at rear of Counter adjacent to Needle Rollers	BJ.41	1	
	C.1862	Washer, Thrust, Outer, at rear of Counter	BJ.42	1	
	C.2043	Ring, Retaining, on outer end of Front Needle Rollers	BJ.43	1	
	C.2042	Washer, Thrust, Inner, at front end of Counter	BJ.44	1	
	C.1859	Washer, Thrust, Outer, at front end of Counter	BJ.45	1	
	C.2045	Wheel, Constant	BJ.46	1	
	C.2046	Gear, 3rd Speed	BJ.47	1	
	C.2047	Gear, 2nd Speed	BJ.48	1	
	C.2048	Ring, Split, locating Constant Wheel	BJ.49	2 halves	
	C.2072	Circlip, positioning 3rd Speed Gear and Constant Wheel (Seeger 1½" Ext.)	BJ.50	2	

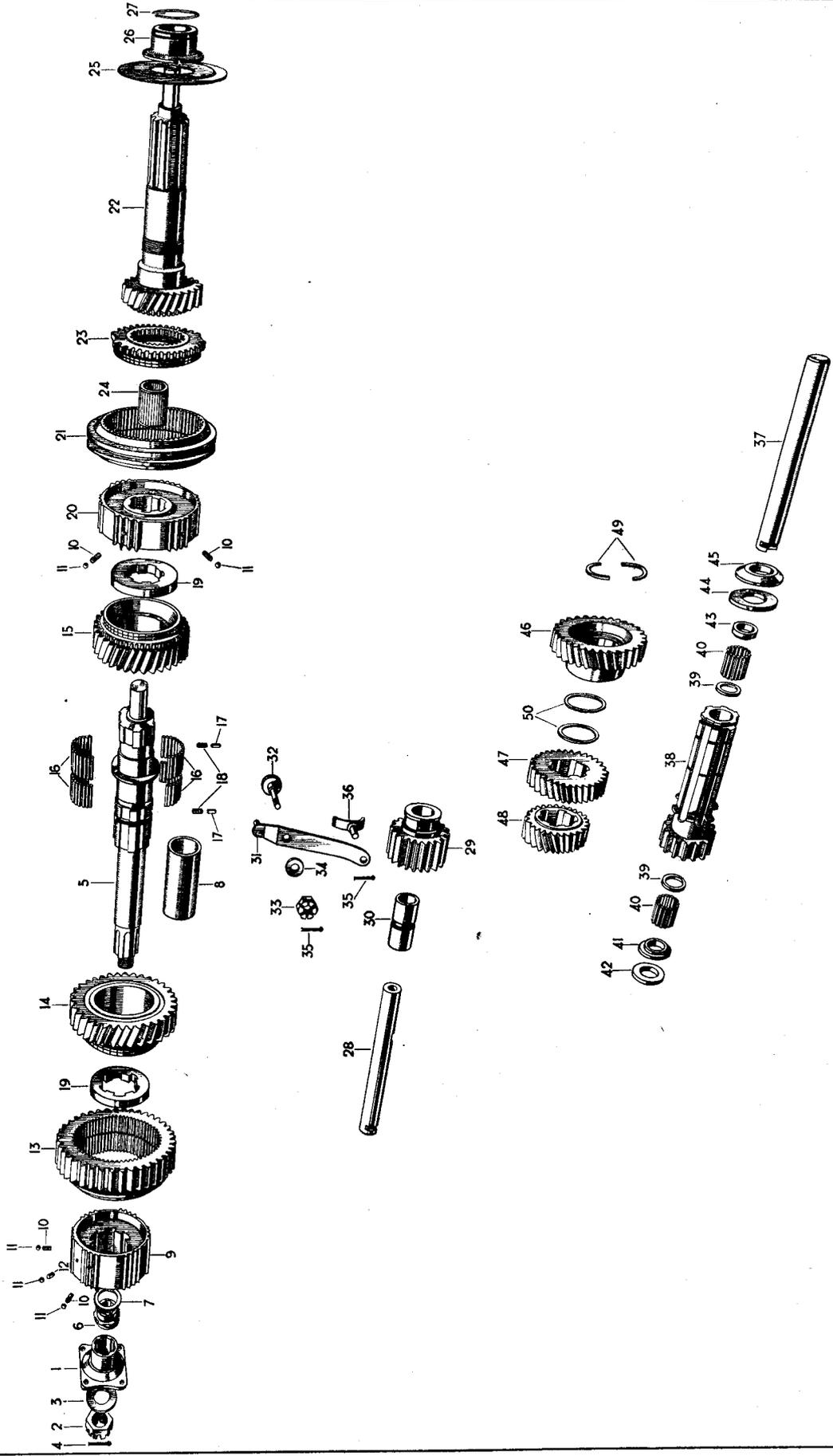
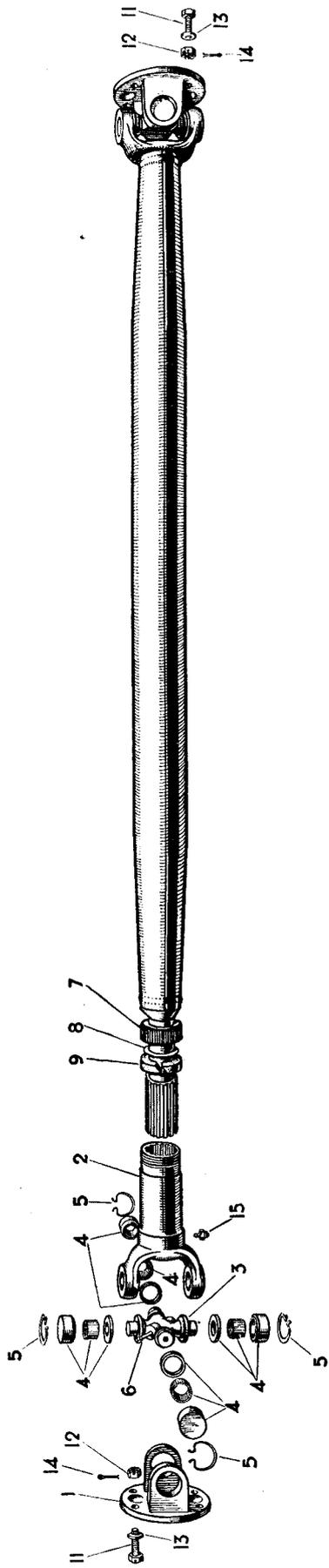
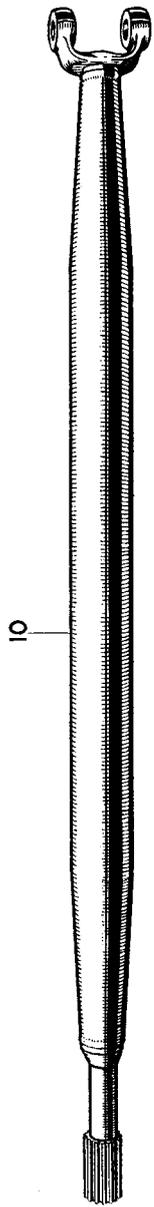


PLATE B. J.

# PROPELLOR SHAFT

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
46293		<b>PROPELLOR SHAFT (TYPE 37/0475)</b>		1	Fitted from Chassis No. 30001 to 31003 (Saloon), 36001 to 36238 (Drop Head Coupé) and 90001 to 90068
50125	C.696	<b>PROPELLOR SHAFT (TYPE 44/0257)</b>		1	Fitted to Chassis No. 610001 and subs.
K.2/2/239		Yoke, Flange	N.1	2	
K.2/3/68		Yoke, Sleeve, Assembly	N.2	1	
K.2/5/GB.108		Journal	N.3	2	
K.2/6/38		Bearing, Needle, Assembly	N.4	8	
K.2/7/GB.19		Ring, Snap	N.5	8	
94/GB.1598		Nipple, Grease	N.6	2	
3/14/39		Cap, Dust	N.7	1	
3/15/33		Washer (Steel) in Dust Cap	N.8	1	
K.3/16/43		Washer (Cork) in Dust Cap	N.9	1	
K.2/62/124/ GB.312/5003		Shaft, Tubular, Assembly	N.10	1	Fitted from Chassis No. 30001 to 31003 (Saloon), 36001 to 36238 (Drop Head Coupé) and 90001 to 90068
K.2/62/202620/ GB.9312/5103		Shaft, Tubular, Assembly	N.10	1	Fitted to Chassis No. 610001 and subs.
36975	C.583	Bolt, $\frac{3}{8}$ " B.S.F. x $1\frac{3}{32}$ "	N.11	8	
	C.777	Nut, Slotted	N.12	8	
	C.787	Washer, under Nuts	N.13	12	
L.103/8U		Pin, Split, securing Nuts	N.14	8	
	C.969	Nipple, Grease (Tec. HA.30) on Sliding End Assembly	N.15	1	
K.5/L/4		Journal Assembly (comprising Journal, Needle Bearing Assembly and Snap Rings)		2	To be used when servicing Propellor Shaft
1301/GB.3		End, Sliding, Assembly (comprising Flange Yoke, Sleeve Yoke, Dust Cap and Journal Assembly)		1	



# FRONT AXLE

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
ASS.121		<b>FRONT AXLE ASSY. (COMPRISING AXLE BEAM, STUB AXLES, SWIVEL PINS AND BUSHES)</b>		1	Fitted from Chassis No. 30001 to 31003 (Saloon), 36001 to 36238 (Drop Head Coupé) and 90001 to 90068
	C.1097	<b>FRONT AXLE ASSY. (COMPRISING AXLE BEAM, STUB AXLES, SWIVEL PINS AND BUSHES)</b>		1	Fitted to Chassis No. 610001 and subs.
44464	C.643	<b>FRONT AXLE BEAM</b>	K.1	1	
42673	C.621	Axle, Stub, O.S.	K.2	1	Fitted from Chassis No. 30001 to 31003 (Saloon), 36001 to 36238 (Drop Head Coupé), 90001 to 90068, and 610001 to 610042
42674	C.622	Axle, Stub, N.S.	K.2	1	
42670	C.618	Bush at top of Stub Axle	K.3	2	
42671	C.619	Bush at bottom of Stub Axle	K.4	2	
	C.1100	Axle, Stub, O.S.	K.2	1	Fitted to Chassis No. 610043 and subs.
	C.1101	Axle, Stub, N.S.	K.2	1	
	C.1098	Bush at top of Stub Axle	K.3	2	
	C.1099	Bush at bottom of Stub Axle	K.4	2	
29729	C.571	Cover, Dust, at bottom of Stub Axle	K.5	2	
29730	C.572	Washer (Fibre) under Dust Cover	K.6	2	
44065	C.639	Shim under Dust Cover		2	
30208	C.574	Screw, securing Dust Covers	K.7	4	
42669	C.617	Pin, Swivel, through Stub Axles	K.8	2	
29200	C.570	Cover, Dust, on Swivel Pins	K.9	2	
31747	C.577	Cotter, securing Swivel Pins	K.10	2	
FN.105/L		Nut, securing Cotter Pins	K.11	2	
	C.808	Washer under Nuts		2	
41888	C.613	Bearing, Roller (Timken BT.83) on Bottom Flange of Stub Axle	K.12	2	
42672	C.620	Collar for Stub Axle	K.13	2	
	C.971	Nipple, Grease, on Stub Axle (Tec. HA.39)	K.14	4	
49877	C.686	Washer "D" for Hub fixing	K.15	2	
31732	C.576	Nut, Slotted, for Hub fixing	K.16	2	
L.105/12U		Pin, Split, securing Nuts	K.17	2	
33383	C.578	Plate, Cover, for Stub Axle, R.H.	K.18	2	
33384	C.579	Plate, Cover, for Stub Axle, L.H.	K.18A	2	
46169	C.658	Lever, Track Rod, O.S.	K.19	1	
46158	C.657	Lever, Track Rod and Steering, N.S.	K.20	1	
	C.757	Key in Levers (Woodruff No. 90)	K.21	2	
FN.409/L		Nut, Slotted, securing Levers		2	
	C.794	Washer (Plain) under Nuts		2	
L.104/10U		Pin, Split, securing Nuts		2	
49908	C.688	Hub, Front, O.S.	K.25	1	
49909	C.689	Hub, Front, N.S.	K.26	1	
	C.964	Nipple, Grease, on Front Hubs	K.26A	2	
	C.1104	Cover, Grease, on Front Hubs	K.27	2	Fitted to Chassis No. 610001 and subs.
42022	C.614	Plate, Cover, Inner, for Hub	K.28	2	
42023	C.615	Washer (Felt) inside Cover Plates	K.29	2	
41609	C.612	Bearing, Inner (Timken 26126/26283)	K.30	2	
30356	C.575	Bearing, Outer (Timken 1351/1330)	K.31	2	
40954	C.609	Nut, Wheel Locking, N.S.	K.32	1	Fitted from Chassis No. 30001 to 31003 (Saloon), 36001 to 36238 (Drop Head Coupé) and 90001 to 90068
40953	C.610	Nut, Wheel Locking, O.S.	K.32	1	
	C.1103	Nut, Wheel Locking, N.S.	K.32	1	Fitted to Chassis No. 610001 and subs.
	C.1102	Nut, Wheel Locking, O.S.		1	
42213	C.616	Bolt, securing Anchor Plates		8	
FN.106/L		Nut on Bolts		8	
FG.106/X		Washer, Spring, under Nuts		8	
FN.107/L		Nut for Brake Drum Studs		10	
	C.1096/1	Washer, Spring, for Brake Drum Studs		10	

# FRONT AXLE

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
<b>FRONT BRAKE BALANCE LEVER</b>					
	C.1217	Lever, Compensating, Assembly	K.33	1	
140		Bush inside Lever	K.34	2	
783		Bolt through Lever	K.35	1	
FW.206/T		Washer on Bolt	K.36	2	
FN.106/L		Nut on Bolt	K.37	1	
L.103/7U		Pin, Split, securing Nut		1	
762/A		Support for Compensating Lever	K.38	1	
3258		Peg for Support		1	
FN.108/L		Nut, securing Support		1	
1224	C.728	Washer, Shakeproof, under Nut		1	
766/A		Eyebolt	K.39	1	
786		Washer (Felt) on Eyebolt	K.40	1	
787		Disc, Sealing, behind Eyebolt	K.41	1	
<b>TRACK ROD ASSEMBLY</b>					
42989/A	C.628/A			1	
42989	C.628	Rod only	K.42	1	
49286	C.685	Clamp on Track Rod	K.43	2	
FB.105/12D		Bolt through Clamp	K.44	2	
FN.105/L		Nut on Bolt	K.45	2	
	C.808	Washer under Nut	K.46	2	
49576	C.1933	End, Assembly, N.S. (complete with Ball Sockets)	K.47	1	
49575	C.1932	End, Assembly, O.S. (complete with Ball Sockets)	K.48	1	
39925	C.603	Plate, Oil Retaining, on End Assembly	K.49	2	
39926	C.604	Washer, Oil Retaining, under Plate	K.50	2	
FN.408/L		Nut, Slotted, securing End Assembly	K.22	2	
	C.791	Washer, Shakeproof, under Nut	K.23	2	
L.103.5/10U		Pin, Split, securing Nut	K.24	2	
	C.971	Nipple, Grease (Tec. HA.39) on Track Rod Ends	K.51	2	
<b>STEERING CONNECTING TUBE</b>					
46402	C.666		K.52	1	
49286	C.685	Clamp on Tube	K.43	2	
FB.105/12D		Bolt through Clamp	K.44	2	
FN.105/L		Nut, Slotted, on Bolt	K.45	2	
	C.808	Washer under Nut	K.46	2	
49576	C.1933	End, Assembly, N.S. (complete with Ball Sockets)	K.47	1	
49594	C.1934	End, Assembly, O.S. (complete with Ball Sockets)	K.53	1	
39925	C.603	Plate, Oil Retaining, on End Assembly	K.49	2	
39926	C.604	Washer, Oil Retaining, under Plate	K.50	2	
FN.408/L		Nut, Slotted, securing End Assembly	K.22	2	
	C.791	Washer, Shakeproof, under Nuts	K.23	2	
L.103.5/10U		Pin, Split, securing Nuts	K.24	2	
	C.971	Nipple, Grease (Tec. HA.39) for N.S. Tube End	K.51	1	
	C.972	Nipple, Grease (Tec. HA.44) for O.S. Tube End	K.54	1	

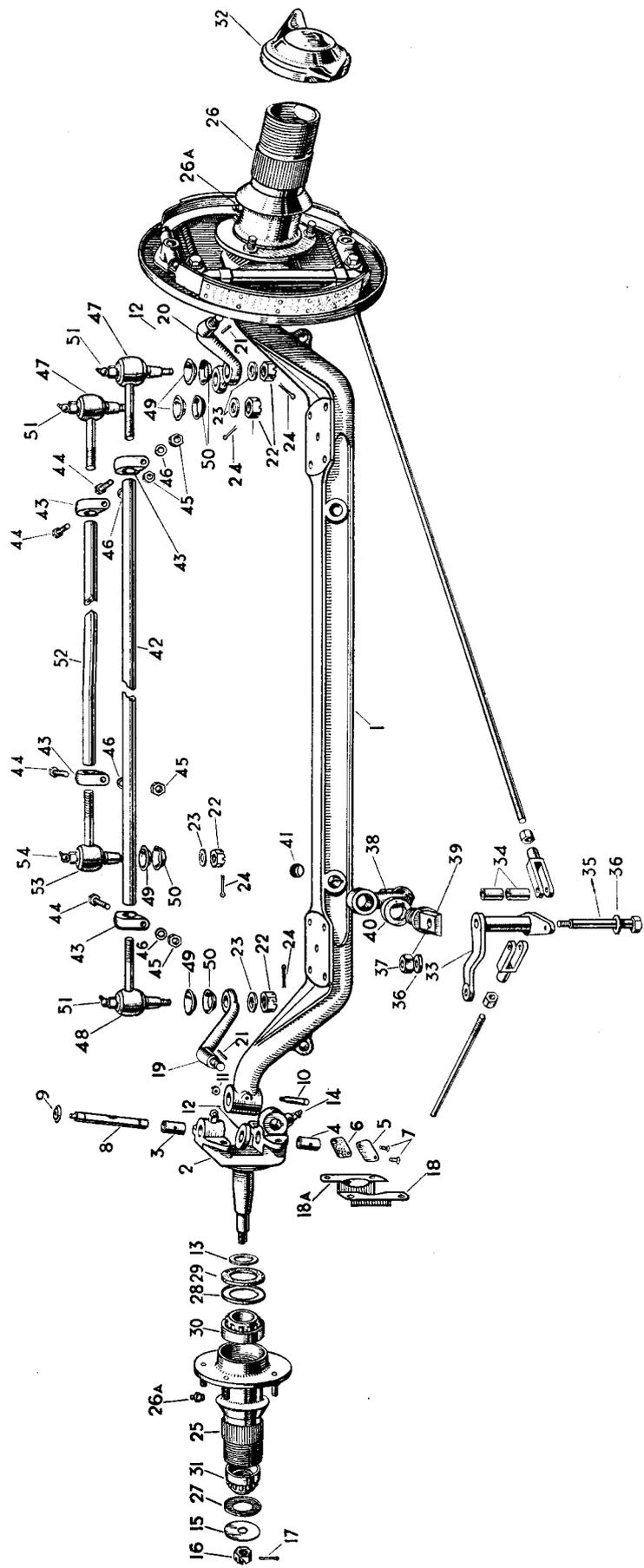


PLATE K

# REAR AXLE

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
<b>REAR AXLE ASSEMBLY (E.N.V. TYPE)</b>					Fitted from Eng. No. M.1 to M.1100
46205	C.842	Casing (Banjo and Axle Tubes)		1	
16877		Plug, Filler		1	
31209		Plug, Drain		1	
FS.106/10D		Screw, Set, securing Pinion Housing to Casing		10	
FG.106/X		Washer, Spring, under Nuts		10	
FN.106/L		Nut on Setscrews		10	
<b>REAR AXLE DIFFERENTIAL ASSEMBLY (E.N.V. TYPE) (RATIO 8 x 34)</b>					Fitted from Eng. No. M.1 to M.1100
ASS.35				1	
30810		Box, Differential, R.H.		1	} Supplied only in pairs
30811		Box, Differential, L.H.		1	
47707		Piece, Star		1	
48049		Wheel, "Planet"		4	
48050		Wheel, "Sun"		2	
46295		Bolt, securing Differential Box		8	
48501		Nut on Bolts		8	
30600		Plate, locking Nuts		8	
30361		Bearing, Roller, for Differential Box		2	
30601		Nut, locking Bearing		4	
30602		Washer, Tab, between Lock Nuts		2	
46178		Crown - Wheel, complete with Bevel Pinion 46180 (Ratio 8 x 34)		1 pair	Supplied only in pairs
46159		Housing, Pinion (Nosepiece)		1	
46194		Washer for Pinion Housing		1	
30590		Stud, securing Bearing Caps		4	
FN.408/L		Nut, Slotted, on Studs		4	
FW.108/T		Washer (Plain) under Nuts		4	
L.104/8U		Pin, Split, securing Nuts		4	
46173		Dipstick, complete		1	
30574		Plate, locking Bearing Adjuster		1	
30593		Pin, Joint, through Lock Plate		1	
FW.105/T		Washer (Plain) on Joint Pin		1	
L.103/6U		Pin, Split, through Joint Pin		1	
40514		Plate, locking Adjusting Collar		1	
29625		Washer for Locking Plate		1	
46135		Bearing, Ball, front end of Pinion Housing		1	
46098		Piece, Distance, between Bearings		1	
46097		Collar, Adjusting, front end of Pinion Housing		1	
46134		Bearing, Roller, rear end of Pinion Housing		1	
46099		Thrower, Oil		1	
49221		Seal, Oil		1	
46100		Adjuster, Bearing, rear end of Pinion Housing		1	
46101		Flange on Pinion		1	
FW.110/T		Washer (Plain) under Nut		1	
1521		Nut, Slotted, securing Flange to Pinion		1	
L.103/10U		Pin, Split, locking Nut		1	
<b>REAR AXLE ASSEMBLY (E.N.V. TYPE)</b>					Fitted from Eng. No. M.1101 to M.1600
48828	C.842	Casing (Banjo and Axle Tubes)	L.1	1	
16877		Plug, Filler	L.2	1	
31209		Plug, Drain	L.3	1	
FS.106/10D		Screw, Set, securing Pinion Housing to Casing	L.4	10	
FG.106/X		Washer, Spring, on Setscrews		10	
FN.106/L		Nut on Setscrews		10	
<b>REAR AXLE DIFFERENTIAL UNIT ASSY. (E.N.V. TYPE) (RATIO 8 x 34)</b>					Fitted from Eng. No. M.1101 to M.1600
ASS.21				1	
48027		Box, Differential, R.H.	L.5	1	} Supplied only in pairs
48026		Box, Differential, L.H.	L.6	1	
47707		Piece, Star	L.7	1	
48049		Wheel, "Planet"	L.8	4	
48050		Wheel, "Sun"	L.9	2	
48033		Bolt, securing Differential Box	L.10	8	
48051		Nut on Bolts	L.11	8	

# REAR AXLE

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
<b>REAR AXLE DIFFERENTIAL UNIT ASSY. (E.N.V. TYPE) (RATIO 8 x 34) (continued)</b>					
48034		Plate, locking Bolts	L.12	4	
30361		Bearing, Roller, for Differential Box	L.13	2	
30601		Nut, locking Bearings	L.14	4	
30602		Washer, Tab, between Nuts	L.15	2	
48032		Crown - Wheel, complete with Bevel Pinion 46180 (Ratio 8 x 34)	L.16	1 pair	Supplied only in pairs
46159		Housing, Pinion (Nosepiece)	L.17	1	
30590		Stud, securing Bearing Caps	L.18	4	
FN.408/L		Nut, Slotted, on Studs		4	
FW.108/T		Washer (Plain) under Nuts		4	
L.104/8U		Pin, Split, locking Nuts		4	
46194		Washer for Pinion Housing	L.19	1	
46173		Dipstick, complete	L.20	1	
30574		Plate, locking Bearing Adjuster	L.21	1	
30593		Pin, joint, for Lock Plate	L.22	1	
L.103/6U		Pin, Split, through Joint Pin	L.23	1	
40514		Plate, locking Adjusting Collar	L.24	1	
29625		Washer, for Locking Plate	L.25	1	
46135		Bearing, Ball, front end of Pinion Housing	L.26	1	
46098		Piece, Distance, between Bearings	L.27	1	
46097		Collar, Adjusting, front end of Pinion Housing	L.28	1	
46134		Bearing, Roller, rear end of Pinion Housing	L.29	1	
46099		Thrower, Oil	L.30	1	
46100		Adjuster, Bearing, rear end of Pinion Housing	L.31	1	
49221		Seal, Oil		1	
46101		Flange on Pinion	L.32	1	
1521		Nut, Slotted, securing Flange to Pinion	L.33	1	
FW.110/T		Washer (Plain) under Nut	L.34	1	
L.103/10U		Pin, Split, locking Nut	L.35	1	
45296		<b>REAR AXLE SHAFT (E.N.V. TYPE)</b>	L.36	2	Fitted from Eng. No. M.1 to M.1600
30608		Key	L.37	2	
FN.410/L		Nut, Slotted, on Shaft	L.38	2	
FW.110/T		Washer, Plain	L.39	2	
L.104/12U		Pin, Split, securing Nut	L.40	2	
2HA-005/2		<b>REAR AXLE SHAFT (HYPOID)</b> (For details, see page 27)		2	Fitted to Chassis No. 610001 and subs.
<b>REAR AXLE HUBS</b>					
Fitted from Eng. No. M.1 to M.1600					
42706		Hub, Rear, N.S.	L.41	1	
42707		Hub, Rear, O.S.	L.42	1	
40954		Nut, Wheel Locking, N.S.	L.43	1	
40953		Nut, Wheel Locking, O.S.	L.44	1	
36767		Nipple, Grease, on Hubs	L.45	2	
38428		Stud for Brake Drum	L.46	10	
FN.107/L		Nut on Studs	L.47	10	
FG.107/X		Washer, Spring, under Nuts	L.48	10	
36731		Housing for Hub Bearings	L.49	2	
36728		Washer, Oil Retaining (small)	L.50	2	
30362		Bearing, Roller	L.51	2	
42686		Washer, Oil Retaining (large)		2	
FB.106/10D		Bolt, securing Housing and Anchor Plate to Axle Tubes	L.52	12	
36735		Plate, locking Bolts	L.53	6	
36732		Shim, 1/32"	L.54	As reqd.	
36733		Shim, 1/64"	L.54	As reqd.	
36734		Shim, .008"	L.54	As reqd.	
38263		Shim, .006"	L.54	As reqd.	

# REAR AXLE

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
<b>REAR BRAKE BALANCE LEVER</b>			Fitted from Eng. No. M.1 to M.1600		
1253		Lever, Compensating, Assembly	L.55	1	
766/A		Eyebolt	L.56	1	
786		Washer (Felt) on Eyebolt	L.57	1	
787		Disc, Sealing, back of Eyebolt		1	
140		Bush in Lever	L.58	1	
FW.106/T		Washer on Bolt	L.59	2	
1299/A		Bolt through Lever	L.60	1	
FB.106/L		Nut on Bolt	L.61	1	
L.103/7U		Pin, Split, locking Nut	L.62	1	

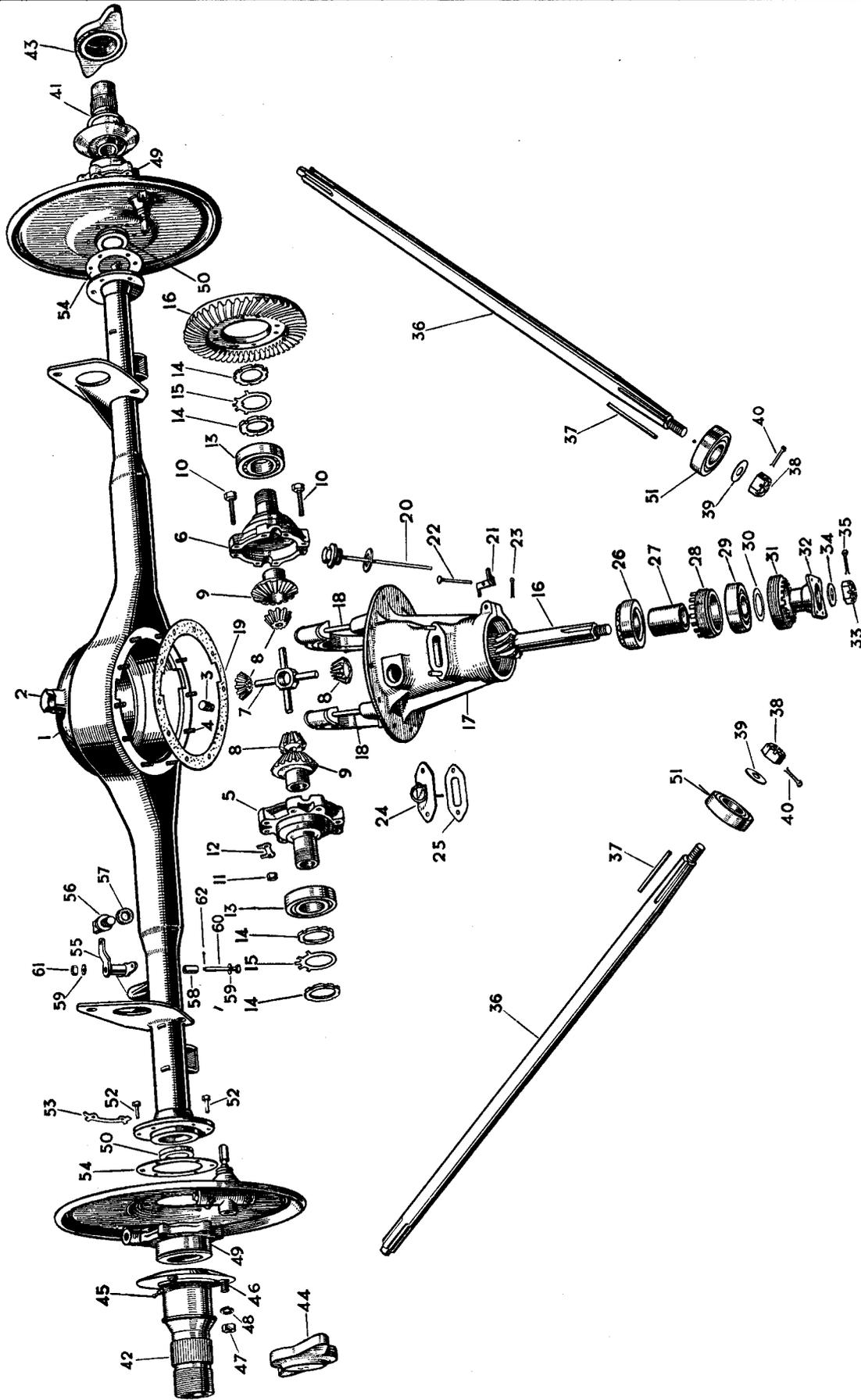


PLATE L

# REAR AXLE

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
2HA-001/2		<b>REAR AXLE ASSEMBLY (HYPOID)</b>		1	Fitted to Chassis No. 610001 and subs.
2HA-101		Carrier Assembly	M.1	1	
2HA-011		Cap, Differential Bearing	M.2	2	Not Serviced
8-73-GB.3136		Screw, securing Bearing Caps	M.3	4	
8-75-GB.39		Washer, locking Screws	M.4	4	
2HA-010		Cover, Gear Carrier	M.5	1	
HA-059		Plug, Filler, on Cover	M.6	1	
HA-058		Plug, Drain, on Gear Carrier	M.7	1	
2HA-026		Washer for Cover	M.8	1	
6-73-GB.1110		Screw, securing Cover to Carrier	M.9	10	
6-75-19		Washer, locking Screws	M.10	10	
2HA-006/1		Case, Differential	M.11	1	
2HA-024		Bearing, Roller, on Differential Case (Timken 25577-25523)	M.12	2	
2HA-046		Shim, Adjusting Differential, .003"	M.13	As reqd.	
2HA-047		Shim, Adjusting Differential, .005"	M.13	As reqd.	
2HA-048		Shim, Adjusting Differential, .010"	M.13	As reqd.	
2HA-049		Shim, Adjusting Differential, .030"	M.13	As reqd.	
2HA-100/2		Crown-Wheel and Pinion (Ratio 11 x 47)	M.14	1 pair	Supplied only in pairs
2HA-075		Screw, securing Crown-Wheel to Diff. Case	M.15	10	
2HA-074		Lock-Strap for Screws	M.16	5	
2HA-007		Gear, Side, for Differential	M.17	2	
2HA-038		Washer, Thrust, for Side Gears	M.18	2	
2HA-008		Gear, Differential Pinion Mate	M.19	2	
2HA-037		Washer, Thrust, for Pinion Mate Gears	M.20	2	
2HA-012		Shaft for Pinion Mate Gears	M.21	1	
2HA-033		Spacer for Shaft	M.22	1	
2HA-013		Pin, Lock, securing Shaft in Differential Case	M.23	1	
2HA-023		Bearing, Roller, at rear end of Pinion (Timken 31593-31520)	M.24	1	
2HA-043		Shim, Adjusting, rear of Pinion, .003"	M.25	As reqd.	
2HA-044		Shim, Adjusting, rear of Pinion, .005"	M.25	As reqd.	
2HA-045		Shim, Adjusting, rear of Pinion, .010"	M.25	As reqd.	
2HA-018		Spacer, between front and rear Bearings	M.26	1	
2HA-039		Shim, Adjusting, front of Pinion, .003"	M.27	As reqd.	
2HA-040		Shim, Adjusting, front of Pinion, .005"	M.27	As reqd.	
2HA-041		Shim, Adjusting, front of Pinion, .010"	M.27	As reqd.	
2HA-042		Shim, Adjusting, front of Pinion, .030"	M.27	As reqd.	
2HA-022		Bearing, Roller, at front end of Pinion (Timken 02872-02820)	M.28	1	
2HA-036		Slinger, Oil, on Pinion	M.29	1	
2HA-019		Seal, Oil, Assembly, on Pinion	M.30	1	
2HA-020		Gasket for Oil Seal	M.31	1	
12-75-GB.29		Washer on Pinion	M.32	1	
12-74-GB.121		Nut on Pinion	M.33	1	
7-72-39		Cotter, securing Nut	M.34	1	
2HA-083		<b>PINION COMPANION FLANGE ASSY.</b>		1	Fitted to Chassis No. 610001 and subs.
KA.2-1-GB.11		Flange only	M.35	1	
2HA-021		Shield, Dust	M.36	1	
2HA-005/2		<b>REAR AXLE SHAFT (HYPOID)</b>		2	Fitted to Chassis No. 610001 and subs.
2HA-029/1		Key	M.38	2	
2HA-027		Seal, Oil, in end of Axle Tubes	M.39	2	
2HA-025		Bearing, Roller, for Hubs (Timken 25877-25821)	M.40	2	
16-74-GB.71		Nut, Slotted	M.41	2	
16-75-GB.39		Washer	M.42	2	
8-72-19		Cotter, securing Nut on Axle Shaft	M.43	2	

# REAR AXLE

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
GB.34253		<b>REAR BRAKE ANCHOR PLATE, N.S.</b>	M.44	1	} Fitted to Chassis No. 610001 and subs.
GB.34254		<b>REAR BRAKE ANCHOR PLATE, O.S.</b>		1	
2HA-050		Shim, Adjusting Hub Bearing, .003"	M.45	As reqd.	
2HA-051		Shim, Adjusting Hub Bearing, .005"	M.45	As reqd.	
2HA-052		Shim, Adjusting Hub Bearing, .010"	M.45	As reqd.	
2HA-053		Shim, Adjusting Hub Bearing, .030"	M.45	As reqd.	
2HA-035		Plate, Retainer, for Hub Bearings	M.46	2	
2HA-031		Gasket at each side of Retainer Plate	M.47	4	
2HA-032		Seal, Oil	M.48	2	
2HA-030		Container for Oil Seal	M.49	2	
6-73-GB.2119		Screw, securing Anchor Plates to Carrier	M.50	10	
6-74-GB.11		Nut on Screws	M.51	10	
6-75-19		Washer, Locking, on Screws	M.52	10	
	C.130	<b>REAR AXLE HUB, O.S.</b>		1	} Fitted to Chassis No. 610001 and subs.
	C.131	<b>REAR AXLE HUB, N.S.</b>	M.53	1	
FN.107/L		Nut for Brake Drum Studs	M.54	10	
	C.1096/1	Washer for Brake Drum Studs	M.55	10	
	C.970	Nipple, Grease, on Axle Tubes	M.56	2	
	C.1102	Nut, Wheel Locking, O.S.		1	
	C.1103	Nut, Wheel Locking, N.S.	M.57	1	
		<b>REAR BRAKE BALANCE LEVER</b>			Fitted to Chassis No. 610001 and subs.
	C.1902	Lever, Compensating, Assembly	M.58	1	
	C.291	Eyebolt	M.59	1	Fitted from Chassis No. 610001 to 610450
766/A		Eyebolt	M.59	1	Fitted to Chassis No. 610451 and subs.
786		Washer (Felt) on Eyebolt	M.60	1	
787		Disc, Sealing, at back of Eyebolt	M.61	1	
140		Bush in Lever	M.62	1	
FW.206/T		Washer on Bolt	M.63	2	
	C.1903	Bolt	M.64	1	
FN106/L		Nut on Bolt	M.65	1	
L.103/7U		Pin, Split, securing Nut	M.66	1	

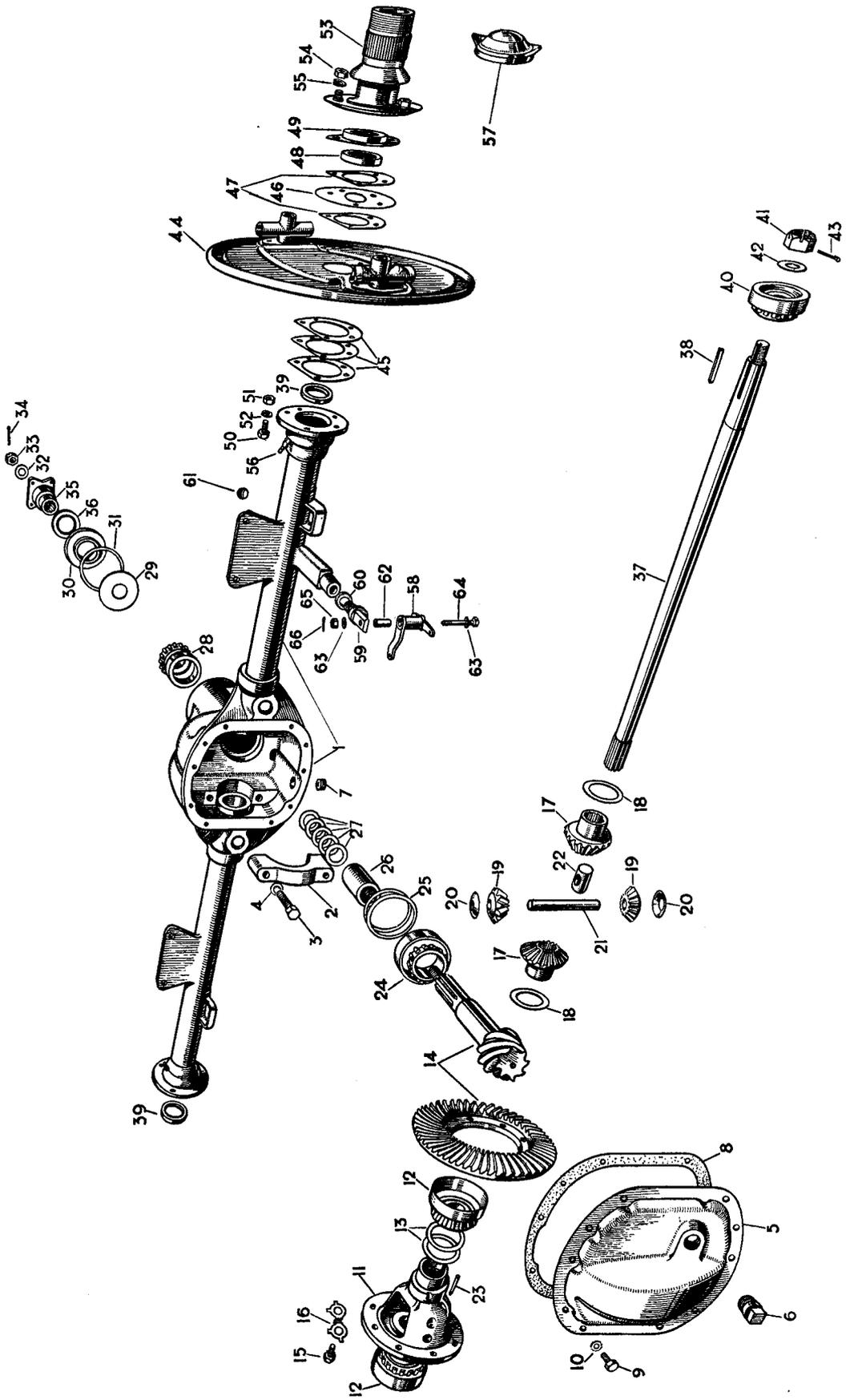


PLATE M

# STEERING

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
1366		<b>STEERING UNIT (COMPLETE WITH DROP ARM BUT LESS STEERING WHEEL AND CONTROLS)</b>		1	Fitted from Chassis No. 30001 to 31003 (Saloon) and 36001 to 36238 (Drop Head Coupé)
6N.1/2-5		Column, Outer, and Box (complete with Bushes and Ball-Race Housing)		1	
6N.3/7		Column, Inner (complete with Nut)		1	
6C.21/1		Ball-Race (Fixed)		1	
6H.25		Balls (Steel)		17	
6T.23/3		Ball-Race (Adjustable)		1	
6L.24/1		Nut, locking Adjustable Ball-Race		1	
6T.36/1		Washer for Adjustable Ball-Race		1	
6N.26/2		Circlip on Inner Column		1	
6N.5/2		Trunnion and Fixing Bracket		1	
6C.18/1		Bush in Trunnion		1	
6S.42/1		Gland (Cork) in Trunnion, for Rocker Shaft		2	
6S.73/1		Washer, retaining Gland		1	
6N.55/2		Bolt, securing Trunnion		2	
6N.55/3		Bolt, securing Trunnion		2	
6N.81/1		Nut for Bolt		2	
6N.56/2		Plate, Locking		6	
6N.9/4		Drop-Arm		1	
2D.46/3		Bolt, securing Drop-Arm		1	
2D.47/1		Nut on Bolt		1	
2D.48/1		Pin, Split, securing Nut		1	
6N.11/2		Plate, End		1	
6S.13/1		Washer for End Plate		1	
6N.34/3		Bracket, Clip		1	
2N.35/4		Seal, Oil, between End Plate and Clip Bracket		1	
2N.61/1		Bolt for Clip Bracket		1	
2N.62/1		Nut on Bolt		1	
2N.63/1		Washer, Spring, under Nut		1	
2R.58/1		Stud for End Plate Bracket		2	
2H.59/1		Nut on Studs		2	
0S.60/1		Washer, Spring, on Studs		2	
2H.51/1		Bolt, securing End Plate		4	
2H.52/1		Washer, Spring, on Bolts		4	
2R.30/2		Plug, Filler, on Outer Column		1	
6N.8/1		Bearing for Rocker-Shaft		1	
6N.7/1		Rocker-Shaft (complete with Ball Peg)		1	
6X.14/1		Washer for Cover Plate		1	
6X.12/1		Plate, Cover		1	
0S.49/1		Bolt, securing Cover Plate		6	
6N.17/3		Bush for Stator Tube		1	
C.978		<b>STEERING UNIT (COMPLETE WITH DROP ARM BUT LESS STEERING WHEEL AND CONTROLS)</b>		1	Fitted from Chassis No. 90001 to 90068 and 610001 to 610928
C.978/1		<b>STEERING UNIT (COMPLETE WITH DROP ARM BUT LESS STEERING WHEEL AND CONTROLS)</b>		1	Fitted from Chassis No. 610929 to 611713
6N.1/2-5		Column, Outer, and Box (complete with Bushes and Ball Race Housing)	S.1	1	Fitted from Chassis No. 90001 to 90068 and 610001 to 610928
6N.1/2-7		Column, Outer, and Box (complete with Bushes and Ball-Race Housing)	S.1	1	Fitted from Chassis No. 610929 to 611713
6N.3/7		Column, Inner (complete with Nut)	S.2	1	Fitted from Chassis No. 90001 to 90068 and 610001 to 610928
6N.3/9		Column, Inner (complete with Nut)	S.2	1	Fitted from Chassis No. 610929 to 611713
6C.21/1		Ball-Race (Fixed)	S.3	1	
6H.25		Balls (Steel)	S.4	17	
6T.23/3		Ball-Race (Adjustable)	S.5	1	
6L.24/1		Nut, locking Adjustable Ball-Race	S.6	1	
C.1772		Sleeve, between Circlip and Locknut	S.7	1	Fitted from Chassis No. 610929 to 611713
C.1035		Circlip on Inner Column	S.8	1	

# STEERING

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
<b>STEERING UNIT (COMPLETE WITH DROP ARM BUT LESS STEERING WHEEL AND CONTROLS) (continued)</b>					
6N.5/2		Trunnion and Fixing Bracket	S.9	1	
6C.18/1		Bush in Trunnion	S.10	1	
6S.42/1		Gland (Cork) in Trunnion, for Rocker-Shaft	S.11	2	
6S.73/1		Washer, retaining Gland	S.12	1	
6N.55/2		Bolt, securing Trunnion	S.13	2	
6N.55/3		Bolt, securing Trunnion	S.14	2	
6N.81/1		Nut for Bolts	S.15	2	
6N.56/2		Plate, Locking	S.16	6	
6N.9/6		Drop-Arm (Taper Spline)	S.17	1	
6Z.44/1		Nut, securing Drop-Arm	S.18	1	
6Z.43/1		Washer, under Nut	S.19	1	
6Z.45/1		Pin, Split, securing Nut	S.20	1	
6N.11/2		Plate, End	S.21	1	
6S.13/1		Washer for End Plate	S.22	1	
6N.34/6		Bracket, Clip	S.23	1	
2N.35/4		Seal, Oil, between End Plate and Clip Bracket	S.24	1	
2N.61/1		Bolt for Clip Bracket	S.25	1	
2N.62/2		Nut on Bolt	S.26	1	
2N.63/1		Washer, Spring, on Bolts	S.27	1	
2R.58/1		Stud for Clip Bracket	S.28	2	
2H.59/1		Nut on Studs	S.29	2	
OS.60/1		Washer, Spring, on Studs	S.30	2	
2H.51/1		Bolt, securing End Plate	S.31	4	
2H.52/1		Washer, Spring, on Bolts	S.32	4	
2R.30/2		Plug, Filler, on Outer Column	S.33	1	
6N.8/1		Bearing for Rocker Shaft	S.34	1	
6N.7/2		Rocker-Shaft, Taper Spline (with Ball Peg)	S.35	1	
6X.14/1		Washer for Cover Plate	S.36	1	
6X.12/1		Plate, Cover	S.37	1	
OS.49/1		Bolt, securing Cover Plate	S.38	6	
6N.17/3		Bush for Stator Tube	S.39	1	
	C.1554	Bracket for fixing Junction Box		1	
AS.304/4H		Screw, Set		2	
AN.104/L		Nut on Setscrews		2	
1206	C.721	Washer, Shakeproof, under Nuts		2	
	C.1964	<b>STEERING UNIT (COMPLETE WITH DROP ARM BUT LESS STEERING WHEEL AND CONTROLS)</b>		1	Fitted to Chassis No. 611714 and subs.
6N.1/2-5		Column, Outer, and Box (complete with Bushes and Ball-Race Housing)	S.1	1	
6N.3/11		Column, Inner (complete with Nut)	S.2	1	
6L.21/1		Ball-Race, Spherical	S.3	1	
6L.69/1		Ring for Spherical Ball-Race	S.3A	1	
6H.25		Balls (Steel)	S.4	17	
6T.23/3		Ball-Race, Adjustable	S.5	1	
6L.24/1		Nut, locking Adjustable Ball-Race	S.6	1	
	C.1772	Sleeve, between Circlip and Locknut	S.7	1	
	C.1035	Circlip on Inner Column	S.8	1	
6N.5/3		Trunnion and Fixing Bracket	S.9	1	
6N.18/1		Bush in Trunnion	S.10	1	
27/9/2		Seal, Oil (Gago) for Rocker-Shaft	S.10A	1	
6N.55/2		Bolt, securing Trunnion	S.13	2	
6N.55/3		Bolt, securing Trunnion	S.14	2	
6N.81/1		Nut for Bolts	S.15	2	
6N.56/2		Plate, Locking	S.16	6	
6N.9/6		Drop-Arm (Taper Spline)	S.17	1	
6Z.44/1		Nut, securing Drop-Arm	S.18	1	
6Z.43/1		Washer under Nut	S.19	1	
6Z.45/1		Pin, Split, securing Nut	S.20	1	
6N.11/2		Plate, End	S.21	1	
6S.13/1		Washer for End Plate	S.22	1	
6N.34/2		Bracket, Clip	S.23A	1	
2N.35/1		Seal, Oil (Felt) between End Plate and Clip Bracket	S.24	1	
2N.61/1		Bolt for Clip Bracket	S.25	1	
2N.62/2		Nut on Bolt	S.26	1	
2N.63/1		Washer, Spring, on Bolt	S.27	1	

# STEERING

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
<b>STEERING UNIT (COMPLETE WITH DROP ARM BUT LESS STEERING WHEEL AND CONTROLS) (continued)</b>					
2R.58/1		Stud for Clip Bracket	S.28	2	
2H.59/1		Nut on Studs	S.29	2	
OS.60/1		Washer, Spring, on Studs	S.30	2	
2H.51/1		Bolt, securing End Plate	S.31	4	
2H.52/1		Washer, Spring, on Bolts	S.32	4	
2R.30/2		Plug, Filler, on Outer Column	S.33	1	
6N.8/1		Bearing, Ball, for Rocker-Shaft	S.34	1	
6N.7/2		Rocker-Shaft, Taper Spline (with Ball Peg)	S.35	1	
6X.14/1		Washer for Cover Plate	S.36	1	
6X.12/1		Plate, Cover	S.37	1	
OS.49/1		Bolt, securing Cover Plate	S.38	6	
	C.1554	Bracket, fixing Junction Box	S.39	1	
AS.304/4H		Screw, Set		2	
AN.104/L		Nut on Setscrews		2	
1206	C.721	Washer, Shakeproof, under Nuts		2	
814		Grommet (Rubber) on Outer Column	S.40	1	
46596	C.670	Bolt, Pivot, for Steering Bracket		1	
FN.210/L		Nut on Pivot Bolt		3	
1228	C.730	Washer, Shakeproof, under Nuts		3	
FB.108/27D		Bolt, securing Steering Box Bracket to Frame		2	
FN.108/L		Nut on Bolts		2	
1224	C.728	Washer, Shakeproof, under Nuts		2	
809		<b>STEERING WHEEL</b>		1	Fitted from Chassis No. 30001 to 30071 (Saloon) and 36001 to 36014 (Drop Head Coupé)
1168		<b>STEERING WHEEL (TELESCOPIC)</b>	S.41	1	Fitted from Chassis No. 30072 to 31003 (Saloon), 36015 to 36238 (Drop Head Coupé), 90001 to 90068 and 610001 and subs.
	C.1028	Clamp, Assembly	S.42	1	
	C.1037	Screw, Grub	S.43	2	
	C.1024	Cover, Dust (Telescopic)	S.44	1	
	C.1026	Washer at top of Dust Cover	S.45	1	
322251		<b>STEERING COLUMN CONTROL</b>		1	Used only with Wheel 809
323141	3081	<b>STEERING COLUMN CONTROL</b>		1	Fitted from Chassis No. 30072 to 31003 (Saloon), 36014 to 36238 (Drop Head Coupé) and 90001 to 90068
323770	C.62	<b>STEERING COLUMN CONTROL</b>	S.46	1	Fitted from Chassis No. 610001 to 611527
32759/A	C.1960	<b>STEERING COLUMN CONTROL</b>		1	Fitted to Chassis No. 611528 and subs.
		For details of Steering Column Controls, see Electrical Section (page 77)			

## IGNITION CONTROLS

For details, see Electrical Section (page 78)

# STEERING

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
	C.2092	<b>STEERING UNIT (COMPLETE WITH DROP ARM BUT LESS STEERING WHEEL AND CONTROLS)</b>		1	Fitted to Chassis No. 612302 and subs. and 617001 and subs.
6N.1/4-7		Column, Outer, and Box (complete with Bushes and Ball-Race Housing)		1	
6N.3/12		Column, Inner (complete with Nut)		1	
6L.21/1		Ball-Race, Spherical		1	
6L.69/1		Ring for Spherical Ball-Race		1	
17-3-1		Balls (Steel)		17	
6T.23/3		Ball-Race, Adjustable		1	
6L.24/1		Nut, locking Adjustable Ball-Race		1	
	C.1772	Sleeve, between Circlip and Locknut		1	
	C.1035	Circlip on Inner Column		1	
6N.5/3		Trunnion and Fixing Bracket		1	
6N.18/1		Bush in Trunnion		1	
27/9/2		Seal, Oil (Gago) for Rockershaft		1	
6N.55/2		Bolt, securing Trunnion		2	
6N.55/3		Bolt, securing Trunnion		2	
6N.81/1		Nut for Bolt		2	
6N.56/3		Plate, Locking		6	
6N.9/6		Drop-Arm (Taper Spline)		1	
11/8/1		Nut, securing Drop-Arm		1	
12/8/2		Washer under Nut		1	
16/1/1		Pin, Split, securing Nut		1	
6N.11/1		Plate, End		1	
6S.13/1		Washer for End Plate		1	
6N.34/2		Bracket, Clip		1	
2N.35/1		Seal, Oil (Felt) between End Plate and Clip Bracket		1	
2N.61/1		Bolt for Clip Bracket		1	
2N.62/1		Nut on Bolt		1	
2N.63/1		Washer, Spring, on Bolt		1	
13-2-2		Stud for Clip Bracket		2	
11-2-1		Nut on Studs		2	
OS.60/1		Washer, Spring, under Nuts		2	
10-3-5		Bolt, securing End Plate		4	
12-3-2		Washer, Spring, on Bolts		4	
2R.30/2		Plug, Filler, on Outer Column		1	
6N.27/1		Bush for Rockershaft		1	
6N.7/2		Rockershaft, Taper Spline (with Ball-Peg)		1	
6X.14/1		Washer for Cover Plate		1	
6X.12/1		Plate, Cover		1	
OS.49/1		Bolt, securing Cover Plate		6	
	C.1554	Bracket, fixing Junction Box		1	
AS.304/4H		Screw, Set		2	Fitted from Chassis No. 612302 to 612719 and 617001 to 617021
AN.104/L		Nut on Setscrews		2	
1206	C.721	Washer, Shakeproof, under Nuts		2	
	C.2100	<b>STEERING WHEEL (TELESCOPIC)</b>		1	Fitted to Chassis No. 612263 and subs. and 617001 and subs.
32759/D	C.2098	<b>STEERING COLUMN CONTROL (LUCAS GC/20A/47)</b>		1	Fitted from Chassis No. 612263 to 612719 (Saloon) and 617001 to 617020 (Drop Head Coupé)
32759/F	C.2533	<b>STEERING COLUMN CONTROL (LUCAS GC/20A/47)</b>		1	Fitted to Chassis No. 612720 and subs. (Saloon) and 617021 and subs. (Drop Head Coupé)

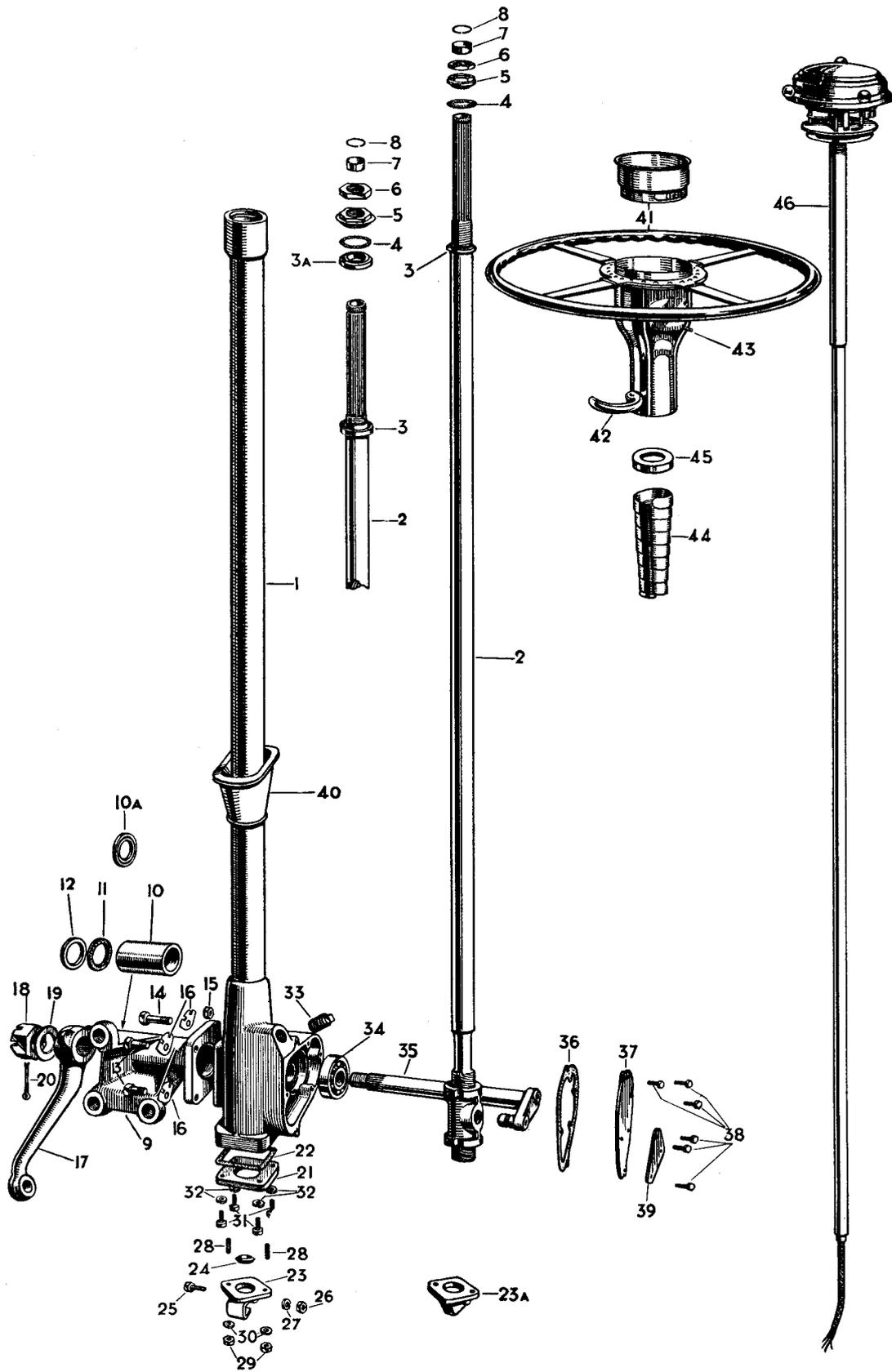
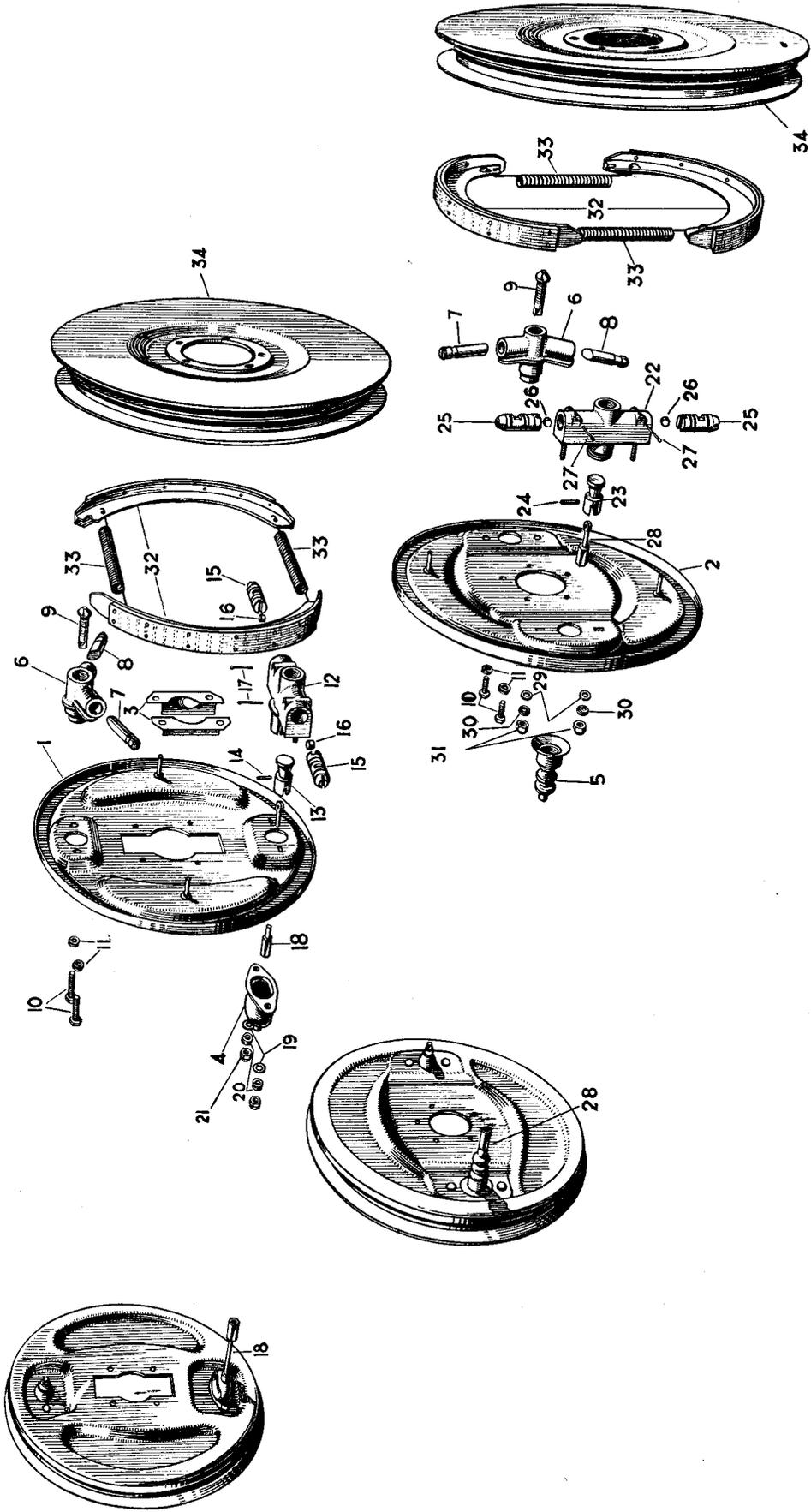


PLATE S

# BRAKES

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
		<b>14" x 1<math>\frac{3}{4}</math>" GIRLING "NON-SERVO" BRAKES</b>			Fitted from Chassis No. 30001 to 31003 (Saloon), 36001 to 36238 (Drop Head Coupé) and 90001 to 90068
		<b>ANCHOR PLATES</b>			
GB.2309		Plate, Anchor, Front (complete with Brake Shoe Stops)	P.1	2	Fitted from Chassis No. 30001 to 30538 (Saloon) and 36001 to 36104 (Drop Head Coupé)
GB.33670		Plate, Anchor, Front (complete with Brake Shoe Stops)	P.1	2	Fitted from Chassis No. 30539 to 31003 (Saloon), 36105 to 36238 (Drop Head Coupé) and 90001 to 90068
GB.2144		Plate, Anchor, Rear (complete with Brake Shoe Stops)	P.2	2	
GB.37583	C.1811	Catcher, Oil	P.3	2	
GA/G.256		Adjuster Unit		4	
GA/G.2806		Expander Unit, Front		2	
GA/G.2448		Expander Unit, Rear		2	
GA/G.2142		Cover, Dust, Assembly, Front	P.4	2	
GB.2308		Cover, Dust, Rear	P.5	2	
		<b>ADJUSTER UNIT ASSEMBLY</b>		4	
GA/G.256				4	
GB.1273		Housing	P.6	4	
GB.1274		Plunger, R.H.	P.7	4	
GB.1274/A		Plunger, L.H.	P.8	4	
GB.3/D		Cone	P.9	4	
GB.2320		Bolt, Set, securing Adjuster Unit to Anchor Plate	P.10	8	
40-S-33		Washer on Bolts	P.11	8	
		<b>EXPANDER UNIT ASSEMBLY, FRONT</b>		2	
GA/G.2806				2	
GB.592/AM		Housing	P.12	2	
GB.1326		Cone	P.13	2	
GB.11		Pin, securing Cone to Operating Rod	P.14	2	
GB.1328		Plunger	P.15	4	
GB.38		Roller for Plungers	P.16	4	
GB.1406		Pin, Split, retaining Plungers	P.17	4	
GB.1340		Rod, Operating	P.18	2	
GB.482/A		Socket		2	
GB.21		Washer, Plain	P.19	4	
GB.33		Washer, Spring, under Nut	P.20	4	
GB.17		Nut, securing Unit to Anchor Plates	P.21	4	
GB.27/A		Pin, Split, securing Nut		4	
		<b>EXPANDER UNIT ASSEMBLY, REAR</b>		2	
GA/G.2448				2	
GB.591/A		Housing	P.22	2	
GB.1326		Cone	P.23	2	
GB.11		Pin, securing Cone to Operating Rod	P.24	2	
GB.1328		Plunger	P.25	4	
GB.38		Roller for Plungers	P.26	4	
GB.1406		Pin, Split, retaining Plungers	P.27	4	
GB.1331		Rod, Operating	P.28	2	
GB.482/A		Socket		2	
GB.21		Washer, Plain	P.29	4	
GB.33		Washer, Spring, under Nuts	P.30	4	
GB.17		Nut, securing Unit to Anchor Plates	P.31	4	
GB.27/A		Pin, Split, securing Nut		4	
		<b>BRAKE SHOE ASSY. (COMPLETE WITH LININGS)</b>	P.32	8	
GB.33662/F				8	
GB.2688		Spring, Return	P.33	8	
		<b>BRAKE DRUM, FRONT AND REAR</b>	P.34	4	
883				4	



"NON-SERVO" BRAKES

PLATE P

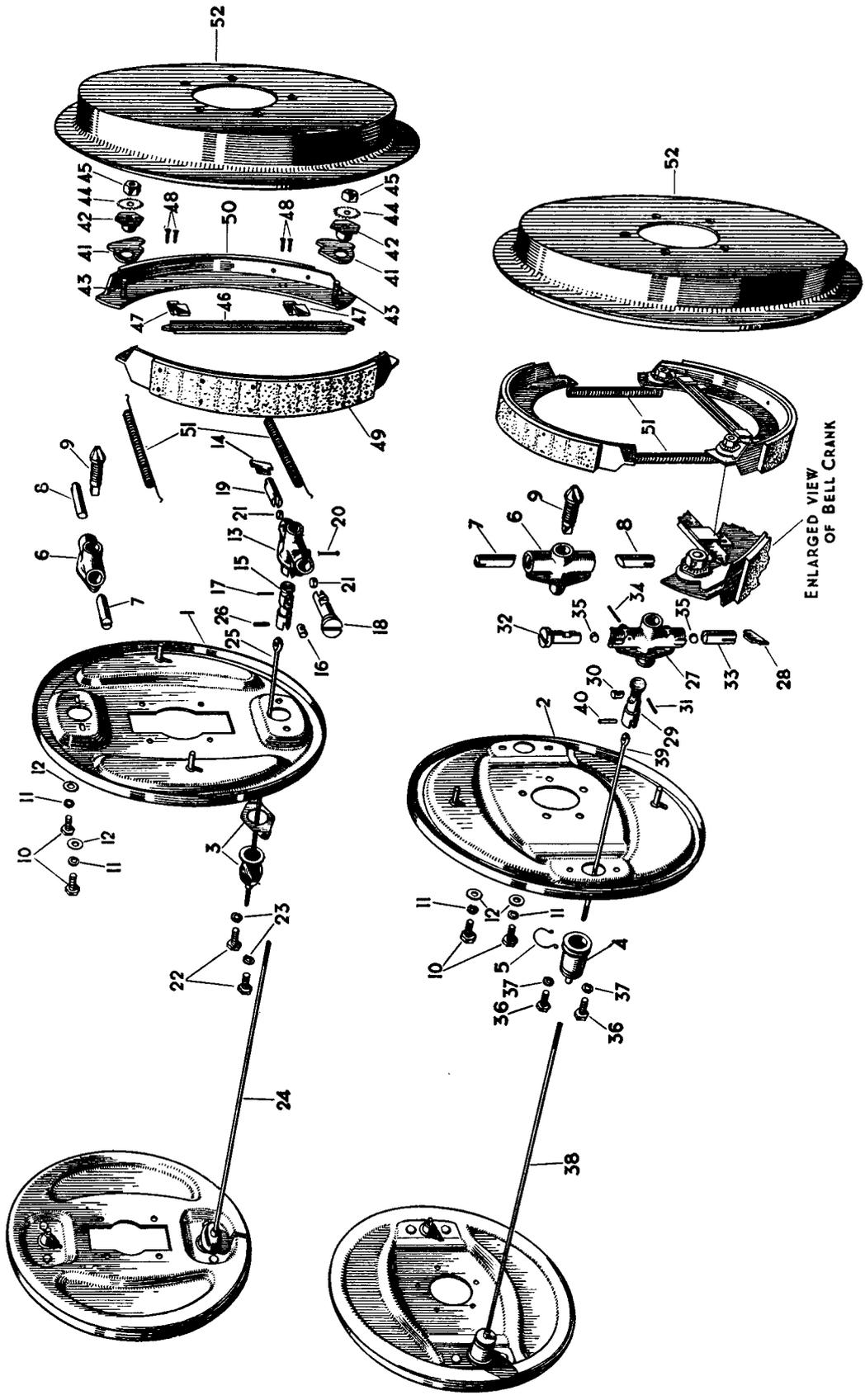
# BRAKES

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
		<b>14" x 1 3/4" GIRLING "TWO-LEADING-SHOE" BRAKES</b>	Fitted to Chassis No. 610001 and subs.		
<b>ANCHOR PLATES</b>					
GB.34241		Plate, Anchor, Front (complete with Brake Shoe Stops)	Q.1	2	
GB.34253		Plate, Anchor, Rear, N.S. (complete with Brake Shoe Stops)		1	
GB.34254		Plate, Anchor, Rear, O.S. (complete with Brake Shoe Stops)	Q.2	1	
GB.32685		Adjuster Unit Assembly		4	
GB.34246		Expander Unit Assembly, Front, N.S.		1	
GB.34247		Expander Unit Assembly, Front, O.S.		1	
GB.34256		Expander Unit Assembly, Rear, N.S.		1	
GB.34257		Expander Unit Assembly, Rear, O.S.		1	
GB.34059		Cover, Dust, Assembly, Front	Q.3	2	
GB.17602		Cover, Dust, Rear	Q.4	2	
GB.19363		Ring, Retaining Rear Dust Cover	Q.5	2	
<b>ADJUSTER UNIT ASSEMBLY</b>					
GB.32685				4	
GB.32686		Housing	Q.6	4	
GB.32687		Plunger, L.H.	Q.7	4	
GB.32688		Plunger, R.H.	Q.8	4	
GB.3/D		Cone	Q.9	4	
GB.32849		Bolt, Set, securing Adjuster Unit	Q.10	8	
40-S-33		Washer, Spring, on Set Bolt	Q.11	8	
45-BS-3		Washer, Plain, on Set Bolt	Q.12	8	
<b>EXPANDER UNIT ASSY., FRONT, N.S.</b>					
GB.34246				1	
<b>EXPANDER UNIT ASSY., FRONT, O.S.</b>					
GB.34247				1	
GB.34248		Housing, N.S.		1	
GB.34249		Housing, O.S.	Q.13	1	
GB.32698		Plate, Contact, in Housing (for 2nd Shoe Plunger)	Q.14	2	
GB.36698		Expander	Q.15	2	
GB.36704		Wedge (Insert) inside Expander	Q.16	2	
GB.32683		Pin (Mills) securing Wedge in Expander	Q.17	2	
GB.36700		Plunger for 1st Shoe on N.S. Brake		1	
GB.36702		Plunger for 2nd Shoe on N.S. Brake		1	
GB.36701		Plunger for 1st Shoe on O.S. Brake	Q.18	1	
GB.36703		Plunger for 2nd Shoe on O.S. Brake	Q.19	1	
50-BS-20		Pin, Split, retaining 1st Shoe Plunger in Housing	Q.20	2	
GB.38		Roller for Plungers	Q.21	4	
GB.34057		Bolt, Set, securing Unit to Anchor Plate	Q.22	4	
40-S-32		Washer, Spring, on Bolt	Q.23	4	
GB.4590		Rod, Operating, N.S.	Q.24	1	
GB.4589		Rod, Operating, O.S.	Q.25	1	
GB.11		Pin, securing Expander to Operating Rod	Q.26	2	
<b>EXPANDER UNIT ASSY., REAR, N.S.</b>					
GB.34256				1	
<b>EXPANDER UNIT ASSY., REAR, O.S.</b>					
GB.34257				1	
GB.34696		Housing, N.S.		1	
GB.34697		Housing, O.S.	Q.27	1	
GB.32698		Plate, Contact, in Housing (for 2nd Shoe Plunger)	Q.28	2	
GB.36699		Expander	Q.29	2	
GB.36704		Wedge (Insert) inside Expander	Q.30	2	
GB.32683		Pin (Mills) securing Wedge in Expander	Q.31	2	
GB.36700		Plunger for 1st Shoe on N.S. Brake		1	

# BRAKES

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
<b>EXPANDER UNIT ASSY., REAR, O.S. (continued)</b>					
GB.36702		Plunger for 2nd Shoe on N.S. Brake		1	
GB.36701		Plunger for 1st Shoe on O.S. Brake	Q.32	1	
GB.36703		Plunger for 2nd Shoe on O.S. Brake	Q.33	1	
50-BS-20		Pin, Split, retaining 1st Shoe Plunger in Housing	Q.34	2	
GB.3		Roller for Plungers	Q.35	4	
GB.32695		Bolt, Set, securing Unit to Anchor Plate	Q.36	4	
40-S-32		Washer, Spring, on Bolt	Q.37	4	
GB.4575		Rod, Operating, N.S.	Q.38	1	
GB.4574		Rod, Operating, O.S.	Q.39	1	
GB.11		Pin, securing Expander to Operating Rod	Q.40	2	
<b>BELL CRANK</b>					
GB.34968			Q.41	8	
GB.33449		Bush (Eccentric) through Bell Crank	Q.42	8	
GB.35248		Pin, securing Bell Crank to 2nd Shoes	Q.43	8	
76-BS-28		Washer, Spring, on Pins	Q.44	8	
30-BS-4		Nut for Pins	Q.45	8	
<b>PUSH ROD, LINKING BELL CRANKS</b>					
GB.35249			Q.46	4	
GB.33906		Plate, retaining Push Rod	Q.47	8	
82-BS-1		Screw, securing Retaining Plate to 2nd Shoe	Q.48	16	
<b>BRAKE SHOE ASSEMBLY (1st SHOE) (COMPLETE WITH LININGS)</b>					
GB.35244/F			Q.49	4	
<b>BRAKE SHOE ASSEMBLY (2nd SHOE) (COMPLETE WITH LININGS)</b>					
GB.35245/F			Q.50	4	
GB.35270		Lining		8	
GB.35269		Rivet		96	
GB.35250		Spring, Return	Q.51	8	
883		<b>BRAKE DRUM, FRONT AND REAR</b>		4	Fitted from Chassis No. 610001 to 610906
C.1222		<b>BRAKE DRUM, FRONT AND REAR</b>	Q.52	4	Fitted to Chassis No. 610907 and subs.

When relining of Brakes becomes necessary, it is strongly advised that the old Brake Shoes be returned to our Service Dept. and new ones procured in exchange. These Shoes are fitted with Ferodo Type MZ Linings, ground to fine limits to ensure efficient braking. An allowance of 7s. 6d. NETT is made against the return of EACH PAIR OF SHOES



"TWO-LEADING-SHOE" BRAKES

# BRAKE CONTROLS

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
<b>BRAKE PULL RODS</b>					Fitted from Chassis No. 30001 to 31003 (Saloon), 36001 to 36238 (Drop Head Coupé) and 90001 to 90068
1319/B		Rod, Front, from Pedal to Front Balance Lever ( $\frac{5}{16}$ " x $39\frac{3}{8}$ ")		1	
1318/A		Rod, Centre, from Pedal to Swinging Lever ( $\frac{5}{16}$ " x $60\frac{3}{8}$ ")		1	
1316/B		Rod, Rear, from Swinging Lever to Rear Balance Lever ( $\frac{5}{16}$ " x $23\frac{7}{8}$ ")		1	
1357/A		Rod, from Handbrake Lever to Cross Shaft ( $\frac{5}{16}$ " x $13\frac{1}{2}$ ")		1	Fitted from Chassis No. 30001 to 30705 (Saloon) and 36001 to 36150 (Drop Head Coupé)
3378/B		Rod, from Handbrake Lever to Cross Shaft ( $\frac{5}{16}$ " x $16\frac{3}{8}$ ")		1	Fitted from Chassis No. 30706 to 31003 (Saloon), 36151 to 36238 (Drop Head Coupé) and 90001 to 90068
776/A		Rod, Pull, N.S. Front Brake ( $\frac{5}{16}$ " x $30$ ")		1	
777/A		Rod, Pull, O.S. Front Brake ( $\frac{5}{16}$ " x $8\frac{7}{8}$ ")		1	
1438/B		Rod, Pull, N.S. Rear Brake ( $\frac{5}{16}$ " x $36\frac{1}{2}$ ")		1	
1440/A		Rod, Pull, O.S. Rear Brake ( $\frac{5}{16}$ " x $8\frac{1}{2}$ ")		1	
1096/A		Fork-End		5	
1321/A		Fork, Universal		1	
J.104/10.5S		Pin, Joint, securing Rods		10	
	C.1221	Pin, Split, through Joint Pins		10	
FN.105/L		Nut, locking Forks		6	
1317/A		Lever, Swinging, linking Centre and Rear Brake Rods		2	
3059		Pin for Swinging Lever		1	
GB.1340		Rod, Operating Front Brakes		2	
GB.1331		Rod, Operating Rear Brakes		2	
<b>BRAKE PULL RODS</b>					Fitted to Chassis No. 610001 and subs.
	C.239	Rod, Front, from Pedal to Front Balance Lever ( $\frac{5}{16}$ " x $32$ ")	R.1	1	
	C.248	Rod, Centre, from Pedal to Swinging Lever ( $\frac{5}{16}$ " x $67\frac{1}{2}$ ")	R.2	1	
	C.249	Rod, Rear, from Swinging Lever to Rear Balance Lever ( $\frac{5}{16}$ " x $24$ ")	R.3	1	
	C.250	Rod, from Handbrake Lever to Cross Shaft ( $\frac{5}{16}$ " x $29\frac{3}{8}$ ")	R.4	1	
	C.962	Fork-End	R.5	5	
	C.963	Fork, Universal	R.6	1	
J.104/10.5S		Pin, Joint, securing Rods		8	
J.104/15S		Pin, Joint, securing Sliding Fork		1	
	C.1221	Pin, Split, through Joint Pins		9	
FN.105/L		Nut, locking Forks	R.7	6	
GB.4590		Rod, operating Front N.S. Brake	R.8	1	
GB.4589		Rod, operating Front O.S. Brake	R.9	1	
GB.4575		Rod, operating Rear N.S. Brake	R.10	1	
GB.4574		Rod, operating Rear O.S. Brake	R.11	1	
	C.962	Fork-End on Front Operating Rods	R.12	2	Fitted from Chassis No. 610001 to 610057 and 611559 and subs.
	C.1736	Fork-End on Front Operating Rods	R.12	2	Fitted from Chassis No. 610058 to 611558
	C.962	Fork-End on Rear Operating Rods	R.13	2	
J.104/10.5S		Pin, Joint, through Forks-Ends		4	
	C.1221	Pin, Split, securing Joint Pins		4	
FN.105/L		Nut on Operating Rods	R.14	4	
3267		Sleeve (Rubber) on Front and Rear Brake Rods	R.15	2	
46413		<b>HANDBRAKE LEVER</b>			1 Fitted from Chassis No. 30001 to 30675 (Saloon) and 36001 to 36143 (Drop Head Coupé)
1412		Bush in Lever		1	
46412		Rod, Locking, through Handbrake Lever		1	
40885	C.606	Spring on Locking Rod		1	
46411	C.668	Knob on Locking Rod		1	
46408		Pawl		1	
46409		Anchor for Pawl		1	
46410		Pin for Pawl		1	
1187		Ratchet		1	
1290		Tube, supporting Handbrake Lever		1	
1291		Bolt through Support Tube		1	
1341/A		Cable		1	

# BRAKE CONTROLS

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
48643		<b>HANDBRAKE LEVER</b> (Superseded by 48975)		1	Fitted from Chassis No. 30676 to 30705 (Saloon) and 36144 to 36150 (Drop Head Coupé)
1412		Bush in Lever		1	
48661	C.678	Rod, Locking, through Handbrake Lever		1	
40885	C.606	Spring on Locking Rod		1	
46411	C.668	Knob on Locking Rod		1	
48072	C.674	Pawl		1	
46409		Anchor for Pawl		1	
48073	C.675	Pin for Pawl		1	
3244		Ratchet		1	
1290		Tube, supporting Handbrake Lever		1	
1291		Bolt through Support Tube		1	
3363/B		Cable		1	
48975		<b>HANDBRAKE LEVER</b> (Supersedes 48643)		1	Fitted from Chassis No. 30706 to 31003 (Saloon), 36151 to 36238 (Drop Head Coupé) and 90001 to 90068
1412		Bush in Lever		1	
48661	C.678	Rod, Locking, through Handbrake Lever		1	
40885	C.606	Spring on Locking Rod		1	
46411	C.668	Knob for Locking Rod		1	
48072	C.674	Pawl		1	
46409		Anchor for Pawl		1	
48976		Pin for Pawl		1	
3244		Ratchet		1	
1290		Tube, supporting Handbrake Lever		1	
1291		Bolt through Support Tube		1	
50164	C.698	<b>HANDBRAKE LEVER</b>	R.16	1	Fitted to Chassis No. 610001 and subs.
1412		Bush in Lever		1	
48661	C.678	Rod, Locking, through Handbrake Lever	R.17	1	
40885	C.606	Spring on Locking Rod	R.18	1	
46411	C.668	Knob on Locking Rod	R.19	1	
48072	C.674	Pawl	R.20	1	
48073	C.675	Pin for Pawl	R.21	1	
3244		Ratchet		1	
1290		Tube, supporting Handbrake Lever	R.22	1	
FB.108/70D		Bolt through Support Tube	R.23	1	
FN.108/L		Nut on Bolt	R.24	1	
	C.797	Washer on Bolt		1	
46299		<b>CROSS SHAFT FOR HANDBRAKE</b>		1	Fitted from Chassis No. 30001 to 31003 (Saloon), 36001 to 36238 (Drop Head Coupé) and 90001 to 90068
46298		Lever, Operating, on Cross Shaft		2	
46950		Pin, securing Levers		2	
786		Washer (Felt) at ends of Cross Shaft		2	
27645	C.565	Spring, Pull-Off, from Cross Shaft to Chassis		1	
	C.151/A	<b>CROSS SHAFT FOR HANDBRAKE</b>	R.25	1	Fitted to Chassis No. 610001 and subs.
	C.164	Rod, Support, through Cross Shaft	R.26	1	
786		Washer (Felt) on ends of Cross Shaft	R.27	2	
FN.406/L		Nut, Slotted, on Support Rod	R.28	1	
FW.206/T		Washer on Support Rod	R.29	2	
L.102/6U		Pin, Split, securing Slotted Nut	R.30	1	
27645	C.565	Spring, Pull-Off, from Cross Shaft to Chassis	R.31	1	

# BRAKE CONTROLS

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
	C.1091	<b>SWINGING LEVER FOR CROSS SHAFT</b>	R.32	1	Fitted to Chassis No. 610001 and subs.
	C.1094	Washer		1	
	C.1095	Bearing, Needle, inside Swinging Lever	R.33	1	
46297		<b>BRAKE PEDAL</b>		1	Fitted from Chassis No. 30001 to 30675 (Saloon) and 36001 to 36143 (Drop Head Coupé)
43175		Bush in Pedal Boss		1	
46350		Shaft, supporting Pedal		1	
30346		Pin (Mills) through Shaft		2	
27691		Washer on outer end of Shaft		1	
L.104/10U		Pin, Split, through Shaft		1	
1188/A		Lever, Compensating		1	
1473		Bush for Compensating Lever		1	
46351		Pin, supporting Compensating Lever		1	
1191/A		Piece, Compensating		2	
1306/A		Pin, Safety, in Compensating Piece		1	
1190		Fork, Sliding, linking Compensating Piece to Pedal		1	Fitted from Chassis No. 30001 to 30347 (Saloon) and 36001 to 36067 (Drop Head Coupé)
3262		Fork, Sliding, linking Compensating Piece to Pedal		1	Fitted from Chassis No. 30348 to 30675 (Saloon) and 36068 to 36143 (Drop Head Coupé)
27645		Spring, operating Stop Light Switch		1	
310		Spring, Return		1	
48720		<b>BRAKE PEDAL</b>		1	Fitted from Chassis No. 30676 to 31003 (Saloon), 36144 to 36238 (Drop Head Coupé) and 90001 to 90068
43175		Bush in Pedal Boss		1	
46350		Shaft, supporting Pedal		1	
30346		Pin (Mills) through Shaft		2	
27691		Washer on outer end of Shaft		1	
L.104/10U		Pin, Split, through Shaft		1	
3347		Lever, Compensating		1	
3352		Piece, Distance, for Compensating Lever		1	
48942		Pin, supporting Compensating Lever		1	
3349		Pin for Compensating Lever		1	
	C.36	Piece, Compensating		1	
1306/A		Pin, Safety, in Compensating Piece		1	
3354		Fork, Sliding, linking Compensating Piece to Pedal		1	
27645		Spring, operating Stop Light Switch		1	
310		Spring, Return		1	
50175	C.127	<b>BRAKE PEDAL</b>	R.34	1	Fitted to Chassis No. 610001 and subs.
	C.142	Bush in Pedal Boss		1	
	C.245	Lever, Compensating	R.35	1	
	C.143	Bush on Compensating Lever		2	
	C.244	Pin, Anchor, on Compensating Lever	R.36	1	
	C.247	Pin, Fulcrum, for Brake Pedal	R.37	1	
	C.795	Washer on Fulcrum Pin		1	
L.104/10U		Pin, Split, securing Pedal to Fulcrum Pin		1	
	C.265	Spring, Return	R.38	1	
	C.237	Fork, Sliding, on Centre Pull Rod (attaching to Brake Pedal)	R.39	1	
J.104/15S		Pin, Joint, securing Sliding Fork to Brake Pedal		1	
	C.565	Spring, operating Stop Light Switch		1	
	C.123	Pin, Anchor, for Spring		1	

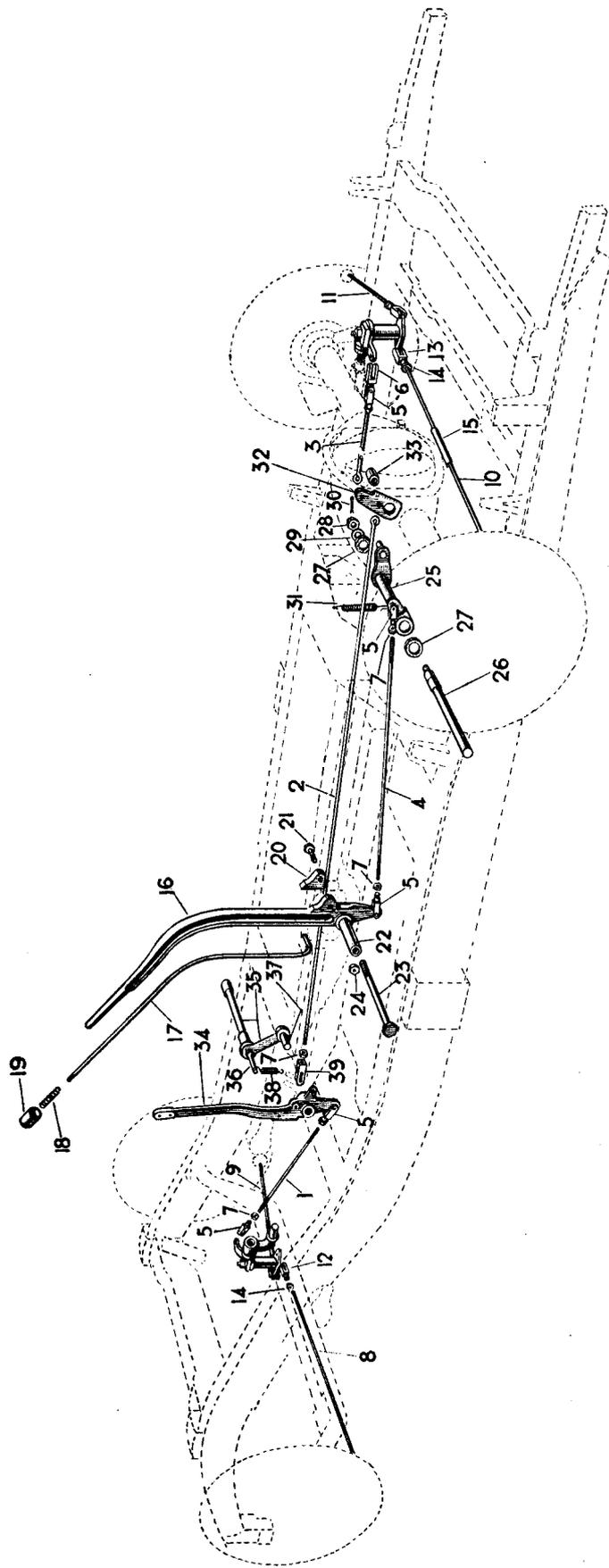


PLATE R

# PEDALS

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
46145		<b>CLUTCH PEDAL</b>		1	Fitted from Eng. No. M.1 to M.1600
50193	C.702	<b>CLUTCH PEDAL</b>		1	Fitted from Eng. No. S.26 to S.2091
43374	C.636	Bush in Pedal		1	
46142	C.653	Button (Pedal Stop)		1	
45005	C.648	Spring, Return		1	
FS.104/9D		Screw, adjusting Pedal		1	
FN.204/L		Nut, locking Adjusting Screw		1	
	C.236	Pad, Pedal, Assembly		1	
FS.105/8D		Screw, Set, securing Pad to Pedal		2	
FN.105/L		Nut on Setscrews		2	
	C.725	Washer, Shakeproof, under Nuts		2	
792		Pad (Rubber) on Clutch Pedal		1	
	C.1966	<b>CLUTCH PEDAL</b>		1	Fitted to Eng. No. S.2092 and subs.
43374	C.636	Bush in Pedal		1	
	C.989	Washer on end of Support Pin		1	
L.104/12U		Pin, Split, through Support Pin		1	
FS.104/9D		Screw, adjusting Pedal		1	
FN.204/L		Nut, locking Adjusting Screw		1	
	C.236	Pad, Pedal, Assembly		1	
FS.105/8D		Screw, Set, securing Pad to Pedal		2	
FN.105/L		Nut on Setscrews		2	
	C.725	Washer, Shakeproof, under Nuts		2	
792		Pad (Rubber) on Clutch Pedal		1	
	C.1967	Lever, Operating		1	
	C.1968	Washer, Spring, between Bell Housing and Operating Lever		1	
	C.1969	Lever, adjusting Clutch		1	
	C.1972	Pin, securing Lever to Operating Shaft		1	
	C.1971	Screw, Adjusting		1	
FN.207/L		Nut, locking Adjusting Screw		1	
	C.1974	Link, connecting Operating Lever to Clutch Pedal		1	
	C.1689	Pin, joint, through Connecting Link		2	
	C.1221	Pin, Split, through Joint Pins		2	
46297		<b>BRAKE PEDAL</b>		1	Fitted from Eng. No. M.1 to M.1100
48720		<b>BRAKE PEDAL</b>		1	Fitted from Eng. No. M.1101 to M.1550
50175	C.127	<b>BRAKE PEDAL</b>		1	Fitted from Eng. No. M.1551 to M.1600 and S.26 and subs.
43175		Bush in Pedal		1	Fitted from Eng. No. M.1 to M.1550
	C.142	Bush in Pedal		1	Fitted from Eng. No. M.1551 to M.1600 and S.26 and subs.
27645	C.565	Spring, Return		1	Fitted from Eng. No. M.1 to M.1550
	C.265	Spring, Return		1	Fitted from Eng. No. M.1551 to M.1600 and S.26 and subs.
	C.236	Pad, Pedal, Assembly		1	
FS.105/8D		Screw, Set, securing Pad to Pedal		2	
FN.105/L		Nut on Setscrews		2	
	C.725	Washer, Shakeproof, under Nuts		2	
792		Pad (Rubber) on Brake Pedal		1	
	C.811	<b>ACCELERATOR PEDAL (Sub Assembly)</b>		1	
38490	C.594	Spring for Pedal		1	
37963	C.591	Bracket on Toeboard		1	
37972	C.592	Pin, Pivot, through Bracket		1	
FW.105/T		Washer on Pivot Pin		1	
L.103/8U		Pin, Split, through Pivot Pin		1	
FS.402/5H		Screw, Set, securing Bracket to Toeboard		2	
	C.984	Nut, Tee, under Toeboard		2	
3129		Rod, Control, from Pedal to Cross Shaft		1	
	C.1567	Shaft, Cross, Assembly		1	
FN.104/L		Nut, securing Cross Shaft		2	
	C.724	Washer, Shakeproof		2	
310		Spring, Carburetter Control		1	

# ROAD WHEELS

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
781/A		<b>ROAD WHEELS</b>		5	<b>SUPPLIED UNPAINTED</b> Cellulosed to match car upon receipt of Special Order
	C.1005	<b>Cover, Outer, 5-50" x 18" (Dunlop "Fort")</b>		5	
	C.1521	<b>Tube, Inner</b>		5	
N.D.		<b>Spoke (40 short, 20 long, per set)</b>		-	
N.D.		<b>Nipple for Spokes (60 per set)</b>		-	

# ELECTRICAL

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
238186	C.1075	<b>DYNAMO (LUCAS C.45/PV.3 TYPE L.1/1)</b>		1	
238071		Armature		1	
238061		Brush (Set)		3	
238062		Spring (Set) holding Brushes to Commutator		3	
228080	C.1076	Pulley		1	
237119		Bracket Assembly, at Driving End (less Bearing)		1	
238199		Bracket Assembly, at Commutator End (less Bushes)		1	
270401	C.1082	<b>STARTER (LUCAS M.45G TYPE GC.20/0)</b>		1	
255659		Brush (Set)		3	
270004		Spring (Set)		3	
255649		Pinion and Sleeve Assembly		1	
L.3297/3		Spring, Main		1	
255728		Spring, Pinion Retaining		1	
270149		Bracket, Commutator End		1	
270370		Bracket, Driving End		1	
270138		Armature		1	
764270		Plate, Adaptor, on end of Starter (Lucas DST.10)		1	
760080		<b>STARTER SOLENOID SWITCH (LUCAS ST.810)</b>		1	
255780		Cap, End		1	
110770		Screw		4	
188399		Washer, Tab		4	
112584		Screw, Terminal		1	
185061		Washer, Spring		1	
402029		<b>IGNITION COIL (LUCAS BR.12)</b>		1	
406550		<b>DISTRIBUTOR (LUCAS DUH.6A/0 TYPE GC.14/1)</b>		1	Fitted from Eng. No. M.1 to M.1600 (less 1 to 25)
404520		Cover		1	
403229		Clip, securing Cover		2	
400415		Contact (Set)		1	
400308		Condenser		1	
404923		Rotor		1	
404310		Lever, Timing		1	
40080/A		<b>DISTRIBUTOR (LUCAS DZH.6A TYPE GC.31)</b>		1	Fitted from Eng. No. 1 to 25 and S.26 to S.1501
407279		Cover		1	
407050		Contact (Set)		1	
407044		Condenser		1	
407030		Rotor		1	
404435		Brush in Centre of Cover (with Spring)		1	
409659	C.1548	Lever, Timing		1	
163336		Washer, Distributor		1	
112020/A		Stud, securing Distributor		1	
224756		Spring on Stud		1	
137064		Washer on Stud		1	

# ELECTRICAL

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
40093/B		<b>DISTRIBUTOR (LUCAS DXH.6A TYPE GC.37)</b>		1	Fitted to Eng. No. S.1502 and subs.
407279		Cover		1	
407050		Contact (Set)		1	
407044		Condenser		1	
407030		Rotor		1	
404435		Brush in Centre of Cover (with Spring)		1	
337909		<b>CONTROL BOX (LUCAS RJF.91 TYPE L.1)</b>		1	Fitted from Chassis No. 30001 to 31003 and 36001 to 36238
FA.25		Fuse, 25 amps.		5	
336022		Cover for Fuse		1	
L.5293/4		Cover for Regulator		1	
37046/A		<b>CONTROL BOX (LUCAS RJF.91 TYPE L.12)</b>		1	Fitted from Chassis No. 90001 to 90068 and 610001 and subs.
FA.25		Fuse, 25 amps.		5	
337936		Cover for Fuses		1	
770017		<b>JUNCTION BOX (LUCAS TYPE 6J)</b>		1	
385175	BD.877	<b>FUSE BOX FOR CIGAR LIGHTER (LUCAS SF.5/2 TYPE L.2)</b>		1	
FA.35		Fuse, 35 amps.		1	
304080		<b>INSTRUMENT PANEL ONLY (LUCAS C/GC/4438)</b>		1	Fitted from Chassis No. 30001 to 31003 and 36001 to 36238
369260		Ammeter (Lucas BM.4 Type L.26)		1	
X.49422		Gauge, Petrol (Smith)		1	
X.42638/6	C.1431	Gauge, Oil and Thermometer (Smith)		1	
X.51691	C.1427	Speedometer (Calibrated in Miles) (Smith Ref. 1325)		1	
X.51691/5		Speedometer (Calibrated in Kilos) (Smith)		1	
X.47467/1		Rev. Counter and Clock (Smith)		1	
312151		Switch, Ignition (Lucas S.45 Type L)		1	
317082		Switch, Starter (Lucas SS.5 Type L.12)		1	
359676		Switch, Lighting (Lucas S.37 Type L.11)		1	
304802		Escutcheon for Lighting Switch		1	
304803		Eyelet, securing Escutcheon		1	
314436		Switch, Panel Lights (Lucas PS.7 Type L.24)		1	
314436		Switch, Interior Lights (Lucas PS.7 Type L.24)		1	
314436		Switch, Fog Lights (Lucas PS.7 Type L.24)		1	
318534/R		Light, Warning, Ignition (Red Glass) (Lucas WL.4 Type AA.24)		1	
318534/G		Light, Warning, Trafficators (Green Glass) (Lucas WL.4 Type AA.24)		1	
207		Bulb for Instrument Panel		4	
SK.40503		Lighter, Cigar (Smith)		1	
SK.40503/E		Element for Cigar Lighter		1	
328690		Throttle Control (Lucas GC/20T/38)		1	
328754	2212	Knob for Cubby Box Lid		2	
122910	BD.959	Screw, fixing Knob to Lid		2	

# ELECTRICAL

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
30045/D	BD.913	<b>INSTRUMENT PANEL ONLY (LUCAS C/GC/1545)</b>		1	Fitted from Chassis No. 90001 to 90068 and 610001 and subs.
369260		Ammeter (Lucas BM.4 Type L.26)		1	
X.49422/67	C.1429	Gauge, Petrol (Smith)		1	
X.42638/6	C.1431	Gauge, Oil and Thermometer (Smith)		1	
X.51691	C.1427	Speedometer (Calibrated in Miles) (Smith Ref. 1325)		1	
X.51691/5		Speedometer (Calibrated in Kilos) (Smith)		1	
X.49035/1	C.1432	Rev. Counter and Electric Clock (Smith)		1	
312151		Switch, Ignition (Lucas S.45 Type L)		1	
304262		Escutcheon for Ignition Switch (Lucas)		1	
304801		Eyelet, securing Escutcheon (Lucas)		1	
317082		Switch, Starter (Lucas SS.5)		1	
304189/B		Escutcheon for Starter Switch (Lucas)		1	
359676		Switch, Lighting (Lucas S.37 Type L.11)		1	
304802		Escutcheon for Lighting Switch (Lucas)		1	
304803		Eyelet, securing Escutcheon (Lucas)		1	
314613		Switch, Panel Lights (Lucas PS.7)		1	
304185		Escutcheon for Panel Lights Switch (Lucas)		1	
314613		Switch, Fog Lamp (Lucas PS.7)		1	
304186		Escutcheon for Fog Lamp Switch (Lucas)		1	
314613		Switch, Interior Lights (Lucas PS.7)		1	
304187		Escutcheon for Interior Lights Switch (Lucas)		1	
38020/A		Holder for Trafficator and Ignition Warning Lights (Lucas WL.4 Type L.11)		2	
304852		Bezel for Trafficator Warning Light (Amber Glass) (Lucas)		1	
304853		Bezel for Ignition Warning Light (Red Glass) (Lucas)		1	
1224/M		Bulb for Warning Lights (Lucas 12v. 2.4w.)		3	
304833	BD.916	Escutcheon, Air Conditioning (Lucas)		1	
735695	BD.803	Knob, Control, for Heater Tap (Lucas)		1	
106891		Screw, fixing Control Knob (Lucas)		1	
78205/B		Rheostat and Knob for Heater (Lucas CHR.1 Type L.23)		1	
38020/A		Light, Warning, for Heater (Lucas WL.4 Type L.11)		1	
207		Bulb for Instrument Panel (Lucas 12v. 6w.)		4	
SK.40503/2	C.1430	Lighter, Cigar, complete (Smith)		1	
	C.1430/2	Element for Cigar Lighter (Smith)		1	
32051/A	C.1568	Throttle Control (Lucas)		1	
328754	2212	Knob for Cubby Box Lid (Lucas)		2	
122910	BD.959	Screw, fixing Knob to Lid		2	
X.51691	C.1427	<b>SPEEDOMETER (Calibrated in Miles) (SMITH REF. 1325)</b>		1	
X.51691/5		<b>SPEEDOMETER (Calibrated in Kilos) (SMITH)</b>		1	
SK.52091/3	C.1434	Cable, complete (65" long)		1	
SK.52108		Cable, Inner only		1	
X.47467/1		<b>REV. COUNTER AND CLOCK (SMITH)</b>		1	Fitted from Chassis No. 30001 to 31003 and 36001 to 36238
SK.52071		Cable, complete (34" long)		1	
SK.52071/3		Cable, Inner only		1	
SK.36465	C.1436	Gearbox, Right Angle		1	
X.49035/1	C.1432	<b>REV. COUNTER AND ELECTRIC CLOCK (SMITH)</b>		1	Fitted from Chassis No. 90001 to 90068 and 610001 and subs.
SK.52091/4	C.1724	Cable, complete (35" long)		1	
	C.1724/A	Cable, Inner only		1	
SK.36465	C.1436	Gearbox, Right Angle		1	

# ELECTRICAL

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
12136/C	BD.862	<b>INTERIOR LIGHTS</b>		2	Fitted from Chassis No. 30001 to 31003, 36001 to 36238, 90001 to 90068 and 610001 to 610185
314436		Switch (Lucas PS.7 Type L.24)		1	
251		Bulb (Lucas)		2	
7/2134	BD.806	<b>INTERIOR LIGHT (N.S. REAR QUARTER)</b>		1	} Fitted to Chassis No. 610186 and subs.
7/2135	BD.807	<b>INTERIOR LIGHT (O.S. REAR QUARTER)</b>		1	
314613		Switch (Lucas PS.7)		1	
251		Bulb (Lucas)		2	
545111		<b>BOOT LIGHT (LUCAS DF.41/T)</b>		1	Fitted from Chassis No. 30001 to 31003 and 36001 to 36238
207		Bulb		1	
56015/A	BD.826	<b>BOOT LIGHT COMPLETE (LUCAS FML.2)</b>		1	Fitted from Chassis No. 90001 to 90068 and 610001 and subs.
NC.2345		Holder for Light		1	
NC.2345/4		Rim		1	
NC.2345/5		Window		1	
251		Bulb		1	
359236	BD.207	Switch (Lucas Type 88)		1	
<b>HEADLAMPS</b>					Fitted from Chassis No. 30001 to 31003 and 36001 to 36238
505351		Headlamp (Dipper) (Lucas P.100R/EDS)		1	
505352		Headlamp (Non-Dipper) (Lucas P.100R/EDS)		1	
505353		Headlamp (Vertical Dippers) (Lucas P.100R/ED) (FOR EXPORT ONLY)		2	
501397		Rim, Front, Assembly (less Glass)		2	
503778		Glass only		2	
501395		Catch Assembly, for Rim		2	
505330		Reflector (Dipper) (complete with Thrust Plate, etc.)		1	2 required for Export only
505331		Reflector (Non-Dipper)		1	Not required for Export
501404		Dipper Unit Assembly		1	} 2 required for Export only
FA.6		Fuse for Dipper Unit		1	
29		Bulb		2	
<b>HEADLAMPS</b>					Fitted from Chassis No. 90001 to 90068 and 610001 and subs.
50163/A		Headlamp (Dipper) (Lucas P.100L/SEDS)		1	
50164/A		Headlamp (Non-Dipper) (Lucas P.100L/SEDS)		1	
50307/A		Headlamp (Vertical Dipper) (Lucas P.100L/SEDS) (FOR EXPORT ONLY)		2	
506587		Rim, Front, Assembly (less Glass)		2	
506508		Glass only		2	
506500		Wires, fixing Glass		4	
506501		Wires, fixing Glass		4	
FA.6		Fuse for Dipper Unit		1	
60		Bulb		2	
170288		Nut, Fixing		2	
505354		Washer, Shell		2	

# ELECTRICAL

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
<b>SIDELAMPS</b>					
52043/A		Sidelamp (Lucas Type 1185)		2	
523171		Rim, Front (complete with Glass)		2	
207		Bulb		2	
523170		Holder Assembly for Bulb		2	
052315	BD.875	<b>REAR NUMBER PLATE BOX (LUCAS TYPE 288)</b>		1	Fitted from Chassis No. 30001 to 31003, 36001 to 36238, 90001 to 90068 and 610001 to 610018
175156		Nut, Fixing		2	
523497		Cover, Front, Assembly		1	
523333		Rim Assembly for Stop, Tail and Reverse Lights (less Glass)		1	
521654		Window, Main (Toughened)		1	
523307		Glass for Stop and Tail Lights		1	
523308		Glass for Reverse and Tail Lights		1	
207		Bulb for Stop and Tail Lights		3	
1		Bulb for Reverse Light		1	
53051/A	BD.839	<b>REAR NUMBER PLATE COVER (LUCAS TYPE 285)</b>		1	Fitted to Chassis No. 610019 and subs.
523333		Rim Assembly for Stop, Tail and Reverse Lights (less Glass)		1	
	BD.839/1	Window, Main (Toughened)		1	
523307		Glass for Stop and Tail Lights		1	
523308		Glass for Reverse and Tail Lights		1	
523810		Wires, securing Glass		2	
207		Bulb for Stop and Tail Lights		3	
1		Bulb for Reverse Light		1	
523506		<b>REAR NUMBER PLATE BOX (FOR EXPORT ONLY)</b>		1	
523364		Glass for Stop and Tail Lights		1	
		All other details as for Number Plate Cover 53051/A			
533057		<b>FOG LAMP (LUCAS FT.58)</b>		2	Fitted from Chassis No. 30001 to 31003 and 36001 to 36238
503891		Screw, Fixing, Assembly		2	
NC.328/12		Screw, locking Rim		2	
532588		Reflector Assembly		2	
503414		Rim, Front, Assembly (less Glass)		2	
532574		Glass only		2	
87		Bulb		2	
3125		Bracket, Mounting, N.S.		1	
3100		Bracket, Mounting, O.S.		1	
55009/A		<b>FOG LAMP (LUCAS FT.58)</b>		2	Fitted from Chassis No. 90001 to 90068 and 610001 and subs.
503891		Screw, Fixing, Assembly		2	
NC.328/12		Screw, locking Rim		2	
532588		Reflector Assembly		2	
533063		Rim, Front, Assembly (less Glass)		2	
532574		Glass only		2	
532997		Wires securing Glass		6	
87		Bulb		2	
	BD.340	Bracket, Mounting, N.S.		1	
	BD.341	Bracket, Mounting, O.S.		1	

# ELECTRICAL

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
<b>SWITCHES</b>			Fitted from Chassis No. 30001 to 31003 and 36001 to 36238		
314436		Switch for Instrument Panel Lights (Lucas PS.7 Type L.24)		1	
314436		Switch for Interior Lights (Lucas PS.7 Type L.24)		1	
314436		Switch for Fog Lamps (Lucas PS.7 Type L.24)		1	
359676		Switch for Road Lights (Side, Tail and Headlamps) (Lucas S.37 Type L.11)		1	
317082		Switch, operating Starter Motor (Lucas SS.5 Type L.12)		1	
315500		Switch, operating Reversing Light (Lucas SS.10 Type L.2)		1	
315725		Switch, operating "Stop" Light (Lucas Type 54C)		1	
312151		Switch, Ignition (Lucas S.45 Type L)		1	
<b>SWITCHES</b>			Fitted from Chassis No. 90001 to 90068 and 610001 and subs.		
314613		Switch for Instrument Panel Lights (Lucas PS.7 Type L.37)		1	
314613		Switch for Interior Lights (Lucas PS.7 Type L.37)		1	
314613		Switch for Fog Lamps (Lucas PS.7 Type L.37)		1	
359676		Switch for Road Lights (Side, Tail and Head) (Lucas S.37 Type L.11)		1	
317082		Switch, operating Starter Motor (Lucas SS.5)		1	
31077/A	C.1083	Switch, operating Reversing Light (Lucas SS.10 Type L.2)		1	
315725		Switch, operating "Stop" Light (Lucas Type 54C)		1	
312151		Switch, Ignition (Lucas S.45 Type L)		1	
359236		Switch, for Boot Light (Lucas Type 88)		1	
539581		<b>TRAFFICATORS COMPLETE (LUCAS SF.54G)</b>		2	Fitted from Chassis No. 30001 to 31003 and 36001 to 36238
531854		Arm		2	
256		Bulb		2	
539941		<b>TRAFFICATORS COMPLETE (LUCAS SF.55L TYPE 23G)</b>		2	Fitted from Chassis No. 90001 to 90068 and 610001 and subs.
531854		Arm		2	
256		Bulb		2	
<b>ELECTRIC HORNS</b>					
690798	C.1066	Horn, Low Note (Lucas WT.29)		1	
690799	C.1066	Horn, High Note (Lucas WT.29)		1	
690535		Bracket, Fixing		2	
167549		Nut		8	
185051		Washer		4	
3112		Bracket, mounting Horn		2	

# ELECTRICAL

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
322256		<b>STEERING COLUMN CONTROL (LUCAS GC/20A/36)</b>		1	Used only with Wheel 809 (see page 39)
323141	3081	<b>STEERING COLUMN CONTROL (LUCAS GC/16A/38)</b>		1	Used only with Wheel 1168 (see page 39)
322255		Tube, Stator (51 $\frac{1}{8}$ " long)		1	} Used only with Control No. 322256
322254		Tube, Ignition (56 $\frac{1}{2}$ " long)		1	
323161		Tube, Stator (45 $\frac{5}{8}$ " long)		1	} Used only with Control No. 323141
323163		Tube, Ignition (50 $\frac{3}{8}$ " long)		1	
323140		Cover, Top		1	
323144		Knob, Horn Push		1	
310131		Switch, Trafficator		1	
323177		Switch, Dipper, and Base Assembly		1	
322453		Cup, Striking		1	
113391		Screw for Striking Cup		1	
323770	C.62	<b>STEERING COLUMN CONTROL (LUCAS GC/16A/40)</b>		1	Used only with Wheel 1168 (see page 39) up to and including Chassis No. 611527
323779		Tube, Stator (45 $\frac{3}{8}$ " long)		1	
323780		Tube, Ignition (50 $\frac{5}{8}$ " long)		1	
323776		Sleeve, Ignition, Assembly		1	
323140		Cover, Top		1	
32759/A	C.1960	<b>STEERING COLUMN CONTROL (LUCAS GC/20A/47)</b>		1	Used only with Wheel 1168 (see page 39) from Chassis No. 611528 onwards
324292		Tube, Stator (45 $\frac{3}{8}$ " long)		1	
323157		Plate, Stator, and Sleeve Assembly		1	
324291		Cover, Top		1	
	C.2035	Tube, Adaptor, on lower end of Stator Tube (used in conjunction with Steering Column Control C.1960 only)		1	Fitted from Chassis No. 611528 to 611713
734218		<b>WINDSCREEN WIPER (LUCAS SW.4/GC/19)</b>		2	Fitted from Chassis No. 30001 to 31003 and 36001 to 36238
734233		Motor only		1	
731788		Arm Assembly		2	
727707		Squeegee Assembly		2	
734199		Spindle Assembly (Passenger's side)		1	
734201		Spindle Assembly (Driver's side)		1	
734212		Knob and Screw Assembly		2	
729036		Sleeve (Rubber) Clamp and Plate		2	
730169		Bracket, Bearing, Assembly		2	
734018		Housing, Clutch and Contact Switch		1	
72534/A		<b>WINDSCREEN WIPER (LUCAS SW.4/GC/30)</b>		2	Fitted from Chassis No. 90001 to 90068 and 610001 and subs.
734522		Motor only		1	
735046		Arm Assembly		2	
727707		Squeegee Assembly		2	
735695	BD.803	Knob		2	
106891		Screw, securing Knob		2	
734195		Escutcheon, N.S.		1	
734194		Escutcheon, O.S.		1	
733193		Cover, End (Moulded)		1	
733661		Brushes		1 Set	
737086		Housing, Clutch, Assembly, N.S.		1	
737085		Housing, Clutch, Assembly, O.S. (with Switch)		1	
729234		Link, connecting Wipers		1	
734081		Link, Primary		1	
729423		Grommet on Spindle		2	
729378		Grommet for Motor Housing		1	

# ELECTRICAL

Part No.	Code No.	Description.	No. Plate	Unit. No. per	Remarks.
2514320		<b>BATTERY (LUCAS STXW.11A)</b>		1	Fitted from Chassis No. 30001 to 31003 and 36001 to 36238
S.2240/3		Rod, securing Battery		2	
2514320/P		Cable (Positive) (complete with Lug)		1	
2514320/N		Cable (Negative) (complete with Lug)		1	
858063	C.975	Grommet for Cable		2	
S.2013/2		Bolt through Lug		2	
S.2013/3		Nut on Bolt		2	
4010601/C		<b>BATTERY (LUCAS STXW.11A)</b>		1	Fitted from Chassis No. 90001 to 90068 and 610001 to 610707
4188634	C.1824	Rod, securing Battery		2	
856115		Cable (Positive) (complete with Lug)		1	
970452		Cable (Negative) (complete with Lug)		1	
858063	C.975	Grommet for Cable		2	
S.2013/2		Bolt through Lug		2	
S.2013/3		Nut on Bolt		2	
4012701/F		<b>BATTERY (LUCAS SLTW.13A)</b>		1	Fitted to Chassis No. 610708 and subs.
4188631	C.1823	Rod, securing Battery		2	
856112/U		Cable (Positive) (with Connector)		1	
970452/U		Cable (Negative) (with Connector)		1	
186111		Screw, securing Connectors to Battery Terminals		2	
858063	C.975	Grommet for Cable		2	
		<b>IGNITION CONTROL</b>			Fitted from Chassis No. 30001 to 31003, 36001 to 36238, 90001 to 90068 and 610001 to 611527
	C.1553	Bracket on Steering Box		1	
	C.1552	Bracket for Distributor		1	
	C.63	Lever, Control, at bottom of Steering Column		1	
FB.104/8D		Bolt, securing Control Lever		1	
FN.104/L		Nut on Bolt		1	
1214	C.724	Washer, Shakeproof, under Nut		1	
3343/A		Pin, securing Inner Cable to Control Lever and Timing Lever		2	
FN.105/L		Nut on Pins		2	
FW.105/T		Washer (Plain) under Nuts		2	
L.103/6U		Pin, Split, through Pin		2	
	C.1565	Cable, Control, complete ("Arens" Flexible Cable: Inner 43½" long; Outer 40¼" long)		1	
	C.986	Washer for Distributor		1	
	C.1539	Bolt, clamping Outer Cable to Brackets on Steering Box and Distributor		2	
FW.104/T		Washer (Plain) on Bolts		2	
FN.104/L		Nut on Bolts		2	
1214	C.724	Washer, Shakeproof, under Nuts		2	
328751		<b>THROTTLE CONTROL (LUCAS GC/20T/38)</b>		1	Fitted from Chassis No. 30001 to 31003 and 36001 to 36238
328764		Knob and Wire (26" long)		1	
307		Anchor on Air Cleaner Stud		1	
	C.262	Swivel		1	
AW.102/T		Washer (Plain)		1	
	C.263	Nipple (Solderless)		1	
L.102/4U		Pin, Split		1	

# ELECTRICAL

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
32051/A	C.1568	<b>THROTTLE CONTROL (LUCAS GC/16T/45)</b>		1	Fitted from Chassis No. 90001 to 90068 and 610001 and subs.
329732 307		Knob and Wire (46 $\frac{1}{8}$ " long)		1	
		Anchor on Air Cleaner Stud		1	
	C.262	Swivel		1	
AW.102/T		Washer (Plain)		1	
	C.263	Nipple (Solderless)		1	
L.102/4U		Pin, Split		1	
961100		<b>MAIN CABLE HARNESS (CHASSIS)</b>		1	Fitted from Chassis No. 30001 to 31003 and 36001 to 36238
970442		<b>MAIN CABLE HARNESS (CHASSIS)</b>		1	Fitted from Chassis No. 90001 to 90068 and 610001 to 610707
970442/R		<b>MAIN CABLE HARNESS (CHASSIS)</b>		1	Fitted to Chassis No. 610708 and subs.
984441		<b>MAIN CABLE HARNESS (BODY)</b>		1	Fitted from Chassis No. 30001 to 31003 and 36001 to 36238
990481/B		<b>MAIN CABLE HARNESS (BODY)</b>		1	Fitted from Chassis No. 90001 to 90068 and 610001 and subs.
970443		<b>INSTRUMENT PANEL HARNESS</b>		1	

# CHASSIS

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
<b>CHASSIS FRAME ASSEMBLY</b>					
<b>CHASSIS FRAME COMPLETE</b>					
1260/V			1		Chassis No. 30001 to 30675 (Saloon) and 36001 to 36143 (Drop Head Coupé)
1279/A		Cover for Front Dumb Iron	2		
1244		Plate for N.S. Inner Front Dumb Iron	1		
1242		Plate for O.S. Inner Front Dumb Iron	1		
1245/D		Plate for N.S. Outer Front Dumb Iron	1		
1243/C		Plate for O.S. Outer Front Dumb Iron	1		
1237/A		Bracket, Front, for Jack	2		
1360/B		Bracket, Rear, for Jack	2		
1048/A		Plug (Rubber) for Jack Bracket	4		
1218/A		Bracket for Front N.S. Engine Support	1		
1219/A		Bracket for Front O.S. Engine Support	1		
1247		Bracket, N.S., for Front Bumper	1		
1246		Bracket, O.S., for Front Bumper	1		
1475		Bracket for Rear Shock Absorbers	2		
1238/C		Bracket, Rear, for N.S. Front Spring	1		
1239/C		Bracket, Rear, for O.S. Front Spring	1		
1240		Plate, Cover, for Front Spring Rear Bracket	2		
1241		Shim (.005") under Cover Plates	2		
1310		Shim (.015") under Cover Plates	2		
FS.105/6D		Screw, Set, securing Cover Plates	8		
FG.105/X		Washer, Spring, under Setscrews	8		
1228		Bracket, Front, for Rear Spring	2		
1229		Bracket, Rear, for Rear Spring	2		
<b>CHASSIS FRAME COMPLETE</b>					
3309/A			1		Chassis No. 30676 to 31003 (Saloon) and 36144 to 36238 (Drop Head Coupé)
1279/A		Cover for Front Dumb Iron	2		
3219		Plate for N.S. Inner Front Dumb Iron	1		
3218		Plate for O.S. Inner Front Dumb Iron	1		
1245/D		Plate for N.S. Outer Front Dumb Iron	1		
1243/C		Plate for O.S. Outer Front Dumb Iron	1		
1237/A		Bracket, Front, for Jack	2		
1360/B		Bracket, Rear, for Jack	2		
1048/A		Plug (Rubber) for Jack Bracket	4		
1218/A		Bracket for Front N.S. Engine Support	1		
1219/A		Bracket for Front O.S. Engine Support	1		
3216		Bracket, N.S., for Front Bumper	1		
3217		Bracket, O.S., for Front Bumper	1		
3327		Bracket, for N.S. Rear Shock Absorber	1		
3328		Bracket, for O.S. Rear Shock Absorber	1		
1238/C		Bracket, Rear, for N.S. Front Spring	1		
1239/C		Bracket, Rear, for O.S. Front Spring	1		
1240		Plate, Cover, for Front Spring Rear Brackets	2		
1241		Shim (.005") under Cover Plates	2		
1310		Shim (.015") under Cover Plates	2		
FS.105/6D		Screw, Set, securing Cover Plates	8		
FG.105/X		Washer, Spring, on Setscrews	8		
3304/B		Bracket, Front, for Rear Spring	2		
1229		Bracket, Rear, for Rear Spring	2		
C.182/A		<b>CHASSIS FRAME COMPLETE</b>	1		Chassis No. 90001 to 90068
1279/B		Cover for Front Dumb Iron	2		
3219		Plate for N.S. Inner Front Dumb Iron	1		
3218		Plate for O.S. Inner Front Dumb Iron	1		
1245/D		Plate for N.S. Outer Front Dumb Iron	1		
1243/C		Plate for O.S. Outer Front Dumb Iron	1		
1237/A		Bracket, Front, for Jack	2		
	C.43/B	Bracket, Rear, for Jack	2		
1048/A		Plug (Rubber) for Jack Bracket	4		
1218/A		Bracket for Front N.S. Engine Support	1		
1219/A		Bracket for Front O.S. Engine Support	1		
3216		Bracket, N.S., for Front Bumper	1		
3217		Bracket, O.S., for Front Bumper	1		
3327/1		Bracket, for Rear N.S. Shock Absorber	1		
3328/1		Bracket, for Rear O.S. Shock Absorber	1		
1238/C		Bracket, Rear, for N.S. Front Spring	1		

# CHASSIS

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
<b>CHASSIS FRAME COMPLETE (C.182/A) (continued)</b>					
1239/C		Bracket, Rear, for O.S. Front Spring		1	
1240/A		Plate, Cover, for Front Spring Rear Bracket		2	
1241		Shim (.005") under Cover Plates		2	
1310		Shim (.015") under Cover Plates		2	
FS.105/6D		Screw, Set, securing Cover Plates		8	
FG.105/X		Washer, Spring, under Setscrews		8	
3304/B		Bracket, Front, for Rear Spring		2	
1229		Bracket, Rear, for Rear Spring		2	
<b>CHASSIS FRAME COMPLETE</b>					
	C.1084		T.1	1	Chassis No. 610001 and subs.
1279/B		Cover for Front Dumb Iron		2	
3219		Plate for N.S. Inner Front Dumb Iron		1	
3218		Plate for O.S. Inner Front Dumb Iron		1	
1245/D		Plate for N.S. Outer Front Dumb Iron		1	
1243/C		Plate for O.S. Outer Front Dumb Iron		1	
1237/A		Bracket, Front, for Jack	T.2	2	
	C.43/B	Bracket, Rear, for Jack	T.3	2	
1048/A		Plug (Rubber) for Jack Bracket	T.4	4	
1218/A		Bracket for Front N.S. Engine Support	T.5	1	
1219/A		Bracket for Front O.S. Engine Support	T.6	1	
3216		Bracket, N.S., for Front Bumper		1	
3217		Bracket, O.S., for Front Bumper		1	
3327/1		Bracket, for Rear N.S. Shock Absorber	T.7	1	
3328/1		Bracket, for Rear O.S. Shock Absorber	T.8	1	
1238/C		Bracket, Rear, for N.S. Front Spring	T.9	1	
1239/C		Bracket, Rear, for O.S. Front Spring	T.10	1	
1240/A		Plate, Cover, for Front Spring Rear Bracket	T.11	2	
1241		Shim (.005") under Cover Plates	T.12	2	
1310		Shim (.015") under Cover Plates	T.12	2	
FS.105/6D		Screw, Set, securing Cover Plates	T.13	8	
1218	C.725	Washer, Shakeproof, under Setscrews	T.14	8	
3304/B		Bracket, Front, for Rear Springs	T.15	2	
1229		Bracket, Rear, for Rear Springs	T.16	2	
	C.42/A	Bracket, for Exhaust Tail Pipes	T.17	2	
1347		Bracket, for Stop Light Switch	T.18	1	
	C.118	Bracket, for N.S. Wing Stay	T.19	1	
	C.117	Bracket, for O.S. Wing Stay	T.20	1	
	C.137	Stay, Wing, N.S.	T.21	1	} Fitted from Chassis No. 610001 to 610065
	C.136	Stay, Wing, O.S.	T.22	1	
	C.1203	Stay, Wing, N.S.	T.21	1	} Fitted to Chassis No. 610066 and subs.
	C.1202	Stay, Wing, O.S.	T.22	1	
<b>SPARE WHEEL TRAY</b>					
1973				1	Fitted from Chassis No. 30001 to 31003 (Saloon), 36001 to 36238 (Drop Head Coupé) and 90001 to 90068
2030		Strap, Centre		1	
2028		Strap, Long		1	
2029		Strap, Short		1	
<b>SPARE WHEEL TRAY</b>					
BD.705			T.23	1	Fitted to Chassis No. 610001 and subs.
BD.183		Strap, Centre	T.24	1	
2028		Strap, Long	T.25	1	
BD.184		Strap, Short	T.26	1	

# CHASSIS

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
3038		<b>FRONT ROAD SPRING</b>	T.27	2	Fitted from Chassis No. 30001 to 30121 (Saloon) and 36001 to 36024 (Drop Head Coupé)
1335		<b>FRONT ROAD SPRING</b>	T.27	2	Fitted from Chassis No. 30122 to 31003 (Saloon), 36025 to 36238 (Drop Head Coupé), 90001 to 90068 and 610001 and subs.
44476	C.644	Liner (Trunnion Blocks)	T.28	4	
43869	C.637	Plate, Rubbing, in Rear Bracket	T.29	4	
1348		Gaiter for Rear Bracket	T.30	2	
46337		Pin, Shackle, at front of Spring	T.31	2	Fitted from Chassis No. 30001 to 31003 (Saloon) and 36001 to 36238 (Drop Head Coupé)
50128	C.697	Pin, Shackle, at front of Spring	T.31	2	Fitted from Chassis No. 90001 to 90068 and 610001 and subs.
	C.778	Nut, Slotted, securing Shackle Pins	T.32	2	
	C.789	Washer under Slotted Nut	T.33	2	
L.104/10U OD.102/2H		Pin, Split, securing Slotted Nuts	T.34	2	
		Dowel in Shackle Pins		2	
	C.964	Nipple, Grease, in Shackle Pins (Tec. H.29)	T.35	2	
	C.969	Nipple, Grease, in Cover Plate of Rear Brackets (Tec. H.30)	T.36	2	
46334	C.662	Bolt, "U"	T.37	4	
29214	C.566	Nut for "U" Bolts	T.38	8	
31732	C.576	Nut, Lock, on "U" Bolts	T.39	8	
FG.106/X		Washer, Spring, under Nuts		8	
46407	C.667	Buffer (Rubber) complete with Clip Plate	T.40	2	
3038/ML		Leaf, Main	T.41	2	Fitted from Chassis No. 30001 to 30121 (Saloon) and 36001 to 36024 (Drop Head Coupé)
1335/ML		Leaf, Main	T.41	2	Fitted from Chassis No. 30122 to 31003 (Saloon), 36025 to 36238 (Drop Head Coupé), 90001 to 90068, and 610001 and subs.
3039		<b>REAR ROAD SPRING</b>	T.42	2	Fitted from Chassis No. 30001 to 30121 (Saloon) and 36001 to 36024 (Drop Head Coupé)
3223/A		<b>REAR ROAD SPRING</b>	T.42	2	Fitted from Chassis No. 30122 to 30392 (Saloon) and 36025 to 36075 (Drop Head Coupé)
1334		<b>REAR ROAD SPRING</b>	T.42	2	Fitted from Chassis No. 30393 to 31003 (Saloon), 36076 to 36238 (Drop Head Coupé), 90001 to 90068, and 610001 to 611351
	C.1957	<b>REAR ROAD SPRING</b>		2	Fitted to Chassis No. 611352 and subs.
	C.1957	<b>REAR ROAD SPRING</b>		2	<b>SUPPLIED FOR EXPORT PURPOSES</b>
1421		Bush ("Silentbloc") in Springs and Shackles (Superseded by C.1219)	T.43	6	
	C.1219	Bush ("Metalastik") in Springs and Shackles (Supersedes 1421)	T.43	6	
3302		Buffer for Rear Axle		2	Fitted from Chassis No. 30001 to 30347 (Saloon) and 36001 to 36067 (Drop Head Coupé)
38532		Buffer (Sorbo Rubber) for Rear Axle		2	Fitted from Chassis No. 30348 to 30675 (Saloon) and 36068 to 36143 (Drop Head Coupé)
35695		Clip, securing Buffer to Frame		4	
48835	C.683	Buffer (Rubber) for Rear Axle (complete with Clip Plate)	T.44	2	Fitted from Chassis No. 30676 to 31003 (Saloon), 36069 to 36238 (Drop Head Coupé), 90001 to 90068, and 610001 and subs.
44334	C.640	Shackle at rear end of Spring	T.45	2	
46335	C.663	Pin, securing Spring to Frame and Shackle		4	Fitted from Chassis No. 30001 to 31003 (Saloon), 36001 to 36238 (Drop Head Coupé) and 90001 to 90068
46336	C.664	Pin, securing Shackle to Frame		2	
	C.1804	Pin, securing Spring to Frame and Shackle	T.46	4	Fitted to Chassis No. 610001 and subs.
	C.1805	Pin, securing Shackle to Frame	T.47	2	
41136	C.611	Washer (Fibre) packing Shackle	T.48	4	
	C.1639	Washer (Ferobestos) between Spring and Shackle	T.48A	8	

# CHASSIS

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
<b>REAR ROAD SPRING (continued)</b>					
869		Washer (Steel) on Spring and Shackle Pins	T.49	8	
FN.106/L		Nut, Slotted, securing Spring and Shackle Pins	T.50	6	
FG.106/X		Washer, Spring, under Nuts		6	
L.103/8U		Pin, Split, securing Nuts		6	
46339		Bolt, "U"	T.51	4	
40573		Plate, under Springs, for "U" Bolts	T.52	2	Fitted from Chassis No. 30001 to 31003 (Saloon), 36001 to 36238 (Drop Head Coupé) and 90001 to 90068
9396		Nut, securing "U" Bolts	T.53	8	
4917		Nut, Lock, on "U" Bolts	T.54	8	
50117	C.695	Bolt, "U"	T.51	4	
50116	C.694	Plate, under Springs, for "U" Bolts	T.52	2	Fitted to Chassis No. 610001 and subs.
	C.807	Nut, securing "U" Bolts	T.53	8	
FN.207/L		Nut, Lock, on "U" Bolts	T.54	8	
3223/ML		Leaf, Main	T.55	2	Fitted from Chassis No. 30122 to 30392 (Saloon) and 36025 to 36075 (Drop Head Coupé)
1334/ML		Leaf, Main	T.55	2	Fitted from Chassis No. 30001 to 30121 (Saloon), 36001 to 36024 (Drop Head Coupé), 30393 to 31003 (Saloon), 36076 to 36238 (Drop Head Coupé), 90001 to 90068, and 610001 and subs.
1320		<b>REAR AXLE CHECK STRAP</b>	T.56	2	Fitted from Chassis No. 30001 to 30675 (Saloon) and 36001 to 36143 (Drop Head Coupé)
632		Buffer (Rubber) at top of Check Strap	T.57	2	
FS.106/8F		Screw, Set, securing Check Strap to Frame	T.58	4	
1220	C.726	Washer, Shakeproof, on Setscrews	T.59	4	
FS.106/7D		Screw, Set, securing Check Strap to Shock Absorber Bracket	T.60	2	
FN.106/L		Nut on Setscrews	T.61	2	
1220	C.726	Washer, Shakeproof, under Nuts	T.62	2	
	C.2	<b>REAR AXLE CHECK STRAP</b>	T.56	2	Fitted from Chassis No. 30676 to 31003 (Saloon), 36144 to 36238 (Drop Head Coupé) and 90001 to 90068
632		Buffer (Rubber) at top of Check Strap	T.57	2	
FS.106/8F		Screw, Set, securing Check Strap to Frame	T.58	4	
1220	C.726	Washer, Shakeproof, on Setscrews	T.59	4	
FS.106/7D		Screw, Set, securing Check Strap to Shock Absorber Bracket	T.60	2	
FN.106/L		Nut on Setscrews	T.61	2	
1220	C.726	Washer, Shakeproof, under Nuts	T.62	2	
	C.2/1	<b>REAR AXLE CHECK STRAP</b>	T.56	2	Fitted to Chassis No. 610001 and subs.
632		Buffer (Rubber) at top of Check Strap	T.57	2	
FS.106/8D		Screw, Set, securing Check Strap to Frame	T.58	4	
1220	C.726	Washer, Shakeproof, on Setscrews	T.59	4	
FS.108/9D		Screw, Set, securing Check Strap to Shock Absorber Bracket	T.60	2	
FN.108/L		Nut on Setscrews	T.61	2	
1218	C.728	Washer, Shakeproof, under Nuts	T.62	2	
		<b>SHOCK ABSORBERS "VANE" TYPE</b>			Fitted from Chassis No. 30001 to 30675 (Saloon) and 36001 to 36143 (Drop Head Coupé)
818/C		Absorber, Shock, Front (Movement ALCC. 14/18S)		2	
FB.107/11F		Bolt, securing Front Shock Absorber to Frame		4	
FB.107/14F		Bolt, securing Front Shock Absorber to Frame		4	
FN.107/L		Nut on Bolt		4	
FG.107/X		Washer on Bolt		8	
838		Jaw for Front Axle		2	
FN.109/L		Nut for Jaw		2	

# CHASSIS

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.	
<b>SHOCK ABSORBERS "VANE" TYPE</b>						
<i>(continued)</i>						
FW.109/X		Washer under Nut		2		
855/A		Bolt for Jaw		2		
FN.409/L		Nut for Bolt		2		
L.104/10U		Pin, Split, securing Nut		2		
1479/B		Absorber, Shock, Rear (Movement CMPC. 17/20S)		2		
FB.108/11D		Bolt, securing Rear Shock Absorber to Rear Axle		4		
FN.108/L		Nut for Bolt		4		
FG.108/X		Washer under Nut		4		
LLP.92/10X		Lever, Link and Pin, Assy., N.S., Front		1		
LLP.92/10Y		Lever, Link and Pin, Assy., O.S., Front		1		
LLP.92/14X		Lever, Link and Pin, Assy., N.S., Rear		1		
LLP.92/14Y		Lever, Link and Pin, Assy., O.S., Rear		1		
9007/16		Bush (Rubber)		8		
9016/48		Plug, Filler		4		
<b>SHOCK ABSORBERS "PISTON" TYPE</b>						
<b>P.7</b>						
3380/A		Absorber, Shock, N.S., Front		1	Fitted from Chassis No. 30676 to 31003 (Saloon), 36144 to 36238 (Drop Head Coupé) and 90001 to 90068	
3379/A		Absorber, Shock, O.S., Front		1		
FB.109/36F		Bolt, securing Front Shock Absorbers to Frame		4		
FN.109/L		Nut on Bolt		4		
FG.109/X		Washer under Nut		4		
838		Jaw for Front Axle		2		
FN.109/L		Nut for Jaw		2		
FW.109/X		Washer under Nut		2		
855/A		Bolt for Jaw		2		
FN.409/L		Nut for Jaw Bolt		2		
L.104/10U		Pin, Split, securing Nut		2		
3331/A		Absorber, Shock, N.S., Rear		1		
3330/A		Absorber, Shock, O.S., Rear		1		
FB.109/18F		Bolt, securing Rear Shock Absorbers to Rear Axle		4		
FN.109/L		Nut on Bolt		4		
FG.109/X		Washer, Spring, under Nut		4		
9007/16		Bush (Rubber)		8		
9016/48		Plug, Filler		4		
<b>SHOCK ABSORBERS "PISTON" TYPE</b>						
<b>(LUVAX)</b>						
	C.1528	Absorber, Shock, N.S., Front	T.63	1	Fitted to Chassis No. 610001 and subs.	
	C.1527	Absorber, Shock, O.S., Front		1		
FB.109/41D		Bolt, securing Front Shock Absorbers to Frame	T.64	4		
FN.109/L		Nut on Bolt	T.65	4		
1226	C.729	Washer, Shakeproof, under Nuts	T.66	4		
	C.1529	Piece, Packing	T.67	2		
838		Jaw for Front Axle	T.68	2		
FN.109/L		Nut for Jaw	T.69	2		
1226	C.729	Washer, Shakeproof, under Nuts	T.70	2		
855/A		Bolt for Jaw	T.71	2		
FN.409/L		Nut for Jaw Bolt	T.72	2		
L.104/10U		Pin, Split, securing Nut		2		
	C.201/1	Absorber, Shock, N.S., Rear	T.73	1		
	C.202/1	Absorber, Shock, O.S., Rear		1		
FB.109/18D		Bolt, securing Rear Shock Absorbers to Rear Axle		4		
FN.109/L		Nut on Bolt		4		
1226	C.729	Washer, Shakeproof, under Nuts		4		
9007/16		Bush (Rubber)		8		
9016/48		Plug, Filler		4		

# CHASSIS

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
13006/A	1391	<b>FRONT BUMPER, COMPLETE</b>		1	
B.3647	C.1492	Bar, only (Chromium Plated)		1	
B.3648	C.1493	Mainspring, Top		1	
B.3649	C.1494	Mainspring, Bottom		2	
B.2980	C.1495	Peg, Locating, in Top Mainspring		2	
B.3272/N	C.1496	Cap, Top, Assy. (Chromium Plated)		2	
B.1911	C.1497	Cup, Bottom		2	
B.2000	C.1501	Washer (Rubber), between Top and Bottom Caps		2	
14-68	C.1502	Washer (Plain) on Top and Bottom Rubber Washers		4	
FN.108/L		Nut securing Top Cap		2	
	C.743	Washer, Shakeproof, under Nuts		2	
1404/A		Bracket, Locating, for Starting Handle		1	
907/A		Bolt, securing Bracket to Bumper		1	
FN.106/L		Nut on Bolt		1	
1220	C.726	Washer, Shakeproof, under Nut		1	
BD.541/1		Washer, Plain		2	
<b>FRONT BUMPER MOUNTING</b>					
1451/A		Bracket, Support		2	
B.1880	1422	Bush, "Silentbloc" in Support Bracket		2	
B.1791	181	Buffer (Rubber) in Cup on Bracket		2	
1411		Stud, mounting Bumper to Frame		2	
FN.108/L		Nut, securing Support Bracket on Stud		2	
1224	C.728	Washer, Shakeproof, under Nut		2	
	C.797	Washer, Plain, under Nut		2	
1832		Grommet for Stud		2	
1403		Plate, Support, under Mainspring		2	
1481		Bolt, securing Support Plate to Bracket		8	
FN.106/L		Nut on Bolt		8	
1220	C.726	Washer, Shakeproof, under Nut		8	
13006/B	1392	<b>REAR BUMPER, COMPLETE</b>		1	Fitted from Chassis No. 30001 to 31003 (Saloon) and 36001 to 36238 (Drop Head Coupé)
B.3650		Bar only (Chromium Plated)		1	
B.3651		Mainspring		1	
9765/A	C.1015	Cap, Top, Assy. (Chromium Plated)		2	
B.2807/A	C.1016	Cup, Bottom		2	
FN.104/L		Nut (Chromium Plated) securing Top Cap		2	
FG.204/X		Washer, Spring, under Nut		2	
B.1496		Motif, Assembly		1	
12-22	C.1018	Washer, Spring, on Motif		1	
10-24		Nut, securing Motif to Bumper		1	
31-10		Bolt, fixing Bar to Mainspring		2	
10-13		Nut on Bolt		2	
12-18		Washer, Spring, on Bolt		2	
13064/B	C.158	<b>REAR BUMPER, COMPLETE</b>		1	Fitted from Chassis No. 90001 to 90068 and 610001 to 611945
B.4193	C.1014	Bar only (Chromium Plated)		1	
B.4220	C.1017	Mainspring		1	
9765/A	C.1015	Cap, Top, Assembly (Chromium Plated)		2	
B.2807/A	C.1016	Cup, Bottom		2	
FN.104/L		Nut (Chromium Plated) securing Top Cap		2	
FG.204/X		Washer, Spring, under Nuts		2	
B.4198	C.159	Motif Assembly		1	
B.4196	C.1019	Nut, Dome, securing Motif to Bumper		1	
12-22	C.1018	Washer, Spring, under Dome Nut		1	
B.4223	C.1021	Bolt, fixing Bar to Mainspring		2	
B.4224/A	C.1020	Stud, "Reflecta" Assembly		2	

# CHASSIS

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
	C.2007	<b>REAR BUMPER, COMPLETE</b>		1	Fitted to Chassis No. 611946 and subs.
	C.2008	Bar only (Chromium Plated)		1	
	C.2006	Mainspring		1	
9765/A	C.1015	Cap, Top, Assembly (Chromium Plated)		2	
B.2807/A	C.1016	Cup, Bottom		2	
FG.204/X	C.2009/1	Nut, securing Top Cap		2	
		Washer, Spring, under Nuts		2	
	C.1988	Motif Assembly		1	
	C.1989	Nut, Dome, securing Motif to Bumper		1	
	C.1990	Washer, Spring, under Nut		1	
	C.1991	Bolt, fixing Bar to Mainspring		2	
B.4224/A	C.1020	Stud, "Reflecta" Assembly		2	
		<b>REAR BUMPER MOUNTING</b>			Fitted from Chassis No. 30001 to 31003 (Saloon) and 36001 to 36238 (Drop Head Coupé)
3240		Bracket, Mounting, N.S.		1	
3194		Bracket, Mounting, O.S.		1	
3198		Bolt (Short) securing Mounting Bracket to Frame		2	
3199		Bolt (Long) securing Mounting Bracket to Frame		2	
FN.108/L		Nut for Bolts		4	
FG.108/X		Washer, Spring, under Nuts		4	
3202		Bracket, Support, N.S.		1	
3195		Bracket, Support, O.S.		1	
FB.108/9F		Bolt, securing Support Brackets to Bumper		2	
DN/2		Nut, Dome (Chromium Plated) on Bolts		2	
FG.108/X		Washer, Spring, under Dome Nuts		4	
FW.108/T		Washer, Plain, on Bolts		2	
	C.19	Pin, Screwed, in Support Brackets		2	
	C.39/A	Nut, Wing, fixing Bumper in position		2	
		<b>REAR BUMPER MOUNTING</b>			Fitted from Chassis No. 90001 to 90068 and 610001 and subs.
	C.160	Bracket, Mounting, N.S.		1	
	C.161	Bracket, Mounting, O.S.		1	
FB.108/27D		Bolt, securing Bracket to Frame		2	
FB.108/29D		Bolt, securing Bracket to Frame		2	
FN.108/L		Nut for Bolts		4	
1224	C.728	Washer, Shakeproof, under Nuts		4	
	C.793	Washer, Plain, on Bolts		4	
107/A		<b>EXHAUST SYSTEM, COMPLETE</b>		2	Fitted from Chassis No. 30001 to 31003 (Saloon) and 36001 to 36238 (Drop Head Coupé)
	C.176	<b>EXHAUST SYSTEM, COMPLETE</b>		2	Fitted from Chassis No. 90001 to 90068
1489		Pipe, Exhaust, N.S., from Front Manifold to Silencer		1	
1452/A		Pipe, Exhaust, O.S., from Rear Manifold to Silencer		1	Complete Exhaust System supplied only to Special Order, owing to the difficulty of packing for transit.
1494		Bracket, Steady, for N.S. Exhaust Pipe		1	
1491/A		Bracket, Steady, for O.S. Exhaust Pipe		1	
1488	C.1760	Pipe, Flexible, on Exhaust Pipe		2	
		Gasket, between Exhaust Pipe and Silencer Flanges		2	
3006/A		Silencer, Front, N.S. (with Flange)		1	
3074/A		Silencer, Front, O.S. (with Flange)		1	
FB.106/10D		Bolt, securing Exhaust Pipes to Silencers		8	
FN.106/L		Nut on Bolts		8	
1220	C.726	Washer, Shakeproof, under Nuts		8	

# CHASSIS

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
<b>EXHAUST SYSTEM, COMPLETE</b>					
<i>(continued)</i>					
	C.1758	Pipe, Intermediate, connecting Front and Rear Silencers (1½" O/D x 17 swg. x 24" long)		2	
3157		Bracket, Steady, on Intermediate Pipes		2	
1496/A		Silencer, Rear, N.S.		1	
3075/A		Silencer, Rear, O.S.		1	
3169/A		Pipe, Tail, N.S.		1	} Fitted from Chassis No. 30001 to 31003 (Saloon) and 36001 to 36238 (Drop Head Coupé)
3170/A		Pipe, Tail, O.S.		1	
3215		Bracket, Support, on Tail Pipes		2	
	C.41/A	Pipe, Tail, N.S.		1	
	C.40/A	Pipe, Tail, O.S.		1	} Fitted from Chassis No. 90001 to 90068
	C.48/C	Bracket, Support, on Tail Pipes		2	
1363		Support, Flexible		6	
FS.105/6D		Screw, Set, securing Flexible Supports and Exhaust System		18	
FN.105/L		Nut on Setscrews		18	
1218	C.725	Washer, Shakeproof, under Nuts		18	
	C.232/A	<b>EXHAUST SYSTEM, N.S., COMPLETE</b>		1	} Fitted from Chassis No. 610001 to 610880
	C.233/A	<b>EXHAUST SYSTEM, O.S., COMPLETE</b>		1	
	C.240/A	Pipe, Exhaust, N.S., from Front Manifold to Silencer	T.74	1	} Complete Exhaust System supplied only to Special Order, owing to the difficulty of packing for transit.
	C.241	Pipe, Exhaust, O.S., from Rear Manifold to Silencer	T.75	1	
	C.242	Bracket, Steady, on N.S. Exhaust Pipe	T.76	1	
1491/A		Bracket, Steady, on O.S. Exhaust Pipe	T.77	1	
	C.1760	Pipe, Flexible, on Exhaust Pipes	T.78	2	
1488		Gasket, between Exhaust Pipe and Silencer Flanges	T.79	2	
3006/C		Silencer, Front, N.S. (with Flange)	T.80	1	
3074/C		Silencer, Front, O.S. (with Flange)	T.81	1	
3075/C		Silencer, Rear, N.S.	T.82	1	
1496/C		Silencer, Rear, O.S.	T.83	1	
FB.106/10D		Bolt, securing Exhaust Pipes to Silencer Flanges	T.84	8	
FN.106/L		Nut on Bolts	T.85	8	
1220	C.726	Washer, Shakeproof, under Nuts	T.86	8	
	C.229	Pipe, Intermediate, connecting Front and Rear Silencers	T.87	2	
	C.231	Bracket, Steady, on Intermediate Pipes	T.88	2	
	C.230A	Pipe, Tail, N.S.	T.89	1	
	C.216/A	Pipe, Tail, O.S.	T.90	1	
	C.48/C	Bracket, Support, on Tail Pipes	T.91	2	
1363		Support, Flexible	T.92	6	
FS.105/6D		Screw, Set, securing Flexible Supports and Exhaust System	T.93	18	
1218	C.725	Washer, Shakeproof, under Nuts		18	
FN.105/L		Nut on Setscrews		14	
	C.1888	<b>EXHAUST SYSTEM, N.S., COMPLETE</b>		1	} Fitted to Chassis No. 610881 and subs.
	C.1887	<b>EXHAUST SYSTEM, O.S., COMPLETE</b>		1	
	C.240/A	Pipe, Exhaust, N.S., from Front Manifold to Silencer Pipe	T.74	1	} Complete Exhaust System supplied only to Special Order, owing to the difficulty of packing for transit.
	C.241	Pipe, Exhaust, O.S., from Rear Manifold to Silencer Pipe	T.75	1	
	C.242	Bracket, Steady, on N.S. Exhaust Pipe	T.76	1	
1491/A		Bracket, Steady, on O.S. Exhaust Pipe	T.77	1	
	C.1760	Pipe, Flexible, on Exhaust Pipes	T.78	2	
1488		Gasket, between Exhaust Pipe and Silencer Pipe Flanges	T.79	2	
	C.1872	Silencer, Front, N.S.	T.94	1	
	C.1871	Silencer, Front, O.S.	T.95	1	

# CHASSIS

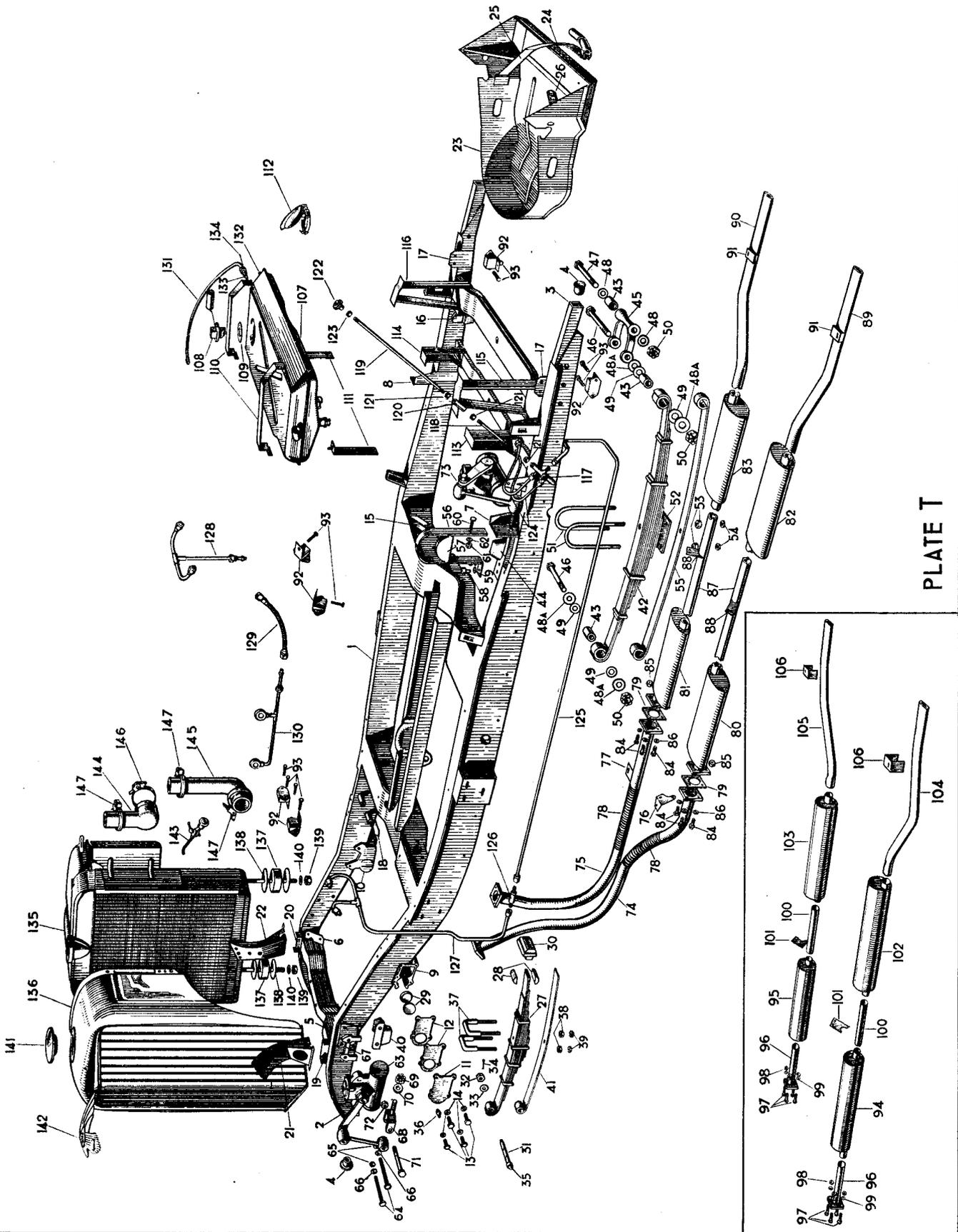
Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
<b>EXHAUST SYSTEM, COMPLETE</b>					
<i>(continued)</i>					
	C.1877	Pipe Assembly, at forward end of Front Silencers	T.96	2	
FB.106/10D		Bolt, securing Exhaust Pipes to Front Silencer Pipes	T.97	8	
FN.106/L		Nut on Bolts	T.98	8	
1220	C.726	Washer, Shakeproof, under Nuts	T.99	8	
	C.1879	Pipe, Intermediate, connecting Front and Rear Silencers	T.100	2	
	C.1880	Bracket, Steady, on Intermediate Pipes	T.101	2	
	C.1876	Silencer, Rear, N.S.	T.102	1	
	C.1875	Silencer, Rear, O.S.	T.103	1	
	C.1884	Pipe, Tail, N.S.	T.104	1	
	C.1883	Pipe, Tail, O.S.	T.105	1	
	C.48/C	Bracket, Support, for Tail Pipes	T.106	2	
1363		Support, Flexible	T.92	6	
FS.105/6D		Screw, Set, securing Flexible Supports and Exhaust System	T.93	18	
1218	C.725	Washer, Shakeproof, under Nuts		18	
FN.105/L		Nut on Setscrews		14	
<b>PETROL TANK, COMPLETE</b>					
3358/R.1				1	Fitted from Chassis No. 30001 to 31003 (Saloon) and 36001 to 36238 (Drop Head Coupé)
Y.51144		Gauge Unit		1	
	C.937	Washer, Jointing, for Gauge Unit		1	
3167/B		Strap, Tank, N.S.		1	
3166/A		Strap, Tank, O.S.		1	
	C.979	Packing (Felt) under Straps (2" x 1/8" x 23")		2	
FS.105/6D		Screw, Set, securing Tank Straps		2	
FS.105/14D		Screw, Set, securing Tank Straps		2	
FG.105/X		Washer, Spring, on Setscrews		4	
FN.105/L		Nut on Setscrews		4	
	C.990	Filter Assembly		2	
2474		Pipe, Filler		1	
389		Hose (Rubber)		1	
	C.826	Clip, Hose (Griptite No. 35)		2	
832		Cap, Filler		1	
3136/D		Bracket, Mounting, Front N.S., on Chassis Frame		1	
3189/A		Bracket, Mounting, Front O.S., on Chassis Frame		1	
	C.64	Bracket, Mounting, Rear N.S., on Chassis Frame		1	
	C.65	Bracket, Mounting, Rear O.S., on Chassis Frame		1	
	C.961	Packing (Felt) on Mounting Brackets (2 1/2" x 1/2" x 1 1/2")		4	
1463		Tap, Petrol, 2-way		1	
1826		Bracket, Mounting Petrol Tap		1	
FB.104/6D		Bolt, securing Tap Bracket to Frame		2	
FN.104/L		Nut on Bolts		2	
FG.104/X		Washer, Spring, under Nuts		2	
FN.106/L		Nut, securing Tap to Bracket		1	
FG.106/X		Washer, Spring, under Nut		1	
3181		Rod, Pull, for Tap (Short)		1	
3224/A		Rod, Pull, for Tap (Long)		1	
3182		Nut, Barrel, connecting Pull Rods		1	
FN.104/L		Nut, Lock, on Pull Rods		3	
1465		Knob, Operating (Chromium Plated)		1	
FN.104/L.1		Nut (Chromium Plated) locking Knob		1	
	C.1042	Grommet (Rubber) for N.S. Rear Wing		1	
	C.37	Pipe (Reserve Supply to 2-way Tap)		1	
	C.38	Pipe (Main Supply to 2-way Tap)		1	
1455		Pipe (2-way Tap to Union)		1	
280		Union, connecting Pipes between 2-way Tap and Pump		1	
1429/A		Pipe (Union to Pump)		1	
1426/A		Pipe (Pump to Flexible Pipe)		1	
1431		Pipe, Flexible		1	
3184		Pipe, Air Vent		1	
3231		Union for Air Vent Pipe		1	

# CHASSIS

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
	C.70	<b>PETROL TANK, COMPLETE</b>	T.107	1	Fitted from Chassis No. 90001 to 90068 and 610001 to 610155
	C.1558	<b>PETROL TANK, COMPLETE</b>	T.107	1	Fitted to Chassis No. 610156 and subs.
Y.55747	C.97	Gauge, Unit	T.108	1	
AS.303/4H	C.937	Washer, Jointing, for Gauge Unit	T.109	1	
	C.1743	Screw, Set, securing Gauge Unit to Tank		6	
	C.1071/1	Washer (Fibre) under Setscrews		6	
	C.1737	Clip (Bowden 448) securing Gauge Unit Cable to Tank Straps		2	
FS.105/5D	C.1738	Strap, Tank	T.110	2	
	C.1738	Bracket for Tank Straps	T.111	2	
FN.105/L		Screw, Set, securing Brackets to Tank Supports		2	
		Nut, securing Straps to Brackets and Tank Supports		4	
	C.979	Packing (Felt) under Straps (2" x $\frac{1}{16}$ " x 23")		2	
	C.1739	Packing (Felt) at corners of Tank Straps ( $2\frac{1}{2}$ " x $\frac{3}{32}$ " x 3")		4	
	C.1596	Packing (Felt) on Tank Strap Brackets (2" x $\frac{1}{16}$ " x 6")		2	
BD.60 389	C.990	Filter Assembly		2	
		Pipe, Filler		1	
		Hose (Rubber)		1	
832	C.826	Clip, Hose (Griptite No. 35)		2	
		Cap, Filler	T.112	1	
	C.224/A	Bracket, Mounting, Front N.S., on Chassis Frame	T.113	1	
	C.223/A	Bracket, Mounting, Front O.S., on Chassis Frame	T.114	1	
	C.1490	Bracket, Mounting, Rear N.S., on Chassis Frame	T.115	1	
	C.1489	Bracket, Mounting, Rear O.S., on Chassis Frame	T.116	1	
	C.961	Packing (Felt) on Mounting Brackets ( $2\frac{1}{2}$ " x $\frac{1}{2}$ " x $1\frac{1}{2}$ " )		4	
1463		Tap, Petrol, 2-way	T.117	1	
1826		Bracket, mounting Petrol Tap		1	
FN.106/L		Nut, securing Tap to Bracket		1	
1220	C.726	Washer, Shakeproof, under Nut		1	
	C.1563	Rod, Pull, for Tap (Short)	T.118	1	
	C.1564	Rod, Pull, for Tap (Long)	T.119	1	
3182		Nut, Barrel, connecting Pull Rods	T.120	1	
FN.104/L		Nut, Lock, on Pull Rods	T.121	3	
1465		Knob, Operating (Chromium Plated)	T.122	1	
FN.104/L.1		Nut (Chromium Plated) locking Knob	T.123	1	
	C.1042	Grommet (Rubber) in N.S. Rear Wing		1	
	C.295	Pipe (Reserve Supply to 2-way Tap)		1	} Fitted from Chassis No. 610001 to 610155
	C.294	Pipe (Main Supply to 2-way Tap)		1	
	C.1557	Pipe (Reserve and Main Supplies to 2-way Tap)	T.124	2	Fitted to Chassis No. 610156 and subs.
	C.212	Pipe (2-way Tap to Union)	T.125	1	
280		Union, connecting Pipes between 2-way Tap and Pump	T.126	1	
1429/A		Pipe (Union to Pump)	T.127	1	
1426/A		Pipe (Pump to Flexible Pipe)	T.128	1	
1431		Pipe, Flexible	T.129	1	
	C.1628	Pipe (Flexible Pipe to Carburetter)	T.130	1	
3184		Pipe, Air Vent	T.131	1	
3231/A		Union for Air Vent Pipe	T.132	1	
	C.1041/3	Olive, between Union and Air Vent Pipe	T.133	1	
	C.299/1	Nut, locking Union	T.134	1	
	C.1040/6	Clip, fixing Petrol Pipes to Frame		10	
AS.402/4H		Screw, Set, securing Clips to Frame		10	
AN.102/L		Nut on Setscrews		10	
1210/A	C.723	Washer, Shakeproof, under Nuts		10	

# CHASSIS

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
16017/C.1		<b>RADIATOR, COMPLETE</b>		1	Fitted from Chassis No. 30001 to 31003 (Saloon), 36001 to 36238 (Drop Head Coupé) and 90001 to 90068
3070		Block		1	
1892/R.1		Shell		1	
193		Block (Rubber) mounting Radiator Block		4	
194		Washer (Special) for Mounting Blocks		6	
FN.107/L		Nut, securing Radiator Block		2	
1222	C.727	Washer, Shakeproof, under Nuts		2	
252		Cap, Filler		1	
	C.714	Washer for Filler Cap		1	
16017/C		Badge, Radiator		1	
	C.980	Tap, Drain		1	
	C.981	Washer (Fibre) for Drain Tap		1	
1150/B		Hose, Water, Top		1	
1343		Hose, Water, Bottom		1	
GT.5		Clip (Griptite No. 30) securing Top Hose to Thermostat		1	
GT.3		Clip (Griptite No. 1A) securing Top and Bottom Hoses		3	
3237		Rod, Tie		2	
552		Fork-End on Tie Rods		2	
FN.106/L		Nut, securing Tie Rods to Scuttle		4	
1218	C.725	Washer, Shakeproof, under Nuts		2	
FS.105/6D		Screw, Set, through Fork-Ends		2	
FN.105/L		Nut, on Setscrews		2	
1220	C.726	Washer, Shakeproof, under Nuts		2	
	C.1594	<b>RADIATOR, COMPLETE</b>		1	Fitted from Chassis No. 610001 to 610025
	C.1595	<b>RADIATOR, COMPLETE</b>		1	Fitted to Chassis No. 610026 and subs.
3070		Block	T.135	1	Fitted from Chassis No. 610001 to 610025
BD.152	C.170	Block	T.135	1	Fitted to Chassis No. 610026 and subs.
193		Shell	T.136	1	
194		Block (Rubber) mounting Radiator Block	T.137	4	
FN.107/L		Washer (Special) for Mounting Blocks	T.138	6	
1222	C.727	Nut, securing Radiator Block	T.139	2	
252		Washer, Shakeproof, under Nuts	T.140	2	
		Cap, Filler	T.141	1	
	C.714	Washer for Filler Cap		1	
	C.1590	Badge, Radiator	T.142	1	
	C.980	Tap, Drain	T.143	1	
	C.981	Washer (Fibre) for Drain Tap		1	
1150/B	1150	Hose, Water, Top	T.144	1	
	C.171	Hose, Water, Bottom	T.145	1	
	C.825	Clip (Griptite No. 30) securing Top Hose to Thermostat	T.146	1	
	C.823	Clip (Griptite No. 20) securing Top and Bottom Hoses	T.147	3	
3237		Rod, Tie		2	
552		Fork-End on Tie Rods		2	
FN.106/L		Nut, securing Tie Rods to Scuttle		4	
1218	C.725	Washer, Shakeproof, under Nuts		2	
FS.105/6D		Screw, Set, through Fork-Ends		2	
FN.105/L		Nut on Setscrews		2	
1220	C.726	Washer, Shakeproof, under Nuts		2	
183		<b>FRONT NUMBER PLATE</b>		1	
3171		Bracket, fixing Number Plate		1	
FS.104/4D		Screw, Set, securing Number Plate to Fixing Bracket		2	
FW.104/T		Washer (Plain) on Setscrews		2	
FN.104/L		Nut on Setscrews		2	
1214	C.724	Washer, Shakeproof, under Nuts		2	



# BODY FITTINGS

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
BD.1423		<b>BODY SHELL, COMPLETE (UNPAINTED)</b>		1	Fitted from Chassis No. 30001 to 31003
BD.1424		<b>BODY SHELL, COMPLETE (UNPAINTED)</b>		1	Fitted from Chassis No. 90001 to 90068 and 610001 and subs.
<b>BODY ROCKERS</b>					
2376		Rocker, Body, for N.S. Rear Door		1	Fitted from Chassis No. 30001 to 31003
2377		Rocker, Body, for O.S. Rear Door		1	
2376/A		Rocker, Body, for N.S. Front Door		1	
2377/A		Rocker, Body, for O.S. Front Door		1	
BD.657		Rocker, Body, for N.S. Front Door		1	Fitted from Chassis No. 90001 to 90068 and 610001 and subs.
BD.658		Rocker, Body, for O.S. Front Door		1	
BD.696		Rocker, Body, for N.S. Rear Door		1	
BD.697		Rocker, Body, for O.S. Rear Door		1	
<b>WHEEL ARCH</b>					
1695/A		Wheel-Arch Assembly, N.S.		1	Fitted from Chassis No. 30001 to 31003
1695/B		Wheel-Arch Assembly, O.S.		1	
BD.98		Wheel-Arch Assembly, N.S.		1	Fitted from Chassis No. 90001 to 90068 and 610001 and subs.
BD.99		Wheel-Arch Assembly, O.S.		1	
1724/A		Panel, Rocker, N.S.		1	Fitted from Chassis No. 90001 to 90068 and 610001 and subs.
1724/B		Panel, Rocker, O.S.		1	
BD.28		Extension Assembly, N.S.		1	
BD.29		Extension Assembly, O.S.		1	
<b>CENTRE PILLAR</b>					
1711/A		Centre-Pillar, N.S. (less Trimming)		1	Fitted from Chassis No. 30001 to 31003
1711/B		Centre-Pillar, O.S. (less Trimming)		1	
BD.433/A		Centre-Pillar, N.S. (less Trimming)		1	Fitted from Chassis No. 90001 to 90068 and 610001 and subs.
BD.433/B		Centre-Pillar, O.S. (less Trimming)		1	
<b>SCUTTLE</b>					
2364		Scuttle Assembly		1	Fitted from Chassis No. 30001 to 31003
BD.429		Scuttle Assembly		1	Fitted from Chassis No. 90001 to 90068 and 610001 and subs.
<b>PANELS</b>					
1690		Panel, Tonneau		1	Fitted from Chassis No. 30001 to 31003
BD.85		Panel, Tonneau		1	Fitted from Chassis No. 90001 to 90068 and 610001 and subs.
1688/A		Panel, Top Quarter, N.S.		1	Fitted from Chassis No. 30001 to 31003
1688/B		Panel, Top Quarter, O.S.		1	
1689/A		Panel, Bottom Quarter, N.S.		1	
1689/B		Panel, Bottom Quarter, O.S.		1	
BD.86		Panel, Top Quarter, N.S.		1	Fitted from Chassis No. 90001 to 90068 and 610001 and subs.
BD.87		Panel, Top Quarter, O.S.		1	
BD.19		Panel, Bottom Quarter, N.S.		1	
BD.20		Panel, Bottom Quarter, O.S.		1	
1691/A		Panel, Border, N.S.		1	Fitted from Chassis No. 30001 to 31003
1691/B		Panel, Border, O.S.		1	
1914		Panel, Intermediate, between Luggage Boot Lid and Spare Wheel Cover		1	

# BODY FITTINGS

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
<b>FLOORBOARDS</b>			Fitted from Chassis No. 30001 to 31003, 90001 to 90068 and 610001 to 610558		
BD.1243		Floorboard, N.S., Front		1	
BD.1242		Floorboard, O.S., Front		1	
FS.404/10H		Screw, Set, Pointed End		4	
FS.404/6H		Screw, Set, Pointed End		4	
FS.404/8H		Screw, Set, Pointed End		2	
FW.104/T		Washer, Plain		10	
1214	C.724	Washer, Shakeproof		10	
BD.855		Floorboard, N.S., Rear		1	
BD.856		Floorboard, O.S., Rear		1	
FS.504/4H		Screw, Set, Pointed End		8	
FS.504/10H		Screw, Set, Pointed End		6	
FS.404/6H		Screw, Set, Pointed End		4	
FS.404/10H		Screw, Set, Pointed End		4	
FS.404/12H		Screw, Set, Pointed End		10	
FS.404/14H		Screw, Set, Pointed End		10	
FW.104/T		Washer, Plain		24	
1861		Washer, Special		10	
FW.205/T		Washer, Plain		6	
1214	C.724	Washer, Shakeproof		34	
FN.104/L		Nut		6	
BD.973		Toeboard		1	
FS.404/12H		Screw, Set, Pointed End		2	
BD.542/1		Washer, Special		4	
FS.404/10H		Screw, Set, Pointed End		4	
FW.104/T		Washer, Plain		2	
1214	C.724	Washer, Shakeproof		6	

<b>FLOORBOARDS</b>			Fitted from Chassis No. 610559 to 611500		
BD.1052		Floorboard, N.S., Front		1	
BD.1053		Floorboard, O.S., Front		1	
FS.404/6H		Screw, Set, Pointed End		8	
FS.404/14H		Screw, Set, Pointed End		4	
FW.104/T		Washer, Plain		4	
BD.542/3		Washer, Special		8	
1214	C.724	Washer, Shakeproof		12	
BD.1257		Floorboard, N.S., Rear		1	
BD.1258		Floorboard, O.S., Rear		1	
FS.504/10H		Screw, Set, Pointed End		6	
FS.404/10H		Screw, Set, Pointed End		4	
FS.404/12H		Screw, Set, Pointed End		10	
FS.404/14H		Screw, Set, Pointed End		6	
FW.104/T		Washer, Plain		14	
FW.205/T		Washer, Plain		6	
1861		Washer, Special		6	
1214	C.724	Washer, Shakeproof		26	
FN.104/L		Nut		6	

<b>FLOORBOARDS</b>			Fitted to Chassis No. 611501 and subs.		
BD.1340		Floorboard, N.S., Front		1	
BD.1341		Floorboard, O.S., Front		1	
FS.404/14H		Screw, Set, Pointed End		4	
FS.404/6H		Screw, Set, Pointed End		4	
1214	C.724	Washer, Shakeproof		8	
BD.542/3		Washer, Special		8	
BD.1257		Floorboard, N.S., Rear		1	
BD.1258		Floorboard, O.S., Rear		1	
FS.504/10H		Screw, Set, Pointed End		6	
FS.404/10H		Screw, Set, Pointed End		4	
FS.404/12H		Screw, Set, Pointed End		10	
FS.404/14H		Screw, Set, Pointed End		6	
FW.104/T		Washer, Plain		14	
FW.204/T		Washer, Plain		6	
1861		Washer, Special		6	
1214	C.724	Washer, Shakeproof		26	
FN.104/L		Nut		6	

# BODY FITTINGS

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
2364		<b>SCUTTLE ASSEMBLY (SALOON ONLY)</b>		1	Fitted from Chassis No. 30001 to 31003
BD.429		<b>SCUTTLE ASSEMBLY (SALOON ONLY)</b>		1	Fitted from Chassis No. 90001 to 90068, 610001 and subs.
BD.653		Bracket, mounting Scuttle, N.S.		1	
BD.654		Bracket, mounting Scuttle, O.S.		1	
2375		Rail, Screen		1	
BD.530/2		Nut, Clinch, on Screen Rail		6	
2303		Insert for N.S. Screen Pillar		1	
2304		Insert for O.S. Screen Pillar		1	
2461		Bracket, Bearing, for Screen Wiper		1	
FS.104/4D		Screw, Set, securing Bearing Bracket		2	
BD.530/1		Nut, Clinch, on Setscrews		2	
BD.1186		Bracket, Assembly, mounting Screen Hinges		2	
BD.1142		Bracket, mounting Sun Visors		2	
BD.451		Tube Assembly, for Screen Winder		1	
1899		<b>SCUTTLE ASSEMBLY (DROP HEAD COUPÉ ONLY)</b>		1	Fitted to Chassis No. 36001 to 36238 and 617001 and subs.
BD.653		Bracket, mounting Scuttle, N.S.		1	
BD.654		Bracket, mounting Scuttle, O.S.		1	
2375		Rail, Screen, Bottom		1	
BD.530/2		Nut, Clinch, on Screen Rail		6	
2303		Insert for N.S. Screen Pillar		1	
2304		Insert for O.S. Screen Pillar		1	
2461		Bracket, Bearing, for Screen Wiper		1	
FS.104/4D		Screw, Set, securing Bearing Bracket		2	
BD.530/1		Nut, Clinch, on Setscrews		2	
BD.451		Tube Assembly, for Screen Winder		1	
2081		Rail, Screen, Assembly, Top		1	
1872		Ball-Pin in Screen Rail		2	
BD.1748		Base-Plate for Ball-Pin		2	
1825		Nut, Wing, on Ball-Pin		2	
		<b>PANELS (DROP HEAD COUPÉ ONLY)</b>			
BD.1190		Panel, Side (Tail), N.S.		1	
BD.1191		Panel, Side (Tail), O.S.		1	
BD.344		Panel, Saddle End, N.S.		1	
BD.345		Panel, Saddle End, O.S.		1	
BD.346		Panel, Saddle		1	
2145		Panel, Quarter, N.S.		1	
2146		Panel, Quarter, O.S.		1	
2155		Panel, Cantrail, N.S.		1	
2156		Panel, Cantrail, O.S.		1	
2157		Panel, Main Head Pillar, N.S.		1	
2158		Panel, Main Head Pillar, O.S.		1	
2153		Corner for N.S. Rocker		1	
2154		Corner for O.S. Rocker		1	

# BODY FITTINGS

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
2524		<b>GEARBOX COVER</b>		1	Fitted from Chassis No. 30001 to 31003, 90001 to 90068 and 610001 to 610558
BD.1249		Angle, Fixing, N.S. of Cover		1	
BD.1243		Angle, Fixing, O.S. of Cover		1	
M.208/4R		Screw, Wood, securing Cover to Floorboards		24	
1758		Clip, Spring		3	
BD.524/4		Rivet, Bifurcated		46	
BD.1056		<b>GEARBOX COVER</b>		1	Fitted from Chassis No. 610559 to 611500
FS.404/6H		Screw, Set, Pointed End		10	
1214	C.724	Washer, Shakeproof		10	
BD.542/3		Washer, Special		10	
BD.524/6		Rivet, Bifurcated		8	
BD.1054		<b>CLUTCH HOUSING COVER</b>		1	Fitted from Chassis No. 610559 to 611500
FS.404/5H		Screw, Set, Pointed End		7	
BD.542/1		Washer, Special		7	
1214	C.724	Washer, Shakeproof		7	
BD.524/6		Rivet, Bifurcated		6	
BD.1327		<b>COVER ASSEMBLY FOR CLUTCH AND GEARBOX (COMBINED)</b>		1	Fitted to Chassis No. 611501 and subs.
FS.404/5H		Screw, Set, Pointed End		5	
FS.404/6H		Screw, Set, Pointed End		14	
BD.542/3		Washer, Special		19	
1214	C.724	Washer, Shakeproof		19	
BD.442		<b>PROPELLOR SHAFT TUNNEL</b>		1	Fitted from Chassis No. 30001 to 31003, 90001 to 90068 and 610001 to 610558
BD.1057		<b>PROPELLOR SHAFT TUNNEL</b>		1	Fitted to Chassis No. 610559 and subs.
AS.402/4H		Screw, Set		2	
AW.102/T		Washer, Plain		4	
AN.102/L		Nut		2	
1210/A		Washer, Shakeproof		2	
BD.1044		<b>FRONT WING ASSEMBLY, N.S.</b>		1	} Fitted from Chassis No. 30001 to 31003 (Saloon), 36001 to 36238 (Drop Head Coupé) and 90001 to 90068
BD.1045		<b>FRONT WING ASSEMBLY, O.S.</b>		1	
BD.1048		<b>FRONT WING ASSEMBLY, N.S.</b>		1	} Fitted to Chassis No. 610001 and subs.
BD.1049		<b>FRONT WING ASSEMBLY, O.S.</b>		1	
3088		Steady for Front Wings		2	
3089		Bracket for Steady		2	
FN.105/L		Nut		8	
FW.205/T		Washer (Plain)		4	
1218	C.725	Washer, Shakeproof		4	
1738/A		Bracket for Headlamp, N.S.		1	
1738/B		Bracket for Headlamp, O.S.		1	
1740		Packing (Rubber) between base of Brackets and Wings		2	

# BODY FITTINGS

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
<b>FRONT WING ASSEMBLY</b>					
<i>(continued)</i>					
1741		Packing (Fibre) on underside of Wings		2	
FN.106/L		Nut, securing Brackets to Wings		6	
BD.541/1		Washer, Special		6	
1220	C.726	Washer, Shakeproof		6	
1745		Motif, at joint of Front Apron		1	
FS.104/8D		Screw, Set, securing Motif		3	
FN.104/L		Nut on Setscrews		3	
FW.204/T		Washer (Plain) on Setscrews		6	
1214	C.726	Washer, Shakeproof, under Nuts		3	
FN.104/L		Nut, fixing Wings to Radiator Shell		4	
BD.542/1		Washer, Special		4	
1214	C.724	Washer, Shakeproof		4	
<p>Wings supplied unpainted. Painted ones obtainable upon receipt of Special Order, quoting precise colour required.</p>					
<b>REAR WING, N.S.</b>					
1709/A			1	} Fitted from Chassis No. 30001 to 31003 (Saloon) and 36001 to 36238 (Drop Head Coupé)	
1709/B			1		
BD.83		<b>REAR WING, N.S.</b>	1	} Fitted from Chassis No. 90001 to 90068 and 610001 and subs.	
BD.84		<b>REAR WING, O.S.</b>	1		
FS.105/8D		Screw, Set, $\frac{5}{16}$ " x 1"		10	
1218	C.725	Washer, Shakeproof		14	
BD.542/2		Washer, Special		14	
BD.539/14		Screw, Self-Tapping		4	
AW.102/T		Washer (Plain)		4	
FS.105/6D		Screw, Set		4	
<p>Wings supplied unpainted. Painted ones obtainable upon receipt of Special Order, quoting precise colour required.</p>					
BD.813		Piping, Wing (approx. 30 ft.)		As reqd.	
FS.105/10D		Screw, Set, at joint of Front and Rear Wings		4	
FN.105/L		Nut on Setscrews		4	
BD.542/2		Washer, Special, on Setscrews		8	
1218	C.725	Washer, Shakeproof, under Nuts		4	
<b>BEADING FOR STEP</b>					
1379		Beading, Step (Front Wings) 5' 2"		2	} Fitted from Chassis No. 30001 to 31003 (Saloon) and 36001 to 36238 (Drop Head Coupé)
1380		Beading, Step (Front Wings) 5' 0"		2	
1381		Beading, Step (Front Wings) 4' 9½"		2	
1379		Beading, Step (Front Wings) 5' 2"		2	} Fitted from Chassis No. 90001 to 90068 and 610001 and subs.
1380/A		Beading, Step (N.S. Front Wing) 5' 0"		1	
1380/B		Beading, Step (O.S. Front Wing) 5' 0"		1	
1381/A		Beading, Step (N.S. Front Wing) 4' 9½"		1	
1381/B		Beading, Step (O.S. Front Wing) 4' 9½"		1	
1383		Tread-Strip for Beading, 5' 2"		2	
1384		Tread-Strip for Beading, 5' 0"		2	
1385		Tread-Strip for Beading, 4' 9½"		2	
AS.304/4F		* Screw (Cheese Head) securing Beading to Step		66	
AN.104/L		* Nut on Screws		66	
1206	C.721	* Washer, Shakeproof, under Nuts		66	
<p>*Alternative method of securing Step Beading is to use the following:</p>					
TLP/D.530		Rivet, Pop		66	

# BODY FITTINGS

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
<b>BONNET</b>					Complete Bonnets or Panels for same supplied unpainted. Painted ones obtainable only on receipt of Special Order, quoting precise colour required
1887		Bonnet, complete		1	Fitted from Chassis No. 30001 to 31003 (Saloon) and 36001 to 36238 (Drop Head Coupé)
BD.104		Bonnet, complete		1	Fitted from Chassis No. 90001 to 90068 and 610001 and subs.
1887/A		Panel, Side, for Bonnet, N.S.		1	Fitted from Chassis No. 30001 to 31003 (Saloon) and 36001 to 36238 (Drop Head Coupé)
1887/A.1		Panel, Side, for Bonnet, O.S.		1	
1887/B		Panel, Top, for Bonnet, N.S.		1	Fitted from Chassis No. 90001 to 90068 and 610001 and subs.
1887/B.1		Panel, Top, for Bonnet, O.S.		1	
BD.104/A		Panel, Side, for Bonnet, N.S.		1	Fitted from Chassis No. 30001 to 31003 (Saloon) and 36001 to 36238 (Drop Head Coupé)
BD.104/A.1		Panel, Side, for Bonnet, O.S.		1	
BD.104/B		Panel, Top, for Bonnet, N.S.		1	
BD.104/B.1		Panel, Top, for Bonnet, O.S.		1	
1375		Hinge, Top Centre, 48 $\frac{3}{32}$ " long (Chromium Plated)		1	Fitted from Chassis No. 30001 to 31003 (Saloon) and 36001 to 36238 (Drop Head Coupé)
BD.679/2		Hinge, Top Centre, 48 $\frac{1}{4}$ " long (Chromium Plated)		1	Fitted from Chassis No. 90001 to 90068 and 610001 and subs.
1524		Support for Hinge		2	
FS.504/6H		Screw, Set, securing Hinge Support at Rear End		2	
FN.104/L		Nut on Setscrew		2	
1214	C.724	Washer, Shakeproof, under Nuts		2	
FS.504/3H		Screw, Set, securing Hinge Support at Front End		2	
593		Insert (Rubber) around Scuttle (7' 8" long)		1	
BD.542/6		Rivet, Bifurcated, securing Insert		16	
1905		Moulding, Side (Chromium Plated), N.S.		1	Fitted from Chassis No. 30001 to 31003 (Saloon) and 36001 to 36238 (Drop Head Coupé)
1905/A		Moulding, Side (Chromium Plated), O.S.		1	
BD.150		Moulding, Side (Chromium Plated), N.S.		1	Fitted from Chassis No. 90001 to 90068 and 610001 and subs.
BD.151		Moulding, Side (Chromium Plated), O.S.		1	
BD.212		Bolt, Special, securing Mouldings		16	
AN.103/L		Nut on Bolts		16	
AW.102/T		Washer on Bolts		16	
1210/A	C.723	Washer, Shakeproof, under Nuts		16	
553/A		Pad (Rubber) at corner of Bonnet		2	
553/B		Pad (Rubber) at corner of Bonnet		2	
BD.524/7		Rivet, Bifurcated, securing Corner Pads		4	
1985		Fastener (Plunger Type)		4	Fitted from Chassis No. 30001 to 31003 (Saloon) and 36001 to 36238 (Drop Head Coupé)
1376		Fastener (complete with Backing Plate, Screws, Nuts and Washers)		4	Fitted from Chassis No. 90001 to 90068 and 610001 and subs.
2060		Stirrup for Fastener (front end), O.S.		1	
2203		Stirrup for Fastener (front end), N.S.		1	
FN.105/L		Nut, securing Stirrups		8	
FW.205/T		Washer under Nuts		8	
1218	C.725	Washer, Shakeproof, under Nuts		4	
BD.1254		Stirrup for Fastener (rear end)		2	
FS.504/5H		Screw, securing Stirrups		4	
<b>SCUTTLE VENTILATOR</b>					
BD.769				1	
2422		Lid only		1	
1704		Rod, Operating		1	
1782		Knob for Operating Rod		1	
1783		Bezel and Nut		1	
1784		Washer (Felt) for Bezel		1	
BD.164		Pipe, Inlet		1	
BD.319		Cover (Gauze) for Inlet Pipe		1	
2441		Tube (Rubber)		2	

# BODY FITTINGS

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
BD.627		<b>WINDSCREEN ASSY. (SALOON ONLY)</b>		1	Comprising complete Frame, Glass, Male Fasteners and Moulded Rubber
BD.622/A		Frame (Top Half)		1	
BD.622/B		Frame (Bottom Half)		1	
BD.621		Glass only		1	
BD.1207		Rubber, Inner (9' 6" long)		1	
3078/2		Rubber, Sorbo (9' 8" long)		1	
BD.1317/1		Everseal, around top outer edge of Frame		1	
BD.1317/2		Everseal, around bottom outer edge of Frame		1	
269/A		Fastener (female portion) on N.S. Screen Pillar		1	
269/B		Fastener (female portion) on O.S. Screen Pillar		1	
BD.539/7		Screw (Chromium Plated) securing Female Fasteners		4	
271	C.1744	Washer (Chromium Plated) under Screws		As reqd.	
		Fastener (male portion) at each side of Frame		2	
AS.503/2L.1		Screw (Chromium Plated) securing Male Fasteners		4	
BD.1319		Hinge Assembly, N.S.		1	
BD.1320		Hinge Assembly, O.S.		1	
AS.102/4D		Screw, securing Hinges		8	
AN.102/L		Nut on Screws		8	
1210/A	C.723	Washer, Shakeproof, under Nuts		8	
1954		Bracket "T" for N.S. Hinge		1	
1955		Bracket "T" for O.S. Hinge		1	
AS.402/3H		Screw, securing "T" Bracket to Frame		6	
AS.102/4D		Screw, securing "T" Bracket to Swinging Arm of Hinge		2	
AW.102/T		Washer (Chromium Plated) on Screws		2	
BD.533/1		Screw (Dome Head) securing "T" Brackets to Swinging Arm of Hinge		2	
FW.204/T		Washer (Chromium Plated) on Dome Head Screws		2	
1715		Winder, complete with Chain		1	
AS.503/3L.1		Screw, securing Winder		2	
BD.531/1		Nut, Cap		2	
1715/A		Handle for Winder		1	
BD.627/A.1		Bracket, Attachment, Centre for anchoring Winder Chain to Screen Frame		1	
2192		<b>WINDSCREEN ASSY. (DROP HEAD COUPÉ ONLY)</b>		1	Comprising complete Frame, Glass, Male Fasteners and Moulded Rubber
2192/A		Frame (Top Half)		1	
2192/B		Frame (Bottom Half)		1	
2194		Pivot, N.S.		1	
2195		Pivot, O.S.		1	
AS.503/2L.1		Screw, securing Pivots to Frame		8	
2192/C		Glass only (Pattern No. 299)		1	
1687		Rubber, Inner (9' 8" long)		1	
3078		Rubber, Sorbo (9' 8" long)		1	
BD.1317/1		Everseal, around top outer edge of Frame		1	
BD.1317/2		Everseal, around bottom outer edge of Frame		1	
269/A		Fastener (female portion) on N.S. Screen Pillar		1	
269/B		Fastener (female portion) on O.S. Screen Pillar		1	
BD.539/7		Screw (Chromium Plated) securing Female Fasteners		4	
271	C.1744	Washer (Chromium Plated) under Screws		As reqd.	
		Fastener (male portion) at each side of Frame		2	
AS.503/2L.1		Screw (Chromium Plated) securing Male Fasteners		4	
1715		Winder, complete with Chain		1	
AS.503/3L.1		Screw (Chromium Plated) securing Winder		2	
BD.531/1		Nut, Cap		2	
1715/A		Handle for Winder		1	
BD.627/A.1		Bracket, Attachment, Centre, for anchoring Winder Chain to Screen Frame		1	

# BODY FITTINGS

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.	
2333		<b>FRONT DOOR ASSY., N.S. (SALOON ONLY)</b>		1	} Shell only	
2334		<b>FRONT DOOR ASSY., O.S. (SALOON ONLY)</b>		1		
1693/A		Panel for N.S. Front Door		1	} Fitted from Chassis No. 30001 to 31003	
1693/B		Panel for O.S. Front Door		1		
2074		Check-Strap		2		
2076		Screw, Special		2		
1861		Washer		2		
BD.617		Check-Strap		2		} Fitted from Chassis No. 90001 to 90068 and 610001 and subs.
BD.669		Screw, Special		2		
BD.541/5		Washer		4		
BD.612		Casing Assembly, N.S.		1		
BD.613		Casing Assembly, O.S.		1		
BD.610		Elbow-Rest Assembly, N.S.		1		
BD.611		Elbow-Rest Assembly, O.S.		1		
3140		Bracket, supporting Elbow-Rest		2		
BD.539/2		Screw (Self-Tapping) securing Bracket to Door		6		
BD.532/2		Washer, Cup, on Screws		6		
1049		Nut, Knurled, securing Elbow - Rests to Brackets		2		
2346		<b>REAR DOOR ASSY., N.S. (SALOON ONLY)</b>		1	} Shell only	
2347		<b>REAR DOOR ASSY., O.S. (SALOON ONLY)</b>		1		
1694/A		Panel for N.S. Rear Door		1	} Fitted from Chassis No. 30001 to 31003	
1694/B		Panel for O.S. Rear Door		1		
2074		Check-Strap		2		
2076		Screw, Special		2		
1861		Washer		2		
BD.617		Check-Strap		2		} Fitted from Chassis No. 90001 to 90068 and 610001 and subs.
BD.669		Screw, Special		2		
BD.541/5		Washer		4		
BD.558		Casing Assembly, N.S.		1		
BD.559		Casing Assembly, O.S.		1		
BD.1365		<b>DOOR ASSEMBLY, N.S. (DROP HEAD COUPÉ ONLY)</b>		1	} Shell only	
BD.1366		<b>DOOR ASSEMBLY, O.S. (DROP HEAD COUPÉ ONLY)</b>		1		
2147		Panel, N.S.		1		
2148		Panel, O.S.		1		
2256		Check-Strap		2		
M.108/6R		Screw, Wood, securing Check-Strap		12		
BD.1367		Casing Assembly, N.S.		1		
BD.1368		Casing Assembly, O.S.		1		

# BODY FITTINGS

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
<b>DOOR HINGES (SALOON ONLY)</b>					
1734/A		Hinge at top of N.S. Front Door		1	Fitted from Chassis No. 30001 to 30323
1734/B		Hinge at top of O.S. Front Door		1	
1735/A		Hinge at bottom of N.S. Front Door		1	
1735/B		Hinge at bottom of O.S. Front Door		1	
1736/A		Hinge at top of N.S. Rear Door		1	
1736/B		Hinge at top of O.S. Rear Door		1	
1737/A		Hinge at bottom of N.S. Rear Door		1	Fitted from Chassis No. 30324 to 31003
1737/B		Hinge at bottom of O.S. Rear Door		1	
2313		Hinge at bottom of N.S. Front Door		1	
2314		Hinge at bottom of O.S. Front Door		1	
2315		Hinge at top of N.S. Front Door		1	
2316		Hinge at top of O.S. Front Door		1	
2317		Hinge at bottom of N.S. Rear Door		1	Fitted from Chassis No. 90001 to 90068 and 610001 and subs.
2318		Hinge at bottom of O.S. Rear Door		1	
2319		Hinge at top of N.S. Rear Door		1	
2320		Hinge at top of O.S. Rear Door		1	
BD.671		Hinge at top of N.S. Front Door		1	
BD.672		Hinge at top of O.S. Front Door		1	
BD.673		Hinge at bottom of N.S. Front Door		1	Fitted from Chassis No. 90001 to 90068 and 610001 and subs.
BD.674		Hinge at bottom of O.S. Front Door		1	
BD.675		Hinge at top of N.S. Rear Door		1	
BD.676		Hinge at top of O.S. Rear Door		1	
BD.677		Hinge at bottom of N.S. Rear Door		1	
BD.678		Hinge at bottom of O.S. Rear Door		1	
BD.668		Nipple, Grease		8	
FS.504/6H		Screw, Set, securing Bottom Hinges to Doors		16	
FS.504/5H		Screw, Set, securing Top Hinges to Doors		16	
FS.504/8H		Screw, Set, securing Hinges to Door Pillars		28	
FS.504/4H		Screw, Set, securing Hinges to Door Pillars		4	

## DOOR HINGES (DROP HEAD COUPÉ ONLY)

2091		Hinge at top of N.S. Door		1
2092		Hinge at top of O.S. Door		1
2093		Hinge in centre of N.S. Door		1
2094		Hinge in centre of O.S. Door		1
2095		Hinge at bottom of N.S. Door		1
2096		Hinge at bottom of O.S. Door		1
M.108/8R		Screw, Wood, securing Hinges		12
M.110/8R		Screw, Wood, securing Hinges		30

## DOOR LOCKS (SALOON ONLY)

1720/A		Lock, with Striker, for N.S. Front Door		1
1720/B		Lock, with Striker, for O.S. Front Door		1
1719/A		Lock, with Striker, for N.S. Rear Door		1
1719/B		Lock, with Striker, for O.S. Rear Door		1
AS.502/3H		Screw, Set, securing Locks		12
AS.504/4H		Screw, Set, securing Locks		8
2064		Plate, Cover, for N.S. Door Locks		2
2065		Plate, Cover, for O.S. Door Locks		2
AS.602/4H		Screw, Set (Chromium Plated) securing Cover Plates		4
BD.539/4		Screw, Set (Chromium Plated) securing Cover Plates		8

## DOOR LOCKS (DROP HEAD COUPÉ ONLY)

2310		Lock for N.S. Door		1
2311		Lock for O.S. Door		1
M.108/6R		Screw, Wood, securing Locks		4
M.108/8R		Screw, Wood, securing Locks		8
2286		Plate, Cover, for N.S. Door Lock		1
2287		Plate, Cover, for O.S. Door Lock		1
M.304/4L.1		Screw, Wood, securing Cover Plates		8

# BODY FITTINGS

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
<b>DOOR HANDLES</b>					
BD.6		Handle (Inside) for all Doors (12270/C)	4	2	required for Drop Head Coupé only
BD.7		Handle (Outside) for O.S. Front Door (R.14084/H) (complete with Key)	1	2	required for Drop Head Coupé only
BD.8		Handle (Outside) for N.S. Front Door (14084/J)	1	}	Not required for Drop Head Coupé
BD.9		Handle (Outside) for N.S. Rear Door (L.14084/C)	1		
BD.10		Handle (Outside) for O.S. Rear Door (R.14084/C)	1		
N.D.		Key, Locking O.S. Front Door (state number when ordering)	1		
2222		Buffer (Rubber) on Door Pillars	8		
BD.539/12		Screw, Self-Tapping, securing Buffers	8		
<b>FRONT DOOR GLASS AND FITTINGS (SALOON ONLY)</b>					
BD.605		Glass, Main	2		
BD.571/1		Everseal (16" long)	2		
2333/1		Felt (Black) (2" wide x 1' 6" long)	2		
BD.174		Channel, Top, for Main Glass	2		
BD.175		Channel for Door Pillars	2		
BD.540/8		Screw, Self-Tapping, securing Channels	12		
1725/C		Channel, Bottom	2		
1725/A		Regulator for N.S. Window	1		
1725/B		Regulator for O.S. Window	1		
FS.504/3H		Screw, Set, securing Regulators	8		
BD.552		Handle for Regulators (complete with Escutcheon)	2		
1820		Buffer for Main Window	2		
AS.502/6H		Screw, Set, securing Buffers	2		
BD.180		Strip (Velvet) 16 $\frac{1}{2}$ " long, between inner face of Glass and Door Capping	2		
BD.176		Excluder, Draught, around N.S. Door Window Frame	1		
BD.177		Excluder, Draught, around O.S. Door Window Frame	1		
BD.538/1		Screw, Self-Tapping, securing Draught Excluder	10		
BD.580		<b>VENTILATOR WINDOW, COMPLETE, N.S. (LESS GEARBOX AND HANDLE) (SALOON ONLY)</b>	1		
BD.581		<b>VENTILATOR WINDOW, COMPLETE, O.S. (LESS GEARBOX AND HANDLE) (SALOON ONLY)</b>	1		
BD.540/8		Screw, Self-Tapping	16		
BD.540/2		Screw, Self-Tapping	4		
AS.502/4H		Screw, Set	6		
BD.540/7		Screw, Self-Tapping	2		
BD.578		Frame only, N.S.	1		
BD.579		Frame, only, O.S.	1		
BD.582		Channel Assembly, separating Ventilator and Main Window	2		
BD.46/1		Insert (Rubber) in Channel (12" long)	2		
1505		Felt in Channel (28" long)	2		
BD.527/1		Rivet, Bifurcated, securing Insert and Felt	4		
BD.583		Glass for Ventilator	2		
BD.1300/3		Strip, Glazing (Everseal)	2		
1531		Bead, Draught, N.S.	1		
1500		Bead, Draught, O.S.	1		
1728/A		Gearbox for N.S. Ventilator	1		
1728/B		Gearbox for O.S. Ventilator	1		
1732		Bush, Bearing, for Gearbox	2		
1723		Handle, operating Ventilator	2		
M.306/5R		Screw, Wood, securing Handle to Door Facia	6		

# BODY FITTINGS

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
<b>DOOR GLASS AND FITTINGS (DROP HEAD COUPÉ ONLY)</b>					
2161		Glass		2	
1874		Guide, Glass, at rear of N.S. Door		1	
1875		Guide, Glass, at rear of O.S. Door		1	
1876		Guide, Glass, at front of N.S. Door		1	
1877		Guide, Glass, at front of O.S. Door		1	
M.108/6R		Screw, Wood, securing Guides		8	
M.106/6R		Screw, Wood, securing Guides		16	
2140		Strip (Velvet) along top inner edge of Doors (37" long)		2	
2272		Buffer, Roller		2	
2104		Regulator for N.S. Window		1	
2105		Regulator for O.S. Window		1	
FS.404/3H		Screw, Set, securing Regulator		8	
FS.404/4H		Screw, Set, securing Regulator		4	
2106		Channel, Bottom, N.S.		1	
2107		Channel, Bottom, O.S.		1	
BD.552		Handle, Operating, for Regulators (complete with Escutcheon)		2	
<b>REAR DOOR GLASS AND FITTINGS (SALOON ONLY)</b>					
BD.547		Glass		2	
BD.571/2		Everseal (24" long)		2	
2346/1		Felt (Black) 2" wide x 24" long		2	
BD.172		Channel for Glass Slide (44" long)		1	
BD.173		Channel for Glass Slide (24" long)		1	
BD.540/8		Screw, Self-Tapping, securing Channels		18	
1726/A		Regulator for N.S. Window		1	
1726/B		Regulator for O.S. Window		1	
1726/C		Channel for N.S. Regulator		1	
1726/D		Channel for O.S. Regulator		1	
FS.504/3H		Screw, Set, securing Regulators		8	
BD.552		Handle for Regulators (complete with Escutcheon)		2	
1820		Buffer for Windows		2	
AS.502/6H		Screw, Set, securing Buffers		2	
BD.181		Strip (Velvet) 25½" long, between inner face of Glass and Door Capping		2	
BD.178		Excluder, Draught, around Window Frames		2	
BD.538/1		Screw, Self-Tapping, securing Draught Excluder		14	
<b>SLIDING ROOF ASSEMBLY</b>					
BD.786				1	
1707		Panel (Sliding portion only)		1	
2321		Bar, Locking (complete with End Plates and Chromium Plated Handle)		1	
BD.691		Handle (Chromium Plated) (complete with Bolt and Spring)		1	
2179		Buffer (Rubber) on front of Slide		2	
M.304/6R		Screw, Wood, securing Buffers		2	
BD.543/1		Washer, Cup, on Woodscrews		2	
BD.659/1		Tube, Drain (Rubber) 48" long		2	
BD.659/2		Tube, Drain (Rubber) 66" long		2	
2261	C.821	Clip for Drain Tubes (Griptide No. 10)		4	
		Strip (Rubber) sealing front leading edge of Slide		1	
BD.786/3		Lining (Cloth) 28" x 40"		1	
<b>BACKLIGHT, COMPLETE (SALOON ONLY)</b>					
BD.639				1	Comprising complete Frame, Glass and Jointing Strips
BD.640/1		Frame (top half only)		1	
BD.640/2		Frame (bottom half only)		1	
BD.655		Glass		1	
BD.1300/4		Everseal (82" long)		1	
BD.642		Strip (Brass) joining Frame		2	
BD.529/1		Screw, securing Jointing Strips to Frame		8	
BD.539/1		Screw, securing Backlight to Body		16	

# BODY FITTINGS

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
BD.1369		<b>BACKLIGHT, COMPLETE (DROP HEAD COUPÉ ONLY)</b>		1	Comprising complete Frame, Glass and Dome Nuts
2086		Frame (external half) (with Studs)		1	
2087		Frame (internal half) (with Dome Nuts)		1	
2162		Glass		1	
2429		<b>LUGGAGE COMPARTMENT LID (COMPLETE WITH TOOL CONTAINER LID)</b>		1	Fitted from Chassis No. 30001 to 31003 (Saloon) and 36001 to 36238 (Drop Head Coupé)
1957		Lid only (less Tool Container Lid)		1	
1928		Quadrant (Hinge) N.S.		1	
1929		Quadrant (Hinge) O.S.		1	
1935		Bolt, securing Quadrants		4	
1956		Piece, Distance, on Bolts		4	
2223		Buffer (Rubber)		2	
2208		Strip (Rubber) Anti-Rattle (84" long)		1	
2046		Lock for Lid		1	
2047		Handle (complete with Key)		1	
N.D.		Key (state number when ordering)		1	
AS.602/4H		Screw, Set, securing Handle		2	
1606/C		Lock, Budget, fastening Tool Container Lid		2	
1608/B		Escutcheon-Plate for Budget Lock		2	
1605/B		Lever, Thumb, operating Budget Lock		2	
BD.65		<b>LUGGAGE COMPARTMENT LID (COMPLETE WITH TOOL CONTAINER LID)</b>		1	Fitted from Chassis No. 90001 to 90068 and 610001 and subs.
BD.21		Lid only (less Tool Container Lid)		1	
BD.777		Hinge, complete, N.S.		1	
BD.778		Hinge, complete, O.S.		1	
FB.504/6H		Bolt, securing Hinge to Lid		6	
FN.104/L		Nut on Bolts		6	
	C.739	Washer, Shakeproof		6	
FS.504/12H		Screw, Set, securing Hinge to Body		8	
BD.57		Nut, Knurled, locking Lid in "open" position		2	
BD.382		Strip, Sealing (Sorbo) (86" long)		1	
BD.312		Strip, Sealing (Rubber) (86" long)		1	
BD.69		Lock for Lid		1	
FS.104/6D		Screw, Set, securing Lock		4	
BD.603		Handle (complete with Key)		1	
N.D.		Key (state number when ordering)		2	
AS.602/6H		Screw, Set, securing Handle at top		1	
AS.602/8H		Screw, Set, securing Handle at bottom		1	
2429/TL		<b>TOOL CONTAINER LID, COMPLETE</b>		1	Fitted from Chassis No. 30001 to 31003 (Saloon) and 36001 to 36238 (Drop Head Coupé)
2027		Hinge		2	
BD.59		Ring, Lift, for raising Lid		1	Note: Part No. 2429/TL comprises Lid, Rubber Covering, Hinges, Lifting Ring and Electric Lamp
M.106/4R		Screw, Wood, securing Lifting Ring		3	
2429/CS		Check-Strap (Leather) $\frac{1}{2}$ " thick x $\frac{1}{2}$ " wide x $7\frac{1}{2}$ " long		1	
M.306/6R		Screw, Wood, securing Check-Strap		2	
BD.532/2		Washer, Cup, on Woodscrews		2	
545111		Lamp, Electric, on Lid (with Flex) (Lucas Type DF.41/T)		1	

# BODY FITTINGS

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.	
BD.65/TL.1		<b>TOOL CONTAINER LID, COMPLETE</b>		1	Fitted from Chassis No. 90001 to 90068 and 610001 to 610100	
BD.65/TL.2		<b>TOOL CONTAINER LID, COMPLETE</b>		1	Fitted to Chassis No. 610101 and subs.	
BD.109		<b>Hinge</b>		3		
AS.303/2H		<b>Screw, Set, securing Hinge to Lid</b>		9	<b>Note:</b> Part Nos. BD.65/TL.1 and BD.65/TL.2 comprise Lid, Hinges, Locks, Beading with Moulded Rubber Inserts, Electric Lamp and Switch	
AW.102/T		<b>Washer on Setscrews</b>		9		
AS.603/4H		<b>Screw, Set, securing Hinge to Luggage Lid</b>		6		
BD.110		<b>Lock</b>		2		
AS.303/2H		<b>Screw, Set, securing Locks</b>		6		
AW.102/T		<b>Washer on Setscrews</b>		6		
BD.332/1		<b>Beading</b>		4		
BD.213/1		<b>Insert (Moulded Rubber) in Beading</b>		4		
BD.538/1		<b>Screw, Self-Tapping, securing Beading</b>		16		
BD.826		<b>Lamp, Electric (Lucas No. 532940)</b>		1		
M.204/3R		<b>Screw, Wood, securing Lamp to Tool Lid</b>		2		
M.304/4R		<b>Screw, Wood, securing Lamp Rim</b>		2		
BD.207		<b>Switch for Lamp (Lucas No. 359236)</b>		1		
AS.503/3H		<b>Screw, Set, securing Switch</b>		2		
BD.1096		<b>Check-Strap Assembly</b>		1		
AS.502/8H		<b>Screw, Set, securing Check-Strap</b>		2		
1210/A	C.723	<b>Washer, Shakeproof, under Nuts</b>		2		Fitted to Chassis No. 610101 and subs.
AN.102/L		<b>Nut on Setscrews</b>		2		
<b>SPARE WHEEL COVER</b>						Fitted from Chassis No. 30001 to 31003 (Saloon) and 36001 to 36238 (Drop Head Coupé)
1960		<b>Panel only. (Supplied unpainted. Painted Panels obtainable upon receipt of Special Order, quoting precise colour required.)</b>		1		
1964		<b>Quadrant, N.S.</b>		1		
1965		<b>Quadrant, O.S.</b>		1		
1946		<b>Bolt, securing Quadrants to Body</b>		2		
1974		<b>Bracket, Slotted, to receive N.S. Quadrant</b>		1		
1975		<b>Bracket, Slotted, to receive O.S. Quadrant</b>		1		
AS.502/4H		<b>Screw, Set, securing Brackets to Body</b>		4		
1962		<b>Lock, Budget, N.S.</b>		1		
1963		<b>Lock, Budget, O.S.</b>		1		
FS.104/6D		<b>Bolt, securing Locks</b>		4		
2312		<b>Escutcheon for Budget Locks</b>		2		
BD.540/1		<b>Screw, Self-Tapping, securing Escutcheons</b>		4		
BD.875		<b>Box, Number Plate (Lucas 052315)</b>		1		
1960/A		<b>Bar, Cross</b>		1		
<b>SPARE WHEEL COVER</b>						
BD.74		<b>Cover, complete (less Number Plate)</b>		1	Fitted from Chassis No. 90001 to 90068 and 610001 to 610018	
BD.74/S		<b>Cover, complete (less Number Plate)</b>		1	Fitted to Chassis No. 610019 and subs.	
BD.24/25		<b>Panel only. (Supplied unpainted. Painted Panels obtainable upon receipt of Special Order, quoting precise colour required.)</b>		1		
BD.33		<b>Quadrant and Hinge, complete, N.S.</b>		1	Fitted from Chassis No. 610001 to 611737	
BD.34		<b>Quadrant and Hinge, complete, O.S.</b>		1		
BD.1352		<b>Quadrant and Hinge, complete, N.S.</b>		1	Fitted to Chassis No. 611738 and subs.	
BD.1353		<b>Quadrant and Hinge, complete, O.S.</b>		1		
FS.504/12H		<b>Screw, Set, securing Quadrant</b>		8		
BD.619		<b>Lock, Budget, N.S.</b>		1		
BD.620		<b>Lock, Budget, O.S.</b>		1		
AS.502/4H		<b>Screw, Set, securing Budget Locks</b>		8		
2312		<b>Escutcheon for Budget Locks</b>		2		
BD.540/1		<b>Screw, Self-Tapping, securing Escutcheon</b>		4		
BD.875		<b>Box, Number Plate (Lucas No. 052315)</b>		1	Fitted from Chassis No. 90001 to 90068 and 610001 to 610018	
BD.839		<b>Cover, Number Plate (Lucas No. 525411)</b>		1	Fitted to Chassis No. 610019 and subs.	
BD.46/2		<b>Rubber, Sealing, around Cover Aperture</b>		1		

# BODY FITTINGS

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
<b>LUGGAGE COMPARTMENT</b>					Fitted to Chassis No. 610001 and subs. and 617001 and subs.
BD.1068		Panel, Side, N.S.		1	
BD.1069		Panel, Side, O.S.		1	
BD.486		Panel for Rear Squab		1	
BD.1078		Pad (Mutocel) on back of Rear Squab Panel		1	
BD.914		Tubing (Rubber) sealing joints of Side and Rear Squab Panels (24" long)		2	
FS.504/3H		Screw, Set, securing Side Panels		4	
BD.711/1		Screw, Self-Tapping, securing Side and Rear Squab Panels		20	
BD.484		Floor-Member Assembly, N.S.		1	
BD.485		Floor-Member Assembly, O.S.		1	
BD.810		Floorboard Assembly, Forward		1	
BD.59		Ring for lifting Floorboard		1	
BD.1498/1		Screw, Wood, securing Lifting Ring		3	
BD.332/3		Beading on Forward Floorboard		4	
BD.213/3		Insert (Rubber) in Beading		4	
BD.538/1		Screw, Self-Tapping, securing Beading		16	
BD.815		Floorboard Assembly, Rear		1	
BD.332/2		Beading on Rear Floorboard		4	
BD.213/2		Insert (Rubber) in Beading		4	
BD.538/1		Screw, Self-Tapping, securing Beading		16	
	C.2016/1	Screw, Set, securing Floorboard		9	
BD.543/2		Washer, Cup, on Setscrews		9	
BD.728		Plate, covering Petrol Filler Pipe		1	
BD.539/13		Screw, Self-Tapping, securing Cover Plate		6	
<b>DUST PREVENTIVE PANELS FOR LUGGAGE COMPARTMENT</b>					Fitted to Chassis No. 612053 and subs. (Saloon) and 617001 and subs. (Drop Head Coupé)
BD.1527		Plate on N.S. Side Panel		1	
BD.1528		Plate on O.S. Side Panel		1	
BD.1529		Fabric under Plate		2	
BD.711/1		Screw, Self-Tapping, securing Plates		22	
BD.1530		Rail on Locker Floor		1	
BD.1533		Fabric between Rear Cross Bar and Spare Wheel Cover		1	
BD.1531		Strip fixing Fabric to Rear Cross Bar		1	
BD.1532		Strip fixing Fabric to Spare Wheel Cover		1	
BD.711/5		Screw, Self-Tapping, securing Fixing Strips		12	
BD.711/1		Screw, Self-Tapping, securing Fixing Strips		10	
BD.1534		Panel between Tonneau and Rear Squab Panel		1	
BD.711/1		Screw, Self-Tapping, securing Panel		19	

# BODY FITTINGS

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
		<b>CAR HEATER AND AIR CONDITIONING UNIT</b>	Fitted to Chassis No. 610001 and subs.		
BD.584		<b>CAR HEATER UNIT (CLAYTON TYPE C.B.)</b>		1	
BD.303/4		Pipe, Air Duct (Scuttle Vent to Air Box)		1	
	C.822	Clip, securing Pipe		1	
BD.926		Duct, Air, Assembly (N.S. of Screen)		1	
BD.927		Duct, Air, Assembly (O.S. of Screen)		1	
BD.711/1		Screw, Self-Tapping, securing Ducts to Screen Rail		4	
BD.1019/1		Pipe, Air Duct (N.S. Duct to "Y" Piece)		1	
BD.1019/2		Pipe, Air Duct (O.S. Duct to "Y" Piece)		1	
	C.830	Clip, securing Pipes		4	
BD.661/1		Piece "Y"		1	
BD.303/1		Pipe, Air Duct ("Y" Piece to Heater)		1	
	C.822	Clip, securing Pipe		2	
BD.241/1		Pipe, Hose (Manifold to Tap, N.S.)		1	Fitted from Chassis No. 610001 to 610025
BD.233		Pipe, Hose (Manifold to Tap, N.S.)		1	Fitted to Chassis No. 610026 and subs.
	C.821	Clip, securing Hose Pipe		2	
	C.290	Adaptor on Water Manifold		1	
	C.1504	Washer (Fibre) on Adaptor		1	
BD.840		Tap, Heater, Assembly		1	
BD.240		Nut, securing Tap to Scuttle		1	
1230	C.731	Washer, Shakeproof, on Tap		2	
BD.215/5		Pipe, Hose (Tap to Heater, N.S.)		1	
	C.821	Clip, securing Hose Pipe		2	
BD.215/1		Pipe, Hose (Heater to Adaptor, O.S.)		1	
	C.821	Clip, securing Hose Pipe		2	
BD.237		Adaptor, Hose, on Scuttle		2	
BD.240		Nut, securing Adaptor to Scuttle		2	
1230	C.731	Washer, Shakeproof, under Nuts		2	
BD.215/4		Pipe, Hose, Adaptor to Tube		1	
	C.821	Clip, securing Hose Pipe		2	
BD.745		Tube Assembly, connecting Pipes from Adaptor to Pump		1	
FS.204/4D		Screw, Set, securing Tube		1	
FW.104/T		Washer on Setscrews		1	
1214	C.724	Washer, Shakeproof, on Setscrews		1	
BD.233		Pipe, Hose (Tube to Adaptor on Pump Hose)		2	
	C.821	Clip, securing Hose Pipe		2	
	C.290	Adaptor, Hose, on Pump Hose		1	
BD.1042		Nut inside Pump Hose		1	Fitted from Chassis No. 610001 to 610106
BD.1043		Plate outside Pump Hose		1	
	C.1504	Washer (Fibre) for Adaptor		1	
BD.215/2		Pipe, Hose (Tube to Banjo on Pump)		1	Fitted from Chassis No. 610107 to 610444
BD.233		Pipe, Hose (Tube to Banjo on Pump)		1	Fitted to Chassis No. 610445 and subs.
	C.821	Clip, securing Hose Pipe		2	
	C.1505	Banjo on Water Pump		1	
	C.1506	Bolt, securing Banjo		1	Fitted to Chassis No. 610107 and subs.
	C.1504	Washer (Fibre) on Bolt		1	
BD.921		Rod, Control, Assembly		1	
BD.338		Fork-End for Tap		1	
L.103/7U		Pin, Split, securing Fork-End		1	
BD.342		Fork-End for Control Knob		1	
BD.1039/1		Tubing (Rubber) inside Fork-End		2	
BD.803		Knob, Tap Control		1	
106891		Screw, securing Knob to Fork-End		1	
BD.541/3		Washer on Knob Control Shaft		3	
BD.1027/1		Washer, Thackeray, on Knob Control Shaft		1	
BD.979		Piece, Distance, on Knob Control Shaft		1	
78205/B		Rheostat and Knob ("Off," "On")		1	
BD.916		Escutcheon, Air Conditioning		1	
M.302/3R		Screw, Wood, securing Escutcheon to Instrument Panel		1	
BD.983		Packing Assembly, at each side of Screen Rail		2	
BD.1034		Packing Assembly, N.S. Centre, on Screen Rail		1	
BD.1035		Packing Assembly, O.S. Centre, on Screen Rail		1	
BD.540/4		Screw, Self-Tapping, securing Packings to Screen Rail		8	

# BODY FITTINGS

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
<b>CARPETS, FELT AND GAUNTLETS</b>					
BD.887		Carpet on N.S. Rear Floor		1	
BD.888		Carpet on O.S. Rear Floor		1	
BD.889		Carpet over Propellor Shaft Tunnel		1	
BD.890/1/2		Carpet, Gearbox Cover (comprising BD.890, BD.891 and BD.892)		1	Fitted from Chassis No. 30001 to 31003 (Saloon), 36001 to 36238 (Drop Head Coupé), 90001 to 90068 and 610001 to 610558
BD.893		Carpet on N.S. Front Floor		1	
BD.894		Carpet on O.S. Front Floor		1	
BD.895		Carpet, Pedals, O.S.		1	
BD.902		Felt, under Carpet on N.S. Rear Floor		1	
BD.903		Felt, under Carpet on O.S. Rear Floor		1	
BD.907/8/9		Felt, under Carpets on Gearbox Cover (comprising BD.907, BD.908 and BD.909)		1	Fitted from Chassis No. 30001 to 31003 (Saloon), 36001 to 36238 (Drop Head Coupé), 90001 to 90068 and 610001 to 610558
BD.904		Felt, under Carpet on N.S. Front Floor		2	
BD.905		Felt, under Carpet on O.S. Front Floor		2	
BD.906		Felt, under O.S. Pedal Carpet		1	
BD.1209		Felt for Toeboard		1	
BD.1266/7		Carpet for Front Floor and Clutch Housing (comprising BD.1266 and BD.1267)		1	
BD.1268/9		Carpet for Gearbox Cover (comprising BD.1268 and BD.1269)		1	Fitted to Chassis No. 610559 and subs.
BD.1270		Felt, under Carpet on N.S. Front Floor		1	
BD.1271		Felt, under Carpet on O.S. Front Floor		1	
BD.1279		Felt, under Carpet, for Clutch Housing		1	
BD.1281		Felt, under Carpet, for Gearbox Cover		1	
BD.897		Gauntlet, around Clutch and Brake Pedals		2	
BD.637		Fastener, securing Carpets to Front Floor		14	Fitted from Chassis No. 30001 to 31003 (Saloon), 36001 to 36238 (Drop Head Coupé), 90001 to 90068 and 610001 to 610558
BD.638		Bush for Fastener (in floor)		14	
BD.568		Fastener ("Lift the Dot") (single) for Pedal Carpet		1	
BD.569		Fastener ("Lift the Dot") (double) for Pedal Carpet		1	
BD.637		Fastener, securing Carpets to Front Floor		14	Fitted to Chassis No. 610559 and subs.
BD.638		Bush for Fastener (in floor)		6	
BD.1286		Fastener ("Durable Dot") securing Front Carpets to Toeboard		6	

## FRONT SEATS (SALOON ONLY)

Fitted from Chassis No. 30001 to 31003

1771/R.5A	Seat, N.S. Front (Frame only)	1	Fitted from Chassis No. 30001 to 30323
1771/R.5B	Seat, O.S. Front (Frame only)	1	
1810	Spring	20	Fitted from Chassis No. 30324 to 31003
1811	Spring	56	
1812	Spring	14	
1813	Spring	14	
1816	Ring, connecting Springs	50	
1771/R.7A	Seat, N.S. Front (Frame only)	1	Fitted from Chassis No. 30324 to 31003
1771/R.7B	Seat, O.S. Front (Frame only)	1	
1812	Spring	16	Supplied complete with fixings
1813	Spring	14	
1814	Spring	4	
1815	Spring	4	
1816	Ring, connecting Springs	8	
1775	Slide, Top, with Adjusting Lever (N.S. Seat)	1	Supplied complete with fixings
1776	Slide, Top, with Adjusting Lever (O.S. Seat)	1	
1777	Slide, Slotted, Bottom (O.S. Seat)	1	Supplied complete with fixings
1778	Slide, Slotted, Bottom (N.S. Seat)	1	
1779	Slide, Top (N.S. and O.S. Seats)	2	
1780	Slide, Plain, Bottom (O.S. Seat)	1	
1781	Slide, Plain, Bottom (N.S. Seat)	1	

# BODY FITTINGS

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
		<b>FRONT SEATS (DROP HEAD COUPÉ ONLY)</b>	Fitted from Chassis No. 36001 to 36238 and 90001 to 90068		
2282		Seat, N.S. Front (Frame only)		1	
2283		Seat, O.S. Front (Frame only)		1	
1812		Spring		16	
1813		Spring		14	
1814		Spring		4	
1815		Spring		4	
1816		Ring, connecting Springs		8	
1775		Slide, Top, with Adjusting Lever (N.S. Seat)		1	} Supplied complete with fixings
1776		Slide, Top, with Adjusting Lever (O.S. Seat)		1	
1777		Slide, Slotted, Bottom (O.S. Seat)		1	
1778		Slide, Slotted, Bottom (N.S. Seat)		1	
1779		Slide, Top (N.S. and O.S. Seats)		2	} Supplied complete with fixings
1780		Slide, Plain, Bottom (O.S. Seat)		1	
1781		Slide, Plain, Bottom (N.S. Seat)		1	
		<b>FRONT SEATS</b>	Fitted from Chassis No. 90001 to 90068 and 610001 and subs.		
BD.498/A		Seat, N.S., Front (Frame only, complete with Adjustable Base)		1	
BD.498/B		Seat, O.S., Front (Frame only, complete with Adjustable Base)		1	
BD.707		Spring, 9 $\frac{3}{4}$ " long		16	
BD.709		Spring, 4 $\frac{1}{4}$ " long		16	
1816		Ring, connecting Springs		16	
BD.509/A		Lever, Adjusting, for Slotted Slide		2	
		<b>REAR SEAT</b>	Fitted from Chassis No. 30001 to 31003 (Saloon) and 36001 to 36238 (Drop Head Coupé)		
1785		Seat, Rear (Pan only)		1	
1785/C		Cushion, complete		1	
1785/A		Arm-Rest, Centre, Assembly		1	
2237		Hinge Assembly, for Centre Arm-Rest		1	
1785/S		Squab Assembly (Cushioning)		1	
1785/AR.1		Arm-Rest Assembly over N.S. Wheel Arch		1	
1785/AR.2		Arm-Rest Assembly over O.S. Wheel Arch		1	
FS.104/8D		Screw, Set (Pointed End) securing Arm-Rests to Wheel-Arch		4	
BD.542/1		Washer on Screws		4	
1214	C.724	Washer, Shakeproof, on Setscrews		4	
		<b>REAR SEAT</b>	Fitted from Chassis No. 90001 to 90068 and 610001 and subs.		
BD.113		Seat, Rear (Pan only)		1	
BD.817		Cushion, complete		1	
BD.768		Arm-Rest, Centre, Assembly		1	
2237		Hinge Assembly, for Centre Arm-Rest		1	
BD.816		Squab Assembly (Cushioning)		1	
BD.775		Arm-Rest over N.S. Wheel-Arch		1	
BD.776		Arm-Rest over O.S. Wheel-Arch		1	
FS.104/8D		Screw (Pointed End) securing Arm-Rests to Wheel-Arch		4	
BD.542/1		Washer on Screws		4	
1214	C.724	Washer, Shakeproof, on Screws		4	

# BODY FITTINGS

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
2285		<b>FOOTREST, COMPLETE</b>		2	Fitted from Chassis No. 30001 to 31003 and 36001 to 36238
3126 M.308/8L.1		Hinge at front end of Footrest Screw, Wood, securing Hinges		4 8	
BD.834		<b>REAR BLIND (COMPLETE WITH FIXING BRACKETS)</b>		1	
M.304/4R BD.838 BD.837 BD.726 BD.836		Screw, Wood, securing Fixing Brackets Cord Ring on end of Cord Knob for anchoring Blind in "Closed" position. Screw-Eye, guiding Cord		4 5 yds. 1 1 5	
BD.1014		<b>SUN VISOR, COMPLETE</b>		2	
1377 BD.539/6		Bracket, Attachment Screw, Self-Tapping, fixing Sun Visor		2 4	
BD.1013		<b>INTERIOR MIRROR (COMPLETE WITH FIXING BRACKET) (LUCAS 580892—MODEL 542/1/47)</b>		1	
BD.1013/1 BD.1013/2 BD.539/4		Glass only (Lucas 580603) Bracket Assembly (Lucas 580896) Screw, Self-Tapping, securing Mirror		1 1 2	
2373		<b>CUBBY BOX ASSEMBLY, N.S.</b>		1	} Fitted from Chassis No. 30001 to 31003 and 36001 to 36238
2374		<b>CUBBY BOX ASSEMBLY, O.S.</b>		1	
2373/A 2374/A 2212 BD.959 AW.204/T BD.373 M.103/4L.1 BD.656/1 BD.656/2 M.102/3L.1		Lid, N.S. Lid, O.S. Knob Screw, securing Knob to Lid Washer for Screws Hinge Screw, Wood, securing Hinges Catch, Ball, 1/4" Plate, Striking, for Ball Catch Screw, Wood, securing Striking Plate		1 1 2 2 2 4 16 2 2 4	
BD.476		<b>CUBBY BOX ASSEMBLY, N.S.</b>		1	} Fitted from Chassis No. 90001 to 90068 and 610001 and subs.
BD.477		<b>CUBBY BOX ASSEMBLY, O.S.</b>		1	
BD.957 BD.958 2212 BD.959 AW.204/T BD.573 M.103/4L.1 BD.656/1 BD.656/2 M.102/3L.1		Lid, N.S. (complete with Veneer) Lid, O.S. (complete with Veneer) Knob Screw, securing Knob to Lid Washer for Screws Hinge Screw, Wood, securing Hinges Catch, Ball, 1/4" Plate, Striking, for Ball Catch Screw, Wood, securing Striking Plates		1 1 2 2 2 4 16 2 2 4	

# BODY FITTINGS

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
<b>FRONT SEATS (SALOON ONLY)</b>					Fitted to Chassis No. 612762 and subs.
BD.1706/1		Seat, N.S., Front (Frame only, complete with Adjustable Base Assembly)		1	
BD.1706/2		Seat, O.S. Front (Frame only, complete with Adjustable Base Assembly)		1	
BD.1710		Lever for forward and rear adjustment of Seats		2	
BD.1708/1		Washer, Spring, on Pivot Pins		4	
FW.105/T		Washer, Plain, on Pivot Pins		8	
L.103/6U		Pin, Split, fixing Lever to Pivot Pins		4	
BD.709		Spring, tensioning Adjustment Lever		2	
BD.1702		Seat-Runner Assembly, L.H.		2	} Complete with Nuts for fixing to Adjustable Base
BD.1703		Seat-Runner Assembly, R.H.		2	
FS.404/7H		Screw, Set, securing Seat-Runners to Floor		12	
	C.724	Washer, Shakeproof, on Set-Screws		12	
BD.707		Spring on Seat Frame (9 $\frac{3}{4}$ " long)		16	
BD.709		Spring on Seat Frame (4 $\frac{1}{4}$ " long)		16	
1816		Ring, connecting Springs		16	
BD.1826		Handle (Chrome Plated) adjusting Seats for height (complete with Screw and Washer)		2	
BD.1827		Screw, securing Handle		2	
BD.1828		Washer, between Handle and Seat		2	
BD.1709/1		Seat, N.S., Front (Frame only, complete with Adjustable Base Assembly)		1	} SUPPLIED ONLY WHEN CLOTH TRIMMING IS REQUIRED
BD.1709/2		Seat, O.S., Front (Frame only, complete with Adjustable Base Assembly)		1	
<b>FRONT SEATS (DROP HEAD COUPÉ ONLY)</b>					Fitted from Chassis No. 617001 to 617039
BD.1667		Seat, N.S., Front (Frame only, complete with Adjustable Base Assembly)		1	
BD.1668		Seat, O.S., Front (Frame only, complete with Adjustable Base Assembly)		1	
BD.1826		Handle (Chrome Plated) adjusting Seat for height (complete with Screw and Washer)		2	
BD.1827		Screw, securing Handle		2	
BD.1828		Washer, between Handle and Seat		2	
BD.707		Spring on Seat Frame (9 $\frac{3}{4}$ " long)		16	
BD.709		Spring on Seat Frame (4 $\frac{1}{4}$ " long)		16	
1816		Ring, connecting Springs		16	
BD.509/2		Slide, Outer		2	
BD.509/3		Slide, Inner		2	
FS.504/7H		Screw, Set, securing Slides		16	
BD.509/A		Lever, Adjusting, for Slotted Slides		2	
<b>FRONT SEATS (DROP HEAD COUPÉ ONLY)</b>					Fitted to Chassis No. 617040 and subs.
BD.1722/1		Seat, N.S., Front (Frame only, complete with Adjustable Base Assembly)		1	
BD.1722/2		Seat, O.S., Front (Frame only, complete with Adjustable Base Assembly)		1	
BD.1710		Lever for forward or rear adjustment of Seats		2	
BD.1708/1		Washer, Spring, on Pivot Pins		4	
FW.105/T		Washer, Plain, on Pivot Pins		8	
L.103/6U		Pin, Split, fixing Lever to Pivot Pins		4	
BD.709		Spring, tensioning Adjustment Lever		2	
BD.1702		Seat-Runner Assembly, L.H.		2	} Complete with Nuts for fixing to Adjustable Base
BD.1703		Seat-Runner Assembly, R.H.		2	
FS.404/7H		Screw, Set, securing Seat-Runners to Floor		12	
	C.724	Washer, Shakeproof, on Setscrews		12	
BD.707		Spring on Seat Frame (9 $\frac{3}{4}$ " long)		16	
BD.709		Spring on Seat Frame (4 $\frac{1}{4}$ " long)		16	
1816		Ring, connecting Springs		16	
BD.1826		Handle (Chrome Plated) adjusting seats for height (complete with Screw and Washer)		2	
BD.1827		Screw, securing Handles		2	
BD.1828		Washer between Handle and Seat		2	
<b>REAR SEAT (DROP HEAD COUPÉ ONLY)</b>					Fitted to Chassis No. 617001 and subs.
BD.113		Seat, Rear (Pan only)		1	
BD.1688		Cushion, complete		1	
BD.768		Arm-Rest, Centre Assembly		1	
2237		Hinge Assembly for Centre Arm-Rest		1	
BD.1690		Squab Assembly (Cushioning)		1	

# BODY FITTINGS

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
<b>CAPPINGS</b>					
BD.606		Capping, around Window, for N.S. Front Door		1	
BD.607		Capping, around Window, for O.S. Front Door		1	
BD.550		Capping, around Window, for N.S. Rear Door		1	
BD.551		Capping, around Window, for O.S. Rear Door		1	
M.106/8R		Screw, Wood, securing Cappings		12	
M.304/8R		Screw, Wood, securing Cappings		16	
BD.539/1		Screw, Self-Tapping, for Cappings		28	
BD.543/1		Washer, Cup, for Screws		44	
BD.954		Capping, Screen Rail (recessed for fitment of Ash Trays)		1	
M.108/7R		Screw, Wood, securing Capping to Instrument Board		6	
BD.630		Capping, Upper, on Centre Pillar		2	
1758		Clip, fixing Capping to Centre Pillar		2	
M.206/3R		Screw, Wood, securing Clip to back of Capping		4	
BD.632		Capping, Lower (Rexine covered) on Centre Pillar		2	
BD.539/11		Screw, Self-Tapping, securing Cappings to Centre Pillar		4	
BD.532/2		Washer on Screws		4	
BD.1372		Board, Instrument (comprising Board, Veneer, Fixing Blocks and Wood Screws)		1	
<b>GARNISH RAILS</b>					
BD.608		Rail, Garnish, complete, for N.S. Front Door		1	
BD.609		Rail, Garnish, complete, for O.S. Front Door		1	
BD.548		Rail, Garnish, complete, for N.S. Rear Door		1	
BD.549		Rail, Garnish, complete, for O.S. Rear Door		1	
1758		Clip, fixing Garnish Rails to Doors		8	
M.206/3R		Screw, Wood, securing Clips to back of Garnish Rails		16	
BD.540/5		Screw, Self-Tapping, securing Garnish Rails to Doors		12	
BD.631		Rail, Garnish, on Centre Pillars		2	
BD.820		Rail, Garnish, for N.S. Rear Quarter		1	
BD.821		Rail, Garnish, for O.S. Rear Quarter		1	
1758		Clip, fixing Garnish Rails to Rear Quarter		2	
M.206/3R		Screw, Wood, securing Clips to back of Garnish Rails		4	
<b>SLIDING ROOF FILLETS</b>					
BD.789		Fillet at front and rear of Sliding Roof aperture		2	
BD.790/A		Fillet on N.S. of Sliding Roof aperture		1	
BD.790/B		Fillet on O.S. of Sliding Roof aperture		1	
BD.539/1		Screw, Self-Tapping, securing Fillets		5	
M.304/8R		Screw, Wood, securing Fillets		13	
BD.543/1		Washer, Cup, on Screws		18	

# BODY FITTINGS

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
<b>SCUTTLE CASINGS</b>					
BD.969		Casing, Side, N.S. of Scuttle		1	} Fitted from Chassis No. 610001 to 610558
BD.970		Casing, Side, O.S. of Scuttle		1	
BD.1264		Casing, Side, N.S. of Scuttle		1	} Fitted to Chassis No. 610559 and subs.
BD.1265		Casing, Side, O.S. of Scuttle		1	
BD.539/2		Screw, Self-Tapping, securing Casings		12	
BD.532/2		Washer, Cup, on Screws		12	
BD.1001		Casing, Top, N.S. of Scuttle		1	
BD.1003		Casing, Top, O.S. of Scuttle		1	
AS.502/4H		Screw, Set, securing Casings to Diaphragm		4	
BD.962		Casing, Cowl, for Steering Column		1	
BD.524/4		Rivet, Bifurcated, securing Cowl to O.S. Top Casing		13	
BD.1374		Casing, Assembly, Top, Centre		1	
M.306/5R		Screw, Wood, at joint of Top and Side Casings		6	
BD.543/3		Washer, Cup, on Wood Screws		6	
AS.602/9H		Screw, Set, securing Top Casings to Diaphragm		8	
BD.543/4		Washer, Cup, on Setscrews		8	
AS.602/7H		Screw, Set, securing Centre Casing to Instrument Panel		4	
BD.543/4		Washer, Cup, on Setscrews		4	
BD.539/8		Screw, Self-Tapping, securing Top Casings at front end		5	
BD.543/1		Washer, Cup, on Screws		5	
<b>BODY MOULDINGS (CHROMIUM PLATED) (SALOON ONLY)</b>					
1714/A		Moulding for N.S. Scuttle		1	} Fitted from Chassis No. 30001 to 31003
1714/B		Moulding for O.S. Scuttle		1	
1714/C		Moulding for N.S. Front Door		1	
1714/D		Moulding for O.S. Front Door		1	
1714/E		Moulding for N.S. Centre Pillar		1	
1714/F		Moulding for O.S. Centre Pillar		1	
1714/G		Moulding for N.S. Rear Door		1	
1714/H		Moulding for O.S. Rear Door		1	
1714/I		Moulding for N.S. Rear Quarter		1	
1714/K		Moulding for O.S. Rear Quarter		1	
AS.102/3D		Screw, Set, securing Mouldings (3 each Door, 1 each Scuttle, 1 each Rear Quarter)		16	
BD.536/1		Stud, securing Mouldings (2 each Door, 1 each Scuttle, 1 each Centre Pillar)		12	
BD.536/2		Stud, securing Mouldings (1 each Rear Quarter)		2	
1744		Cup, Pressed, on Studs and Setscrews		28	} Fitted from Chassis No. 90001 to 90068 and 610001 and subs.
AN.102/L		Nut on Studs		12	
1210/A	C.723	Washer, Shakeproof, on Studs and Setscrews		30	
BD.133		Moulding for N.S. Scuttle		1	
BD.134		Moulding for O.S. Scuttle		1	
BD.135		Moulding for N.S. Front Door		1	
BD.136		Moulding for O.S. Front Door		1	
BD.137		Moulding for N.S. Rear Door		1	
BD.138		Moulding for O.S. Rear Door		1	
BD.143		Moulding for Centre Pillars		2	
BD.131		Moulding for N.S. Rear Quarter		1	
BD.132		Moulding for O.S. Rear Quarter		1	
BD.536/1		Stud, securing Mouldings (2 each Scuttle, 1 each Centre Pillar, 2 each Rear Quarter)		10	
1744		Cup, Pressed, on Studs		10	} Fitted from Chassis No. 90001 to 90068 and 610001 and subs.
AN.102/L		Nut on Studs		10	
BD.541/2		Washer, on Studs securing Scuttle Mouldings		4	
BD.541/1		Washer, on Studs securing Rear Quarter Mouldings		4	
1210/A	C.723	Washer, Shakeproof, on Studs securing Centre Pillar and Rear Quarter Mouldings		6	
BD.125		Bolt, securing Mouldings on Front and Rear Doors		20	
FN.104/L		Nut on Bolts		20	
FW.204/T		Washer on Bolts		20	
1214	C.724	Washer, Shakeproof, on Bolts		20	

# BODY FITTINGS

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
<b>BODY MOULDINGS (DROP HEAD COUPÉ ONLY)</b>					
2163		Moulding for N.S. Scuttle		1	
2164		Moulding for O.S. Scuttle		1	
2108		Moulding for N.S. Door (with Bolts)		1	
2109		Moulding for O.S. Door (with Bolts)		1	
2039		Moulding for N.S. Rear Quarter		1	
2040		Moulding for O.S. Rear Quarter		1	
AS.102/3D		Screw, Set, securing Rear Quarter Mouldings		10	
1743		Washer (Rubber) on Setscrews		10	
1744		Cup, Pressed, on Setscrews and Studs		14	
AN.102/L		Nut on Setscrews and Studs		14	
BD.536/1		Bolt for Scuttle Mouldings		4	
AN.102/L		Nut, on Tee Bolts, for Door Mouldings		12	
1210/A	C.723	Washer, Shakeproof, under Nuts		12	
1712/A		<b>ROOF DRIP MOULDING, N.S.</b>		1	
1712/B		<b>ROOF DRIP MOULDING, O.S.</b>		1	
BD.539/8		Screw, Self-Tapping, securing Mouldings		44	
<b>HOOD (DROP HEAD COUPÉ ONLY)</b>					
1845		Joint, Hinge, N.S. (External)		1	
1846		Joint, Hinge, O.S. (External)		1	
1873		Washer at each side of Hinge		8	
1870		Nut, Special, securing Hinges		4	
2084		Bracket, Support, N.S., for Hinge Joints (Rear)		1	
2085		Bracket, Support, O.S., for Hinge Joints (Rear)		1	
M.108/6R		Screw, Wood, securing Support Brackets		4	
1871		Rod, Support, for Hinge Joints (Front)		2	
2262		Piece, Distance, on Support Rods		2	
2263		Grommet (Rubber) for Support Rods		2	
1829		Hinge, Cantrail, N.S.		1	
1830		Hinge, Cantrail, O.S.		1	
M.110/8R		Screw, Wood, securing Hinge to side of Cantrail		8	
M.310/6R		Screw, Wood, securing Hinge to Floating Stick		6	
M.308/8L.1		Screw, Wood, securing Hinge to top of Cantrail		4	
1823		Dovetail, complete, locking Cantrail to Canopy Rail, N.S.		1	
1824		Dovetail, complete, locking Cantrail to Canopy Rail, O.S.		1	
M.310/10R		Screw, Wood, securing Dovetail to Canopy Rail		14	
M.110/8R		Screw, Wood, securing Dovetail to Canopy Rail		2	
M.108/6R		Screw, Wood, securing Dovetail Lock to Cantrail		4	
M.308/6R		Screw, Wood, securing Dovetail Lock to Cantrail		2	
AS.602/10H		Screw, Set, securing Dovetail Lock to Cantrail		2	
AN.102/L		Nut on Setscrews		2	
1825		Nut, Wing, locking Hood to Screen		2	
1872		Ball-Pin, in Screen, for Wing Nut		2	
2119		Barrel, Spring, behind Rear Scuttle Casing		2	

# BODY FITTINGS

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
<b>HOOD (DROP HEAD COUPÉ ONLY)</b>					
<i>(continued)</i>					
2069		<b>Beading</b> , Chrome Plated, on Canopy Rail		1	
2068		<b>Beading</b> , Covered, on Rear Stick		1	
2066		<b>Beading</b> , Chrome Plated, around N.S. Rear Quarter		1	
2067		<b>Beading</b> , Chrome Plated, around O.S. Rear Quarter		1	
M.104/5R		<b>Screw</b> , Wood, securing Canopy Rail Beading		2	
N.D.		<b>Cloth</b> for Hood (6 yds. x 54" wide)		1	
N.D.		<b>Cloth</b> for Head Lining (5 yds. x 54" wide)		1	
N.D.		<b>Elastic</b> for Hood ( $\frac{3}{8}$ " round x 10' 6" long)		1	
HS.10		<b>Strap</b> , securing Hood in "closed" position (complete with Fasteners and Sail Eyelets)		2	
BD.1376		<b>Ash-Tray</b> (in Screen Facia and Rear Doors)		4	Fitted from Chassis No. 30001 to 31003 and 36001 to 36238
BD.553		<b>Ash-Tray</b> (in Screen Facia and Rear Doors)		4	Fitted from Chassis No. 90001 to 90068 and 610001 and subs.
	C.1107	<b>Licence-Holder</b> (Chromium Plated)		1	
	C.1108	<b>Badge</b> for Licence-Holder		1	
BD.633		<b>Piping</b> (Draught Excluder) around Doors (48' long)		1	

# BODY FITTINGS

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
<b>HOOD (DROP HEAD COUPÉ ONLY)</b>					
1839		Pillar-Iron, Main Head, Assembly		1	
2110		Plate, Dowel, for N.S. Head Pillar		1	
2111		Plate, Dowel, for O.S. Head Pillar		1	
1902		Dowel for Head Pillars		2	
2300		Grommet for Head Pillar Dowels		2	
1866		Stud for Main Head Pillar		2	
BD.541/7		Washer on Stud		2	
FN.106/L		Nut on Stud		2	
	C.726	Washer, Shakeproof, under Nuts		2	
BD.1127		Stick, Intermediate, Front		1	
BD.1128		Stick, Intermediate, Rear		1	
1835		Stick-Iron, Rear		1	
M.110/6R		Screw, Wood		11	
M.110/8R		Screw, Wood		8	
1836		Link, Head, Front		2	
1837		Link, Head, Rear		2	
1838		Link, Head, Bottom		2	
1868		Piece, Distance, for Front Head Links		4	
1869		Piece, Distance, for Bottom Head Links		2	
R.504/10W		Rivet, securing Links and Sticks to Rear Stick-Iron		10	
BD.541/3		Washer on Rivets		10	
R.504/18W		Rivet through Main Head Pillar Iron		2	
1867		Stud through Head Links		4	
1868		Piece, Distance, on Studs		4	
FN.105/L		Nut on Studs		4	
BD.1139		Washer under Nuts		4	
1871		Head-Prop, Front, for Head Joints		2	
2084		Head-Prop, Rear, N.S., for Head Joints		1	
2085		Head-Prop, Rear, O.S., for Head Joints		1	
BD.1605/2		Screw, Wood, securing Head-Props		4	
1845		Head-joint (Hinge), N.S.		1	
1846		Head-joint (Hinge), O.S.		1	
1873		Washer at each side of Head Joints		12	
1870		Nut, Special, fixing Head Joints		4	
2262		Tube, Distance, for Front Head Props		2	
2263		Grommet for Front Head Props		2	
BD.1124		Tube (Rubber) on Rear Head Props		2	
2179		Buffer (Rubber) for Head Joints		2	
AS.303/4H		Screw, Set, securing Buffers		2	
	C.1744	Washer on Setscrews		2	
2133		Plate, mounting N.S. Head Fitting		1	
2134		Plate, mounting O.S. Head Fitting		1	
2119		Barrel, Spring		2	
FS.504/8H		Screw, Set, securing Spring Barrel at bottom		6	
BD.1601		Hood-Sticks Assembly		1	Comprising all the above items
N.D.		Cloth for Hood (54" wide x 14' 6" long)		1	
N.D.		Elastic for Hood ( $\frac{3}{16}$ " round x 10' 6" long)		1	
N.D.		Cloth for Roof Lining (54" wide x 13' 6" long)		1	
N.D.		Cloth for Floating Stick (54" wide x 8" long)		1	
N.D.		Cloth for Canopy Rail (54" wide x 8" long)		1	
BD.1542		Pillar, Main Head, N.S.		1	
BD.1543		Pillar, Main Head, O.S.		1	
BD.1539		Rail, connecting Head Pillars		1	
BD.1566		Rail, Drop-Head		1	
BD.1540		Cantrail, N.S.		1	
BD.1541		Cantrail, O.S.		1	
2179		Buffer (Rubber) for Cantrails		4	
BD.539/1		Screw, Self-Tapping, securing Buffers		4	
	C.1744	Washer on Screws		4	
BD.1603		Rail, End, for Hood Frame		2	
BD.1569		Rail, Canopy		1	
BD.1564		Rail, Hood		1	
BD.1546		Rail, connecting Back		1	
BD.1567		Rail, Rear Quarter, N.S.		1	
BD.1568		Rail, Rear Quarter, O.S.		1	
BD.1620		Plate, joint, for Main Head Pillar		2	
BD.1632		Block for Front Head Prop, N.S.		1	
BD.1633		Block for Front Head Prop, O.S.		1	
BD.1645		Fillet for Canopy Rail		1	
BD.1553		Fillet, Rear, for Hood		1	
BD.1554		Fillet, Corner, for Hood, N.S.		1	

# BODY FITTINGS

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
<b>HOOD (DROP HEAD COUPÉ ONLY)</b>					
BD.1555		Fillet, Corner, for Hood, O.S.		1	
BD.1556		Fillet, Side, for Hood, N.S.		1	
BD.1557		Fillet, Side, for Hood, O.S.		1	
BD.1565		Fillet for Back Squab Board		1	
BD.1622		Board, Back Squab		1	
M.106/6R		Screw, Wood, for Fillets		45	
M.110/10R		Screw, Wood, for Hood Fillets		30	
M.110/12R		Screw, Wood, for Hood Fillets		5	
<b>HEAD FITTINGS (DROP HEAD COUPÉ ONLY)</b>					
2066		Beading (Chrome Plated) around N.S. Rear Quarter		1	
2067		Beading (Chrome Plated) around O.S. Rear Quarter		1	
2068		Beading (covered) for Rear Stick		1	
BD.1499/2		Screw, Wood, securing Beadings		10	
2069		Beading (Chrome Plated) on Canopy Rail		1	
BD.539/10		Screw, Self-Tapping, at ends of Canopy Rail Beading		2	
1823		Dovetail, complete, N.S., locking Cantrail to Canopy Rail		1	
1824		Dovetail complete, O.S., locking Cantrail to Canopy Rail		1	
BD.1506/1		Screw, Wood, securing Dovetails to Canopy Rail		14	
BD.1506/2		Screw, Wood, securing Dovetail to Canopy Rail		14	
BD.1605/2		Screw, Wood, securing Dovetail Lock to Cantrail		4	
BD.1595/2		Screw, Wood, securing Dovetail Lock to Cantrail		2	
	C.2015/4	Screw, Set, securing Dovetail Lock to Cantrail		2	
2026		Staple on Hood Straps		2	
BD.1506/3		Screw, Wood, securing Staples		4	
BD.1712		Strap, securing Hood in "closed" position (complete with Fasteners)		2	
BD.568/1		Fastener (Top Portion)		14	
BD.568/2		Plate, Clinch, for Fasteners		14	
BD.568/3		Fastener, Stud (Cloth to Cloth)		12	
BD.568/4		Plate, Clinch, for Studs		12	
BD.1749		Fastener, Stud (Metal Thread)		2	
BD.1750		Fastener, Stud (Woodscrew Thread)		2	
1829		Hinge-Link, Cantrail, N.S.		1	
1830		Hinge-Link, Cantrail, O.S.		1	
M.110/8R		Screw, Wood, securing Hinge to side of Cantrail		8	
BD.1829/1		Screw, Wood, securing Hinge to top of Cantrail		4	
BD.1506/3		Screw, Wood, securing Hinge to Floating Stick		6	
BD.1782		<b>HOOD ENVELOPE (DROP HEAD COUPÉ ONLY)</b>		1	
BD.568/1		Fastener (Top Portion)		4	
BD.568/2		Plate, Clinch, for Fastener		4	
BD.568/3		Fastener, Stud (Cloth to Cloth)		2	
BD.568/4		Plate, Clinch, for Stud		2	
BD.1782/16		<b>CANTRAIL GAITERS (DROP HEAD COUPÉ ONLY)</b>		2	
BD.568/1		Fastener (Top Portion)		4	
BD.568/2		Plate, Clinch, for Fastener		4	
BD.568/3		Fastener, Stud (Cloth to Cloth)		4	
BD.568/4		Plate, Clinch, for Stud		4	

# LIST OF EXTRAS

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
The following are items which are fitted to <b>SPECIAL ORDER ONLY</b>					
<b>WHEEL DISCS</b>			Supplied in the following finishes :— Polished Aluminium. All Black. Cellulosed to match car.		
926		Disc		5	
803		Backplate		5	
418		Spider		5	
926/1		Spokes (3 7/8")		1 Set	
826/R.2		Spanner (7 1/2")		1	
2		Extension, Valve, locking Ring		5	
BD.1349		<b>RADIO ("RADIOMOBILE 100") COMPLETE</b>		1	<b>SUPPLIED ONLY TO "RADIOMOBILE" DEALERS OR FITTED AT WORKS</b>
BD.1227/A		Bracket, Fixing, N.S.		1	
BD.1227/B		Bracket, Fixing, O.S.		1	
BD.1229/1		Screw, Self-Tapping, securing Brackets to Radio		6	
BD.1229/2		Screw, Self-Tapping, securing Brackets to Instrument Panel		2	
BD.1230		Aerial, Undercar ("Masteradio" Type 132-201) (Superseded by BD.1495)		1	
BD.1495		Aerial, Undercar ("Radiomobile" AU.40) (Supersedes BD.1230)		1	
BD.1107		Bracket, mounting Aerial at Front		1	
BD.1108		Bracket, mounting Aerial at Rear		1	
FS.504/5H		Screw, Set, attaching Brackets to Wing through Step Beads		2	
FN.104/L		Nut on Setscrews		2	
1214	C.724	Washer, Shakeproof, under Nuts		2	
FN.105/L		Nut, attaching Brackets to Wing Fixing Bolts		2	
	C.725	Washer, Shakeproof, under Nuts		2	
BD.541/3		Washer for Aerial and Bonding Strip Fixing		2	
	C.974	Grommet		3	
FS.104/4D		Screw, Set, securing Power Pack to top of Dash		2	
FW.104/T		Washer (Plain) on Setscrews		2	
FN.104/L		Nut on Setscrews		2	
1214	C.724	Washer, Shakeproof, under Nuts		2	
BD.1157		<b>BADGE BAR (CHROMIUM PLATED)</b>		1	
<b>NUMBER PLATES</b>					
N.D.		Plate, Front (Bluemel's)		1	
N.D.		Plate, Rear (Bluemel's Prismatic Translucent)		1	
<b>TRUNKS</b>					
N.D.		Trunk, Fabric Covered, to fit Locker (two to a set)		1 Set	
	C.2021	<b>TOWING BAR ASSEMBLY</b>		1	
	C.2033	Bar only		1	
	C.2030	Plate, End, N.S.		1	
	C.2031	Plate, End, O.S.		1	
	C.2032	Plate, Mounting		2	
	C.2034	Pin, Locking		2	
	C.2020	Block, Attachment		1	
FB.107/11D		Bolt		2	
FN.107/L		Nut		2	
FW.107/T		Washer, Plain		2	
1222	C.727	Washer, Shakeproof		2	

# TOOL KIT

Part No.	Code No.	Description.	No. Plate	Unit. No. per	Remarks.
	C.991	Grease Gun		1	
	C.1054	Nozzle for Grease Gun		1	
	C.992	Hammer (Copper and Raw Hide) for removing Hub Nuts		1	
1406	C.993	Extractor for Tyre Valve		1	
1390		Starting-Handle		1	
1394		Jack, Lifting		1	} For use with Chassis No. 30001 to 31003 and .36001 to 36238
		Handle, operating Jack		1	
	C.204/A	Jack, Lifting		1	} For use with Chassis No. 90001 to 90068 and 610001 and subs.
	C.205	Handle, operating Jack		1	
	C.994	Spanner, Adjustable		1	
	C.998	Spanner, Open ended, $\frac{1}{4}$ " x $\frac{3}{16}$ "		1	
	C.999	Spanner, Open ended, $\frac{5}{16}$ " x $\frac{3}{8}$ "		1	
	C.1000	Spanner, Open ended, $\frac{7}{16}$ " x $\frac{1}{2}$ "		1	
	C.31	Spanner, Box, $\frac{3}{8}$ " x $\frac{1}{2}$ "		1	
	C.32	Spanner, Box, $\frac{1}{8}$ " x $\frac{3}{8}$ "		1	
	C.178	Spanner, Box, for Shock Absorber Bolts		1	
	C.179	Spanner, Box, for Sparking Plugs		1	
	C.305	Spanner, Box, for Rear Axle Bolts		1	
	C.30	Tommy-Bar (Long)		1	
	C.34	Tommy-Bar (Short)		1	
	C.28	Screwdriver		1	
	C.995	Oil-Can		1	
	C.996	Pliers		1	
	C.997	Pump, Tyre (complete with Flex)		1	
	C.1001	Tyre-Levers		2	
	C.1002	Screwdriver for Distributor		1	
	C.1003	Feeler Gauge for Plugs and Tappets (.012" and .018")		1	
2072		Key, Tee, for Budget Locks		1	

# STANDARD PARTS

The following is a list of BOLTS, STUDS, NUTS, WASHERS,  
SETSCREWS, ETC., USED ON THE 3½ LITRE JAGUAR.

## BOLTS

Part No.	Code No.	Thread.	Length.	No. per Car.	Remarks.
FB.104/4D		1/4" B.S.F.	1 1/2"	1	Std. Hex. Head
FB.104/8D		1/4" B.S.F.	1 1/2"	1	" " "
FB.104/10D		1/4" B.S.F.	1 1/2"	7	" " "
FB.105/6.5D	SP.3/CA	5/16" B.S.F.	3 1/8"	2	" " "
FB.105/7D	SP.3/D	5/16" B.S.F.	3 1/8"	2	" " "
FB.105/8D	SP.3/E	5/16" B.S.F.	1 1/2"	23	" " "
FB.105/9D	SP.3/F	5/16" B.S.F.	1 1/2"	9	" " "
FB.105/10D	SP.3/G	5/16" B.S.F.	1 1/2"	1	" " "
FB.105/12D	SP.3/I	5/16" B.S.F.	1 1/2"	17	" " "
FB.105/12F	SP.3/IMM	5/16" B.S.F.	1 1/2"	7	" " "
FB.105/14D	SP.3/K	5/16" B.S.F.	1 1/2"	2	" " "
FB.105/15D	SP.3/L	5/16" B.S.F.	1 1/2"	3	" " "
FB.105/16D	SP.3/M	5/16" B.S.F.	2"	1	" " "
FB.105/17D	SP.3/M.1	5/16" B.S.F.	2 1/2"	1	" " "
FB.105/20D	SP.3/O	5/16" B.S.F.	2 1/2"	10	" " "
FB.106/6D		5/16" B.S.F.	3"	3	" " "
FB.106/10D	SP.5/C	5/16" B.S.F.	1 1/2"	12	" " "
FB.108/27D		5/16" B.S.F.	3 3/8"	2	" " "
FB.108/70D		5/16" B.S.F.	8 3/4"	1	" " "
FB.109/18D		5/16" B.S.F.	2 1/2"	4	" " "
FB.109/41D		5/16" B.S.F.	5 1/2"	4	" " "
FB.204/26D		1/4" B.S.F.	3 1/2"	1	Thin Hex. Head
FB.504/6H		1/4" B.S.F.	3 1/2"	6	Countersunk Head

## SETSCREWS

Part No.	Code No.	Thread.	Length.	No. per Car.	Remarks.
FS.104/3D	SP.83/B.2	1/4" B.S.F.	3/4"	3	Std. Hex. Head
FS.104/4D	SP.83/C.2	1/4" B.S.F.	3/4"	86	" " "
FS.104/5D		1/4" B.S.F.	3/4"	7	" " "
FS.104/6D		1/4" B.S.F.	3/4"	22	" " "
FS.104/7D	SP.83/F.2	1/4" B.S.F.	3/4"	4	" " "
FS.104/8D		1/4" B.S.F.	1"	14	" " "
FS.104/8D		1/4" B.S.F.	1"	4	" " " Pointed End
FS.104/9D	SP.83/H.2	1/4" B.S.F.	1 1/2"	1	" " "
FS.105/3D	SP.83/B.3	5/16" B.S.F.	1 1/2"	1	" " "
FS.105/4D	SP.83/B.3A	5/16" B.S.F.	1 1/2"	6	" " "
FS.105/5D	SP.83/D.3	5/16" B.S.F.	1 1/2"	5	" " "
FS.105/6D	SP.83/E.3	5/16" B.S.F.	1 1/2"	66	" " "
FS.105/7D	SP.83/F.3	5/16" B.S.F.	1 1/2"	31	" " "
FS.105/8D	SP.83/G.3	5/16" B.S.F.	1 1/2"	40	" " "
FS.105/9D	SP.83/H.3	5/16" B.S.F.	1 1/2"	5	" " "
FS.105/10D	SP.3/GA	5/16" B.S.F.	1 1/2"	23	" " "
FS.105/12D		5/16" B.S.F.	1 1/2"	8	" " "
FS.106/4D	SP.83/C.4	5/16" B.S.F.	1 1/2"	2	" " "
FS.106/6D		5/16" B.S.F.	3/4"	9	" " "
FS.106/6.5D	SP.5/A.4	5/16" B.S.F.	1 1/2"	6	" " "
FS.106/7D		5/16" B.S.F.	1 1/2"	6	" " "
FS.106/8D		5/16" B.S.F.	1"	26	" " "
FS.107/4D		7/16" B.S.F.	1 1/2"	2	" " "
FS.107/6D		7/16" B.S.F.	1 1/2"	4	" " "
FS.107/8D	SP.7/A	7/16" B.S.F.	1"	8	" " "
FS.108/10D		7/16" B.S.F.	1 1/2"	4	" " "
FS.204/4D		1/4" B.S.F.	1 1/2"	2	Thin Hex. Head
FS.204/5D	SP.1/B	1/4" B.S.F.	1 1/2"	7	" " "
FS.205/7D		5/16" B.S.F.	1 1/2"	1	" " "
FS.208/9D		5/16" B.S.F.	1 1/2"	2	" " "
FS.305/5H	SP.85/D.3	5/16" B.S.F.	1"	1	Cheese Head
FS.305/8H	SP.85/G.3	5/16" B.S.F.	1"	4	" "

# STANDARD PARTS

## SETSCREWS (continued)

Part No.	Code No.	Thread.	Length.	No. per Car.	Remarks.
FS.404/4H		1/4" B.S.F.	1/2"	5	Round Head Pointed End
FS.404/5H		1/4" B.S.F.	1/2"	12	" " " "
FS.404/6H		1/4" B.S.F.	1/2"	71	" " " "
FS.404/8H		1/4" B.S.F.	1/2"	2	" " " "
FS.404/10H		1/4" B.S.F.	1/2"	16	" " " "
FS.404/12H		1/4" B.S.F.	1/2"	22	" " " "
FS.404/14H		1/4" B.S.F.	1/2"	28	" " " "
FS.504/3H		1/4" B.S.F.	1/2"	22	Countersunk Head
FS.504/4H		1/4" B.S.F.	1/2"	13	" " " "
FS.504/4H		1/4" B.S.F.	1/2"	4	" " (Pointed End)
FS.504/5H		1/4" B.S.F.	1/2"	26	" " " "
FS.504/6H		1/4" B.S.F.	1/2"	14	" " " "
FS.504/7H		1/4" B.S.F.	1/2"	16	" " " "
FS.504/8H		1/4" B.S.F.	1/2"	4	" " " "
FS.504/8H		1/4" B.S.F.	1/2"	42	" " (Pointed End)
FS.504/10H		1/4" B.S.F.	1/2"	2	" " " "
FS.504/10H		1/4" B.S.F.	1/2"	12	" " (Pointed End)
FS.504/12H		1/4" B.S.F.	1/2"	12	" " " "
FS.504/14H		1/4" B.S.F.	1/2"	2	" " " "
FS.504/16H		1/4" B.S.F.	2"	2	" " " "
FS.604/8H		1/4" B.S.F.	1"	8	Instrument Head Pointed End
AS.102/4D		2 B.A.	1/2"	8	Std. Hex. Head
AS.102/4D		2 B.A.	1/2"	2	" " (Chromium Plated)
AS.302/4H		2 B.A.	1/2"	2	Cheese Head
AS.302/8H		2 B.A.	1/2"	10	" " " "
AS.302/9H		2 B.A.	1/2"	4	" " " "
AS.303/2H		3 B.A.	1/2"	15	" " " "
AS.303/4H		3 B.A.	1/2"	6	" " " "
AS.304/4H		4 B.A.	1/2"	6	" " " "
AS.402/3H		2 B.A.	1/2"	2	Round Head
AS.402/3H		2 B.A.	1/2"	6	" " (Chromium Plated)
AS.402/4H		2 B.A.	1/2"	22	" " " "
AS.402/5H		2 B.A.	1/2"	8	" " " "
AS.402/6H		2 B.A.	1/2"	22	" " " "
AS.402/7H		2 B.A.	1/2"	2	" " " "
AS.402/8H		2 B.A.	1/2"	18	" " " "
AS.404/3H		4 B.A.	1/2"	4	" " " "
AS.502/3H		2 B.A.	1/2"	14	Countersunk Head
AS.502/4H		2 B.A.	1/2"	24	" " " "
AS.502/5H		2 B.A.	1/2"	4	" " " "
AS.502/6H		2 B.A.	1/2"	8	" " " "
AS.502/8H		2 B.A.	1/2"	2	" " " "
AS.502/8H		2 B.A.	1/2"	2	" " (Chromium Plated)
AS.503/2H		3 B.A.	1/2"	4	" " " "
AS.503/2L.1		3 B.A.	1/2"	8	" " (Brass)
AS.503/2L.1		3 B.A.	1/2"	4	" " (Chromium Plated, Brass)
AS.503/3H		3 B.A.	1/2"	3	" " " "
AS.503/3H		3 B.A.	1/2"	2	" " (Chromium Plated)
AS.503/3L.1		3 B.A.	1/2"	2	" " ( " " Brass)
AS.504/4H		4 B.A.	1/2"	8	" " " "
AS.602/4H		2 B.A.	1/2"	12	Instrument Head (Chromium Plated)
AS.602/6H		2 B.A.	1/2"	17	" " " "
AS.602/7H		2 B.A.	1/2"	4	" " " "
AS.602/8H		2 B.A.	1/2"	1	" " " "
AS.602/9H		2 B.A.	1/2"	8	" " " "
AS.603/4H		3 B.A.	1/2"	6	" " " "

## STUDS

Part No.	Code No.	Thread.	Length (Overall).	Length (Nut End).	Length (Plain Portion).	Length (Metal End).	No. per Car.	Remarks.
FT.105/10H	SP.30/D	5/16" B.S.F.	1 1/2"	1/2"	1/2"	1/2"	3	
FT.105/23H	SP.30/MB	5/16" B.S.F.	2 7/8"	1/2"	1 1/2"	1/2"	3	
FT.106/12H	SP.32/D	3/8" B.S.F.	1 1/2"	1/2"	1/2"	1/2"	8	
FT.106/17H	SP.32/HT	3/8" B.S.F.	2 1/4"	1/2"	1 7/8"	1/2"	4	
FT.106/20H	SP.32/J	3/8" B.S.F.	2 1/4"	1/2"	1 7/8"	1/2"	6	
FT.106/25H	SP.32/LA	3/8" B.S.F.	3 1/4"	1/2"	1 7/8"	1/2"	7	
FT.106/28H		3/8" B.S.F.	3 1/4"	1/2"	2 1/4"	1/2"	1	
FT.205/9H	SP.30/C	5/16" B.S.F.	1 1/2"	1/2"	1/2"	1/2"	2	

# STANDARD PARTS

## NUTS

Part No.	Code No.	Thread.	No. per Car.	Remarks.
FN.104/L	SP.22/C	1/4" B.S.F.	198	Plain Hexagonal
FN.104/L		1/4" B.S.F.	4	" " (Chrom. Plated)
FN.104/L.1		1/4" B.S.F.	1	" " (" " " Brass)
FN.105/L	SP.22/D	1/4" B.S.F.	185	" "
FN.106/L	SP.22/E	1/4" B.S.F.	87	" "
FN.106/L.1	SP.22/BE	1/4" B.S.F.	8	" " (Brass)
FN.106/L.2	SP.22/PBE	1/4" B.S.F.	22	" " (Manganese Bronze)
FN.107/L	SP.22/F	1/4" B.S.F.	33	" "
FN.108/L		1/4" B.S.F.	14	" "
FN.109/L		1/4" B.S.F.	10	" "
FN.204/L	SP.24/C	1/4" B.S.F.	1	Locknut
FN.206/L	SP.24/E	1/4" B.S.F.	1	" "
FN.207/L	SP.24/F	1/4" B.S.F.	9	" "
FN.210/L		1/4" B.S.F.	3	" "
FN.405/L		1/4" B.S.F.	1	Slotted
FN.406/L		1/4" B.S.F.	1	" "
FN.408/L		1/4" B.S.F.	4	" "
FN.409/L		1/4" B.S.F.	4	" "
AN.102/L		2 B.A.	114	Plain Hexagonal
AN.103/L		3 B.A.	16	" "
AN.104/L		4 B.A.	6	" "
WN.205/L	SP.24/P	1/8" B.S.W.	1	Locknut

## WASHERS

Part No.	Code No.	Bolt Dia.	Outside Dia.	Thickness.	No. per Car.	Remarks.
FW.104/T		1/4" B.S.F.	9/16"	.056"	151	Plain
FW.105/T	SP.44/E	1/8" B.S.F.	1/8"	.072"	29	" "
FW.105/T.2	SP.44/CPRE	1/8" B.S.F.	1/8"	.072"	7	" (Copper)
FW.106/T	SP.44/G	1/8" B.S.F.	3/4"	.072"	21	" "
FW.106/T.2	SP.44/CPRG	1/8" B.S.F.	3/4"	.072"	4	" (Copper)
FW.107/T.1		1/8" B.S.F.	7/8"	.092"	2	" (Brass)
FW.204/T		1/4" B.S.F.	.625"	.056"	97	Bevelled
FW.204/T.1		1/4" B.S.F.	.625"	.056"	4	" (Brass)
FW.205/T		1/8" B.S.F.	.750"	.072"	46	" "
FW.206/T		1/8" B.S.F.	.875"	.072"	10	" "
AW.102		2 B.A.	"	.056"	4	Plain
AW.102/T		2 B.A.	"	.056"	103	" "
AW.202/T		2 B.A.	"	.056"	8	Bevelled
AW.204/T		4 B.A.	"	.056"	2	" "
FG.104/X	SP.48/D	1/4" B.S.F.	.437"	.064"	25	Single Coil Spring
FG.105/X	SP.48/E	1/8" B.S.F.	.500"	.080"	140	" " "
FG.106/X	SP.48/F	1/8" B.S.F.	.600"	.104"	73	" " "
FG.108/X	SP.48/H	1/8" B.S.F.	.786"	.128"	1	" " "
FG.204/X		1/4" B.S.F.	.500"	.048"	4	Double Coil Spring

# STANDARD PARTS

## WOODSCREWS

Part No.	Code No.	Gauge.	Length.	No. per Car.	Remarks.
M.102/3L.1		No. 2	1"	4	Countersunk Head (Brass)
M.103/4L.1		No. 3	1"	16	" " (Brass, Chromium Plated)
M.104/4R		No. 4	1"	20	" "
M.106/3R		No. 6	1"	31	" "
M.106/4R		No. 6	1"	68	" "
M.106/5R		No. 6	1"	4	" "
M.106/6R		No. 6	1"	28	" "
M.106/8R		No. 6	1 1/2"	12	" "
M.106/10R		No. 6	1 1/2"	2	" "
M.106/12R		No. 6	1 1/2"	8	" "
M.108/6R		No. 8	1"	38	" "
M.108/7R		No. 8	1"	6	" "
M.108/8R		No. 8	1"	14	" "
M.108/10R		No. 8	1 1/2"	12	" "
M.110/6R		No. 10	1"	8	" "
M.110/8R		No. 10	1"	2	" "
M.110/16R		No. 10	2"	2	" "
M.204/3R		No. 4	1"	8	Round Head
M.204/3R		No. 4	1"	19	" " (Black Japanned)
M.206/3R		No. 6	1"	5	" "
M.206/3R		No. 6	1"	28	" " (Black Japanned)
M.206/4R		No. 6	1"	32	" " ( " " )
M.208/3R		No. 8	1"	2	" "
M.208/4R		No. 8	1"	24	" "
M.208/4R		No. 8	1"	48	" " (Black Japanned)
M.208/5R		No. 8	1"	24	" "
M.208/6R		No. 8	1"	4	" "
M.208/6R		No. 8	1"	8	" " (Black Japanned)
M.208/8R		No. 8	1"	6	" "
M.208/10R		No. 8	1 1/2"	4	" "
M.302/3R		No. 2	1"	5	Raised Head (Black Japanned)
M.304/4R		No. 4	1"	4	" "
M.304/4R		No. 4	1"	2	" " (Chromium Plated)
M.304/6R		No. 4	1"	2	" "
M.304/8R		No. 4	1"	29	" " ( " " )
M.306/4R		No. 6	1"	14	" " ( " " )
M.306/5R		No. 6	1"	12	" " ( " " )
M.306/8R		No. 6	1"	4	" " ( " " )

## CLEVIS PINS

Part No.	Code No.	Shank Dia.	Head Dia.	Head Thickness.	Length.	No. per Car.	Remarks.
J.104/10.5S		1/4"	3/8"	.120"	1 1/8"	12	
J.104/15S		1/4"	3/8"	.120"	1 3/8"	1	

## SPLIT PINS

Part No.	Code No.	Diameter.	Length.	No. per Car.	Remarks.
L.102/4U		1/8"	1"	1	
L.102/5U	SP.55/B.1	1/8"	1"	6	
L.102/6U		1/8"	1"	8	
L.103/6U		3/8"	1"	2	
L.103/7U		3/8"	1"	3	
L.103/8U	SP.55/F & G	3/8"	1"	17	
L.103.5/8U	SP.55/G.1	2"	1"	12	
L.103.5/10U		2"	1 1/4"	4	
L.104/10U	SP.55/L	1/8"	1 1/2"	22	
L.104/12U	SP.55/M	1/8"	1 3/4"	2	
L.104/14U		1/8"	1 3/4"	2	
L.105/12U		3/8"	1 1/2"	2	

# STANDARD PARTS

## DOWELS

Part No.	Code No.	Diameter.	Length.	No. per Car.	Remarks.
OD.102/2H	SP.62/D	$\frac{1}{8}$ "	$\frac{1}{2}$ "	2	
OD.105/6H	SP.62/V.1	$\frac{5}{16}$ "	$\frac{3}{4}$ "	4	
OD.106/4F	SP.62/MY	$\frac{1}{4}$ "	$\frac{1}{2}$ "	2	
OD.106/8H	SP.62/Z	$\frac{3}{8}$ "	$\frac{1}{2}$ "	2	

## RIVETS

Part No.	Code No.	Diameter.	Length.	No. per Car.	Remarks.
R.102/4W		$\frac{1}{8}$ "	$\frac{1}{4}$ "	10	Snap Head
R.102.5/4W	SP.91/B.3	$\frac{5}{16}$ "	$\frac{1}{4}$ "	2	" "
R.103/5W	SP.91/C.4	$\frac{3}{16}$ "	$\frac{5}{8}$ "	18	" "
R.104/8W		$\frac{1}{4}$ "	$\frac{1}{2}$ "	2	" "
R.303/5W		$\frac{3}{16}$ "	$\frac{5}{8}$ "	3	Flat Head
R.303/7W		$\frac{1}{2}$ "	$\frac{7}{8}$ "	1	" " (Cadmium Plated)
R.304/8W		$\frac{1}{2}$ "	$\frac{1}{2}$ "	2	" "
R.504/8W		$\frac{1}{4}$ "	$\frac{1}{2}$ "	2	90° Countersunk Head
TAP/D.420		$\frac{1}{8}$ "	.20"	76	Pop Rivet
TAP/D.429		$\frac{1}{8}$ "	.29"	4	" "
TLP/D.530		$\frac{5}{16}$ "	.30"	66	" "

**JAGUAR**

**'100'**

# ENGINE

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
<b>CYLINDER BLOCK</b>					
(See page 1)					
47074		<b>FRONT ENGINE PLATE</b> (For fixings, see page 1)		1	
<b>FRONT ENGINE MOUNTING</b>					
FS.106/6D		Screw, Set		8	
FN.106/L		Nut		8	
FG.106/X		Washer, Spring		16	
47073		<b>REAR ENGINE PLATE</b> (For fixings, see page 1)		1	
<b>REAR ENGINE MOUNTING</b>					
35471		Bolt, securing Engine to Bracket		2	
38096		Support, "Silentbloc"		2	
47076		Support, "Silentbloc," N.S.		1	
47115		Support, "Silentbloc," O.S.		1	
FN.408/L		Nut, Slotted, on Bolt		2	
FW.108/T		Washer, Plain		4	
L.104/10U		Pin, Split		2	
R.103/8W		Rivet, securing Supports to Plate		8	
<b>OIL SUMP</b>					
47552		Dipstick, complete All other details as page 2)		1	
<b>CYLINDER HEAD</b>					
(See page 2)					
Ass.206		<b>JOINTS (GASKETS) FOR ENGINE OVERHAUL</b>		1 Set	
Ass.306		<b>JOINTS (GASKETS) FOR DECARBON- ISING ENGINE</b>		1 Set	
<b>VALVES</b>					
(See page 3)					
<b>VALVE TAPPETS</b>					
(See page 3)					
<b>VALVE TAPPET GUIDES</b>					
(See page 3)					
<b>VALVE TAPPET COVER</b>					
(See page 3)					
<b>PUSH RODS</b>					
(See page 3)					

# ENGINE

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
<b>ROCKER SHAFT</b>					
44181 43080	C.412	Stud, securing Rocker Cover Nut, Dome, on Studs All other details as page 4		3 3	
<b>CRANKSHAFT</b> (See pages 4 and 5)					
<b>FLYWHEEL</b> (See page 6)					
<b>CAMSHAFT</b> (See page 6)					
<b>TIMING COVER</b> (See page 6)					
<b>TIMING CHAIN TENSIONER</b> (See page 6)					
<b>CONNECTING RODS</b> (See page 7)					
<b>PISTONS AND RINGS</b> (See page 7)					
<b>DISTRIBUTOR DRIVE</b> (See page 8)					
<b>OIL PUMP AND REV. COUNTER DRIVE SHAFT</b> (See page 8)					
<b>OIL PIPES</b> (See page 8)					
<b>EXHAUST MANIFOLDS</b> (See page 9)					
<b>THERMOSTAT SWITCH FOR CHOKE CONTROL</b> (See page 9)					
<b>WATER UP-TAKE MANIFOLD</b> (See page 9)					
43638		<b>WATER THERMOSTAT</b>			
39751		Connection, Water By-pass All other details as page 9			

# ENGINE

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
		<b>OIL PUMP</b> (See page 10)			
		<b>WATER PUMP</b> (See page 10)			
		<b>FAN ASSEMBLY</b> (See page 11)			
		<b>DYNAMO MOUNTING</b> (See page 11)			
		<b>PETROL PUMP</b> (See page 11)			
		<b>CARBURETTER</b> (See page 12)			
		<b>CARBURETTER SOLENOID</b> (See page 12)			
		<b>CARBURETTER THERMOSTAT JET</b> (See page 12)			
		<b>AIR CLEANER AND SILENCER</b> (See page 12)			
		<b>OIL CLEANER</b> (See page 13)			
		<b>IGNITION</b> (See page 14)			
		<b>CLUTCH</b> (See page 15)			
47075		<b>CLUTCH PEDAL</b> All other details as page 16			
		<b>BRAKE PEDAL</b> (See page 16)			
		<b>ACCELERATOR PEDAL</b> (See page 16)			

# GEARBOX

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
Ass.1		<b>GEARBOX ASSEMBLY</b> (See page 17)		1	
		<b>FRONT END COVER</b> (See page 17)			
41379		<b>REAR END COVER</b>		1	
37773	C.861	Washer, Jointing		1	
37722	C.859	Seal, Oil		1	
FS.105/11D		Screw, Set, securing Cover		4	
FS.105/9D		Screw, Set, securing Cover		2	
41528		Screw, Set, securing Cover		1	
FG.105/X		Washer, Spring, on Setscrews		7	
32641	C.843	Gear, Speedometer Driven		1	
37717	C.858	Bearing for Speedometer Driven Gear		1	
36765	C.846	Screw, locking Bearing		1	
FG.105/X		Washer, Spring, on Locking Screw		1	
		<b>STRIKING RODS, FORKS AND SELECTORS</b> (See page 17)			
		<b>TOP COVER</b> (See page 18)			
		<b>CHANGE-SPEED LEVER</b> (See page 18)			
		<b>FLANGE ON MAINSHAFT</b> (See page 18)			
45547		<b>MAINSHAFT</b>		1	
45873	C.910	Gear, Speedometer Driving		1	
45838		Piece, Distance, behind Speedometer Gear		1	
45545	C.898	Sleeve, Synchronising, 2nd Speed		1	
45559	C.900	Spring in 2nd, 3rd/Top Speeds Synchro Sleeves		12	
45561	C.901	Plunger, Locating, in 2nd Speed Synchro Sleeve		1	
	C.922	Balls in 2nd, 3rd/Top Synchro Sleeves		13	
45543	C.897	Wheel, Gear, 1st Speed		1	
37636	C.851	Washer on Mainshaft		1	
45540		Wheel, Gear, 2nd Speed		1	
45532		Wheel, Gear, 3rd Speed		1	
37648	C.852	Circlip		1	
45529	C.891	Sleeve, Synchronising, 3rd and Top		1	
45530	C.892	Sleeve, Operating		1	
45527	C.889	<b>CONSTANT PINION SHAFT</b>		1	
45541	C.895	Bush, Constant Pinion		1	
40314	C.868	Button, Thrust		1	
45862		Pinion, Constant		1	
38433		Thrower, Oil		1	
		<b>REVERSE GEAR AND SPINDLE</b> (See page 19)			
		<b>COUNTERSHAFT</b> (See page 19)			

# FRONT AND REAR AXLES

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
Ass.121		<b>FRONT AXLE ASSY. (COMPRISING AXLE BEAM, STUB AXLES, SWIVEL PINS AND BUSHES)</b>		1	
		All details are as page 22 except for the following items :—			
42060		Hub, Front, N.S.		1	
42061		Hub, Front, O.S.		1	
		<b>FRONT BRAKE BALANCE LEVER</b> (See page 23)			
		<b>TRACK ROD ASSEMBLY</b> (See page 23)			
43066		<b>STEERING CONNECTING TUBE</b> All details as page 23		1	
		<b>REAR AXLE ASSEMBLY (E.N.V. TYPE)</b>			
47095		Casing (Banjo and Axle Tubes) All other details as page 24		1	
Ass.32		<b>REAR AXLE DIFFERENTIAL UNIT ASSY. (E.N.V. TYPE) (RATIO 10 x 38)</b> All details are as for Ass.35 on page 24 except for the following items :—		1	Fitted from Eng. No. M.501 to M.800
47070		Crown-Wheel, complete with Bevel Pinion 47071 (Ratio 10 x 38)		1 pair	SUPPLIED ONLY IN PAIRS
Ass.33		<b>REAR AXLE DIFFERENTIAL UNIT ASSY. (E.N.V. TYPE) (RATIO 10 x 38)</b> All details are as for Ass.21 on pages 24 and 25 except for the following items :—		1	Fitted from Eng. No. M.1051 to M.1100
48053		Crown-Wheel, complete with Bevel Pinion 47071 (Ratio 10 x 38)		1 pair	SUPPLIED ONLY IN PAIRS
43220		<b>REAR AXLE SHAFT (E.N.V. TYPE)</b> All details as page 25		2	
		<b>REAR AXLE HUBS</b> (See page 25)			
		<b>REAR BRAKE BALANCE LEVER</b>			
763		Lever, Compensating, Assembly		1	
766/A		Eyebolt		1	
786		Washer (Felt) on Eyebolt		1	
139		Bush in Compensating Lever		2	
783		Bolt		1	
FN.106/L		Nut on Bolt		1	
L.103/7U		Pin, Split, through Bolt		1	
BD.541/1		Washer on Bolt		2	
781		<b>ROAD WHEELS</b>		5	Supplied Unpainted. Cellulosed to match car upon receipt of Special Order.
781/1A		Cover, Outer, 5'25" x 18" (Dunlop "90")		5	
781/1B		Tube, Inner		5	
N.D.		Spokes (40 Short, 20 Long, per set)		—	
N.D.		Nipple for Spokes (60 per set)		—	

# PROPELLOR SHAFT

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
44019		<b>PROPELLOR SHAFT (TYPE 1250)</b>		1	
K.2/5/GB.108		<b>Journal</b>		2	
K.2/6/38		<b>Bearing, Needle, Assembly</b>		8	
K.2/7/GB.19		<b>Ring, Snap</b>		8	
K.5/L/4		<b>Journal Assembly (comprising Journal, Needle Bearing Assembly and Snap Ring)</b>		2	
94/GB.1598		<b>Nipple, Grease, on Journal</b>		2	
1301/GB.3		<b>End, Sliding, Assembly (comprising Flange Yoke, Sleeve Yoke, Dust Cap and Journal Assembly)</b>		1	
	C.969	<b>Nipple, Grease, on Sleeve Yoke (Tec. HA.30)</b>		1	
36975	C.583	<b>Bolt, <math>\frac{3}{8}</math>" B.S.F. x <math>1\frac{3}{8}</math>" for Flange Yoke</b>		8	
	C.777	<b>Nut, Slotted, on Bolt</b>		8	
	C.787	<b>Washer under Nut</b>		8	
L.103/8U		<b>Pin, Split, securing Slotted Nut</b>		8	

# BRAKES

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
<b>13" x 1½" GIRLING "NON-SERVO" BRAKES</b>					
<b>ANCHOR PLATES</b>					
GB.1556		Plate, Anchor, Front (complete with Brake Shoe Stops)		2	
GB.1557		Plate, Anchor, Rear (complete with Brake Shoe Stops)		2	
GA/G.256		Adjuster Unit Assembly		4	
GA/G.2761		Expander Unit Assembly, Front, N.S.		1	
GA/G.2762		Expander Unit Assembly, Front, O.S.		1	
GA/G.2448		Expander Unit Assembly, Rear		2	
GA/G.2142		Cover, Dust, Front		2	
GB.2308		Cover, Dust, Rear		2	
<b>ADJUSTER UNIT ASSEMBLY</b>					
GA/G.256				4	
GB.1273		Housing		4	
GB.1274		Plunger, R.H.		4	
GB.1274/A		Plunger, L.H.		4	
GB.3/D		Cone		4	
GB.378		Bolt, Set, securing Adjuster Unit		8	
40-S-33		Washer under Bolt		8	
GB.2761		<b>EXPANDER UNIT ASSY., FRONT, N.S.</b>		1	
GB.2762		<b>EXPANDER UNIT ASSY., FRONT, O.S.</b>		1	
GB.592/A		Housing		2	
GB.1535		Cone		2	
GB.11		Pin, securing Cone to Operating Rod		2	
GB.1328		Plunger		4	
GB.38		Roller for Plungers		4	
GB.1406		Pin, Split, retaining Plungers		4	
GB.1568		Rod, Operating		2	
GB.482/A		Socket		2	
GB.21		Washer, Plain, for Expander Unit		4	
GB.33		Washer, Spring, for Expander Unit		4	
GB.17		Nut, securing Unit to Anchor Plate		4	
GB.27/A		Pin, Split, securing Nut		4	
GA/G.2448		<b>EXPANDER UNIT ASSEMBLY, REAR</b>		2	
GB.591/A		Housing		2	
GB.1326		Cone		2	
GB.11		Pin, securing Cone to Operating Rod		2	
GB.1328		Plunger		4	
GB.38		Roller for Plungers		4	
GB.1406		Pin, Split, retaining Plungers		4	
GB.1331		Rod, Operating		2	
GB.482/A		Socket		2	
GB.21		Washer, Plain, for Expander Unit		4	
GB.33		Washer, Spring, for Expander Unit		4	
GB.17		Nut, securing Unit to Anchor Plate		4	
GB.27/A		Pin, Split, securing Nut		4	
GA/G.2271/F		<b>BRAKE SHOE ASSEMBLY (COMPLETE WITH LININGS)</b>		8	
GB.2692		Spring, Return		8	
109/C		<b>BRAKE DRUM, FRONT AND REAR</b>		4	

When relining of Brakes becomes necessary, it is strongly advised that the old Brake Shoes be returned to our Service Dept. and new ones procured in exchange. These shoes are fitted with linings which have been ground to fine limits to ensure efficient braking. An allowance of 7s. 6d. NETT is made against the return of EACH PAIR OF SHOES.

# BRAKE CONTROLS

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
<b>BRAKE PULL RODS</b>					
1058		Rod, Front, from Pedal to Front Balance Lever ( $\frac{5}{16}$ " x 39 $\frac{1}{2}$ " long)		1	
3055		Eye-End on Front Rod		1	
129/A		Tube, Push-Rod (complete with Fixed End No. 126)		1	
130		Spring inside Tube		1	
3054		End, Sliding, on Push-Rod Tube		1	
3052		Lever, Balance, Intermediate		1	
229		Bush, "Oilite," in Lever Boss		1	
154/B		Pin, securing Balance Lever		1	
BD.541/1		Washer, Special, on Pin		1	
FN.406/L		Nut, Slotted, on Pin		1	
L.102/6U		Pin, Split, locking Nut		1	
3046		Stirrup		1	
3045		Spring inside Stirrup		1	
3047		Cup, for Spring, at front of Stirrup		1	
3048		Cup, for Spring, at rear of Stirrup		1	
123		Lever, Swinging		1	
115		Bush, "Oilite," in Lever Boss		1	
BD.541/1		Washer, Special, for Lever		1	
FN.406/L		Nut, Slotted, for Lever		1	
L.103/6U		Pin, Split, securing Nut		1	
1059		Rod, Centre, from Balance Lever to Swinging Lever ( $\frac{5}{16}$ " x 27 $\frac{1}{2}$ " long)		1	
3056		Rod, Rear, from Swinging Lever to Rear Balance Lever ( $\frac{5}{16}$ " x 22 $\frac{1}{4}$ " long)		1	
776		Rod, Transverse, Front, N.S. ( $\frac{5}{16}$ " x 30" long)		1	
777		Rod, Transverse, Front, O.S. ( $\frac{5}{16}$ " x 8 $\frac{7}{8}$ " long)		1	
785/B		Rod, Transverse, Rear, N.S. ( $\frac{5}{16}$ " x 25" long)		1	
784/B		Rod, Transverse, Rear, O.S. ( $\frac{5}{16}$ " x 17 $\frac{3}{8}$ " long)		1	
1096		Fork-End on Pull Rods		8	
1321		Fork-End, Universal		3	
J.104/10.5S		Pin, Clevis, $\frac{1}{4}$ " dia. x $\frac{3}{16}$ " long		10	
J.104/16S		Pin, Clevis, $\frac{1}{4}$ " dia. x 1" long		1	
L.103/6U		Pin, Split, through Clevis Pins		11	
FN.205/L		Nut, locking Fork-Ends		11	
<b>HANDBRAKE LEVER</b>					
43200				1	
43206		Rod, Locking, through Lever		1	
40885	C.606	Spring on Locking Rod		1	
40883		Knob on Locking Rod		1	
43205		Pawl		1	
43201		Shaft for Handbrake		1	
27645		Spring, " Pull-Off "		1	
<b>BRAKE PEDAL</b>					
46297				1	
43175		Bush in Pedal Boss		1	
46350		Shaft, supporting Pedal		1	
30346		Pin (Mills) through Shaft		1	
27691		Washer on outer end of Shaft		1	
L.104/10U		Pin, Split, through Shaft		1	
27645		Spring, operating Stop Light Switch		1	

# STEERING

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
3050		<b>STEERING UNIT (COMPLETE WITH DROP ARM BUT LESS STEERING WHEEL AND CONTROLS)</b>		1	
6N.1/3-6		Column, Outer, and Box (complete with Bushes and Ball Race Housing)		1	
6N.3/6		Column, Inner, and Nut		1	
6C.21/1		Ball-Race (Fixed)		1	
6H.25		Balls (Steel)		17	
6T.23/3		Ball-Race (Adjustable)		1	
6L.24		Nut, locking Adjustable Ball-Race		1	
6T.36/1		Washer for Adjustable Ball-Race		1	
6N.26/2		Circlip on Inner Column		1	
6N.5/1		Trunnion		1	
6C.18/1		Bush in Trunnion		1	
6S.42/1		Gland (Cork) for Rocker-Shaft		2	
6S.73/1		Washer, retaining Gland		1	
6N.55/1		Bolt, securing Trunnion		4	
6N.56/2		Washer, Spring, on Bolts		4	
6N.9/5		Drop-Arm (Parallel)		1	
2D.46/3		Bolt, securing Drop-Arm		1	
2D.47/1		Nut for Bolt		1	
2D.48/1		Pin, Split, securing Nut		1	
6N.11/1		Plate, End		1	
6S.13/1		Washer for End Plate		1	
6N.34/3		Bracket, Clip		1	
2N.35/1		Seal, Oil, between End Plate and Clip Bracket		1	
2N.61/1		Bolt through Clip Bracket		1	
2N.62/1		Nut for Bolt		1	
2N.63/1		Washer under Nut		1	
2R.58/1		Stud for End Plate Bracket		2	
2H.59/1		Nut on Studs		2	
0S.60/1		Washer under Nuts		2	
2H.51/1		Bolt, securing End Plate		4	
2H.52/1		Washer, Spring, on Bolts		4	
2R.30/2		Plug, Filler, on Outer Column		1	
6N.8/1		Bearing for Rocker-Shaft		1	
6N.7/1		Rocker-Shaft (Parallel) (complete with Ball Peg)		1	
6X.14/1		Washer for Cover Plate		1	
6X.12/1		Plate, Cover		1	
0S.49/1		Bolt for Cover Plate		6	
6N.17/2		Bush for Stator Tube		1	
6N.40/1		Bracket, fixing Trunnion		1	
43222		Bolt, Pivot, for Steering Box Bracket		1	
FN.410/L		Nut, $\frac{5}{8}$ " dia., for Pivot Bolt		1	
L.104/10U		Pin, Split, securing Nut		1	
FB.106/17D		Bolt, securing Steering Box Bracket to Frame		2	
FN.106/L		Nut on Bolt		2	
FG.106/X		Washer, Spring, under Nuts		2	
814		Grommet (Rubber) on Outer Column		1	
3123		Plate for Grommet		1	
1168		<b>STEERING WHEEL (TELESCOPIC)</b>		1	
	C.1028	Clamp Assembly		1	
	C.1037	Screw, Grub		1	
	C.1024	Cover, Dust (Telescopic)		1	
	C.1026	Washer at top of Dust Cover		1	
3080		<b>STEERING COLUMN CONTROL</b>		1	
		For details, see Electrical Section (page 105)			
		<b>IGNITION CONTROL</b>			
		For details, see Electrical Section (page 105)			

# CHASSIS

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
<b>CHASSIS FRAME ASSEMBLY</b>					
353/E		<b>CHASSIS FRAME COMPLETE</b>		1	
633		Bracket, Front, for Jack		2	
634		Bracket, Rear, for Jack		2	
1048/A		Plug (Rubber) for Jack Bracket		4	
1497		Bracket for Front N.S. Engine Support		1	
1498		Bracket for Front O.S. Engine Support		1	
40527		Bracket for Rear N.S. Engine Support		1	
40528		Bracket for Rear O.S. Engine Support		1	
394/A		Bracket, N.S. Front, for "Lucas" Shock Absorber		1	
393/A		Bracket, O.S. Front, for "Lucas" Shock Absorber		1	
396/A		Bracket, N.S. Front, for "Hartford" Shock Absorber		1	
395/A		Bracket, O.S. Front, for "Hartford" Shock Absorber		1	
1066		Bracket, N.S. Front, for "Hartford" Shock Absorber		1	
1067		Bracket, O.S. Front, for "Hartford" Shock Absorber		1	
390/A		Bracket for Rear Shock Absorbers		2	
399/A		Bracket, Rear, for Front Spring, N.S.		1	
400/A		Bracket, Rear, for Front Spring, O.S.		1	
400/A.1		Plate, Cover, on Rear Brackets		2	
43871		Shim, under Cover Plates (.005")		As reqd.	
44161		Shim, under Cover Plates (.015")		As reqd.	
FS.105/6D		Screw, Set, securing Cover Plates		8	
1218	C.725	Washer, Shakeproof, on Setscrews		8	
43213		Bracket for Stop Light Switch		1	
3381		Stay, Wing, N.S.		1	
3382		Stay, Wing, O.S.		1	
3383		Carrier for Spare Wheel		1	
3384		Extension, Spare Wheel Carrier		1	For use when 2 spare Wheels are carried
1063		<b>FRONT ROAD SPRING</b>		2	
44476	C.644	Liner (Trunnion Blocks)		4	
43869	C.637	Plate, Rubbing, in Rear Bracket		4	
1348		Gaiter for Rear Bracket		2	
FN.408/L		Nut, securing Springs		2	
	C.792	Washer under Nuts		2	
680		Washer (Bronze) for Springs		2	
681		Washer (Bronze) for Springs		2	
36766		Nipple, Grease		2	
43149		Bolt "U"		4	
29214	C.566	Nut for "U" Bolt		8	
29215	C.567	Nut, Lock, on "U" Bolt		8	
36812		Plate, Clip, under Springs		2	
43140		Packing, Taper		2	
661		Buffer (Rubber)		2	
672/B		<b>REAR ROAD SPRING</b>		2	
1421		Bush, "Silentbloc," in Springs and Shackles		6	
44334	C.640	Shackle at rear end of Springs		2	
42905		Pin, securing Shackles and Springs		6	
41136	C.611	Washer (Fibre) between Springs and Shackles		12	
869		Washer (Steel) on Spring and Shackle Pins		8	
754		Collar for Shackle Pins		2	
FN.106/L		Nut, Slotted, securing Shackle Pins		6	
FG.106/X		Washer, Spring, under Nuts		6	
39067		Bolt "U"		4	
9396		Nut for "U" Bolts		8	
4917		Nut, Lock, for "U" Bolts		8	
38532		Buffer (Sorbo Rubber) for Rear Axle		2	
35695		Clip, securing Buffer to Frame		4	

# CHASSIS

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
678		<b>REAR AXLE CHECK STRAP</b>		2	
632		Buffer (Rubber) at top of Check Strap		2	
FS.106/8F		Screw, Set, securing Check Strap to Frame		8	
	C.726	Washer, Shakeproof, under Setscrews		8	
FN.106/L		Nut on Setscrews		8	
<b>SHOCK ABSORBERS</b>					
442/BY		Absorber, Shock, Front N.S. ("Luvax")		1	
442/BX		Absorber, Shock, Front O.S. ("Luvax")		1	
506		Absorber, Shock, Front ("Hartford")		2	
443/BY		Absorber, Shock, Rear N.S. ("Luvax")		1	
443/BX		Absorber, Shock, Rear O.S. ("Luvax")		1	
FB.106/10D		Bolt, securing "Luvax" Absorbers, Front and Rear		16	
FN.406/L		Nut on Bolts		16	
	C.726	Washer, Shakeproof, under Nuts		16	
FB.109/20D		Bolt, securing "Hartford" Absorbers		4	
FN.409/L		Nut on Bolts		4	
FG.109/X		Washer, Spring, under Nuts		4	
LLP.92/12Y		Lever, Link and Pin Assembly, Front N.S., for "Luvax" Absorber		1	
LLP.92/12X		Lever, Link and Pin Assembly, Front O.S., for "Luvax" Absorber		1	
LLP.92/13Y		Lever, Link and Pin Assembly, Rear N.S., for "Luvax" Absorber		1	
LLP.92/13X		Lever, Link and Pin Assembly, Rear O.S., for "Luvax" Absorber		1	
<b>EXHAUST SYSTEM</b>					
3082		Pipe, Exhaust, from Front Manifold to O.S. Silencer		1	
3083		Pipe, Exhaust, from Rear Manifold to N.S. Silencer		1	
3076		Silencer		2	
3084/A		Pipe, Tail, N.S.		1	
3084/B		Pipe, Tail, O.S.		1	
462		Clip, securing Silencers to Exhaust Pipe		2	
FS.105/6D		Screw, Set, securing Clip		2	
FN.105/L		Nut on Setscrews		2	
FG.105/X		Washer, Spring, under Nuts		2	
1491/A		Bracket, Steady, on Exhaust and Tail Pipes		4	
3116		Bracket, Clip, securing Exhaust Pipes to Cross Tube		2	
FS.105/6D		Screw, Set, for Steady and Clip Brackets		4	
FN.105/L		Nut on Setscrews		4	
FG.105/X		Washer, Spring, under Nuts		4	
	C.985	Washer, Special		2	
FB.105/17D		Bolt, securing Tail Pipes to Chassis Frame		2	
3117		Piece, Distance, on Bolts		2	
FN.105/L		Nut on Bolts		2	
FG.105/X		Washer, Spring, under Nuts		2	
	C.985	Washer, Special, under Nuts and Head of Bolts		4	

# CHASSIS

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
1602		<b>PETROL TANK, COMPLETE WITH VENT</b>		1	
X.46921		Gauge Unit		1	
AS.303/3H		Screw, securing Gauge Unit		6	
1060		Stud, securing Tank at bottom		4	
463		Washer (Rubber) between Tank and Chassis		4	
464		Washer (Rubber) between Tank and Chassis		4	
467		Washer (Steel) packing Rubber Washers		8	
FN.105/L		Nut on Stud		12	
FS.105/10D		Screw, Set, securing Tank to Body		3	
FG.105/X		Washer, Spring, on Setscrews		3	
193		Washer (Rubber) between Tank and Body		3	
194		Washer (Steel) packing Rubber Washers		3	
832		Cap, Filler		1	
404		Pipe (Tank to Union)		2	
280		Union		2	
629		Pipe (Union to 2-way Tap)		1	
630		Pipe (Union to 2-way Tap)		1	
631		Pipe (2-way Tap to Pump)		1	
1112		Pipe (Pump to Flexible Pipe)		1	
1065		Pipe, Flexible		1	
1602/A.1		Tap, 2-way (complete with Control Rod and Knob)		1	
492/B		<b>RADIATOR, COMPLETE</b>		1	
492/B.1		Block		1	
492/B.2		Shell		1	
193		Pad (Rubber) mounting Radiator Block		4	
194		Washer, Special, for Mounting Pads		8	
FN.107/L		Nut, securing Radiator Block		4	
1222	C.727	Washer, Shakeproof		4	
1086		Cap, Filler, complete		1	
3051		Hose, Water, Top		1	
603		Hose, Water, Bottom		1	
GT.5		Clip, Hose (Griptite No. 3) securing Top Hose		1	
GT.3		Clip, Hose (Griptite No. 1A) securing Bottom Hose		1	
492/B.3		Rod, Tie, $\frac{3}{8}$ " dia. x 33 $\frac{3}{8}$ " long		2	
552		Eye-End on Tie Rod		2	
FN.106/L		Nut, securing Tie Rod to Scuttle		4	
1218	C.725	Washer, Shakeproof, under Nuts		2	
BD.541/1		Washer, Plain, under Nuts		4	
FS.105/6D		Screw, Set, through Eye-End		2	
FN.105/L		Nut on Setscrews		2	
1220	C.726	Washer, Shakeproof, under Nuts		2	
183		<b>FRONT NUMBER PLATE</b>		1	
183/C		Clip around Front Dumb Iron		2	
FS.105/8D		Screw, Set, securing Clip		2	
FN.105/L		Nut on Setscrews		2	
FG.105/X		Washer, Spring, under Nuts		2	
FS.105/6D		Screw, Set, securing Number Plate to Clip		2	
1616		<b>REAR NUMBER PLATE</b>		1	
1616/B		Bracket, Fixing, for Number Plate		1	
663		Pad (Rubber) between Fixing Bracket and Body		1	
FS.104/6D		Screw, Set, securing Fixing Bracket to Body		3	
FN.104/L		Nut on Setscrews		3	
FW.104/T		Washer, Plain, on Setscrews		3	
FG.104/X		Washer, Spring, under Nuts		3	
FS.104/4D		Screw, Set, securing Number Plate		2	
FN.104/L		Nut on Setscrews		2	
FW.104/T		Washer, Plain, on Setscrews		2	
FG.104/X		Washer, Spring, under Nuts		2	

# BODY FITTINGS

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
BD.1442		<b>BODY SHELL, COMPLETE</b>		1	
		<b>FLOORBOARDS</b>			
BD.1448		Floorboard, N.S.		1	
BD.1449		Floorboard, O.S.		1	
FS.104/12D		Screw, Set, securing Floorboards		4	
FW.104/T		Washer, Plain, on Setscrews		4	
M.108/8R		Screw, Wood, securing Floorboards		14	
BD.1447		Toeboard		1	
376		Strip (Sorbo) under Toeboard		1	
FS.404/10H		Screw, Set (Pointed End) securing Toeboard		4	
BD.542/1		Washer, Special, under Setscrews		4	
BD.1438		<b>GEARBOX COVER</b>		1	
BD.1458		<b>PROPELLOR SHAFT TUNNEL</b>		1	
M.206/2R		Screw, Wood (Japanned) securing Tunnel		19	
BD.1459		<b>REAR AXLE COVER</b>		1	
M.306/6R		Screw, Wood (Chromium Plated) securing Cover		2	
BD.543/3		Washer, Cup, under Screws		2	
BD.1434		<b>FRONT WING, N.S.</b>		1	
BD.1435		<b>FRONT WING, O.S.</b>		1	
BD.1446		Steady for Front Wing		2	
FN.105/L		Nut, securing Steady		8	
FW.105/T		Washer, Plain, on Steady		6	
FG.105/X		Washer, Spring, under Nuts		8	
FS.105/8D		Screw, Set, securing Wings		8	
FN.105/L		Nut on Setscrews		8	
FG.105/X		Washer, Spring, under Nuts		8	
FC.105/14V		Bolt, Coach, securing Wing to Body		8	
BD.542/2		Washer, Special, on Coach Bolts		8	
FN.105/L		Nut on Coach Bolts		8	
FG.105/X		Washer, Spring, under Nuts		8	
M.308/8R		Screw, Wood (Japanned) for Wings		12	
AW.102/T		Washer, Plain, on Woodscrews		12	
BD.1436		<b>FRONT APRON</b>		1	
BD.1439		<b>REAR WING, N.S.</b>		1	
BD.1440		<b>REAR WING, O.S.</b>		1	
FS.104/6D		Screw, Set, securing Wings		22	
FS.104/8D		Screw, Set, securing Wings		2	
FS.104/14D		Screw, Set, securing Wings		6	
BD.542/1		Washer, Special		60	
FN.104/L		Nut on Setscrews		30	
FG.104/X		Washer, Spring, under Nuts		30	
M.208/8R		Screw, Wood (Japanned) for Wings		4	
AW.102/T		Washer, Plain, for Wood Screws		4	
BD.813		Piping, between Wings and Body		As reqd.	

# BODY FITTINGS

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
<b>STEP BEADS</b>					
650		Beading, Step (2' 6" long)		2	
651		Beading, Step (2' 5½" long)		2	
652		Beading, Step (2' 4½" long)		2	
653		Beading, Step (2' 3½" long)		2	
654		Beading, Step (2' 3" long)		2	
755		Tread-Strip (Rubber) (2' 6½" long)		2	
756		Tread-Strip (Rubber) (2' 5½" long)		2	
757		Tread-Strip (Rubber) (2' 5" long)		2	
758		Tread-Strip (Rubber) (2' 4½" long)		2	
759		Tread-Strip (Rubber) (2' 3½" long)		2	
AS.304/6H		Screw, securing Beading		60	
AN.104/L		Nut on Setscrews		60	
1206	C.721	Washer, Shakeproof, under Nuts		60	
<b>HEADLAMP BAR ASSEMBLY</b>					
BD.1437				1	
BD.1431		Rod, Steady, Assembly, N.S.		1	
BD.1432		Rod, Steady, Assembly, O.S.		1	
BD.1429		Rod, Tie (only) for Steady Rods		2	
705		Ball-Pin for attachment of Steady Rod at bottom end		2	
BD.1430		Washer (Rubber) under Ball-Pin		2	
BD.1426		Packing, Taper (Chromium Plated) under Headlamp Bar uprights		2	
BD.1427		Block, Packing (Brass) under N.S. Wing		1	
BD.1428		Block, Packing (Brass) under O.S. Wing		1	
FS.105/8D		Screw, Set, securing Steady Rods at bottom end		2	
FS.105/6D		Screw, Set, securing Steady Rods at top end		2	
FN.105/L		Nut on Setscrews		4	
FG.105/X		Washer, Shakeproof, under Nuts		4	
<b>STARTING HANDLE SUPPORT</b>					
451				1	
FS.106/6D		Screw, Set, ¾" B.S.F. x ¾" long		1	
FG.106/X		Washer, Spring, on Setscrews		1	
FS.105/6D		Screw, Set, ⅝" B.S.F. x ¾" long		1	
FN.105/L		Nut on Setscrew		1	
FG.105/X		Washer, Spring, under Nut		1	
38532		Block (Sorbo Rubber)		1	
<b>BONNET COMPLETE</b>					
BD.1441				1	Supplied Unpainted. Painted Bonnets obtainable upon receipt of Special Order, quoting precise colour required.
3162		Stud (Chromium Plated) on top of Bonnet		4	
FW.204/T		Washer, Plain, on Studs		4	
FN.104/L		Nut on Studs		4	
FG.104/X		Washer, Spring, under Nuts		4	
553		Pad (Rubber) at corners of Bonnet		4	
BD.524/7		Rivet, Bifurcated, securing Corner Pads		4	
1376		Fastener		4	Fitted from Chassis No. 39001 to 39060
1985		Fastener		4	Fitted to Chassis No. 39061 and subs.
BD.1463		Stirrup for Fasteners		4	
FN.105/L		Nut on Stirrups		8	
	C.985	Washer, Special, for Stirrups		4	

# BODY FITTINGS

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
BD.1450		<b>CENTRE PILLAR TIE ROD (LONG)</b>		2	
BD.1451		<b>CENTRE PILLAR TIE ROD (SHORT)</b>		2	
1567		Nut, Rigger, connecting Tie Rods		2	
FN.105/L		Nut (Right Hand Thread) locking Rigger Nuts		2	
FN.105/L		Nut (Left Hand Thread) locking Rigger Nuts		2	
FB.105/12D		Bolt, securing Tie Rod to Floor		2	
BD.542/2		Washer, Special, under head of Bolts		2	
	C.985	Washer, Special, on Bolts		2	
FN.105/L		Nut (Right Hand Thread) on Bolts		2	
	C.740	Washer, Shakeproof, under Nuts		2	
FN.105/L		Nut (Right Hand Thread) securing Tie Rods behind Casing		2	
	C.985	Washer, Special, under Nuts		2	
	C.740	Washer, Shakeproof, under Nuts		2	
BD.1483		<b>WINDSCREEN ASSEMBLY</b>		1	Comprising Frame, Glass and Moulded Rubber
BD.1465		Glass only		1	
BD.1468		Pillar, Side, Bottom, N.S.		1	
BD.1469		Pillar, Side, Bottom, O.S.		1	
BD.1466		Pillar, Side, Top, N.S.		1	
BD.1467		Pillar, Side, Top, O.S.		1	
BD.1093		Spindle at joint of Top and Bottom Pillars		2	
BD.1094		Washer, Locking, on Spindle		2	
BD.1095		Nut, locking Screen in position		2	
578		<b>"AERO" WINDSCREEN COMPLETE</b>		1 pair	
		<b>DOOR HINGES</b>			
BD.1471		Hinge, Top and Bottom, N.S. Door		2	
BD.1472		Hinge, Top and Bottom, O.S. Door		2	
AS.502/12H		Screw, securing Hinges		16	
AN.102/L		Nut on Screws		16	
AG.102/X		Washer, Spring, under Nuts		16	
BD.1460		<b>DOOR LOCK (COMPLETE WITH STRIKING PLATE)</b>		2	
M.108/6R		Screw, Wood, securing Lock to Door		8	
M.304/6R		Screw (Chromium Plated) securing Cover		4	
M.310/8R		Screw (Chromium Plated) securing Striking Plate		6	
BD.1461		<b>DOVETAIL, COMPLETE</b>		2	
M.308/8L.1		Screw, Wood (Chromium Plated) securing Dovetails		12	
BD.1462		<b>THUMBSCREW, LOCKING SIDE CURTAINS IN POSITION</b>		4	
M.106/8R		Screw, Wood (Chromium Plated) securing Thumbscrews		12	

# BODY FITTINGS

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
BD.1486		<b>SIDE CURTAIN ASSEMBLY, N.S.</b>		1	
BD.1487		<b>SIDE CURTAIN ASSEMBLY, O.S.</b>		1	
BD.1433		<b>GRAB RAIL</b>		1	
M.308/8L.1		Screw, Wood, securing Rail		4	
580486		<b>EXTERIOR MIRROR (" DESMO ") (LUCAS S.528/GC)</b>		1	
AS.602/6H		Screw, Set (Chromium Plated) securing Mirror		2	
NC.2127/3		Glass only		1	
BD.1484		<b>BUCKET SEATS</b>		2	
BD.1485		Cushion		2	
BD.1452		Slide, Top, N.S. (with Lever)		1	
BD.1453		Slide, Top, O.S. (with Lever)		1	
BD.1454		Slide, Top (Plain)		2	
BD.1455		Slide, Bottom, N.S. (Slotted)		1	
BD.1456		Slide, Bottom, O.S. (Slotted)		1	
BD.1457		Slide, Bottom (Plain)		2	
FS.504/7H		Screw, Set (Pointed End) securing Slides to Floor		16	
FS.504/4H		Screw, Set, securing Slides to Seats		16	
FN.104/L		Nut on Setscrews		16	
		<b>CARPETS</b>			
BD.1480		Carpet, Main Floor, N.S.		1	
BD.1481		Carpet, Main Floor, O.S.		1	
BD.1482		Carpet, Toeboard		1	
		<b>CASINGS</b>			
BD.1473		Casing, Door, N.S.		1	
BD.1474		Casing, Door, O.S.		1	
BD.1475		Casing, Rear Quarter, N.S.		1	
BD.1476		Casing, Rear Quarter, O.S.		1	
BD.1477		Lid, covering aperture storing Side Curtains		1	
BD.1478		Casing, Scuttle, N.S.		1	
BD.1479		Casing, Scuttle, O.S.		1	
378		Turnbutton, securing Lid (complete with Catch Plates)		2	
M.306/6R		Screw, Wood (Chromium Plated) securing Turnbuttons		4	
M.304/4L.1		Screw, Wood (Chromium Plated) securing Catch Plates		8	
BD.1464		Strap, securing Hood in "closed" position (1" wide x 2' 0" long) complete with Buckle		2	
BD.1470		<b>BATTERY CONTAINER</b>		1	

# ELECTRICAL EQUIPMENT

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
238186		<b>DYNAMO (LUCAS C.45 PV/3 TYPE L.1/1)</b>  For details see page 71		1	
270401	C.1082	<b>STARTER (LUCAS M.45G TYPE GC.20/0)</b>  For details see page 71		1	
760080		<b>STARTER SOLENOID SWITCH (LUCAS ST.810)</b>  For details see page 71		1	
402029		<b>IGNITION COIL (LUCAS BR.12)</b>		1	
406550		<b>DISTRIBUTOR (LUCAS DUH.6A/0 TYPE GC.14/1)</b>  For details see page 71		1	
337909		<b>CONTROL BOX (LUCAS RJF.91 TYPE L.1)</b>  For details see page 72		1	
770017		<b>JUNCTION BOX (LUCAS TYPE 6J)</b>		1	
385175	BD.877	<b>FUSE BOX FOR CIGAR LIGHTER (LUCAS SF.5/2 TYPE L.2)</b>  Fuse, 35 amp.		1	

# ELECTRICAL EQUIPMENT

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
<b>INSTRUMENTS</b>					
369088		Ammeter (Lucas BM.4 Type L.17)		1	
X.46922		Gauge, Petrol (Smith)		1	
X.42632		Gauge, Oil (Smith)		1	
X.20933		Gauge, Thermometer (Smith)		1	
X.46479		Speedometer (Smith)		1	
X.46477		Rev. Counter and Clock (Smith)		1	
312151		Switch, Ignition (Lucas S.45 Type L.3)		1	
317063		Switch, Starter (Lucas SS.5 Type L.2)		1	
359013		Switch, Lighting (Lucas S.37 Type AA.2)		1	
314027		Switch, Panel (Lucas PS.7/CH)		2	
318526		Light, Warning (Ignition) (Lucas WA.5/L)		1	
1224/M		Bulb, Warning Light		2	
301853		Light, Panel L.H.		2	
301852		Light, Panel R.H.		2	
207		Bulb, Panel Light		4	
SK.40503/2	C.1430	Lighter, Cigar, complete (Smith)		1	
	C.1430/2	Element for Cigar Lighter (Smith)		1	
X.46479		<b>SPEEDOMETER (SMITH)</b>		1	
27230		Cable, complete (40" long)		1	
X.46477		<b>REV. COUNTER AND CLOCK (SMITH)</b>		1	
36532		Cable, complete (52" long)		1	
SN.5967		Gearbox, Right Angle		1	
327117		<b>THROTTLE CONTROL (LUCAS GC/12T/35)</b>		1	
327117/K		Knob and Wire (26½" long)		1	
504397		<b>HEADLAMP (DIPPER) (LUCAS QK.596S/EDS)</b>		1	} Supplied complete with Stoneguards
504398		<b>HEADLAMP (NON-DIPPER) (LUCAS QK.596S)</b>		1	
504354		Glass only		2	} <b>NOT REQUIRED FOR EXPORT</b>
504404		Reflector (Dipper) complete with Thrust Plate, etc.		1	
504403		Reflector (Non-Dipper)		1	
501404		Dipper Unit		1	
54		Bulb		2	
FA.6		Fuse for Dipper Unit		1	
NC.880/33		Bolt, Fixing		2	
506223		<b>HEADLAMP (FOR EXPORT ONLY) (LUCAS QK.596S/ED)</b>		2	
502645		Reflector Assembly		2	
		All other details as for 504397/8			
523529		<b>SIDELAMP (LUCAS TYPE 1130)</b>		2	
523937		Rim, Front (complete with Glass)		2	
207		Bulb		2	

# ELECTRICAL EQUIPMENT

Part No.	Code No.	Description.	Plate No.	No. per Unit.	Remarks.
521276		<b>STOP, TAIL AND REVERSE LAMP (LUCAS 310/A)</b>		1	
521360		<b>Cover, Front Assy. (complete with Wire, Cork Beading and Fixing Screw)</b>		1	
NC.402/43		<b>Glass (Amber)</b>		1	
NC.402/44		<b>Glass (Clear)</b>		1	
NC.402/32		<b>Holder, Bulb, Assembly</b>		1	
1		<b>Bulb (Stop and Reverse Lamp)</b>		2	
207		<b>Bulb (Tail Lamp)</b>		1	
690798		<b>HORN (ELECTRIC) LOW NOTE (LUCAS WT.29)</b>		1	
690799		<b>HORN (ELECTRIC) HIGH NOTE (LUCAS WT.29)</b>		1	
		For details see page 76			
323168		<b>STEERING COLUMN CONTROL (LUCAS GC/25A/38T)</b>		1	
323169		<b>Tube, Stator (51 <math>\frac{5}{8}</math>" long)</b>		1	
323170		<b>Tube, Ignition (56 <math>\frac{5}{16}</math>" long)</b>		1	
323179		<b>Cover, Top</b>		1	
323144		<b>Knob, Horn push</b>		1	
323139		<b>Switch, Dipper, and Base Assembly</b>		1	
729141		<b>WINDSCREEN WIPER (LUCAS (LUCAS SW2/GC.15)</b>		2	
729931		<b>Motor only</b>		1	
731788		<b>Arm, Assembly</b>		2	
727809		<b>Squeegee Assembly</b>		1	
729880		<b>Knob (complete with Screw)</b>		1	
730079		<b>Bearing, Set, Dual Arm</b>		1	
730157		<b>Link, Main (complete with Racks and Spindles)</b>		1	
726165		<b>Bracket, Bearing Assembly (Shaft)</b>		1	
2514320		<b>BATTERY (LUCAS STXW.11A)</b>		1	
		For details see page 78			
		<b>IGNITION CONTROL</b>			
882		<b>Bracket on Steering Box</b>		1	
881		<b>Bracket for Distributor</b>		1	
3071		<b>Lever, Control</b>		1	
FB.104/8D		<b>Bolt, securing Control Lever</b>		1	
FN.104/L		<b>Nut on Bolt</b>		1	
1214	C.724	<b>Washer, Shakeproof, under Nut</b>		1	
1457		<b>Pin for Control Lever</b>		1	Fitted from Chassis No. 39001 to 39060
3232		<b>Pin for Control Lever and Distributor</b>		2	Fitted to Chassis No. 39061 and subs.
FN.105/L		<b>Nut on Pin</b>		2	
N.D.		<b>Cable, Control, complete ("Arens" Flexible Cable; Inner 41 <math>\frac{1}{2}</math>" long, Outer 38 <math>\frac{1}{2}</math>" long)</b>		1	
918/A		<b>Bolt, Clamping Outer Cable</b>		2	
FW.206/T		<b>Washer, Plain, on Bolt</b>		2	
FN.104/L		<b>Nut on Bolt</b>		2	
1214	C.724	<b>Washer, Shakeproof, under Nut</b>		2	
3090		<b>Clip, Ignition Wire</b>		2	
3204		<b>Grommet</b>		2	